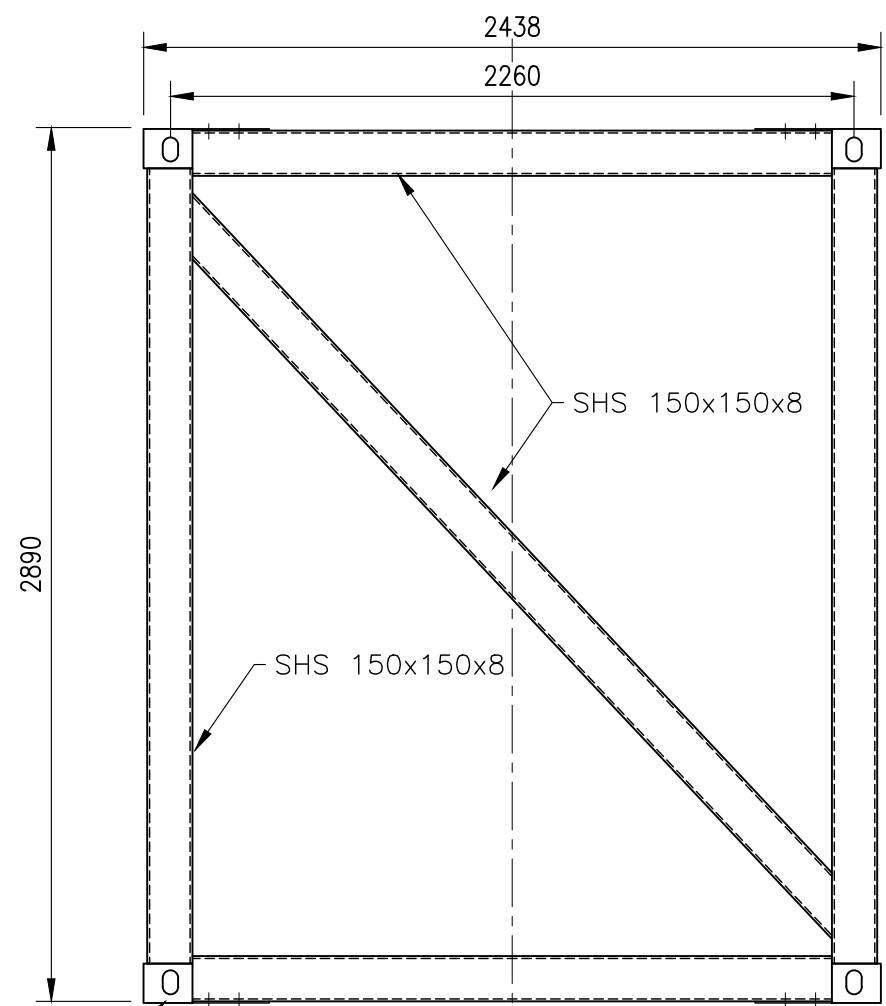
