

Where legislation does not explicitly restrict or limit the use of lead containing coatings it is the responsibility of the client to inform International Paint in writing of their specific requirements

Technical Specification

Border Force Vessels

GENERIC SPECIFICATION

Other Ports, United Kingdom

18-Nov-2021

GBMG1-3CGP-7G9Y/4

Matthew Goodall

matthew.goodall@akzonobel.com

Tel: 01489775060

Mob: 07798845297

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Main Schemes		
Area	Description	Area (m ²)
1. Underwater Hull	An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subsequent antifouling scheme. An Interspeed 6400 tin free antifouling scheme for an in service period of 36 months at <3,000 seamiles per month.	150
2. Boottop	An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subsequent antifouling scheme.	50
3. Below Water Marking		5
4. Topsides	An Intershield 300 abrasion resistant epoxy scheme	150
5. Above Water Markings		25
6. Superstructure	An Intershield 300 abrasion resistant epoxy scheme	250
7. External Decks	An Intershield 300 tar free high solids epoxy anticorrosive scheme with an Intershield 851 epoxy non skid finish coat.	200
8. Deck Fittings and Equipment	An Intershield 300 abrasion resistant epoxy scheme	50
9. Freshwater Tanks	An Interline 925, high performance epoxy scheme certified for the carriage of potable water.	20
10. Sewage Tank Repairs	An Intershield 300 abrasion resistant epoxy scheme	20
Thinners		

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1. Underwater Hull [150 m²]

An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subsequent antifouling scheme.

An Interspeed 6400 tin free antifouling scheme for an in service period of 36 months at <3,000 seamiles per month.

Surface Preparations

Full water-jetting to ISO 8501-4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting).

Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Intershield 300	Bronze	FC	30	175	292	2.40	8hrs	9hrs	14days	GTA220	GTA220, GTA822	62.50
Intergard 263	Light Grey	FC	30	75	132	5.32	24hrs	24hrs	8days	GTA220	GTA220, GTA822	28.20
Interspeed 6400	Red	FC	30	125	208	3.36		12hrs	6mths	GTA007	GTA007	44.60
				375	632							135.30

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2. Boottop [50 m²]

An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subsequent antifouling scheme.

Surface Preparations

Full water-jetting to ISO 8501-4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting).

Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Intershield 300	Bronze	FC	30	175	292	2.40	8hrs	9hrs	14days	GTA220	GTA220, GTA822	20.80
Intergard 263	Light Grey	FC	30	75	132	5.32	24hrs	24hrs	8days	GTA220	GTA220, GTA822	9.40
Trilux 33	Black	FC	30	125	278	2.52		24hrs	4wks	GTA007	GTA007	19.80
				375	702							50.00

3. Below Water Marking [5 m²]

Surface Preparations

Full water-jetting to ISO 8501-4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting).

Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Trilux 33	White	FC	30	125	278	2.52		24hrs	4wks	GTA007	GTA007	2.00
				125	278							2.00

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4. Topsides [150 m²]

An Intershield 300 abrasion resistant epoxy scheme

Surface Preparations

Full water-jetting to ISO 8501-4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting).

Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Intershield 300	Bronze	FC	30	150	250	2.80	8hrs	9hrs	5days	GTA220	GTA220, GTA822	53.60
Interthane 990	Lt Wthr wrk Grey	FC	40	50	88	6.84	24hrs	24hrs	ext.	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	21.90
Interthane 990	Lt Wthr wrk Grey	FC	40	50	88	6.84	24hrs	24hrs	ext.	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	21.90
				250	426							97.40

5. Above Water Markings [25 m²]

Surface Preparations

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Only for areas of less than 0.5m².

Prepare bare areas of steel to a minimum of ISO 8501-1 St2 or SSPC-SP2. Feather or chip back surrounding area to a sound edge.

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Interthane 990	Black	FC	40	50	88	6.84	24hrs	24hrs	ext.	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	3.70
				50	88							3.70

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6. Superstructure [250 m²]

An Intershield 300 abrasion resistant epoxy scheme

Surface Preparations

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Spot mechanically prepare the surface using an aluminium oxide abrasive disc (24-30 grit) to give a heavily scored surface profile of 50-75 microns (2-3 mils). Ensure the area is clean and dry and apply initial coat within 6-8 hours.

Feather or chip back surrounding area to a sound edge. Overlap onto existing sound coatings by 2-3 cms.

