



FRAMEWORK SCHEDULE 2: SPECIFICATION

PART A - SERVICES

SPECIFICATION FOR THE SUPPLY OF MEDALS AND INSIGNIA

Part 2 of 4 (Lots 26 to 36)

THE ROYAL VICTORIAN ORDER

Lot 26 - KCVO Badge & Star

General Description:

Badge consisting of

- (a) Top Ribbon Loop
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Star
- (e) Overlay
- (f) Centre Mount 1
- (g) Centre Mount 2
- (h) Crown
- (i) Pin

Ribbon

- (j) Full Size Investiture Ribbon
- (k) Miniature Width Ribbon

Case

- (l) Outer Case
- (m) Insert

BADGE

(a) Top Ribbon Loop

<i>Material</i>	Hallmark Quality Sterling half round Wire, Gold plated to 1 micron
<i>Dimensions</i>	1.83mm x 0.79mm x 22.23mm
<i>Finish</i>	Ends of Loop to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Loosely looped through top fixed ring of Cross (c)

(b) Crown

<i>Design</i>	Queen Victoria Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	14.29mm
<i>Height</i>	15.08mm
<i>Thickness</i>	1.02mm raised to 4.95mm
<i>Manufacture</i>	Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
<i>Fittings</i>	Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
<i>Enamelling</i>	Cushion to be enamelled in translucent red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Highlighted

(c)(i) Cross

<i>Design</i>	Dovetailed, Maltese type
<i>Material</i>	Hallmark Quality Sterling Silver. Textured frost gold plated
<i>Width</i>	53.98mm
<i>Height</i>	60.33mm
<i>Thickness</i>	3.96mm
<i>Manufacture</i>	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(ii). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
<i>Finish</i>	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 3.18mm high. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.

<i>Fitting</i>	Top fixed hanging ring (1.91mm wire – 14.29mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned.
<i>Enamelling</i>	The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii) Centre Mount 1	
<i>Design</i>	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
<i>Material</i>	Hallmark Quality Sterling Silver. Gold plated.
<i>Size</i>	23.81mm x 20.64mm
<i>Thickness</i>	1.07mm. Thick upper surface 3.97mm
<i>Manufacture</i>	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
<i>Fitting</i>	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii) Centre Mount 2	
<i>Design</i>	An interwoven V R I Cipher. On a centre plate
<i>Material</i>	Hallmark Quality Sterling Silver. Gold Plated
<i>Size</i>	14.29mm x 10.32mm
<i>Thickness</i>	1.02mm
<i>Manufacture</i>	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The centre plate to be covered with translucent red enamel to allow the etching to show through.
<i>Silver Weight of Assembled Badge</i>	42gms

STAR

(d)	Star	
	<i>Design</i>	A dovetailed cross, Maltese style, with smaller similar shaped infills between the main arms. Longest arms vertical and horizontal.
	<i>Material</i>	Hallmark Quality Sterling Silver
	<i>Width</i>	73.66mm
	<i>Height</i>	73.66mm
	<i>Thickness</i>	2.16mm
	<i>Manufacture</i>	Stamped in a single piece, slightly domed.
	<i>Obverse</i>	Each arm is patterned in block formation, with eight vee channels from outer ends towards centre and eleven similar channels across each arm from edge to edge creating the block formation. Each smaller infill, which extends to the fourth cross channel, is similarly contoured with smaller blocks. The depth of each cross vee is drilled through on the main arms only, five rows of eight holes, then six, then four and then two, from the outer end towards the centre with a 0.736mm drill. Two larger holes in the top and bottom arms are drilled 17.46mm apart to accept 9 B.A. thread wire for securing the Overlay (e). Following the contours of the large arm edges the infills are separated by a 12.70mm cut and lowered slightly.
	<i>Reverse</i>	The pin joint (i) is positioned on the centre line of the top arm 57.15mm from the revolver catch on the bottom arm. The two equidistant from the cross centre.
	<i>Finish</i>	The ends of the arms to be neatly filed to smooth rounded ends of the block rows. Bright cut finish to be achieved with either a mechanical diamond cutter or in the traditional hand cut twelve facet per block manner. The reverse to be bright polished removing all fire marks and to be protected from scuffing during bright cutting. The award number as specified in the contract to be engraved across the centre of the reverse.
(e)	Overlay	
	<i>Design</i>	Dovetailed plain Maltese style cross, slightly domed to fit contour of centre of Star (d) aligned on the main arms and secured by 9 B.A. nickel threads through the holes drilled in the top and bottom arms for this purpose, by polished silver round nuts, which are not countersunk
	<i>Material</i>	Hallmark Quality Sterling Silver. Bright silver frost plated.
	<i>Width</i>	38.10mm
	<i>Height</i>	38.10mm
	<i>Thickness</i>	1.90mm