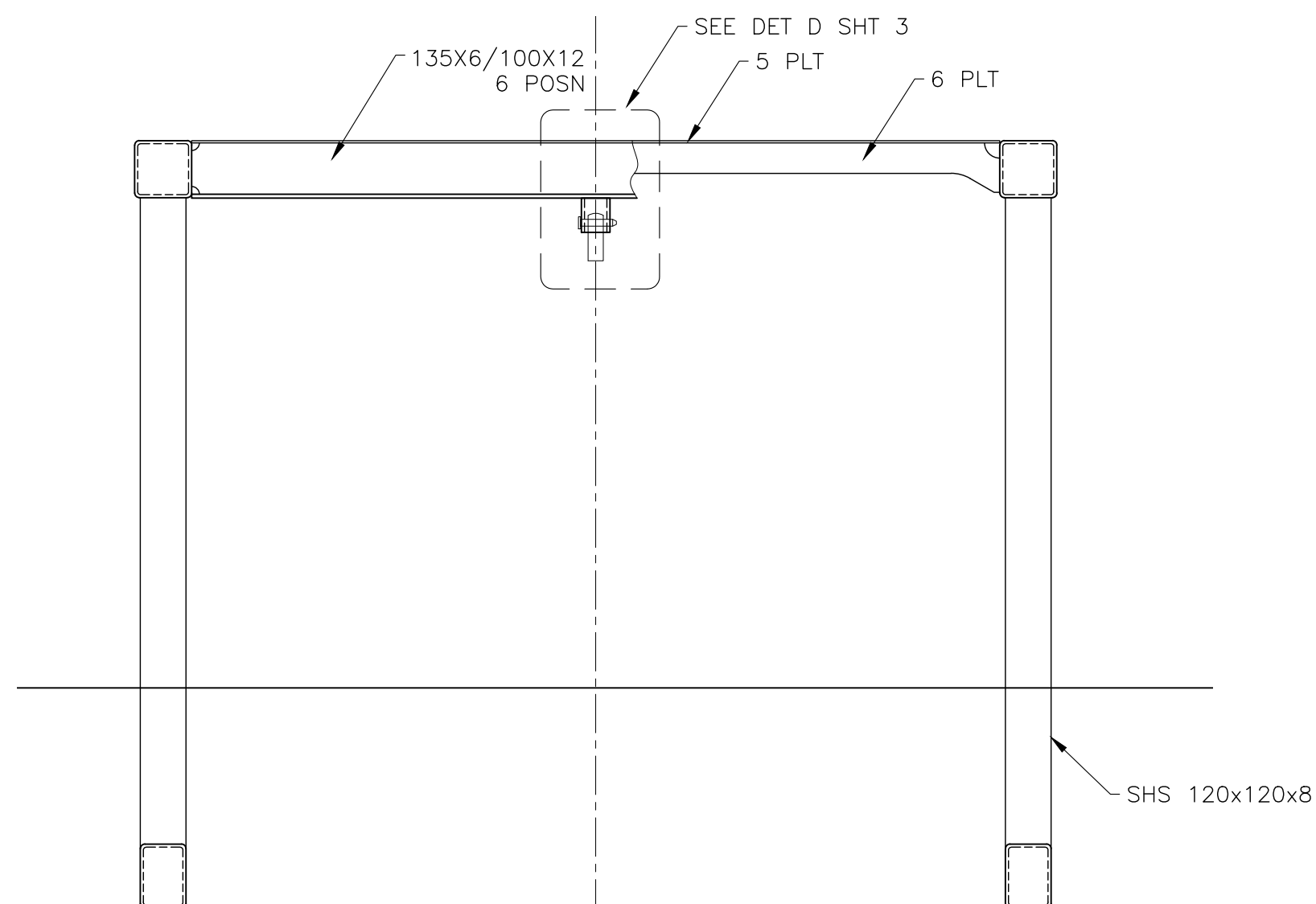


