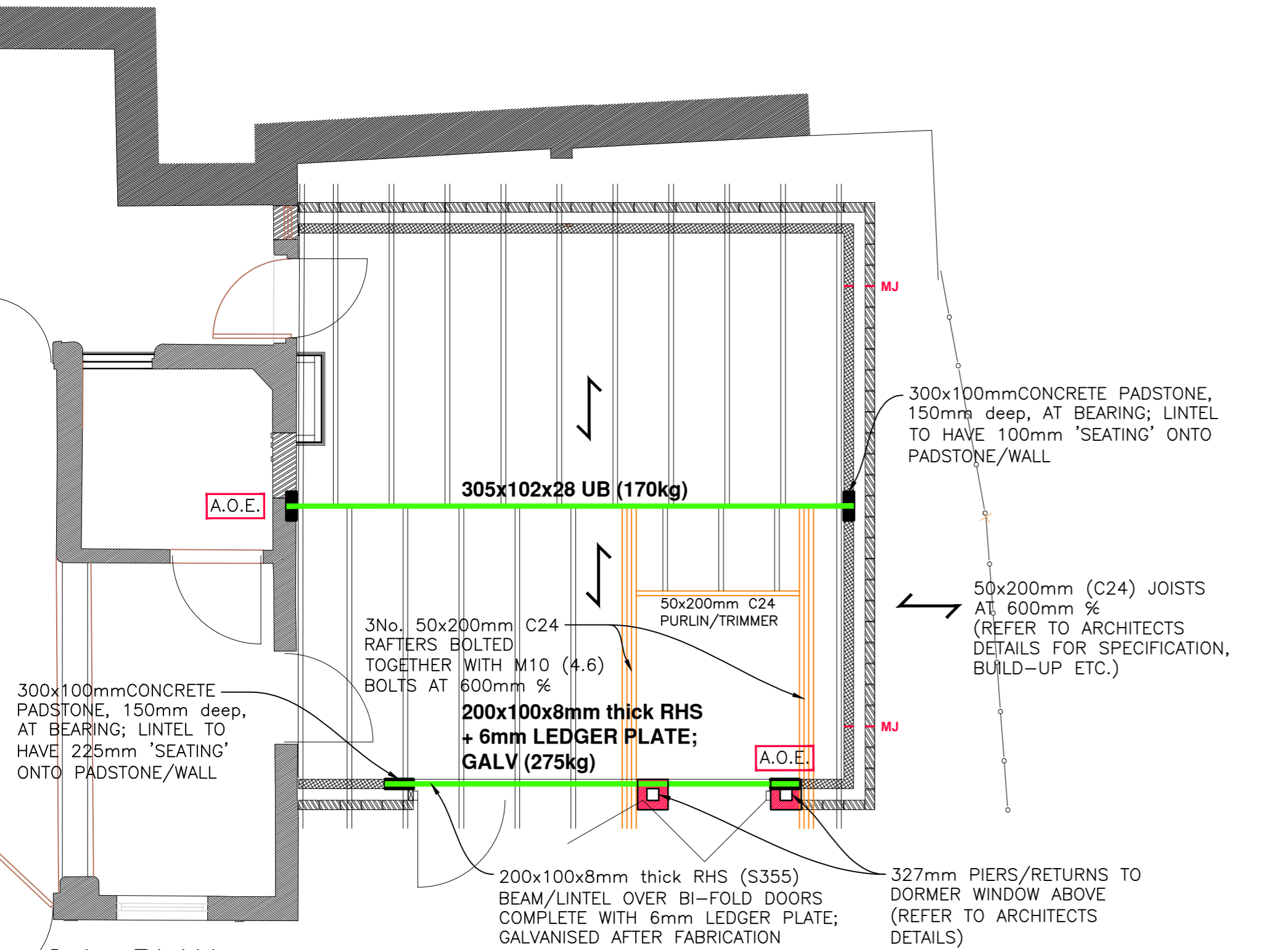


G.A. SECTION
Scale 1:50



G.A. PLAN
Scale 1:50

C.D.M. Regulations 2015

In line with the above regulations we are obliged to inform the Client of the risks that may be encountered in the construction of these works. All design work has been carried out with Health and Safety aspects given full consideration.

