

CabinetOffice

FRAMEWORK SCHEDULE 2: SPECIFICATION

PART A - SERVICES

SPECIFICATION FOR THE SUPPLY OF MEDALS AND INSIGNIA

Part 2 of 4 (Lots 26 to 36)

THE ROYAL VICTORIAN ORDER

Lot 26 - KCVO Badge & Star

General Description:

Badge consisting of

- (a) Top Ribbon Loop
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Star
- (e) Overlay
- (f) Centre Mount 1
- (g) Centre Mount 2
- (h) Crown
- (i) Pin

Ribbon

- (j) Full Size Investiture Ribbon
- (k) Miniature Width Ribbon

Case

- (I) Outer Case
- (m) Insert

BADGE

(a)	Top Ribbon I	_oop	
	Material		Hallmark Quality Sterling half round Wire, Gold plated to 1 micron
	Dimensions		1.83mm x 0.79mm x 22.23mm
	Finish		Ends of Loop to be soldered together and the whole
			polished so that the join appears as an integral part of
			the assembly
	Manufacture		Loosely looped through top fixed ring of Cross (c)
(b)	Crown		
	Design		Queen Victoria Crown
	Material		Hallmark Quality Sterling Silver Gold plated to 1 micron
	Width		14.29mm
	Height		15.08mm
	Thickness		1.02mm raised to 4.95mm
	Manufacture		Stamped flat, pierced, raised and centre strap soldered
			in place. Or cast, shaped and pierced.
	Fittings	Nickel	silver 9 B.A. thread, 9ct 9 B.A. round nut.
	-		Cushion domed half moon shape, to represent the cap,
			etched, enamelled and fitted within the Crown
	Enamelling		Cushion to be enamelled in translucent red. 5 "jewels"
			across the base band to be vitreous enamelled: - 3 red,
			2 green
	Finish		Highlighted
(c)(i)	Cross		
	Design		Dovetailed, Maltese type
	Material		Hallmark Quality Sterling Silver. Textured frost gold
			plated
	Width		53.98mm
	Height		60.33mm
	Thickness		3.96mm
	Manufacture		Stamped in one double sided piece, fading to the outside
			edges. Recessed enamelling field on front of arms cut to
			shape. Centre removed to take Centre Mount 1 (c)(ii).
			Backplate shaped, domed and soldered on back of
			Cross, solder line eliminated.
	Finish		All file marks removed. Award number as specified in
			contract to be engraved in centre of backplate in figures
			3.18mm high. Obverse to be enamelled. Reverse to be
			cushioned polished with all irregularities removed.

	Fitting Enamelling	Top fixed hanging ring (1.91mm wire – 14.29mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned. The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii)	Centre Mount 1 Design	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
	Material	Hallmark Quality Sterling Silver. Gold plated.
	Size Thickness	23.81mm x 20.64mm 1.07mm. Thick upper surface 3.97mm
	Manufacture	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
	Fitting	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
	Finish Enamelling	Highly polished edges and front The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii)	Centre Mount 2	
	Design	An interwoven V R I Cipher. On a centre plate
	Material Size	Hallmark Quality Sterling Silver. Gold Plated 14.29mm x 10.32mm
	Thickness	1.02mm
	Manufacture	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
	Finish	Highly polished edges and front
	Enamelling	The centre plate to be covered with translucent red enamel to allow the etching to show through.
	Silver Weight of Assembled Badge	42gms

