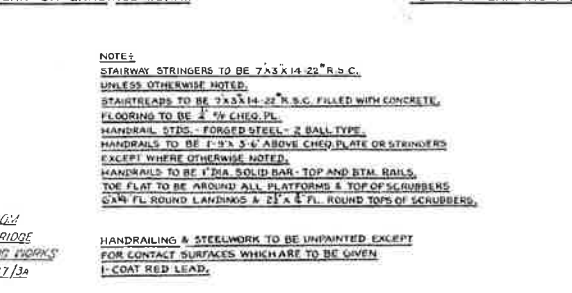
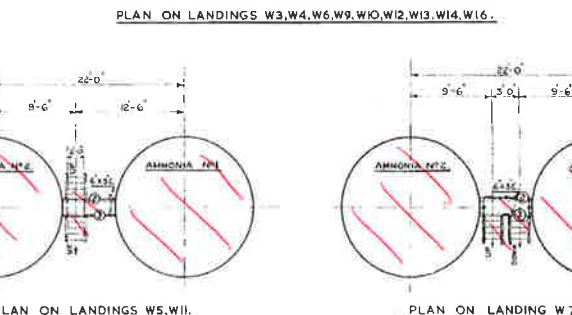
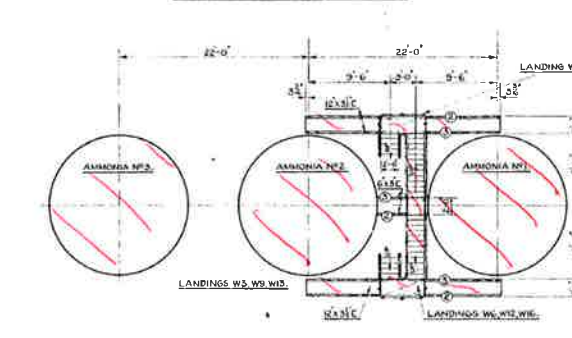
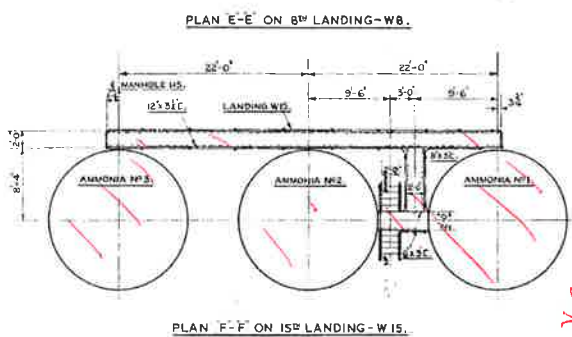