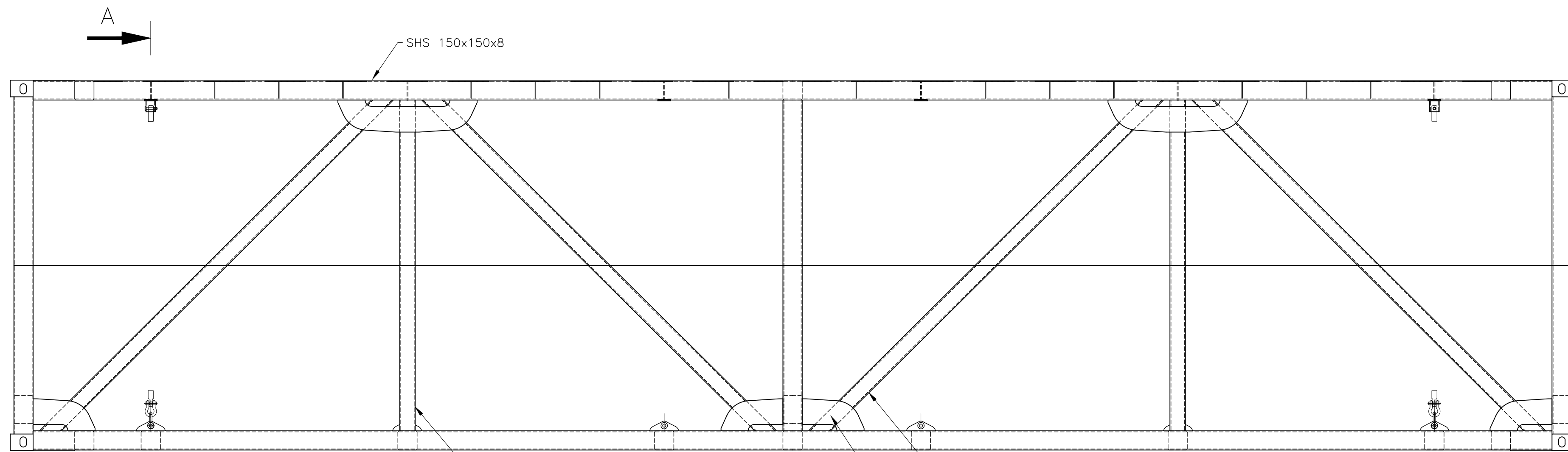
DO NOT SCALE, IF IN DOUBT ASK!