STAR

(d)	Star	
(4)	Design	A dovetailed cross, Maltese style, with smaller similar
	5	shaped infills between the main arms. Longest arms
		vertical and horizontal.
	Material	Hallmark Quality Sterling Silver
	Width	73.66mm
	Height	73.66mm
	Thickness	2.16mm
	Manufacture	Stamped in a single piece, slightly domed.
	Obverse	Each arm is patterned in block formation, with eight vee
		channels from outer ends towards centre and eleven
		similar channels across each arm from edge to edge creating the block formation. Each smaller infill, which
		extends to the fourth cross channel, is similarly
		contoured with smaller blocks. The depth of each cross
		vee is drilled through on the main arms only, five rows
		of eight holes, then six, then four and then two, from the
		outer end towards the centre with a 0.736mm drill. Two
		larger holes in the top and bottom arms are drilled
		17.46mm apart to accept 9 B.A. thread wire for securing
		the Overlay (e). Following the contours of the large arm
		edges the infills are separated by a 12.70mm cut and
	Davida	lowered slightly.
	Reverse	The pin joint (i) is positioned on the centre line of the
		top arm 57.15mm from the revolver catch on the bottom arm. The two equidistant from the cross centre.
	Finish	The ends of the arms to be neatly filed to smooth
		rounded ends of the block rows. Bright cut finish to be
		achieved with either a mechanical diamond cutter or in
		the traditional hand cut twelve facet per block manner.
		The reverse to be bright polished removing all fire
		marks and to be protected from scuffing during bright
		cutting. The award number as specified in the contract
	. .	to be engraved across the centre of the reverse.
(e)	Overlay	
	Design	Dovetailed plain Maltese style cross, slightly domed to fit contour of centre of Star (d) aligned on the main
		arms and secured by 9 B.A. nickel threads through the
		holes drilled in the top and bottom arms for this
		purpose, by polished silver round nuts, which are not
		countersunk
	Material	Hallmark Quality Sterling Silver. Bright silver frost
		plated.
	Width	38.10mm
	Height	38.10mm
_	Thickness	1.90mm
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	Manufacture	Stamped in one piece and cut and filed to shape. The centre removed to accept Centre Mount 1 (f). A hole of the same size corresponding to the hole in the top arm of the Star (d) to accept a nickel thread to be drilled in the top arm of the Overlay. A nickel thread is soldered on the underside of the bottom arm to coincide with the
	Finish	lower hole in the Star (d). These two fixings to align the Overlay in its correct position. All irregularities removed, surfaces smoothed to accept Bright Silver Frost plating to cover any residual fire marks and to contrast with the bright cut Star (d).
(f)	Centre Mount 1	
()	Design	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
	Material	Hallmark Quality Sterling Silver. Gold plated.
	Width	14.29mm
	Height	15.88mm
	Thickness	2.16mm
	Manufacture	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (g).Outside edge sloping outwards
	Fitting	An oval collar soldered to the back of the border for fitting to the Overlay (e)
	Finish	Highly polished edges and front
	Enamelling	The background filled with opaque blue enamel to match Sealed Pattern.
(g)	Centre Mount 2	
(5)	Design	An interwoven V R I Cipher. On a centre plate
	Material	Hallmark Quality Sterling Silver. Gold Plated
	Size	As per sealed pattern
	Thickness	As per sealed pattern
	Manufacture	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (f). The surface to be enamelled. To be held in place by six claws cut down from the collar.
	Finish	Highly polished edges and front
	Enamelling	The centre plate to be covered with translucent red
		enamel to allow the etching to show through.
(h)	Crown	
	Design	Queen Victoria Crown
	Material	Hallmark Quality Sterling Silver Gold plated to 1 micron
	Width	7.94mm
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	Height Thickness Manufacture Enamelling Finish	 14.29mm As per sealed pattern Stamped solid. Superimposed on the top arm of the Overlay (e) it is secured by a nickel thread soldered on the back of the crown to pass through the Overlay (e) and held by a silver 9 B.A. round nut. This is also the top fixing for the Overlay (e). Background within the Crown to be enamelled in red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red, 2 green Polished and Highlighted
(i)	Pin Pin Joint	A 9ct hard yellow gold pin in 1.55mm wire x 63.50mm in length with 0.56 thick shaped hard 9ct yellow gold plate 7.94mm x 7.94mm at the base has a nickel silver jointing tube soldered across at right angles to the pin which is butted against the tube and also soldered. Polished bright. A silver joint with outside tubes, 11.11mm wide by 6.35mm high to secure the pin with a tapered nickel
	Catch Fixing	axle is centred 12.70mm from top of upper star point. A Silver revolver type safety catch 6.35mm inch barrel soldered on lower cross arm to secure the sharp end of pin. See Star (d)
	Total weight of	
	Assembled Star	73gms
		RIBBONS
(j)	Full Size Investiture	
	Colour Total Width Finished Length Fastening	Blue bordered in red and white to match Sealed Pattern 44.45mm 863.60mm Hook and eye. To be attached to top ribbon loop (a) on Badge
(k)	Miniature Width Rik	
	Colour Total Width Finished Length Fastening	Blue bordered in red and white to match Sealed Pattern 15.88mm 570.40mm Hook at one end (within overall length not protruding) and six loops on other end to provide adjustable fastening To be packed in case (I) underneath insert (m).

