CabinetOffice

FRAMEWORK SCHEDULE 2: SPECIFICATION

PART A - SERVICES

SPECIFICATION FOR THE SUPPLY OF MEDALS AND INSIGNIA

Part 4 of 4 (Lots 47 to 77)

THE ORDER OF THE BRITISH EMPIRE

Lot 47 - CBE Badge (Gent) - Military

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Crown
(c) Cross consisting of
    (i) Cross
    (ii) Centre Mount 1
    (iii) Centre Mount 2

Ribbon

(d) Full size Investiture Ribbon
(e) Miniature width Neck Ribbon

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark quality sterling silver wire gilt
Diameter of Wire	0.082”
Outside Diameter of ring	0.615”
Finish	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

Design	Imperial Crown
Material	Hallmark quality sterling silver gilt
Width	0.6875”
Height	0.750”
Thickness	0.120” +/- 0.005”
Manufacture	Stamped flat back and clipped to shape with two pierced holes above the cushion
Finish	Polished highlights on front, fine sandblast on back
Fittings 1)	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085” x inside diameter 0.052” x length 0.178” with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 90º to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220” x inside diameter 0.156” x length 0.156” with bright finish

(c)(i) Cross

Design	Four armed Fleur de Lys Cross
Material	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
Width	2.5”
Height	2.5”
Thickness	0.124” +/- 0.005”
Manufacture	Stamped in one double sided piece and cut to outer shape
Fitting	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

	Obverse	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
	Reverse	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
	Finish	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	90/10 Gilding metal gold plated
Border Width	0.167” including inner and outer retaining lines which are 0.030” wide
Diameter	0.975”
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
Finish	All parts polished.

(c)(iii) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.027”
Diameter	0.650” to fit assembly with Centre Mount 1
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

RIBBONS

(d) Full Size Investiture Ribbon

Colour	Rose pink with pearl grey edges and a pearl grey central stripe to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges & Stripe	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Hook and eye on ends as per Sealed Pattern

(e) Miniature width Neck Ribbon

Colour	Rose pink with pearl grey edges and a pearl grey central stripe to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges & Stripe	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Fastening	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert

CASE

(f) Outer Case

External Dimensions	w 155.0mm x d 105.0mm x h 45.0mm
Construction	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters C.B.E. MILY gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
Lining	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(g) Insert

Dimensions	To fit inside Outer Case snugly on the runners
Construction	To be padded and covered with white cream velvet with indentation in the shape of the Badge and slot above the indentation to accept ribbon folded beneath the block.

mm 10 20 30 40 50 60 70 80 90
53-22

mm 10 20 30 40 50 60 70 80
53-22

THE ORDER OF THE BRITISH EMPIRE

Lot 48 - OBE Badge (Gent) - Military

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Small Connecting Ring
(c) Badge consisting of
  (i) Crown
  (ii) Cross

Ribbon

(d) Ribbon
(e) Brooch Fitting

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	12.50mm (Tolerance allowable: +/-0.50mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

Material	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	5.20mm (Tolerance allowable: +/-0.30mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

Design	Imperial Crown as per Sealed Pattern
Material	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron
Width	14.75mm (Tolerance allowable: +/- 0.10mm)
Height	16.70mm (Tolerance allowable: +/- 0.10mm)
Thickness	2.80mm (Tolerance allowable: +/- 0.25mm)
Finish	See Cross (c)(ii)
Manufacture	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
Fitting	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

Design	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
Material	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron

Width	49.00mm (Tolerance allowable: +/-1.00mm)
Height	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
Thickness (at the Centre)	3.70mm (Tolerance allowable: +/- 0.25mm)
Manufacture	Cross and centre motifs to be stamped and clipped
Overall Height of Cross & Crown	64.00mm (Tolerance allowable: +/-1.00mm)
Weight of complete Medal	25gms (Tolerance allowable: +/- 2.00gms)
Finish of complete Medal	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

Material	Silk
Colour	Rose pink with pearl grey edges 2.00mm wide and a pearl grey centre stripe 1.50mm wide to match Sealed Pattern
Ribbon Width	38.00mm
Finished Length	40.00mm (Tolerance allowable: +/-2.00mm)

(e) Brooch Fitting

Material	Gold Plated Steel or Gilding Metal
Top Length	40.00mm Maximum
Bottom Length	35.00mm Maximum
Width	11.50mm including slot
Thickness	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
Fittings	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
Manufacture	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
Finish	Gold plated

CASE

(f) Outer Case

Dimensions	160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)
Construction	Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters O.B.E. MIL gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid
Lining	The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions	To fit inside base of Outer Case (f)
Construction	Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting
NOTE	There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.