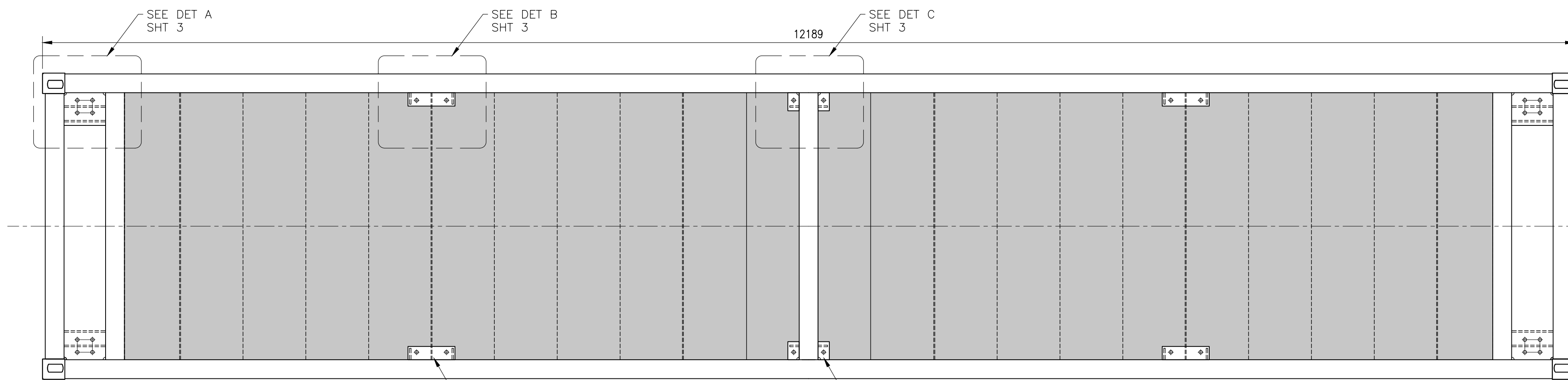
END VIEW
SCALE 1:25



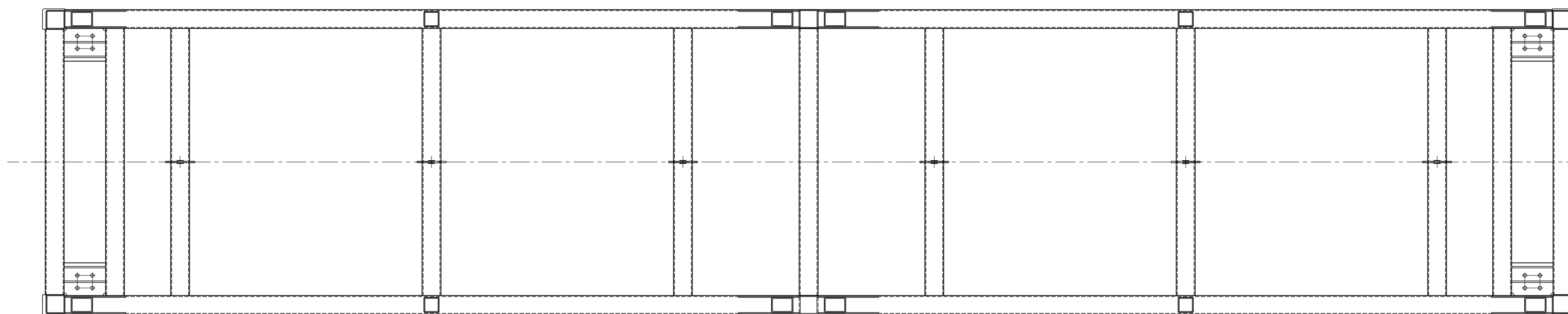
SECTION A-A
SCALE 1:16



PROFILE
SCALE 1:25



PLAN ON DECK
SCALE 1:25



PLAN ON BASE
SCALE 1:25

NOTES

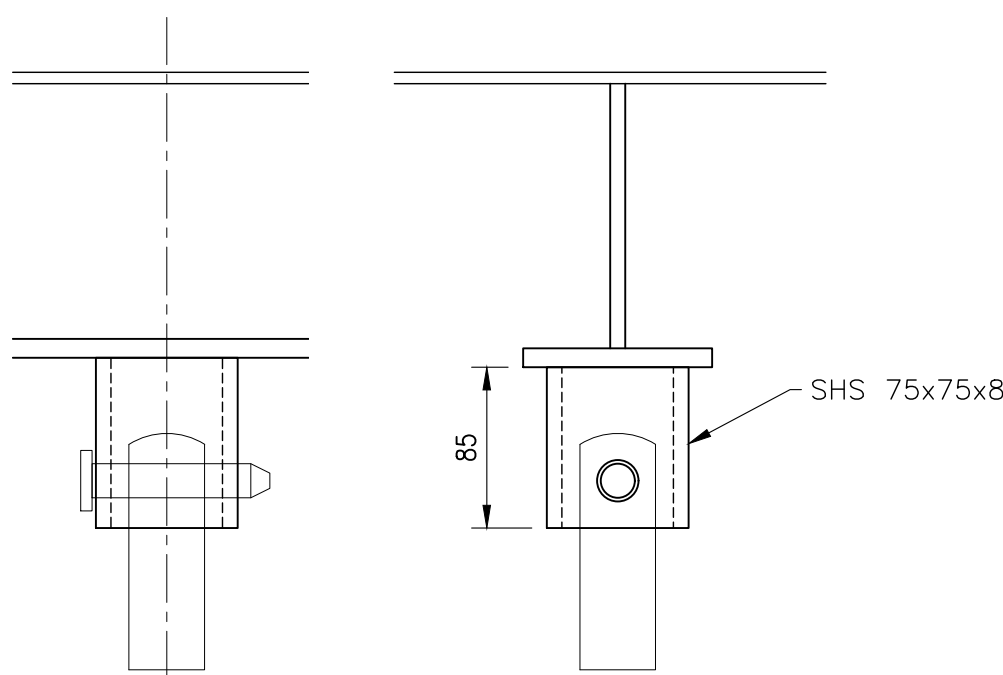
STANDARD FRAME AS PER GENERAL ARRANGEMENT B089 002 Rev H