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Intershield 300	Bronze	5% TU	30	150	250	2.80	8hrs	9hrs	5days	GTA220	GTA220, GTA822	4.50
Interthane 990	Lt Wthr wrk Grey	5% TU	40	50	88	6.84	24hrs	24hrs	ext.	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	1.80
Interthane 990	Lt Wthr wrk Grey	FC	40	50	88	6.84	24hrs	24hrs	ext.	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	36.50
				250	426							42.80

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7. External Decks [200 m²]

An Intershield 300 tar free high solids epoxy anticorrosive scheme with an Intershield 851 epoxy non skid finish coat.

Surface Preparations

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Full water abrasive blasting to SSPC-SP10 (WAB) M or International Paint SB2½M (SSPC-SP10 or Sa2½ equivalent with moderate flash rusting).

Ensure all surfaces are clean, dry and free of contamination prior to the application of each coat of the specified paint scheme.

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Intershield 300	Bronze	FC	30	150	250	2.80	8hrs			GTA220	GTA220, GTA822	71.40
Intershield 851	Extra Dk Sea Grey	FC	30	300	390	1.80				GTA220	GTA220	111.10
Intershield 851	Extra Dk Sea Grey	FC	30	300	390	1.80				GTA220	GTA220	111.10
				750	1,030							293.60

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8. Deck Fittings and Equipment [50 m²]

An Intershield 300 abrasion resistant epoxy scheme

Surface Preparations

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Spot mechanically prepare the surface using an aluminium oxide abrasive disc (24-30 grit) to give a heavily scored surface profile of 50-75 microns (2-3 mils). Ensure the area is clean and dry and apply initial coat within 6-8 hours.

Feather or chip back surrounding area to a sound edge. Overlap onto existing sound coatings by 2-3 cms.

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Intershield 300	Bronze	5% TU	30	150	250	2.80	8hrs	9hrs	5days	GTA220	GTA220, GTA822	0.90
Interthane 990	Lt Wthr wrk Grey	5% TU	40	50	88	6.84	24hrs	24hrs	ext.	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	0.40
Interthane 990	Lt Wthr wrk Grey	FC	40	50	88	6.84	24hrs	24hrs	ext.	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	7.30
				250	426							8.60

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9. Freshwater Tanks [20 m²]

An Interline 925, high performance epoxy scheme certified for the carriage of potable water.

Surface Preparations

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Only for areas of less than 0.5m².

Prepare bare areas of steel to a minimum of ISO 8501-1 St2 or SSPC-SP2. Feather or chip back surrounding area to a sound edge.

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Interline 925	White	25% TU	30	300	300	2.33					GTA415, GTA822	2.10
				300	300							2.10

10. Sewage Tank Repairs [20 m²]

An Intershield 300 abrasion resistant epoxy scheme

Surface Preparations

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Spot mechanically prepare the surface using an aluminium oxide abrasive disc (24-30 grit) to give a heavily scored surface profile of 50-75 microns (2-3 mils). Ensure the area is clean and dry and apply initial coat within 6-8 hours.

Feather or chip back surrounding area to a sound edge. Overlap onto existing sound coatings by 2-3 cms.

Product	Colour	Coats	% Loss factor	DFT (µm)	WFT (µm)	PSR (m ² /lt)	Hard Dry 5°C	Overcoating 5°C		Thinner	Cleaner	Volume (lt)
								Min	Max			
Intershield 300	Bronze	5% TU	40	150	250	2.40	8hrs	9hrs	6mths	GTA220	GTA220, GTA822	0.40
Intershield 300	Bronze	5% TU	40	150	250	2.40	8hrs	9hrs	6mths	GTA220	GTA220, GTA822	0.40
				300	500							0.80

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Thinners			
Product	Colour	Sales Code	Volume (lt)
International		GTA007	25.00
International		GTA220	25.00
International		GTA713	10.00
Total			60.00

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Product List				
Product	Colour	Sales Code	Volume Solids (%)	Volume (lt)
Intergard 263	Light Grey	FAJ034/FAA262	57	40.00
Interline 925	White	THA125/THA127	100	2.10
Intershield 300	Bronze	ENA300/ENA303	60	227.50
Intershield 851	Extra Dk Sea Grey	ADA172/ADA174	77	230.00
Interspeed 6400	Red	BQA644	60	60.00
Interthane 990	Black	PHY999/PHA046	57	5.00
Interthane 990	Lt Wthr wrk Grey	PHZ684/PHA046	57	100.00
Trilux 33	Black	YBA067	45	20.00
Trilux 33	White	YBA068	45	5.00
Total				689.60

Thinners				
Product	Colour	Sales Code	Volume Solids (%)	Volume (lt)
International		GTA007	—	25.00
International		GTA220	—	25.00
International		GTA713	—	10.00
Total				60.00

Total volume (lt): 749.60

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Application Notes

The dry film thickness of coatings specified can be achieved by Airless spray. Brushing, rolling and conventional spray application may require multiple coats to achieve the specified thickness.