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CASE

(1)	Outer Case External Dimensions Construction	220.00mm x 115.00mm x 36.00mm Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters K.C.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid 45.00mm from the top. Two wooden runners in the base of the case to support insert (m) The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette
(m)	Insert <i>Dimensions</i> <i>Construction</i>	To fit inside case (I) to sit snugly on the runners To be padded and covered in dark green velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the Top Ribbon Loop (a) and with a cutout at the top to allow the Investiture Ribbon (j) to be folded underneath. A slot to be provided below the indentation to hold the pin of the Star firmly in place





Lot 27 - CVO Badge (Lady)

General Description:

Badge consisting of

- (a) Top Hook Fitting
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

(d) Bow

Case

- (e) Outer Case
- (f) Insert

BADGE

(a)	Top Hook Fit	ting
	Material	Hallmark Quality Sterling Wire – Diameter 0.057",
		Gold plated to 1 micron
	Dimensions	Outside Diameter 7/32"
	Finish	Ends of Hook to be soldered together and the whole
		polished so that the join appears as an integral part of
		the assembly
	Manufacture	Soldered to a triangular shaped hook, wide part at the
		top, with long tail curved behind. Open ring threaded
		loosely through top fixed ring of Cross (c). Tail clipped
		through ring. Sewn to Bow (d).
(b)	Crown	
	Design	Queen Victoria Crown
	Material	Hallmark Quality Sterling Silver Gold plated to
		1 micron
	Width	9/16"
	Height	19/32"
	Thickness	0.040" raised to 0.195"
	Manufacture	Stamped flat, pierced, raised and centre strap soldered
	Fitting	in place. Or cast, shaped and pierced.
	Fittings	Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut.
		Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
	Enamelling	Cushion to be enamelled in translucent red. 5 "jewels"
	Lindinicilling	across the base band to be vitreous enamelled: - 3 red,
		2 green
	Finish	Highlighted
(c)(i)	Cross	
	Design	Dovetailed, Maltese type
	Material	Hallmark Quality Sterling Silver. Textured frost gold
		plated
	Width	2 1/8"
	Height	2 3/8"
	Thickness	0.156"
	Manufacture	Stamped in one double sided piece, fading to the outside
		edges. Recessed enamelling field on front of arms cut to
		shape. Centre removed to take Centre Mount 1 (c)(ii). Backplate shaped, domed and soldered on back of
		Cross, solder line eliminated.
	Finish	All file marks removed. Award number as specified in
	1 1111311	contract to be engraved in centre of backplate in figures
		1/8" high prefixed with letter L. Obverse to be
		enamelled. Reverse to be cushioned polished with all
		irregularities removed.
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	Fitting Enamelling	Top fixed hanging ring (0.075" wire – 9/16" diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned. The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii)		
	Design	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
	Material	Hallmark Quality Sterling Silver. Gold plated.
	Size	15/16" x 13/16" long axis vertical
	Thickness	0.042". Thick upper surface 5/32"
	Manufacture	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
	Fitting	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
	Finish	Highly polished edges and front
	Enamelling	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii)	Centre Mount 2	
	Design	An interwoven V R I Cipher. On a centre plate
	Material	Hallmark Quality Sterling Silver. Gold Plated
	Size	9/16" x 13/32"
	Thickness Manufacture	0.040" The Cipher to be pierced and formed to fit the centre
	Manufacture	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
	Finish	Highly polished edges and front
	Enamelling	The centre plate to be covered with translucent red enamel to allow the etching to show through.
	Silver Weight of	
	Assembled Badge	42gms

RIBBONS

(d)BowColourBlue bordered in red and white to match Sealed PatternTotal Width44.45mmFinished LengthBow: 92.08mm. Tails: 190.50mm (overall) with6.35mm fringe.Ribbon bar with pin (brooch fitting). Gold plated silver
ring 11.11mm diameter x 1.45mm diameter wire.

CASE

(e) Outer Case

	External	
	Dimensions	157.00mm x 117.00mm x 30.00mm
	<i>Construction</i> <i>Lining</i>	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters C.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid 40.00mm from the top. Two wooden runners in the base of the case to support insert (f) The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette
(f)	Insert Dimensions Construction	To fit inside case (e) to sit snugly on the runners To be padded and covered in dark green velvet. Top half to have a slot 3.0cm from the top to accept the

brooch fitting (d).