	<i>Manufacture</i>	Stamped in one piece and cut and filed to shape. The centre removed to accept Centre Mount 1 (f). A hole of the same size corresponding to the hole in the top arm of the Star (d) to accept a nickel thread to be drilled in the top arm of the Overlay. A nickel thread is soldered on the underside of the bottom arm to coincide with the lower hole in the Star (d). These two fixings to align the Overlay in its correct position.
	<i>Finish</i>	All irregularities removed, surfaces smoothed to accept Bright Silver Frost plating to cover any residual fire marks and to contrast with the bright cut Star (d).
(f)	Centre Mount 1	
	<i>Design</i>	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
	<i>Material</i>	Hallmark Quality Sterling Silver. Gold plated.
	<i>Width</i>	14.29mm
	<i>Height</i>	15.88mm
	<i>Thickness</i>	2.16mm
	<i>Manufacture</i>	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (g). Outside edge sloping outwards
	<i>Fitting</i>	An oval collar soldered to the back of the border for fitting to the Overlay (e)
	<i>Finish</i>	Highly polished edges and front
	<i>Enamelling</i>	The background filled with opaque blue enamel to match Sealed Pattern.
(g)	Centre Mount 2	
	<i>Design</i>	An interwoven V R I Cipher. On a centre plate
	<i>Material</i>	Hallmark Quality Sterling Silver. Gold Plated
	<i>Size</i>	As per sealed pattern
	<i>Thickness</i>	As per sealed pattern
	<i>Manufacture</i>	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (f). The surface to be enamelled. To be held in place by six claws cut down from the collar.
	<i>Finish</i>	Highly polished edges and front
	<i>Enamelling</i>	The centre plate to be covered with translucent red enamel to allow the etching to show through.
(h)	Crown	
	<i>Design</i>	Queen Victoria Crown
	<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
	<i>Width</i>	7.94mm

<i>Height</i>	14.29mm
<i>Thickness</i>	As per sealed pattern
<i>Manufacture</i>	Stamped solid. Superimposed on the top arm of the Overlay (e) it is secured by a nickel thread soldered on the back of the crown to pass through the Overlay (e) and held by a silver 9 B.A. round nut. This is also the top fixing for the Overlay (e).
<i>Enamelling</i>	Background within the Crown to be enamelled in red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Polished and Highlighted
(i) Pin	
<i>Pin</i>	A 9ct hard yellow gold pin in 1.55mm wire x 63.50mm in length with 0.56 thick shaped hard 9ct yellow gold plate 7.94mm x 7.94mm at the base has a nickel silver jointing tube soldered across at right angles to the pin which is butted against the tube and also soldered. Polished bright.
<i>Joint</i>	A silver joint with outside tubes, 11.11mm wide by 6.35mm high to secure the pin with a tapered nickel axle is centred 12.70mm from top of upper star point.
<i>Catch</i>	A Silver revolver type safety catch 6.35mm inch barrel soldered on lower cross arm to secure the sharp end of pin.
<i>Fixing</i>	See Star (d)
<i>Total weight of Assembled Star</i>	73gms

RIBBONS

- (j) Full Size Investiture Ribbon**
- | | |
|------------------------|--|
| <i>Colour</i> | Blue bordered in red and white to match Sealed Pattern |
| <i>Total Width</i> | 44.45mm |
| <i>Finished Length</i> | 863.60mm |
| <i>Fastening</i> | Hook and eye. To be attached to top ribbon loop (a) on Badge |
- (k) Miniature Width Ribbon**
- | | |
|------------------------|---|
| <i>Colour</i> | Blue bordered in red and white to match Sealed Pattern |
| <i>Total Width</i> | 15.88mm |
| <i>Finished Length</i> | 570.40mm |
| <i>Fastening</i> | Hook at one end (within overall length not protruding) and six loops on other end to provide adjustable fastening To be packed in case (l) underneath insert (m). |

CASE

(l) Outer Case

External

Dimensions 220.00mm x 115.00mm x 36.00mm

Construction Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters K.C.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid 45.00mm from the top. Two wooden runners in the base of the case to support insert (m)

