

# CoStar UK Information Subscription Form

FOR INTERNAL ONLY: (Ref ID) 1883539

AE: REDACTED  
Location ID: 32622591  
Business Code: Government



## BILL TO:

Licensee: Dept for Levelling Up, Housing and Communities  
Address: 2 Marsham St  
Telephone: REDACTED  
Bill-To Contact: REDACTED  
Location ID: 32622591  
City/County/Postal Code: London, LND SW1P 4DF  
Registered Number: Government  
Email for Bill-To Contact: REDACTED

## USE:

## BILLING CYCLE:

Total No. Listings: 0  
Total No. Sites: 1  
Total No. Authorized Users (All Sites): 5  
☐ Monthly  
☒ Annually in Advance by BACS

## TERM:

One Year Initial Term

## INVOICE TYPE/BILLING PREFERRED:

Single Invoice

## START DATE:

Immediate Start

## SERVICES

Site	Market	Product Description	Monthly License Fees (Before Tax)
32622591	All Data	CoStar Suite UK	£2,500.00
Total Monthly Fees From Additional Schedule of Services:			
Discount:			
Total Monthly License Fees:			£2,500.00
Discounted Monthly License Fees:			

This agreement includes this Subscription Form, the applicable terms and conditions for the services identified above, available at <http://www.costar.co.uk/CoStarUKTerms-and-Conditions> ("Terms and Conditions"), and any addenda attached hereto between CoStar UK Limited ("CoStar") and the above-named Licensee (collectively, the "Agreement") and establishes the terms and conditions under which CoStar will license the products set forth in this Agreement. The Terms and Conditions are an integral part of the Agreement being formed hereby. In addition, this Agreement incorporates by reference the website Terms of Use (the "Website Terms of Use") available online at [www.costar.co.uk](http://www.costar.co.uk). Licensee agrees to comply with the Website Terms of Use and to regularly review such terms for updates and changes. To the extent a conflict exists, the Subscription Form and the Terms and Conditions shall govern over the Website Terms of Service. Terms used on this Subscription Form and not otherwise defined shall have the meanings set forth in the applicable Terms and Conditions.

In the event Licensee does not execute this Agreement by the following date 30/06/2022, the terms of this Agreement shall become null and void; however, if both parties execute and commence performance of their duties and obligations under this Agreement after such date, this Agreement shall continue in full force and effect and be binding on the parties. Licensee may not make any changes to this Agreement unless agreed to by CoStar in writing. The person executing this Agreement on behalf of Licensee represents and warrants that he or she has been authorized to do so and that all necessary actions required for the execution have been taken. CoStar hereby provides notice that only an authorized officer of CoStar or its parent company can execute this Agreement on behalf of CoStar. Delivery of an executed signature page to this Agreement by electronic means shall be effective and constitute a legal and binding agreement on the parties.

## CoStar UK Limited

By:

Name: REDACTED

Title: Managing Director, Europe

Date: 30 June 2022

Address: Level 26, The Shard, 32 London Bridge St

Address: London, SE1 9SG

## Licensee

Signature:

Print Name: REDACTED

Title: REDACTED

Date: 01/07/22

Address: 2 Marsham St

Address: London, LND SW1P 4DF

AUTHORIZED SITE & USERS LIST	
Licensee: Dept for Levelling Up, Housing and Communities	Location ID: 32622591
Address: 2 Marsham St	London, LND SW1P 4DF
Total Number of Authorized Users at Site: 1	

USERS AT ABOVE LISTED SITE	
Contact Name: REDACTED	Phone: REDACTED
Email: REDACTED	Role: User

DRAFT