

**UK SBS PR19094 Risk Matrix**

Risk ID	Risk Description	Impact	Mitigation
1	Contamination of source material		
2	Inability to achieve the required weld quality		
3	NDT shows major welding porosity		
4	Inability to achieve required vacuum levels		
5	Project delay		
6	Increased project cost		
7	Loss of key staff		
8	Damage/loss during transport		
9	Issues with chamber movement / lifting		
10	Failure of critical machining capabilities		