Lining The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(m) Insert

Dimensions

To fit inside case (l) to sit snugly on the runners

Construction

To be padded and covered in dark green velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the Top Ribbon Loop (a) and with a cutout at the top to allow the Investiture Ribbon (j) to be folded underneath. A slot to be provided below the indentation to hold the pin of the Star firmly in place





THE ROYAL VICTORIAN ORDER

Lot 27 - CVO Badge (Lady)

General Description:

Badge consisting of

- (a) Top Hook Fitting
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Bow

Case

- (e) Outer Case
- (f) Insert

BADGE

(a) Top Hook Fitting

<i>Material</i>	Hallmark Quality Sterling Wire – Diameter 0.057”, Gold plated to 1 micron
<i>Dimensions</i>	Outside Diameter 7/32”
<i>Finish</i>	Ends of Hook to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Soldered to a triangular shaped hook, wide part at the top, with long tail curved behind. Open ring threaded loosely through top fixed ring of Cross (c). Tail clipped through ring. Sewn to Bow (d).

(b) Crown

<i>Design</i>	Queen Victoria Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	9/16”
<i>Height</i>	19/32”
<i>Thickness</i>	0.040” raised to 0.195”
<i>Manufacture</i>	Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
<i>Fittings</i>	Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
<i>Enamelling</i>	Cushion to be enamelled in translucent red. 5 “jewels” across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Highlighted

(c)(i) Cross

<i>Design</i>	Dovetailed, Maltese type
<i>Material</i>	Hallmark Quality Sterling Silver. Textured frost gold plated
<i>Width</i>	2 1/8”
<i>Height</i>	2 3/8”
<i>Thickness</i>	0.156”
<i>Manufacture</i>	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(ii). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
<i>Finish</i>	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 1/8” high prefixed with letter L. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.

<i>Fitting</i>	Top fixed hanging ring (0.075" wire – 9/16" diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned.
<i>Enamelling</i>	The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii) Centre Mount 1	
<i>Design</i>	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
<i>Material</i>	Hallmark Quality Sterling Silver. Gold plated.
<i>Size</i>	15/16" x 13/16" long axis vertical
<i>Thickness</i>	0.042". Thick upper surface 5/32"
<i>Manufacture</i>	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
<i>Fitting</i>	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii) Centre Mount 2	
<i>Design</i>	An interwoven V R I Cipher. On a centre plate
<i>Material</i>	Hallmark Quality Sterling Silver. Gold Plated
<i>Size</i>	9/16" x 13/32"
<i>Thickness</i>	0.040"
<i>Manufacture</i>	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The centre plate to be covered with translucent red enamel to allow the etching to show through.
<i>Silver Weight of Assembled Badge</i>	42gms

RIBBONS

- (d) **Bow**
- | | |
|------------------------|--|
| <i>Colour</i> | Blue bordered in red and white to match Sealed Pattern |
| <i>Total Width</i> | 44.45mm |
| <i>Finished Length</i> | Bow: 92.08mm. Tails: 190.50mm (overall) with 6.35mm fringe. |
| <i>Fastening</i> | Ribbon bar with pin (brooch fitting). Gold plated silver ring 11.11mm diameter x 1.45mm diameter wire. |

CASE

- (e) **Outer Case**
- | | |
|----------------------------|--|
| <i>External Dimensions</i> | 157.00mm x 117.00mm x 30.00mm |
| <i>Construction</i> | Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters C.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid 40.00mm from the top. Two wooden runners in the base of the case to support insert (f) |
| <i>Lining</i> | The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette |
- (f) **Insert**
- | | |
|---------------------|---|
| <i>Dimensions</i> | To fit inside case (e) to sit snugly on the runners |
| <i>Construction</i> | To be padded and covered in dark green velvet. Top half to have a slot 3.0cm from the top to accept the brooch fitting (d). |





THE ROYAL VICTORIAN ORDER

Lot 28 - CVO Badge (Gent)

General Description:

Badge consisting of

- (a) Top Ribbon Loop
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Full Size Investiture Ribbon
- (e) Miniature Width Ribbon

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Loop

<i>Material</i>	Hallmark Quality Sterling half round Wire, Gold plated to 1 micron
<i>Dimensions</i>	1.83mm x 0.79mm x 22.23mm
<i>Finish</i>	Ends of Loop to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Loosely looped through top fixed ring of Cross (c)

(b) Crown

<i>Design</i>	Queen Victoria Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	14.29mm
<i>Height</i>	15.08mm
<i>Thickness</i>	1.02mm raised to 4.95mm
<i>Manufacture</i>	Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
<i>Fittings</i>	Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
<i>Enamelling</i>	Cushion to be enamelled in translucent red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Highlighted

(c)(i) Cross

<i>Design</i>	Dovetailed, Maltese type
<i>Material</i>	Hallmark Quality Sterling Silver. Textured frost gold plated
<i>Width</i>	53.98mm
<i>Height</i>	60.33mm
<i>Thickness</i>	3.96mm
<i>Manufacture</i>	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(ii). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
<i>Finish</i>	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 3.18mm high. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.