Quantities and costs shown here are estimates and should only be taken as a guide. Paint consumption in practice will vary according to the actual film thickness applied and the loss factor incurred. These will be affected by wastage, surface profile and surface complexity.

Thinning of products is not recommended without prior consultation with International representatives.

NB: When using any type of paint in confined spaces, forced ventilation is required; for further information, please contact International representatives.

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The AkzoNobel logo, with 'Akzo' in blue and 'Nobel' in a darker blue, both in a bold, sans-serif font.

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Products referred to in this report are intended for use only by professional applicators in industrial situations in accordance with the advice given on our Technical Datasheetst, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS).

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environment standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Paint for further advice.

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Terms and Conditions of Sale

PRODUCTS WILL IN NO WAY EXCEED THE PRICE OF THE PRODUCTS PURCHASED, OR €1.000,000, WHICHEVER IS LOWER. Nothing in this section will limit or exclude AkzoNobel's liability for any matter in respect of which it is unlawful for AkzoNobel to exclude or restrict its liability.

9. **FORCE MAJEURE:** AkzoNobel will not be liable in any respect for failure to perform its obligations if hindered or prevented, directly or indirectly by war (declared or undeclared), national emergency, inadequate transportation facilities, machinery or equipment failure, AkzoNobel's inability to secure materials, supplies, fuel or power for the manufacture of Product on terms and conditions that are acceptable to AkzoNobel, fire, flood, windstorm or other act of God, strike, lockout or other labour dispute, order or act of any government, whether foreign, national or local, whether valid or invalid, or any other cause of like or different kind beyond the reasonable control of AkzoNobel (each a "Force Majeure"). AkzoNobel shall have no obligation to procure any Products from other sources and may allocate its available supply of Products among the members of the AkzoNobel Group (including itself) and their customers, buyers, distributors and resellers on whatever basis AkzoNobel may deem fair and practical. In the event that the duration of a Force Majeure exceeds six (6) months or is reasonably expected to exceed 6 months, AkzoNobel is entitled to withdraw from any obligation it may have to supply the Products to Buyer without the Buyer having any right to compensation.
10. **EXPORT CONTROL:** Buyer will not sell, export, re-export, license, transmit, divert or otherwise transfer, directly or indirectly, any Product or any information or technology related to the Product except in accordance with applicable laws and regulations, including without limitation applicable UN, US and EU export control laws and regulations and the laws and regulations of the country where Buyer is resident. Buyer acknowledges that it will (i) take all steps necessary to comply with the above laws and regulations, including obtaining export and other licenses if necessary and (ii) not take any actions that would cause AkzoNobel to be in violation of the above laws.
11. **TERMINATION:** An agreement with Buyer to deliver Products on the basis of these Terms and Conditions will not oblige AkzoNobel for the future to take further orders. AkzoNobel will at all times be entitled to end the relationship. Such termination will never entitle Buyer to compensation.
12. **LAW AND DISPUTE RESOLUTION.** These Terms and Conditions and all disputes between AkzoNobel and Buyer are governed by the laws of the country and, if applicable, state or province, in which AkzoNobel's address is located, excluding the United Nations Convention of Contracts for the International Sale of Goods and any choice of law rules that direct the application of the law of any other jurisdiction. Any dispute between AkzoNobel and Buyer that the parties are unable to resolve by agreement will be resolved exclusively in the courts having jurisdiction over the subject matter of the dispute located in the city in which AkzoNobel's address is located (or if no such courts exist in such city in such courts as are located closest to such city) and those courts having appellate level review over the decisions and rulings of such courts. Each party consents and agrees to the jurisdiction and venue of such courts.

Marine Coatings

Unless otherwise agreed in writing, all products supplied and technical advice given by us are subject to our standard terms and conditions of sale. Please note that a surcharge may be applied to the prices listed, in which case this will be notified to you by your International Paint representative. In the event that supplies are made and technical advice is given by one of our associated companies then such supplies and technical advice shall be subject to the standard terms of sale of that company, a copy of which is available upon request

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