MATERIALS
FRAME – STEEL GRADE BSEN 10025:S355 (CARBON STEEL) U.O.S
FINISH TBC

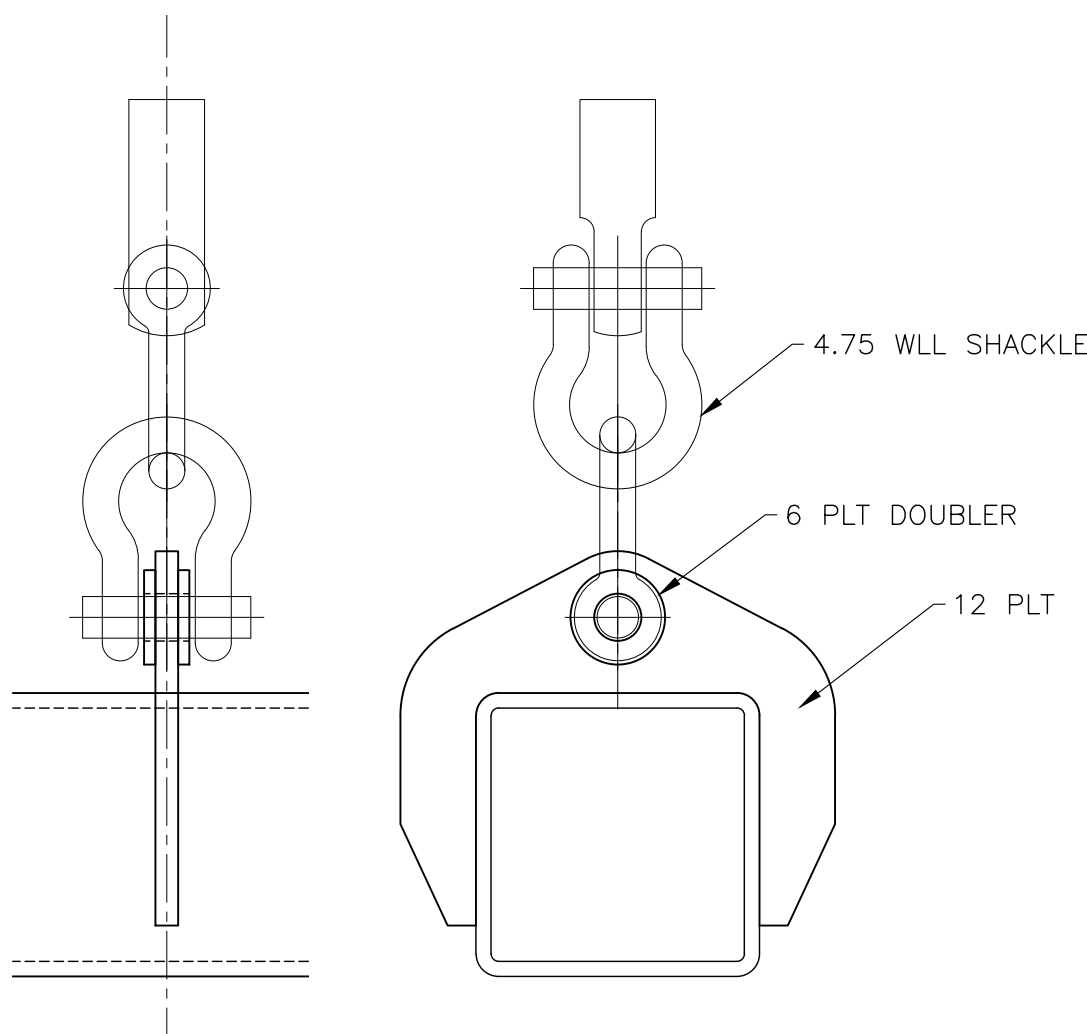
GENERAL TOLERANCES UNLESS STATED OTHERWISE			
XX	=	±1mm	
XX.0	=	±0.1mm	
XX.00	=	±0.01mm	
XX.000	=	±0.001mm	
ANGLES	=	±1°	

REV		MODIFICATION		APPROVED	DATE
		BENNETT ENGINEERING DESIGN LTD. ADMIRALTY HOUSE, 2 BANK PLACE, FALMOUTH, CORNWALL. TR11 4AT UNITED KINGDOM.		THIS MATERIAL DESCRIBES A PROPRIETARY DESIGN OWNED BY BENNETT ENGINEERING DESIGN LTD. POSSESSION OF THIS MATERIAL DOES NOT CONVEY THE RIGHT TO REPRODUCE THIS MATERIAL IN WHOLE OR IN PART, NOR THE RIGHT TO MANUFACTURE ARTICLES FROM THIS MATERIAL OR ANY REPRODUCTION THEREOF.	
DRAWN AJB	DATE 10 APR 19	PROJECT :TUG DOCK 100T CUSTOMER :SHANE CARR LTD TITLE :STANDARD FABRICATED FRAME			
CHECKED Initials	DATE Date				
APPROVED Initials	DATE Date				
WEIGHT[kg] LCG[m] VCG[m] Weight		SIZE A1	DRAWING NUMBER B089 004		REV A
WEIGHT INCORPORATED INTO:		SCALE 1:25	SHEET 1		OF 2