<i>Fitting</i>	Top fixed hanging ring (1.91mm wire – 14.29mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned.
<i>Enamelling</i>	The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii) Centre Mount 1	
<i>Design</i>	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
<i>Material</i>	Hallmark Quality Sterling Silver. Gold plated.
<i>Size</i>	23.81mm x 20.64mm
<i>Thickness</i>	1.07mm. Thick upper surface 3.97mm
<i>Manufacture</i>	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
<i>Fitting</i>	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii) Centre Mount 2	
<i>Design</i>	An interwoven V R I Cipher. On a centre plate
<i>Material</i>	Hallmark Quality Sterling Silver. Gold Plated
<i>Size</i>	14.29mm x 10.32mm
<i>Thickness</i>	1.02mm
<i>Manufacture</i>	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The centre plate to be covered with translucent red enamel to allow the etching to show through.
<i>Silver Weight of Assembled Badge</i>	42gms

RIBBONS

(d) Full Size Investiture Ribbon

<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern
<i>Total Width</i>	44.45mm
<i>Finished Length</i>	863.60mm
<i>Fastening</i>	Hook and eye. To be attached to top ribbon loop (a) on Badge

(e) Miniature Width Ribbon

<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern
<i>Total Width</i>	15.88mm
<i>Finished Length</i>	570.40mm
<i>Fastening</i>	Hook at one end (within overall length not protruding) and six loops on other end to provide adjustable fastening To be packed in case (f) underneath insert (g).

CASE

(f) Outer Case

<i>External</i>	
<i>Dimensions</i>	157.00mm x 111.00mm x 32.00mm
<i>Construction</i>	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters C.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid 40.00mm from the top. Two wooden runners in the base of the case to support insert (g)
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(m) Insert

<i>Dimensions</i>	To fit inside case (l) to sit snugly on the runners
<i>Construction</i>	To be padded and covered in dark green velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the Top Ribbon Loop (a) and with a cutout at the top to allow the Investiture Ribbon (d) to be folded underneath.





THE ROYAL VICTORIAN ORDER

Lot 29 - LVO Badge (Lady)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Bow

Case

- (e) Case

Badge

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Diameter of Wire</i>	1.45mm
<i>Outside Diameter of Ring</i>	11.11mm
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Loosely looped through top fixed ring of Cross (c)

(b) Crown

<i>Design</i>	Queen Victoria Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	12.70mm
<i>Height</i>	12.70mm
<i>Thickness</i>	1.02mm raised to 3.81mm
<i>Manufacture</i>	Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
<i>Fittings</i>	Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
<i>Enamelling</i>	Cushion to be enamelled in translucent red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Highlighted

(c)(i) Cross

<i>Design</i>	Dovetailed, Maltese type
<i>Material</i>	Hallmark Quality Sterling Silver. Textured frost gold plated
<i>Width</i>	41.28mm
<i>Height</i>	41.28mm
<i>Thickness</i>	3.96mm
<i>Manufacture</i>	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(i). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
<i>Finish</i>	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 3.18mm high prefixed by the letter L. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.

<i>Fitting</i>	Top fixed hanging ring (1.45mm wire – 11.11mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned.
<i>Enamelling</i>	The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii) Centre Mount 1	
<i>Design</i>	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
<i>Material</i>	Hallmark Quality Sterling Silver. Gold plated.
<i>Size</i>	19.05mm x 17.46mm
<i>Thickness</i>	1.07mm. Thick upper surface 3.97mm
<i>Manufacture</i>	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
<i>Fitting</i>	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii) Centre Mount 2	
<i>Design</i>	An interwoven V R I Cipher. On a centre plate
<i>Material</i>	Hallmark Quality Sterling Silver. Gold Plated
<i>Thickness</i>	1.02mm
<i>Manufacture</i>	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The centre plate to be covered with translucent red enamel to allow the etching to show through.
<i>Silver Weight of Assembled Badge</i>	30gms