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Medals and Insignia Framework Agreement (RM3771)

Lot 28 - CVO Badge (Gent)

General Description:

Badge consisting of

- (a) Top Ribbon Loop
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Full Size Investiture Ribbon
- (e) Miniature Width Ribbon

Case

- (f) Outer Case
- (g) Insert

BADGE

(a)	Top Ribbon I	oop	
	Material		Hallmark Quality Sterling half round Wire, Gold plated to 1 micron
	Dimensions		1.83mm x 0.79mm x 22.23mm
	Finish		Ends of Loop to be soldered together and the whole
			polished so that the join appears as an integral part of
			the assembly
	Manufacture		Loosely looped through top fixed ring of Cross (c)
(b)	Crown		
	Design		Queen Victoria Crown
	Material		Hallmark Quality Sterling Silver Gold plated to
			1 micron
	Width		14.29mm
	Height		15.08mm
	Thickness		1.02mm raised to 4.95mm
	Manufacture		Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
	Fittings	Nickel	silver 9 B.A. thread, 9ct 9 B.A. round nut.
			Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
	Enamelling		Cushion to be enamelled in translucent red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red,
	Finish		2 green Highlighted
(c)(i)	Cross		
	Design		Dovetailed, Maltese type
	Material		Hallmark Quality Sterling Silver. Textured frost gold plated
	Width		53.98mm
	Height		60.33mm
	Thickness		3.96mm
	Manufacture		Stamped in one double sided piece, fading to the outside
			edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(ii). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
	Finish		All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 3.18mm high. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.

	Fitting Enamelling	Top fixed hanging ring (1.91mm wire – 14.29mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned. The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii)	Centre Mount 1 Design Material Size Thickness Manufacture	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant Hallmark Quality Sterling Silver. Gold plated. 23.81mm x 20.64mm 1.07mm. Thick upper surface 3.97mm Stamped and slightly domed. Centre pierced, sloping
	Fitting Finish Enamelling	slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards An oval collar soldered to the back of the border for fitting to the Cross (c)(i) Highly polished edges and front The background filled with opaque blue enamel to
(c)(iii)	Centre Mount 2 Design Material Size Thickness Manufacture	match Sealed Pattern. An interwoven V R I Cipher. On a centre plate Hallmark Quality Sterling Silver. Gold Plated 14.29mm x 10.32mm 1.02mm The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, damed avail to fit within the celler and behind the
	Finish Enamelling	domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar. Highly polished edges and front The centre plate to be covered with translucent red enamel to allow the etching to show through.
	Silver Weight of Assembled Badge	42gms

RIBBONS

(d) Full Size Investiture Ribbon

Colour	Blue bordered in red and white to match Sealed Pattern
Total Width	44.45mm
Finished Length	863.60mm
Fastening	Hook and eye. To be attached to top ribbon loop (a) on
	Badge

(e) Miniature Width Ribbon

Colour	Blue bordered in red and white to match Sealed Pattern
Total Width	15.88mm
Finished Length	570.40mm
Fastening	Hook at one end (within overall length not protruding)
	and six loops on other end to provide adjustable
	fastening To be packed in case (f) underneath insert (g).

CASE

(f) Outer Case

External	
Dimensions	157.00mm x 111.00mm x 32.00mm
Construction	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters C.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid 40.00mm from the top. Two wooden runners in the base of the case to support insert (g)
Lining	The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette
Insert	

(m) Insert

Dimensions	To fit inside case (I) to sit snugly on the runners
Construction	To be padded and covered in dark green velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the Top Ribbon Loop (a) and with a cutout at the top to allow the Investiture Ribbon (d) to be folded underneath.





Lot 29 - LVO Badge (Lady)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

(d) Bow

Case

(e) Case

Badge

(a)	Top Ribbon Ring	
	Material	Hallmark Quality Sterling Silver, Gold plated to 1 micron
	Diameter of Wire Outside Diameter	1.45mm
	of Ring	11.11mm
	Finish	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
	Manufacture	Loosely looped through top fixed ring of Cross (c)
(b)	Crown	
	Design	Queen Victoria Crown
	Material	Hallmark Quality Sterling Silver Gold plated to 1 micron
	Width	12.70mm
	Height	12.70mm
	Thickness	1.02mm raised to 3.81mm
	Manufacture	Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
	Fittings Nickel	silver 9 B.A. thread, 9ct 9 B.A. round nut.
		Cushion domed half
		moon shape, to represent the cap, etched, enamelled and fitted within the Crown
	Enamelling	Cushion to be enamelled in translucent red. 5 "jewels" across the base band to be vitreous
	Finish	enamelled: - 3 red, 2 green Highlighted
(c)(i)	Cross	
	Design	Dovetailed, Maltese type
	Material	Hallmark Quality Sterling Silver. Textured frost gold plated
	Width	41.28mm
	Height	41.28mm
	Thickness	3.96mm
	Manufacture	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(i). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
	Finish	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 3.18mm high prefixed by the letter L. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.
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	Fitting Enamelling	Top fixed hanging ring (1.45mm wire – 11.11mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned. The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii)		
	Design	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
	Material	Hallmark Quality Sterling Silver. Gold plated.
	Size	19.05mm x 17.46mm
	Thickness	1.07mm. Thick upper surface 3.97mm
	Manufacture	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
	Fitting	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
	Finish	Highly polished edges and front
	Enamelling	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii)	Centre Mount 2	
	Design	An interwoven V R I Cipher. On a centre plate
	Material	Hallmark Quality Sterling Silver. Gold Plated
	Thickness Manufacture	1.02mm The Cipher to be pierced and formed to fit the centre
		plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
	Finish	Highly polished edges and front
	Enamelling	The centre plate to be covered with translucent red enamel to allow the etching to show through.
	Silver Weight of Assembled Badge	30gms