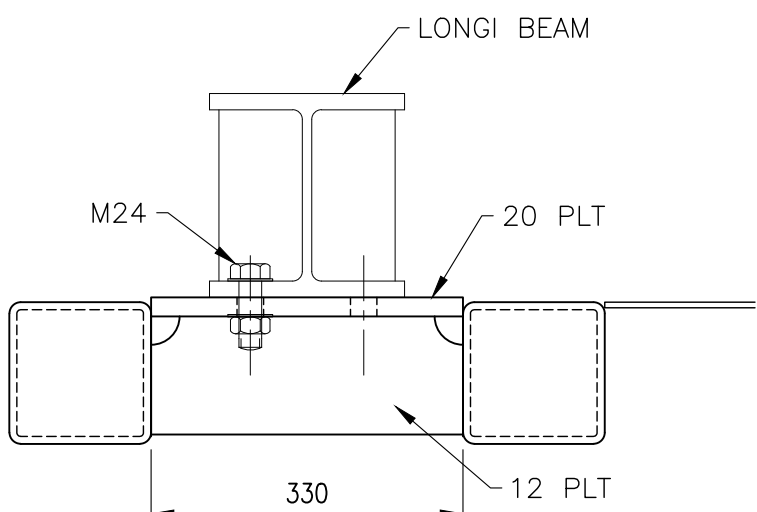
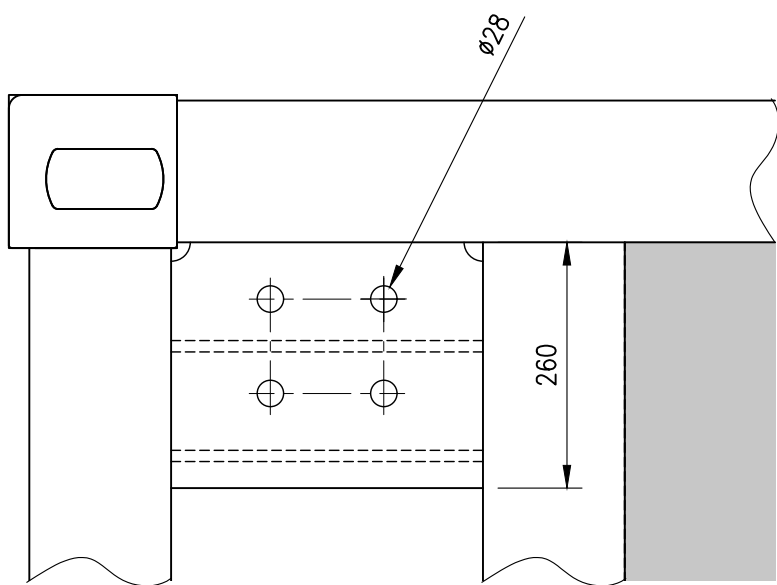
DO NOT SCALE, IF IN DOUBT ASK!



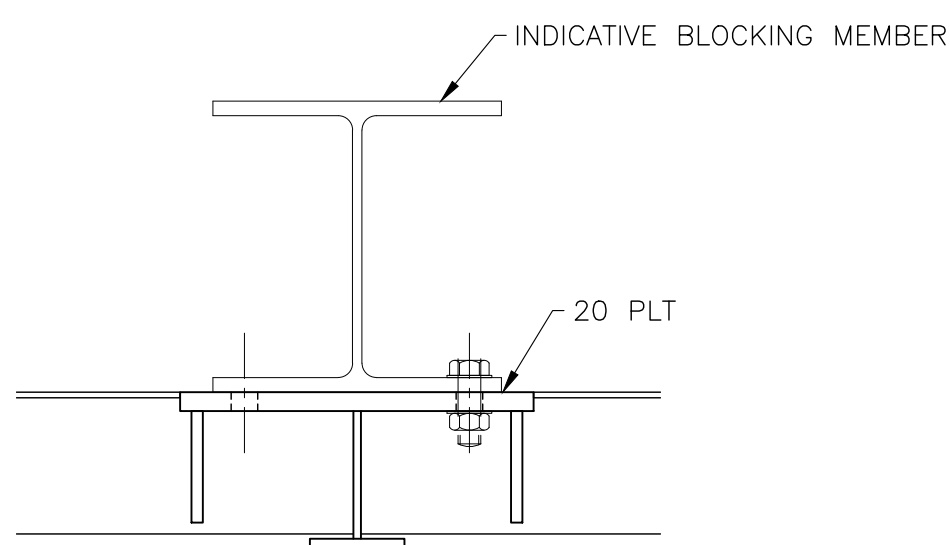
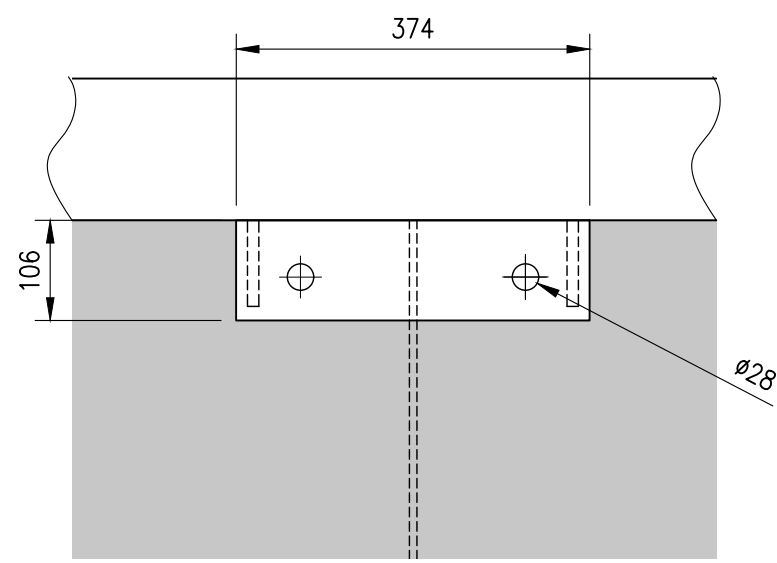
DETAIL D
UPPER FIXING
TYP 6 POSN PER FRAME
SCALE 1:4