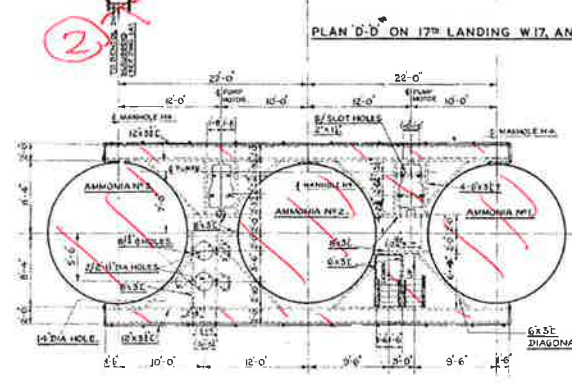
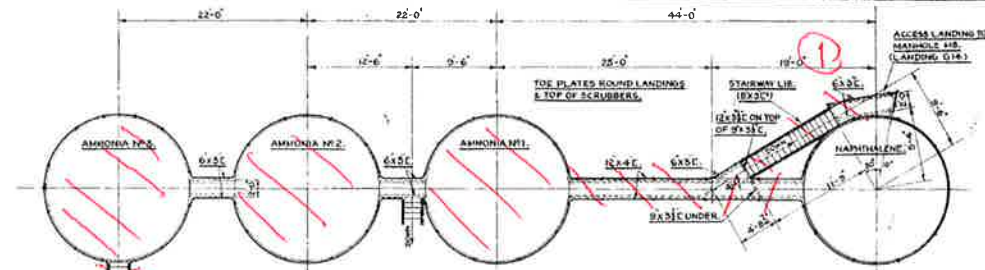
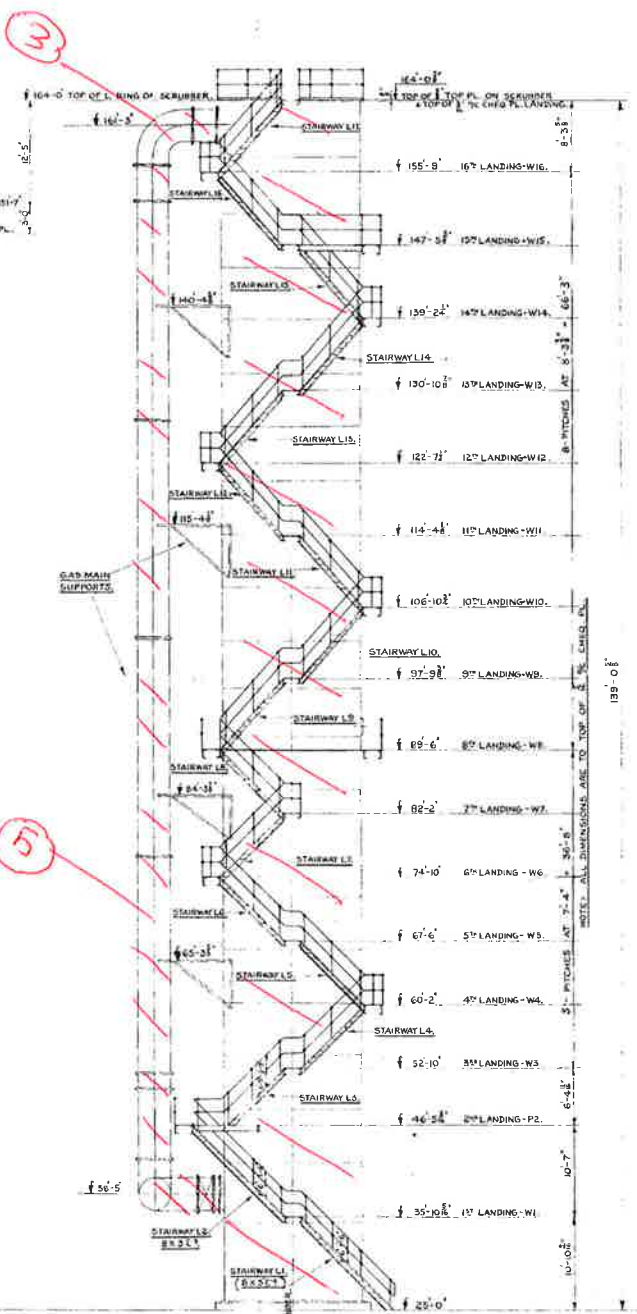
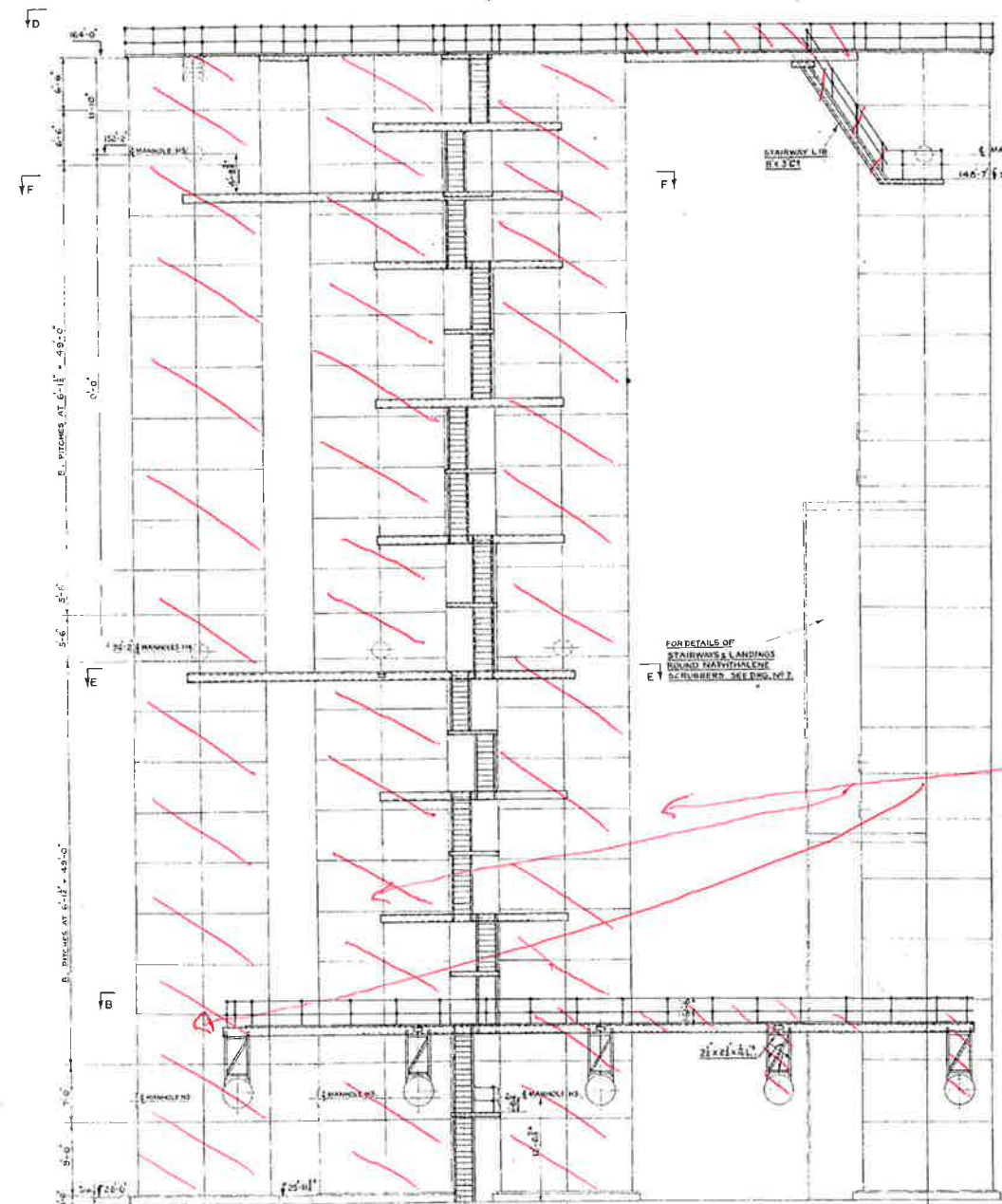