0 20 30 40 50 60

10
20
30
40
50
60

THE ORDER OF THE BRITISH EMPIRE

Lot 49 - MBE Badge (Gent) - Military

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Small Connecting Ring
(c) Badge consisting of
    (i) Crown
    (ii) Cross

Ribbon

(d) Ribbon
(e) Brooch Fitting

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	12.50mm (Tolerance allowable: +/-0.50mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

Material	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	5.20mm (Tolerance allowable: +/-0.30mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

Design	Imperial Crown as per Sealed Pattern
Material	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron
Width	14.75mm (Tolerance allowable: +/- 0.10mm)
Height	16.70mm (Tolerance allowable: +/- 0.10mm)
Thickness	2.80mm (Tolerance allowable: +/- 0.25mm)
Finish	See Cross (c)(ii)
Manufacture	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
Fitting	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

Design	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
Material	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron

Width	49.00mm (Tolerance allowable: +/-1.00mm)
Height	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
Thickness (at the Centre)	3.70mm (Tolerance allowable: +/- 0.25mm)
Manufacture	Cross and centre motifs to be stamped and clipped
Overall Height of Cross & Crown	64.00mm (Tolerance allowable: +/-1.00mm)
Weight of complete Medal	25gms (Tolerance allowable: +/- 2.00gms)
Finish of complete Medal	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

Material	Silk
Colour	Rose pink with pearl grey edges 2.00mm wide and a pearl grey centre stripe 1.50mm wide to match Sealed Pattern
Ribbon Width	38.00mm
Finished Length	40.00mm (Tolerance allowable: +/-2.00mm)

(e) Brooch Fitting

Material	Bright Plated Steel or Gilding Metal
Top Length	40.00mm Maximum
Bottom Length	35.00mm Maximum
Width	11.50mm including slot
Thickness	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
Fittings	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
Manufacture	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
Finish	Nickel plated

CASE

(f) Outer Case

Dimensions	160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)
Construction	Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters M.B.E. MIL gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid
Lining	The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions	To fit inside base of Outer Case (f)
Construction	Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting
NOTE	There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.

FOR GOD AND THE EMPIRE
mm 10 20 30 40 50 60

mm 10 20 30 40 50

THE BRITISH EMPIRE MEDAL

Lot 50 - BEM Badge – Military

General Description:

Medal consisting of

(a) Ribbon Pin
(b) Swivel Bar
(c) Medal Mount
(d) Rivet
(e) Collet
(f) Medal

Ribbon

(g) Medal Ribbon

Case

(h) Outer Case
(i) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Ribbon Pin

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.50mm
Finish	Matt Finish - scratchbrushed

(b) Swivel Bar

Design	Bar with Oak Leaf and Acorn motif with lugs at each end to support the Ribbon Pin (a)
Material	Hallmark Quality Sterling Silver Wire
Dimensions	Overall length – 37.10mm. Overall Height – 15.20mm. Thickness 7.20mm
Manufacture	Struck and clipped to shape. One hole drilled in each lug to accept the Ribbon Pin (a). A 2.20mm hole to be drilled vertically through the bar to accept the Medal Mount (c)
Finish	Matt Finish - scratchbrushed

(c) Medal Mount

Design	Clamp type Mount to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	5.20mm
Manufacture	Struck and clipped to shape. Recess machined into base to accept the Medal (f). Stem machined to 2.15mm diameter.
Finish	Matt Finish – scratchbrushed

(d) Rivet

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.60mm
Quantity	One per Medal

(e) Collet

Material	Hallmark Quality Sterling Silver
Thickness	0.76mm
Outside Diameter	3.35mm
Inside Diameter	2.10mm
Quantity	One per Medal

Assembly of Mount and Bar

The Bar (b) to be placed on the Mount stem (c) followed by the Collet (e). The end of the stem to be riveted over to provide a firm joint and allow the Bar to swivel on the stem. The ends of the Ribbon Pin (a) to be peened over to prevent it falling out and the lugs of the Bar dressed to remove burrs and sharp edges.