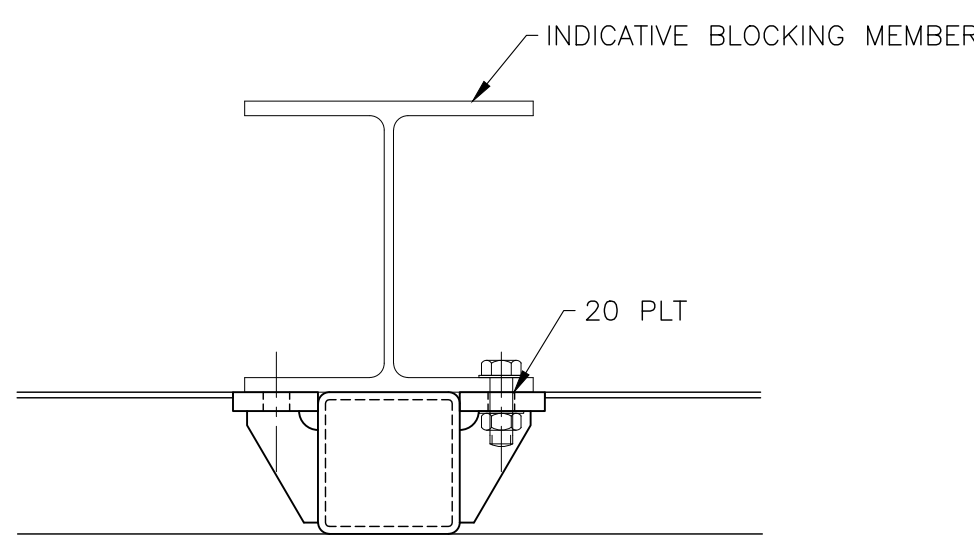
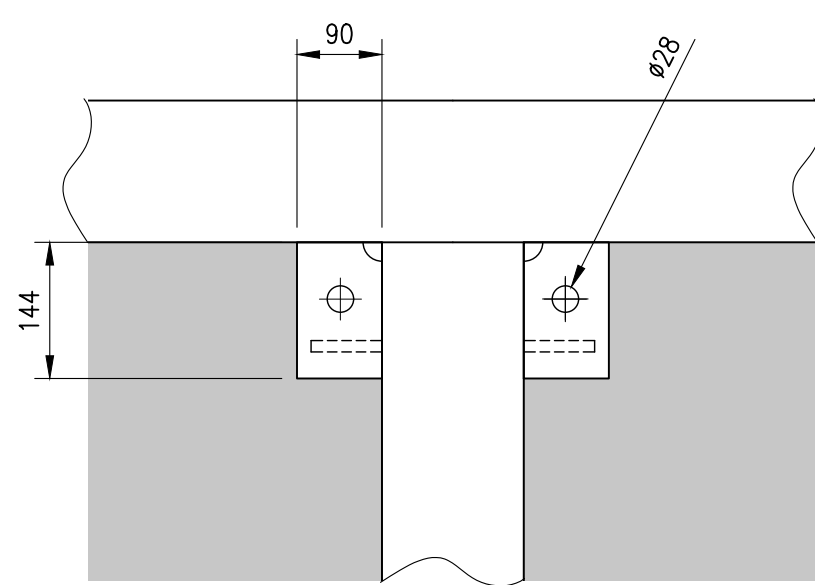
DETAIL E
LOWER FIXING
TYP 6 POSN PER FRAME
SCALE 1:4