RIBBON

(d)	Bow	
	Colour	Blue bordered in red and white to match Sealed Pattern. Fashioned into a bow with two splayed tails beneath, all sewn together. The Top Ribbon Ring (a) is tucked under the centre of the bow and sewn so that the Badge hangs in front of the tails
	Total Width	31.75mm
	Finished Length	Bow: 92.01mm. Tails: 152.40mm (overall) with a 6.35mm fringe
	Fastening	Hung and sewn to a silver brooch fitting
	Brooch Fitting	4gms of silver with a gold plated frosted finish. Fitted with a hardened nickel silver pin

CASE

(e) Case

External	
Dimensions	130.00mm x 135.00mm x 20.00mm
Construction	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters L.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid.
Lining	The inside of the lid to be padded covered in white satin. The base to be padded and covered in green velvet with a similarly covered lip 30.00mm from the top to take the brooch fitting (d)





Lot 30 - LVO Badge (Gent)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

(d) Medal Ribbon

Case

(e) Case

Badge

(a)	Top Ribbon Ring	
	Material	Hallmark Quality Sterling Silver, Gold plated to
		1 micron
	Diameter of Wire	1.45mm
	Outside Diameter	
	of Ring	11.11mm
	Finish	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
	Manufacture	Loosely looped through top fixed ring of Cross (c)
(b)	Crown	
	Design	Queen Victoria Crown
	Material	Hallmark Quality Sterling Silver Gold plated to 1 micron
	Width	12.70mm
	Height	12.70mm
	Thickness	1.02mm raised to 3.81mm
	Manufacture	Stamped flat, pierced, raised and centre strap soldered
		in place. Or cast, shaped and pierced.
	Fittings Nickel	silver 9 B.A. thread, 9ct 9 B.A. round nut.
		Cushion domed half
		moon shape, to represent the cap, etched, enamelled and
		fitted within the Crown
	Enamelling	Cushion to be enamelled in translucent red.
		5 "jewels" across the base band to be vitreous
		enamelled: - 3 red, 2 green
	Finish	Highlighted
(c)(i)	Cross	
	Design	Dovetailed, Maltese type
	Material	Hallmark Quality Sterling Silver. Textured frost gold plated
	Width	41.28mm
	Height	41.28mm
	Thickness	3.96mm
	Manufacture	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(i). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
	Finish	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 3.18mm high. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.
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	Fitting Enamelling	Top fixed hanging ring (1.45mm wire – 11.11mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned. The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii)	Centre Mount 1 Design	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper
		quadrant
	Material	Hallmark Quality Sterling Silver. Gold plated.
	Size	19.05mm x 17.46mm
	Thickness Manufacture	1.07mm. Thick upper surface 3.97mm Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
	Fitting	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
	Finish	Highly polished edges and front
	Enamelling	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii)	Centre Mount 2	
	Design	An interwoven V R I Cipher. On a centre plate
	Material	Hallmark Quality Sterling Silver. Gold Plated
	Thickness Manufacture	1.02mm The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
	Finish	Highly polished edges and front
	Enamelling	The centre plate to be covered with translucent red enamel to allow the etching to show through.
	Silver Weight of Assembled Badge	30gms

RIBBON

(d) Medal Ribbon

Colour	Blue bordered in red and white to match Sealed Pattern
Total Width	31.75mm
Finished Length	50.80mm
Fastening	Hung and sewn to a silver brooch fitting
Brooch Fitting	4gms of silver with a gold plated frosted finish. Fitted
	with a hardened nickel silver pin

CASE

(e) Case External Dimensions 130.00mm x 87.00mm x 21.00mm Construction Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters L.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid. The inside of the lid to be padded covered in white Lining satin. The base to be padded and covered in green velvet with an indentation in the shape of the Badge with a slot above the indentation to take the Brooch Fitting.