Wherever possible risks have been eliminated from the design, however due to the very nature of this type of work it is not possible to remove all the risks from the design.

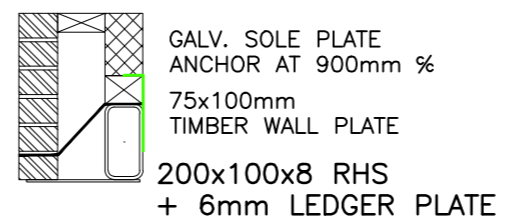
We would also respectfully remind the Client of his obligations to take all reasonable in ensuring that only competent contractors who have a valid safety policy are employed.

ALL DIMENSIONS TO BE CHECKED ON SITE BY STEEL CONTRACTOR PRIOR TO BEGINNING ANY STEELWORK FABRICATIONS

EXISTING WALLS & FLOORS TO BE ADEQUATELY PROPPED AND SUPPORTED BOTH SIDES WHILE THE NEW BEAMS ARE LIFTED INTO PLACE. PROPS AND SUPPORT TO BE DESIGNED AND INSTALLED BY SUITABLE CONTRACTOR

RESPONSIBILITY FOR THE TEMPORARY SUPPORTS OF THE STRUCTURE DURING THE WORKS, RESPONSIBILITY OF THE BEAM INSTALLATION REMAINS WITH THE CONTRACTOR AT ALL TIMES.

ALL ELEMENTS OVER 20KG MUST REQUIRE SPECIALIST HANDLING TECHNIQUES



RHS BEAM/LINTEL
Scale 1:20

NOTES

This drawing to be read in conjunction with the Architects and Service Engineers (M&E) drawings and the appropriate specifications.

Work only to figured dimensions, do not scale. For full dimensioned plans, elevations, etc. refer to Architects drawings. If in doubt, then ask...!

Precast/prestressed concrete beam and block floors (and any associated works) to be manufactured and installed in strict accordance with the requirements of BS.8110: Part 1, and to the satisfaction of the Engineer.

Infill concrete blocks shall be 100mm thk. and comply with BS. EN. 77-3 and be suitable for use in floors. Blocks to have a minimum compressive strength of 7.3N/mm² and a maximum density of 1950kg/m³.

PC floors are to be designed to resist the most onerous combination of the following service/unfactored loads:

| | |
|---------------|--------------------------------|
| finishes | 0.15 |
| screed | 1.80 |
| insulation | 0.05 |
| | 1.90 kN/m ² DEAD |
| communal area | 2.00 kN/m ² IMPOSED |

PC floors to have 100mm minimum bearing onto masonry walls with a suitable dpc provided below. The Contractor is to carry out all necessary preparatory works, as required by the pc floor manufacturer, and ensure that the supporting masonry has matured (gained sufficient strength) prior to installation.

PC floors to have 250mm minimum void between underside/soffit of floor beams and the solum (ground); the ground to be treated with a suitable weed killer prior to installation of the floor.

Upon completion of the floor installation the whole area is to be 'wetted' and a 3:1 sharp sand/cement dry grout (or as required by the manufacturer) is to be brushed into all joints to prevent subsequent movement.

All masonry to comply with the requirements of BS.5628: Parts 1 and 3 as appropriate; workmanship to comply with BS.8000: Part 3.

Masonry units follows:
CLAY bricks to comply with BS.EN 771-1, designated 'FL', with water absorption of 7-12%. Density 2000kg/m³ and with a minimum compressive strength of 35N/mm².
CONCRETE blocks, 100mm thick, complying with BS.EN 771-3. Density 1350kg/m³ and with a minimum compressive strength of 7.3N/mm². (Tarmac Topblock 'HEMELITE' or similar approved).

Masonry units - above dpc - to be laid in a M4/(iii) mortar throughout unless noted otherwise; below dpc use M6/(ii) mortar.

