



RE: 2207 - NOCS Door Refurbishment

Paint specification and surface preparation:

Old Wooden doors and frame work including window: surface preparation

- 1 All loose flaking paint to be scraped and well sanded back, make good all damaged wood work with a suitable wood repair system.
- 2 Ensure all surface are washed down with a suitable cleaner to remove all surface contamination.

New Wooden doors: surface preparation.

- 1 Ensure all new doors are surface contamination free, and have a smooth surface for painting.
- 2 Any damage caused through installation should be repaired with a suitable wood repair system.

Paint Specification for old doors and window frames:

- 1 Spot prime all bare timber and repaired surfaces with one coat of AP91 wood primer for soft wood or AP92 for hard wood.
- 2 Followed by a full coat over all surfaces with one coat of WBP1030 to isolate the old coating and form a sound universal surface.
- 3 Then apply two coats AP109 undercoat to suit finish colour
- 4 followed by two coats of A109 high gloss finish.

Paint Specification for new doors and window frames:

- 1 Prime all bare timber and repaired surfaces with one coat of AP91 wood primer for soft wood or AP92 for hard wood. (If doors arrive on site pre-primed please check with TPS to ensure suitability for the following two products to be applied.)
- 2 Then apply two coats AP109 undercoat to suit finish colour.
- 4 Followed by two coats of A109 high gloss finish.



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Paint specification and surface preparation:

Old Metal doors and frame work including window:

- 1 All loose flaking paint to be scraped and well sanded back treat all rusting areas with Fertan rust treatment make good all damaged metal work with a suitable metal repair system.
- 2 Ensure all surface are washed down with a suitable cleaner to remove all surface contamination.

Paint Specification for old metal doors and window frames:

- 1 Spot prime all bare or fertan treated metal and repaired surfaces with one coat of AP79 universal metal.
- 2 Followed by a full coat over all surfaces with one coat of WBP1030 to isolate the old coating and form a sound universal surface.
- 3 Then apply two coat AP109 undercoat to suit finish colour.
- 4 Followed by two coats of A109 high gloss finish.

Paint Specification for New metal doors: if arriving on site primed only

- 1 Please ensure the primer is suitable to take the following coating on top of it, if unsure please talk to TPS before the application of the following.
- 2 Apply two coat AP109 undercoat to suit finish colour.
- 3 followed by two coats of A109 high gloss finish.

A109 finish is available in the colour references supplied in a minimum of 5lts, it should be noted that the correct amount of A109 finish should be order to complete the job in full.

As shade difference can occur between batches, where more than one batch is purchased the final coat should be uniformed by either boxing the two different batches together or only using from a batch which the final coat can be completed in full over all surface in the colour.

Technical paint services cannot be held responsible for shade differences between batches.