520/DLC/69/96



Scope of work.

① Walk way to Naphthalene washer

② Walk way to Benzol scrubber

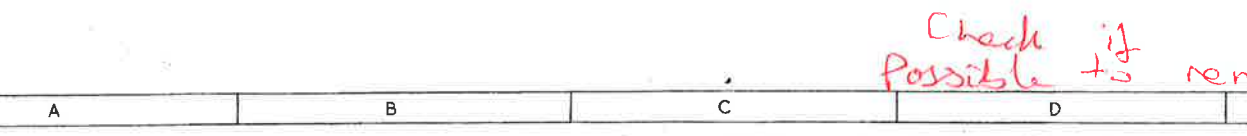
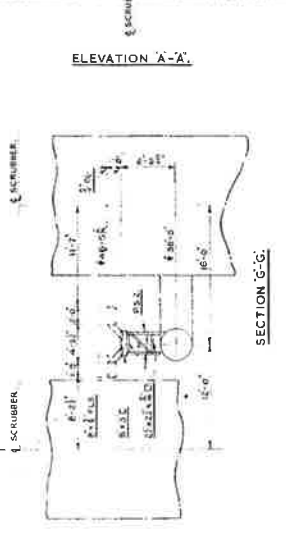
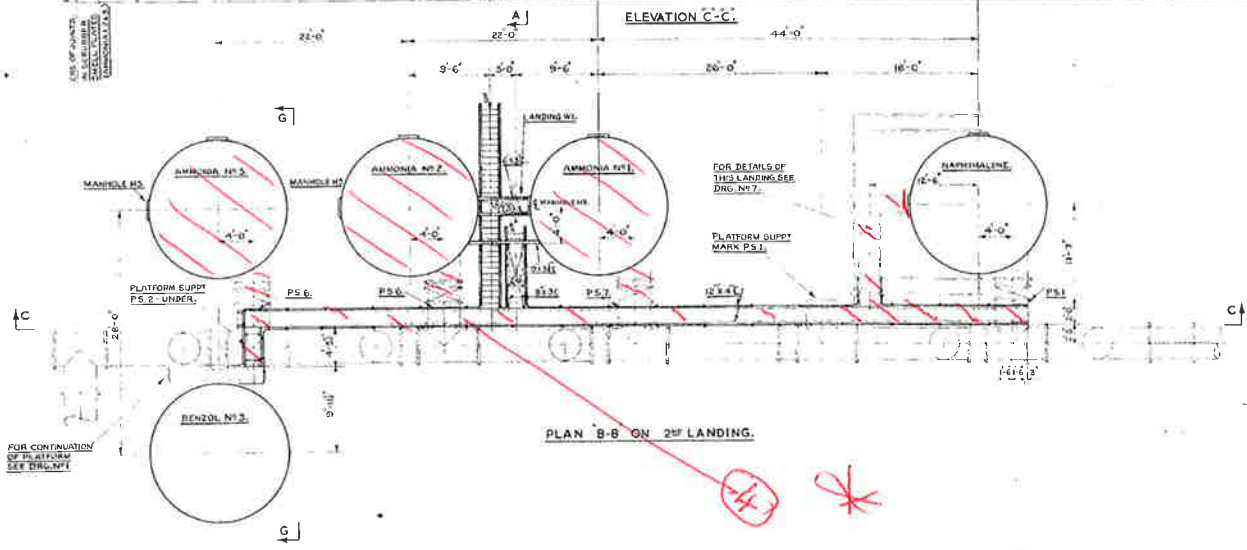
③ 3 off gas supply pipes