RIBBON

(d)	Bow	
	<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern. Fashioned into a bow with two splayed tails beneath, all sewn together. The Top Ribbon Ring (a) is tucked under the centre of the bow and sewn so that the Badge hangs in front of the tails
	<i>Total Width</i>	31.75mm
	<i>Finished Length</i>	Bow: 92.01mm. Tails: 152.40mm (overall) with a 6.35mm fringe
	<i>Fastening</i>	Hung and sewn to a silver brooch fitting
	<i>Brooch Fitting</i>	4gms of silver with a gold plated frosted finish. Fitted with a hardened nickel silver pin

CASE

(e)	Case	
	<i>External</i>	
	<i>Dimensions</i>	130.00mm x 135.00mm x 20.00mm
	<i>Construction</i>	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters L.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid.
	<i>Lining</i>	The inside of the lid to be padded covered in white satin. The base to be padded and covered in green velvet with a similarly covered lip 30.00mm from the top to take the brooch fitting (d)





THE ROYAL VICTORIAN ORDER

Lot 30 - LVO Badge (Gent)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Medal Ribbon

Case

- (e) Case

Badge

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Diameter of Wire</i>	1.45mm
<i>Outside Diameter of Ring</i>	11.11mm
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Loosely looped through top fixed ring of Cross (c)

(b) Crown

<i>Design</i>	Queen Victoria Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	12.70mm
<i>Height</i>	12.70mm
<i>Thickness</i>	1.02mm raised to 3.81mm
<i>Manufacture</i>	Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
<i>Fittings</i>	Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
<i>Enamelling</i>	Cushion to be enamelled in translucent red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Highlighted

(c)(i) Cross

<i>Design</i>	Dovetailed, Maltese type
<i>Material</i>	Hallmark Quality Sterling Silver. Textured frost gold plated
<i>Width</i>	41.28mm
<i>Height</i>	41.28mm
<i>Thickness</i>	3.96mm
<i>Manufacture</i>	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(i). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
<i>Finish</i>	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 3.18mm high. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.

<i>Fitting</i>	Top fixed hanging ring (1.45mm wire – 11.11mm diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned.
<i>Enamelling</i>	The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.
(c)(ii) Centre Mount 1	
<i>Design</i>	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
<i>Material</i>	Hallmark Quality Sterling Silver. Gold plated.
<i>Size</i>	19.05mm x 17.46mm
<i>Thickness</i>	1.07mm. Thick upper surface 3.97mm
<i>Manufacture</i>	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards
<i>Fitting</i>	An oval collar soldered to the back of the border for fitting to the Cross (c)(i)
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The background filled with opaque blue enamel to match Sealed Pattern.
(c)(iii) Centre Mount 2	
<i>Design</i>	An interwoven V R I Cipher. On a centre plate
<i>Material</i>	Hallmark Quality Sterling Silver. Gold Plated
<i>Thickness</i>	1.02mm
<i>Manufacture</i>	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The centre plate to be covered with translucent red enamel to allow the etching to show through.
<i>Silver Weight of Assembled Badge</i>	30gms

RIBBON

(d) Medal Ribbon

<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern
<i>Total Width</i>	31.75mm
<i>Finished Length</i>	50.80mm
<i>Fastening</i>	Hung and sewn to a silver brooch fitting
<i>Brooch Fitting</i>	4gms of silver with a gold plated frosted finish. Fitted with a hardened nickel silver pin

CASE

(e) Case

<i>External</i>	
<i>Dimensions</i>	130.00mm x 87.00mm x 21.00mm
<i>Construction</i>	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters L.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid.
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The base to be padded and covered in green velvet with an indentation in the shape of the Badge with a slot above the indentation to take the Brooch Fitting.





THE ROYAL VICTORIAN ORDER

Lot 31 - MVO Badge (Lady)

General Description:

Badge consisting of:

- (a) Top ribbon ring.
- (b) Crown.
- (c) Cross consisting of.
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2