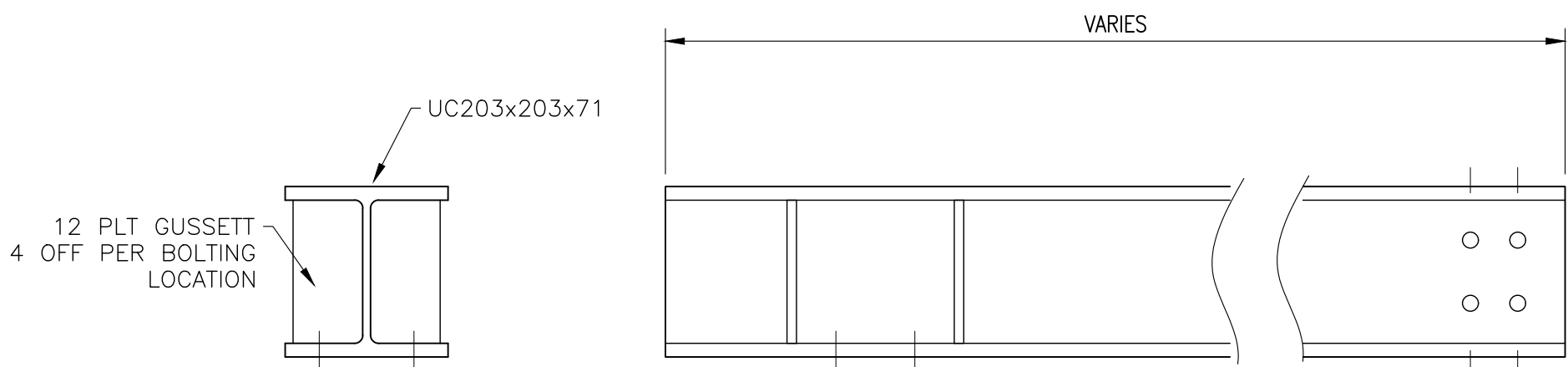
DETAIL A
DECK AND BASE LEVEL
TYP 8 POSN PER FRAME
SCALE 1:8



DETAIL B
DECK LEVEL ONLY
TYP 4 POSN PER FRAME
SCALE 1:8



DETAIL C
DECK LEVEL ONLY
TYP 2 POSN PER FRAME
SCALE 1:8



LONGITUDINAL BEAM
8 OFF 6380 LG
4 OFF 11800 LG
SCALE 1:8

GENERAL TOLERANCES
UNLESS STATED OTHERWISE
XX = ±1mm
XX.0 = ±0.1mm
XX.00 = ±0.01mm
XX.000 = ±0.001mm
ANGLES = ±1°

		REV		MODIFICATION		APPROVED		DATE			
		BENNETT ENGINEERING DESIGN LTD. ADMIRALTY HOUSE, 2 BANK PLACE, FALMOUTH, CORNWALL. TR11 4AT UNITED KINGDOM.						THIS MATERIAL DESCRIBES A PROPRIETARY DESIGN OWNED BY BENNETT ENGINEERING DESIGN LTD.. POSSESSION OF THIS MATERIAL DOES NOT CONVEY THE RIGHT TO REPRODUCE THIS MATERIAL IN WHOLE OR IN PART, NOR THE RIGHT TO MANUFACTURE ARTICLES FROM THIS MATERIAL OR ANY REPRODUCTION THEREOF.			
DRAWN AJB		DATE 10 APR 19		PROJECT :TUG DOCK 100T CUSTOMER :SHANE CARR LTD							
CHECKED Initials		DATE Date		TITLE :STANDARD FABRICATED FRAME DETAILS							
APPROVED Initials		DATE Date									
WEIGHT[kg]		LCG[m]		VCG[m]		SIZE		DRAWING NUMBER		REV	
Weight						A1		B089 004		A	
WEIGHT INCORPORATED INTO:						SCALE		1:8		SHEET 2 OF -	