④ Gas pipe rear of scrubber

⑤ 3 off Ammonia washers

DRG.	DESCRIPTION
4.5.6	PLATFORM P2 & TRESTLES P51 & P52.
31	LANDINGS W3, 5, 9, 11, & 15.
29 & 30	LANDING W6.
32	LANDINGS W1, 4, 6, 7, 10, 12, 14 & 16.
33 & 34	LANDING W17.
35	STAIRCASES L1 & L2.
36	LANDING W15.
40	STAIRCASES 1-4, 5, 6, 7 & 8.
42	STAIRCASES 13 & 14 TO 16 INCLUSIVE.
44	STAIRCASES 17, 18, LANDING G14.
47 & 48	HANDRAILING.
51	HANDRAIL STANDARDS.
54	PIPE SUPPORTS FOR AMMONIA SCRUBBERS.

co. 5042



NOTES:
STAIRWAY STRINGERS TO BE 7"x3"x14" 22" R.D.C.
UNLESS OTHERWISE NOTED.
STAIRCASES TO BE 7"x3"x14" 22" R.D.C. FILLED WITH CONCRETE.
FLOORING TO BE 1" 1/2" CHEQ. PL.
HANDRAIL STD. - FORGED STEEL - 2 BALL TYPE.
HANDRAILS TO BE 1" 3/4" 5' 6" ABOVE CHEQ. PL. OR STRINGERS EXCEPT WHERE OTHERWISE NOTED.
HANDRAILS TO BE 1" 3/4" 5' 6" 1/2" DIA. BAR - TOP AND BTH. RAILS.
THE FLAT TO BE AROUND ALL PLATFORMS & TOP OF SCRUBBERS.
CAN FL. ROUND LANDINGS & 2 1/2" 5' 6" 1/2" FL. ROUND TOPS OF SCRUBBERS.

HANDRAILING & STEELWORK TO BE PAINTED EXCEPT FOR CONTACT SURFACES WHICH ARE TO BE GIVEN 1-COAT RED LEAD.

TRACED, EDDY
TEC. SIDE BRIDGE
ENGINEERING WORKS
DRG. NO. 5167/3a

REVISION	DESCRIPTION	DATE
1	SIMON-CARVES LTD. STOCKPORT COKE OVEN & WASHER DEPARTMENT	
2	DORMAN LONG - 5TH BANK COKE WORKS - BY PRODUCT PLANT	
3	ARRANGEMENT OF STAIRWAYS AND LANDINGS AT AMMONIA NAPHTHALENE SCRUBBERS	
DRAWN	SCALE	
TRACED	NO	520/DLC/69/96
CHECKED		
APPROVED	REV	

Check if possible to remain?