Lot 31 - MVO Badge (Lady)

General Description:

Badge consisting of:

- (a) Top ribbon ring.
- (b) Crown.
- (c) Cross consisting of.
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2

Ribbon

(d) Bow

Case

(e) Case

BADGE

(a)	Top ribbon ring. <i>Material</i> <i>Diameter of wire</i> <i>Outside diameter</i> <i>of ring</i> <i>Finish</i>	Hallmark quality Sterling silver. 0.057 inches. 7/16 inches. Ends of ring soldered together, polished.
(b)	Crown. Design Material Width Height Thickness Manufacture Fittings Nickel Finish	Queen Victoria Crown, (See photograph). Hallmark quality Sterling silver. 1/2 inch. 1/2 inch. 0.040" raised to 0.150". Stamped flat, pierced, raised and centre strap soldered in place. Or cast shaped and pierced. silver 9 BA. thread, 9ct 9 B.A. round nut. Cushion domed halfmoon shape, etched, enamelled in red translucent, fitted within the crown to represent the cap. Vitreous enamel "jewels", 3 red 2 green across bottom
(c)(i)	Cross	band. Highlighted, gold plated.
	Design Material Width Height Thickness Manufacture	Dovetailed, Maltese Type. Hallmark quality Sterling silver, frosted silver. 1. 5/8 inches. 1.5/8 inches. 0.156 inches. Stamped in one double sided piece cut to shape. Centre removed to accept Centre Mount 1. Backplate shaped, domed and soldered on back of cross, solder line eliminated. Award number engraved in figures 1/8' high.
	Fitting	Top fixed hanging ring 0.057" wire 7/16" diameter slotted into top centre edge vee and soldered. Holes drilled in top arm to accept superimposed crown thread and steady ring. Back recessed to countersink nut.
	Obverse cross	Four arms back and front cushioned, apex edges carefully aligned. Polished, all irregularities removed, textured frost silver plated. Award number engraved on the back prefixed by the letter L.

(c)(ii)	Centre Mount 1 Material	Oval Border, stamped slightly domed with word VICTORIA in lower area, wreath and a dot either side upper quadrant. Background opaque blue to shade of sealed pattern. Hallmark quality Sterling silver, gold plated. Size, oval long axis vertical, 3/4" x 11/16" x 0.042' upper surface 5/16", centre pierced. sloping slightly inwards. Outside edge sloping outwards. An oval collar soldered to the back of border for fitting to cross.
(c)(iii)	Centre Mount 2 <i>Material</i> <i>Centre plate</i> <i>Material</i>	An interwoven V.R.I. Cypher; 0.040" thick, pierced and formed to fit centreplate with pegs or tag. Hallmark quality Sterling silver, gold plated. A domed oval to fit within the collar and behind the border slotted or drilled to accept cypher fixings, enamelled translucent red shewing etched surface. Held in place by six claws cut down from collar. Hallmark quality Sterling silver, gold plated.
	Weight	Cross, Crown, centre, cypher, in total: 30 grammes.
		RIBBON
(d)	Bow Colour Total Width Finished Length Fastening Brooch Fitting	Blue bordered in red and white to match Sealed Pattern. Fashioned into a bow with two splayed tails beneath, all sewn together. The Top Ribbon Ring (a) is tucked under the centre of the bow and sewn so that the Badge hangs in front of the tails 31.75mm Bow: 92.01mm. Tails: 152.40mm (overall) with a 6.35mm fringe Hung and sewn to a silver brooch fitting 4gms of silver with a frosted finish. Fitted with a hardened nickel silver pin
		CASE
(e)	Case External Dimensions Construction	130.00mm x 135.00mm x 20.00mm Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters M.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid. The inside of the lid to be padded covered in white

satin. The base to be padded and covered in green velvet with a similarly covered lip 30.00mm from the top to take the brooch fitting (d)

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THE ROYAL VICTORIAN ORDER

Lot 32 - MVO Badge (Gent)

General Description:

Badge consisting of:

- (a) Top ribbon ring.
- (b) Crown.
- (c) Cross consisting of.
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2