Ribbon

- (d) Bow

Case

- (e) Case

BADGE

- (a) **Top ribbon ring.**
Material Hallmark quality Sterling silver.
Diameter of wire 0.057 inches.
Outside diameter of ring 7/16 inches.
Finish Ends of ring soldered together, polished.
- (b) **Crown.**
Design Queen Victoria Crown, (See photograph).
Material Hallmark quality Sterling silver.
Width 1/2 inch.
Height 1/2 inch.
Thickness 0.040" raised to 0.150".
Manufacture Stamped flat, pierced, raised and centre strap soldered in place. Or cast shaped and pierced.
Fittings Nickel silver 9 BA. thread, 9ct 9 B.A. round nut.
Cushion domed halfmoon shape, etched, enamelled in red translucent, fitted within the crown to represent the cap.
Finish Vitreous enamel "jewels", 3 red 2 green across bottom band. Highlighted, gold plated.
- (c)(i) **Cross**
Design Dovetailed, Maltese Type.
Material Hallmark quality Sterling silver, frosted silver.
Width 1. 5/8 inches.
Height 1.5/8 inches.
Thickness 0.156 inches.
Manufacture Stamped in one double sided piece cut to shape. Centre removed to accept Centre Mount 1. Backplate shaped, domed and soldered on back of cross, solder line eliminated. Award number engraved in figures 1/8' high.
Fitting Top fixed hanging ring 0.057" wire 7/16" diameter slotted into top centre edge vee and soldered. Holes drilled in top arm to accept superimposed crown thread and steady ring. Back recessed to countersink nut.
Obverse cross Four arms back and front cushioned, apex edges carefully aligned. Polished, all irregularities removed, textured frost silver plated. Award number engraved on the back prefixed by the letter L.

(c)(ii) Centre Mount 1	Oval Border, stamped slightly domed with word VICTORIA in lower area, wreath and a dot either side upper quadrant. Background opaque blue to shade of sealed pattern.
<i>Material</i>	Hallmark quality Sterling silver, gold plated. Size, oval long axis vertical, 3/4" x 11/16" x 0.042' upper surface 5/16", centre pierced. sloping slightly inwards. Outside edge sloping outwards. An oval collar soldered to the back of border for fitting to cross.
(c)(iii) Centre Mount 2	An interwoven V.R.I. Cypher; 0.040" thick, pierced and formed to fit centreplate with pegs or tag.
<i>Material</i>	Hallmark quality Sterling silver, gold plated.
<i>Centre plate</i>	A domed oval to fit within the collar and behind the border slotted or drilled to accept cypher fixings, enamelled translucent red shewing etched surface. Held in place by six claws cut down from collar.
<i>Material</i>	Hallmark quality Sterling silver, gold plated.
<i>Weight</i>	Cross, Crown, centre, cypher, in total: 30 grammes.

RIBBON

(d) Bow	
<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern. Fashioned into a bow with two splayed tails beneath, all sewn together. The Top Ribbon Ring (a) is tucked under the centre of the bow and sewn so that the Badge hangs in front of the tails
<i>Total Width</i>	31.75mm
<i>Finished Length</i>	Bow: 92.01mm. Tails: 152.40mm (overall) with a 6.35mm fringe
<i>Fastening</i>	Hung and sewn to a silver brooch fitting
<i>Brooch Fitting</i>	4gms of silver with a frosted finish. Fitted with a hardened nickel silver pin

CASE

(e) Case	
<i>External</i>	
<i>Dimensions</i>	130.00mm x 135.00mm x 20.00mm
<i>Construction</i>	Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters M.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid.
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The base to be padded and covered in green velvet with a similarly covered lip 30.00mm from the top to take the brooch fitting (d)





THE ROYAL VICTORIAN ORDER

Lot 32 - MVO Badge (Gent)

General Description:

Badge consisting of:

- (a) Top ribbon ring.
- (b) Crown.
- (c) Cross consisting of.
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2

Ribbon

- (d) Medal Ribbon

Case

- (e) Case

BADGE

- (a) **Top ribbon ring.**
Material Hallmark quality Sterling silver.
Diameter of wire 0.057 inches.
Outside diameter of ring 7/16 inches.
Finish Ends of ring soldered together, polished.
- (b) **Crown.**
Design Queen Victoria Crown, (See photograph).
Material Hallmark quality Sterling silver.
Width 1/2 inch.
Height 1/2 inch.
Thickness 0.040" raised to 0.150".
Manufacture Stamped flat, pierced, raised and centre strap soldered in place. Or cast shaped and pierced.
Fittings Nickel silver 9 BA. thread, 9ct 9 B.A. round nut.
Cushion domed halfmoon shape, etched, enamelled in red translucent, fitted within the crown to represent the cap.
Finish Vitreous enamel "jewels", 3 red 2 green across bottom band. Highlighted, gold plated.
- (c)(i) **Cross**
Design Dovetailed, Maltese Type.
Material Hallmark quality Sterling silver, frosted silver.
Width 1. 5/8 inches.
Height 1.5/8 inches.
Thickness 0.156 inches.
Manufacture Stamped in one double sided piece cut to shape. Centre removed to accept Centre Mount 1. Backplate shaped, domed and soldered on back of cross, solder line eliminated. Award number engraved in figures 1/8' high.
Fitting Top fixed hanging ring 0.057" wire 7/16" diameter slotted into top centre edge vee and soldered. Holes drilled in top arm to accept superimposed crown thread and steady ring. Back recessed to countersink nut.
Obverse cross Four arms back and front cushioned, apex edges carefully aligned. Polished, all irregularities removed, textured frost silver plated. Award number engraved on the back.