Cavity walls are to be effectively tied with proprietary stainless steel type 2 wall ties in accordance with BS.DD140: Part 2 (Ancon 'RT2' or similar approved). Ties to be 250mm long and spaced at 450mm vertical and 900mm horizontal centres in a staggered/diamond pattern. Additional ties are required adjacent openings, reveals, joints etc. and shall be positioned at 225mm vertical centres located within 225mm of the edge.

Unless otherwise specified, all hot rolled structural steel shall be grade S275 and shall comply with BS EN 10025 and BS EN 10210-1. Hot rolled sections shall comply, tolerances and dimensions, with the appropriate Standard.

All welding consumables for metal arc welding of steels shall comply with the appropriate Standard with all welders approved/certified to BS EN 287-1. All welds to be continuous 6mm full profile fillet welds unless noted otherwise.

The Fabricator is responsible for obtaining all necessary particulars in order to prepare all shop detail drawings.

Surface preparation and painting of steelwork shall be in accordance with the general principles set out in BS EN 12944. Unless otherwise specified, blast cleaning shall comply with BS.7079. The standard of cleaning shall be the grade indicated below obtained with the use of a suitably graded abrasive.

System Type A

Blast Cleaning after Fabrication: - Immediately after blast cleaning, to grade SA2½, the steelwork is to be treated by painting with one coat of zinc phosphate alkyd high-build primer, 80 microns DFT.

or

Blast Cleaning before Fabrication: - Immediately after blast cleaning the steelwork, to grade SA2½, is to be treated by painting with one coat of zinc phosphate alkyd high-build primer, 20 microns DFT. Fabrication must not proceed until the coating has dried for a minimum of 24 hours. After fabrication, all damaged paint to be made good and the steelwork to be thoroughly cleaned, degreased etc. A single coat, 60 microns DFT, of zinc phosphate alkyd high-build primer to be applied following cleaning.

System Type B

Blast Cleaning after Fabrication: - After blast cleaning, to grade SA.2, all steelwork to be hot dipped galvanised, in accordance with BS EN ISO 1461 with a minimum DFT of 140 microns (minimum weight of zinc to be 1000g/m²).

Unless special protection is provided against corrosion, all hollow members shall be sealed in order to prevent the access of moisture to inside of the member. If galvanised, hollow members shall have vent holes, these shall be sealed after the member is galvanised.

The erection of the steelwork/structural frame shall always be planned and carried out to ensure safe working conditions.

Unless otherwise specified by the Engineer, the accuracy with which the steelwork is erected shall be as specified in Section 7 of BS.5950: Part 2. Cold-formed steel members shall be erected within the tolerances stated in BS.5950: Part 7. General timber 'work' to comply with BS.5268: Part 2: 2002, in particular Section 7 and to the satisfaction of the Engineer.

Timber to be preservative treated in accordance with BS.5268: Part 5. The choice of preservative must not, in any way, affect the performance of the timber or any of its components (plate fasteners, nails etc.). Where any subsequent cutting has been carried out after treatment, all sawn ends must be treated with the relevant preservative.

All proprietary materials, products, etc. shall be used in strict accordance with the manufacturer's instructions and recommendations. Alternative products may be proposed subject to full material specifications being submitted for approval by the Engineer.

| | | |
|-----------------|------------------|------|
| revision suffix | Revision details | Date |
|-----------------|------------------|------|

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| Drawing Stage | Drawing Status | |
|---------------|----------------|--------------|
| Draft | ● Comments | Tender |
| Issued | Information | Construction |
| ● Preliminary | Approval | As Built |

This drawing is not authorised unless signed as checked & approved

Client
Broughton-in-Amounderness Parish Council

Job title
**Toll Bar Cottage
476 Garstang Road
Broughton**

Drawing title
**Steelwork Details
Extension**

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| | | | | |
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| Chkd | Appvd | date | scale | drawn |
| | | 31.03.20 | 1:50, 1:20 @ A2 | WMI |
| DRAWING No | | | 19192/04 | rev |

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