Ribbon

(d) Medal Ribbon

Case

(e) Case

BADGE

(a)	Top ribbon ring. <i>Material</i> <i>Diameter of wire</i> <i>Outside diameter</i> <i>of ring</i> <i>Finish</i>	Hallmark quality Sterling silver. 0.057 inches. 7/16 inches. Ends of ring soldered together, polished.
(b)	Crown. Design Material Width Height Thickness Manufacture Fittings Nickel	Queen Victoria Crown, (See photograph). Hallmark quality Sterling silver. 1/2 inch. 1/2 inch. 0.040" raised to 0.150". Stamped flat, pierced, raised and centre strap soldered in place. Or cast shaped and pierced. silver 9 BA. thread, 9ct 9 B.A. round nut. Cushion domed halfmoon shape, etched, enamelled in red translucent, fitted within the crown to represent the cap.
	Finish	Vitreous enamel "jewels", 3 red 2 green across bottom band. Highlighted, gold plated.
(c)(i)	Cross Design Material Width Height Thickness Manufacture	Dovetailed, Maltese Type. Hallmark quality Sterling silver, frosted silver. 1. 5/8 inches. 0.156 inches. Stamped in one double sided piece cut to shape. Centre removed to accept Centre Mount 1. Backplate shaped, domed and soldered on back of cross, solder line eliminated. Award number engraved in figures 1/8' high.
	Fitting Obverse cross	Top fixed hanging ring 0.057" wire 7/16" diameter slotted into top centre edge vee and soldered. Holes drilled in top arm to accept superimposed crown thread and steady ring. Back recessed to countersink nut. Four arms back and front cushioned, apex edges carefully aligned. Polished, all irregularities removed, textured frost silver plated. Award number engraved on
		the back.

(c)(ii)	Centre Mount 1	Oval Border, stamped slightly domed with word VICTORIA in lower area, wreath and a dot either side upper quadrant. Background opaque blue to shade of sealed pattern.
	Material	Hallmark quality Sterling silver, gold plated. Size, oval long axis vertical, 3/4" x 11/16" x 0.042' upper surface 5/16", centre pierced. sloping slightly inwards. Outside edge sloping outwards. An oval collar soldered to the back of border for fitting to cross.
(c)(iii)	Centre Mount 2	An interwoven V.R.I. Cypher; 0.040" thick, pierced and formed to fit centreplate with pegs or tag.
	Material	Hallmark quality Sterling silver, gold plated.
	Centre plate	A domed oval to fit within the collar and behind the border slotted or drilled to accept cypher fixings, enamelled translucent red shewing etched surface. Held in place by six claws cut down from collar.
	Material	Hallmark quality Sterling silver, gold plated.
	Weight	Cross, Crown, centre, cypher, in total: 30 grammes.
		RIBBON
(d)	Medal Ribbon	
	Colour Total Width	Blue bordered in red and white to match Sealed Pattern 1 1/4"
	Finished Length Fastening	2" Hung and sewn to a silver brooch fitting
	Brooch Fitting	4gms of silver with a frosted finish. Fitted

4gms of silver with a frosted finish. Fitted with a hardened nickel silver pin

CASE

(e)	Case External		
	Dimensions	130.00mm x 87.00mm x 21.00mm	
	Construction	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters M.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid.	
	Lining	The inside of the lid to be padded covered in white satin. The base to be padded and covered in green velvet with an indentation in the shape of the Badge with a slot above the indentation to take the Brooch Fitting.	



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Lot 33 - RVM - Gold (Lady)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

(d) Bow

- (e) Outer Case
- (f) Insert

(a)	Top Ribbon Ring <i>Material</i> <i>Diameter of Wire</i> <i>Outside Diameter</i> <i>of Ring</i> <i>Finish</i>	Hallmark Quality Sterling Silver Wire 1.5mm 12.7mm The Ring to be polished
(b)	Ring Mount Design Material Diameter of Wire Outside Diameter of Ring Length of Fixing	Wire fashioned into a combined ring and fixing pin Hallmark Quality Sterling Silver Wire 1.5mm 5mm
	Pin Finish	4mm The Ring Mount to be polished
(c)	Medal Design	Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
	Material Diameter Thickness Manufacture Finish	 Hallmark Quality Sterling Silver 28.45mm 3.2mm (edge) Fully struck with square edges and machines to remove sharp edges Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks
	Assembly Plating	or blemishes. Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered. The whole assembled Medal to be gold plated to a
		thickness of 2.5 micron
	Weight of Assemble Medal	d 25.0 grams
	ivicual	

(d) Bow

Colour	Blue bordered in red and white to match Sealed Pattern
Total Width	32mm
Finished Length	
of Bow	83mm
Fastening	Fashioned into a Bow without tails and sewn to a gold
	plated steel brooch fitting, to match Sealed Pattern

CASE

(e) Outer Case

External Dimensions 110mm x 93mm x 30mm

- Construction Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.
- *Lining* The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.
- (f) Insert A base pad recessed to accept the medal and brooch, with a cream coloured velvet covering. The Bow to lie flat on the pad.