- (c)(ii) **Centre Mount 1** Oval Border, stamped slightly domed with word VICTORIA in lower area, wreath and a dot either side upper quadrant. Background opaque blue to shade of sealed pattern.
- Material* Hallmark quality Sterling silver, gold plated. Size, oval long axis vertical, 3/4" x 11/16" x 0.042' upper surface 5/16", centre pierced. sloping slightly inwards. Outside edge sloping outwards. An oval collar soldered to the back of border for fitting to cross.
- (c)(iii) **Centre Mount 2** An interwoven V.R.I. Cypher; 0.040" thick, pierced and formed to fit centreplate with pegs or tag.
- Material* Hallmark quality Sterling silver, gold plated.
- Centre plate* A domed oval to fit within the collar and behind the border slotted or drilled to accept cypher fixings, enamelled translucent red shewing etched surface. Held in place by six claws cut down from collar.
- Material* Hallmark quality Sterling silver, gold plated.
- Weight* Cross, Crown, centre, cypher, in total: 30 grammes.

RIBBON

- (d) **Medal Ribbon**
- Colour* Blue bordered in red and white to match Sealed Pattern
- Total Width* 1 1/4"
- Finished Length* 2"
- Fastening* Hung and sewn to a silver brooch fitting
- Brooch Fitting* 4gms of silver with a frosted finish. Fitted with a hardened nickel silver pin

CASE

- (e) **Case**
- External*
- Dimensions* 130.00mm x 87.00mm x 21.00mm
- Construction* Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters M.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid.
- Lining* The inside of the lid to be padded covered in white satin. The base to be padded and covered in green velvet with an indentation in the shape of the Badge with a slot above the indentation to take the Brooch Fitting.





THE ROYAL VICTORIAN MEDAL

Lot 33 - RVM - Gold (Lady)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

- (d) Bow

Case

- (e) Outer Case
- (f) Insert

MEDAL

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	12.7mm
<i>Finish</i>	The Ring to be polished

(b) Ring Mount

<i>Design</i>	Wire fashioned into a combined ring and fixing pin
<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	5mm
<i>Length of Fixing Pin</i>	4mm
<i>Finish</i>	The Ring Mount to be polished

(c) Medal

<i>Design</i>	Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Diameter</i>	28.45mm
<i>Thickness</i>	3.2mm (edge)
<i>Manufacture</i>	Fully struck with square edges and machines to remove sharp edges
<i>Finish</i>	Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes.
<i>Assembly</i>	Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered.
<i>Plating</i>	The whole assembled Medal to be gold plated to a thickness of 2.5 micron
<i>Weight of Assembled Medal</i>	25.0 grams

RIBBON

- (d) **Bow**
- | | |
|-------------------------------|--|
| <i>Colour</i> | Blue bordered in red and white to match Sealed Pattern |
| <i>Total Width</i> | 32mm |
| <i>Finished Length of Bow</i> | 83mm |
| <i>Fastening</i> | Fashioned into a Bow without tails and sewn to a gold plated steel brooch fitting, to match Sealed Pattern |

CASE

- (e) **Outer Case**
- External Dimensions* 110mm x 93mm x 30mm
- Construction* Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.
- Lining* The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.
- (f) **Insert**
- A base pad recessed to accept the medal and brooch, with a cream coloured velvet covering. The Bow to lie flat on the pad.