Lot 34 -RVM - Gold (Gent)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

(d) Medal Ribbon

- (e) Outer Case
- (f) Insert

(a)	Top Ribbon Ring Material Diameter of Wire Outside Diameter of Ring Finish	Hallmark Quality Sterling Silver Wire 1.5mm 12.7mm The Ring to be polished
(b)	Ring Mount Design Material Diameter of Wire Outside Diameter of Ring Length of Fixing	Wire fashioned into a combined ring and fixing pin Hallmark Quality Sterling Silver Wire 1.5mm 5mm
	Pin Finish	4mm The Ring Mount to be polished
(c)	Medal Design	Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
	Material Diameter Thickness Manufacture	Hallmark Quality Sterling Silver 28.45mm 3.2mm (edge) Fully struck with square edges and machines to remove sharp edges
	Finish	Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes.
	Assembly	Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered.
	Plating	The whole assembled Medal to be gold plated to a thickness of 2.5 micron
	Weight of Assemble	d
	Medal	25.0 grams

(d) Medal Ribbon

Colour	Blue bordered in red and white to match Sealed Pattern
Total Width	32mm
Finished Length	38mm
Fastening	Hung and sewn to a gold plated steel brooch fitting, to match Sealed Pattern

CASE

(e) Outer Case

(f)

External Dimensions 106mm x 66mm x 34mm

Construction	Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.
Lining	The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.
Insert	A base pad recessed to accept the medal, ribbon and brooch, with a cream coloured velvet covering.



Lot 35 - RVM - Silver (Lady)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

(d) Bow

- (e) Outer Case
- (f) Insert

(a)	Top Ribbon Ring <i>Material</i> <i>Diameter of Wire</i> <i>Outside Diameter</i> <i>of Ring</i> <i>Finish</i>	Hallmark Quality Sterling Silver Wire 1.5mm 12.7mm The Ring to be polished
(b)	Ring Mount Design Material Diameter of Wire Outside Diameter of Ring Length of Fixing Pin	Wire fashioned into a combined ring and fixing pin Hallmark Quality Sterling Silver Wire 1.5mm 5mm 4mm
	Finish	The Ring Mount to be polished
(c)	Medal	
,	Design	 Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
	Material	Hallmark Quality Sterling Silver
	Diameter	28.45mm
	Thickness Manufacture	3.2mm (edge)Fully struck with square edges and machines to remove sharp edges
	Finish	Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes.
	Assembly	Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered.
	Weight of Assemble	d

Medal 25.0 grams

(d) Bow

Colour	Blue bordered in red and white to match Sealed Pattern
Total Width	32mm
Finished Length	
of Bow	83mm
Fastening	Fashioned into a Bow without tails and sewn to a bright
	plated steel brooch fitting, to match Sealed Pattern

CASE

(e) Outer Case

External Dimensions 110mm x 93mm x 30mm

- Construction Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.
- *Lining* The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.
- (f) Insert A base pad recessed to accept the medal and brooch, with a cream coloured velvet covering. The Bow to lie flat on the pad.



Lot 36 - RVM - Silver (Gent)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

(d) Medal Ribbon

- (e) Outer Case
- (f) Insert

(a)	Top Ribbon Ring <i>Material</i> <i>Diameter of Wire</i> <i>Outside Diameter</i> <i>of Ring</i> <i>Finish</i>	Hallmark Quality Sterling Silver Wire 1.5mm 12.7mm The Ring to be polished
(b)	Ring Mount Design Material Diameter of Wire Outside Diameter of Ring Length of Fixing Pin	Wire fashioned into a combined ring and fixing pin Hallmark Quality Sterling Silver Wire 1.5mm 5mm 4mm
	Finish	The Ring Mount to be polished
(c)	Medal	
	Design	Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
	Material	Hallmark Quality Sterling Silver
	Diameter	28.45mm
	Thickness Manufacture	3.2mm (edge)Fully struck with square edges and machines to remove sharp edges
	Finish	Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes.
	Assembly	Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered.
	Weight of Assemble	d

Medal 25.0 grams

(d) Medal Ribbon

Colour	Blue bordered in red and white to match Sealed Pattern
Total Width	32mm
Finished Length	38mm
Fastening	Hung and sewn to a bright plated steel brooch fitting, to match Sealed Pattern

CASE

(e) Outer Case

(f)

External Dimensions 106mm x 66mm x 34mm

Construction	Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.
Lining	The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.
Insert	A base pad recessed to accept the medal, ribbon and brooch, with a cream coloured velvet covering.