THE ROYAL VICTORIAN MEDAL

Lot 34 -RVM - Gold (Gent)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

- (d) Medal Ribbon

Case

- (e) Outer Case
- (f) Insert

MEDAL

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	12.7mm
<i>Finish</i>	The Ring to be polished

(b) Ring Mount

<i>Design</i>	Wire fashioned into a combined ring and fixing pin
<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	5mm
<i>Length of Fixing Pin</i>	4mm
<i>Finish</i>	The Ring Mount to be polished

(c) Medal

<i>Design</i>	Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Diameter</i>	28.45mm
<i>Thickness</i>	3.2mm (edge)
<i>Manufacture</i>	Fully struck with square edges and machines to remove sharp edges
<i>Finish</i>	Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes.
<i>Assembly</i>	Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered.
<i>Plating</i>	The whole assembled Medal to be gold plated to a thickness of 2.5 micron
<i>Weight of Assembled Medal</i>	25.0 grams

RIBBON

(d) Medal Ribbon

<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern
<i>Total Width</i>	32mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Hung and sewn to a gold plated steel brooch fitting, to match Sealed Pattern

CASE

(e) Outer Case

External Dimensions 106mm x 66mm x 34mm

Construction Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.

Lining The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.

(f) Insert

A base pad recessed to accept the medal, ribbon and brooch, with a cream coloured velvet covering.



THE ROYAL VICTORIAN MEDAL

Lot 35 - RVM - Silver (Lady)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

- (d) Bow

Case

- (e) Outer Case
- (f) Insert

MEDAL

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	12.7mm
<i>Finish</i>	The Ring to be polished

(b) Ring Mount

<i>Design</i>	Wire fashioned into a combined ring and fixing pin
<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	5mm
<i>Length of Fixing Pin</i>	4mm
<i>Finish</i>	The Ring Mount to be polished

(c) Medal

<i>Design</i>	Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Diameter</i>	28.45mm
<i>Thickness</i>	3.2mm (edge)
<i>Manufacture</i>	Fully struck with square edges and machines to remove sharp edges
<i>Finish</i>	Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes.
<i>Assembly</i>	Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered.
<i>Weight of Assembled Medal</i>	25.0 grams

RIBBON

- (d) **Bow**
- | | |
|-----------------------------------|--|
| <i>Colour</i> | Blue bordered in red and white to match Sealed Pattern |
| <i>Total Width</i> | 32mm |
| <i>Finished Length
of Bow</i> | 83mm |
| <i>Fastening</i> | Fashioned into a Bow without tails and sewn to a bright plated steel brooch fitting, to match Sealed Pattern |

CASE

- (e) **Outer Case**
- External Dimensions* 110mm x 93mm x 30mm
- Construction* Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.
- Lining* The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.
- (f) **Insert** A base pad recessed to accept the medal and brooch, with a cream coloured velvet covering. The Bow to lie flat on the pad.



THE ROYAL VICTORIAN MEDAL

Lot 36 - RVM - Silver (Gent)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Medal

Ribbon

- (d) Medal Ribbon

Case

- (e) Outer Case
- (f) Insert

MEDAL

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	12.7mm
<i>Finish</i>	The Ring to be polished

(b) Ring Mount

<i>Design</i>	Wire fashioned into a combined ring and fixing pin
<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.5mm
<i>Outside Diameter of Ring</i>	5mm
<i>Length of Fixing Pin</i>	4mm
<i>Finish</i>	The Ring Mount to be polished

(c) Medal

<i>Design</i>	Round with Obverse showing the standard youthful effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The Reverse showing the Royal Cypher EIIR surrounded by a combination laurel wreath and ribbon with the wording ROYAL VICTORIAN MEDAL in a scroll beneath the Cypher. Obverse and Reverse to match Sealed Pattern.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Diameter</i>	28.45mm
<i>Thickness</i>	3.2mm (edge)
<i>Manufacture</i>	Fully struck with square edges and machines to remove sharp edges
<i>Finish</i>	Obverse and Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes.
<i>Assembly</i>	Fixing pin of Ring Mount (b) silver soldered into a hole drilled in the edge of the Medal (c) at the top dead centre so that the Ring is at right angles to the Medal. Top Ribbon Ring (a) to be fitted to the mount and silver soldered.
<i>Weight of Assembled Medal</i>	25.0 grams

RIBBON

(d) Medal Ribbon

<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern
<i>Total Width</i>	32mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Hung and sewn to a bright plated steel brooch fitting, to match Sealed Pattern

CASE

(e) Outer Case

External Dimensions 106mm x 66mm x 34mm

Construction Wooden construction and covered with red vinyl. Hinged along the long edge. The lid to be gold blocked to match Sealed Pattern featuring a large crown with the wording ROYAL VICTORIAN MEDAL below and the word GOLD below that, all centrally positioned with the hinge at the top. A border enclosing the whole is gold blocked 10mm from the edge.

Lining The lid is lined with a white satin covered pad. The hinge is covered with a white satin cover.

(f) Insert

A base pad recessed to accept the medal, ribbon and brooch, with a cream coloured velvet covering.