(f) Medal

Design	Round, with the obverse showing Britannia seated with the wording FOR GOD AND THE EMPIRE around the edge. In a small field below Britannia are the words FOR MERITORIOUS SERVICE. The reverse shows centrally the Royal Cypher with two rampant lions either side and the words INSTITUTED BY KING GEORGE V in two lines beneath the Cypher to match Sealed Pattern.
Material	Hallmark Quality Sterling Silver
Diameter	37.59mm
Thickness	2.60mm at the edge
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Both sides Matt Finish – Scratchbrushed with all marks or blemishes removed

Assembly of Medal

The Medal (f) is inserted into the recess in the Mount (c) with the Mount at top dead centre. A hole is drilled through both the Mount (c) and Medal (f) and the whole held together with the Rivet (d). The joint to be secure and free from any movement

Weight	Total weight of assembled Medal – 37.32 grams
Stamping	Recipient's name to be stamped centrally on the bottom rim edge of the Medal (f) as specified at the time of order

RIBBON

(g) Medal Ribbon

Material	As Sealed Pattern
Colour	Rose pink with one central and two outer pearl grey stripes to match Sealed Pattern
Stripe Width	Grey, pink, grey, pink, grey to match Sealed Pattern
Ribbon Width	32.00mm
Finish Length	40.00mm
Fastening	Bright plated steel brooch as Sealed Pattern

CASE

(h) Outer Case

Outer Dimensions	12.00cm x 6.0cm x 3.50cm
Construction	Wooden construction covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either closed or open at an angle of 90 degrees. The wording "BRITISH EMPIRE MEDAL (Mily)" gold blocked in one line lengthways on centre of outside of the lid with a gold blocked border 6.00mm from the edge

(i) Insert

Lid	Lined with a white satin covered pad with white satin hinge cover

Base	Cream coloured flock base with slot to take medal brooch. To fit tightly inside Outer Case (h).

The British Empire Medal – Military Divisio
BEM (Gentleman)

THE ORDER OF THE BRITISH EMPIRE

Lot 51 - GBE Badge & Star (Gent) - Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Crown
(c) Cross consisting of
    (i) Cross
    (ii) Centre Mount 1
    (iii) Centre Mount 2

Star consisting of

(d) Body
(e) Pin
(f) Domed Plate
(g) Centre Mount 1
(h) Centre Mount 2

Ribbon

(i) Full size Investiture Sash
(j) Half size Evening Sash
(k) Miniature width Neck Ribbon

Case

(l) Outer Case
(m) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark quality sterling silver wire gilt
Diameter of Wire	2.10mm
Outside Diameter of ring	17.0 mm
Finish	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

Design	Imperial Crown
Material	Hallmark quality sterling silver gilt
Width	21.0 mm
Height	22.0 mm
Manufacture	Stamped from a Die and pierced out to shape two hinged tubes soldered on to fit on to the top of the Cross
Finish	The whole polished and gilt.

(c)(i) Cross

Design	Four armed Fleur de Lys Cross
Material	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
Width	74.00mm
Height	74.00mm
Thickness	1.50mm
Manufacture	Stamped from two dies then soldered together, filed and buffed to shape on the obverse
Obverse	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
Reverse	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
Finish	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	Gilding metal gold plated
Thickness	1.50 mm
Diameter	30.0 mm
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel.
Finish	All parts polished.

(c)(iii) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	1.50mm
Diameter	21.0 mm
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

Total weight of Assembled Badge	72.50 grams.

STAR

(d) Star

Design	Eight pointed Star
Material	Hallmark Quality Sterling Silver
Height	100.00mm
Width	84.00mm
Thickness	2.50mm
Manufacture	The star is produced by means of a casting and then cleaned up by hand. All the facets are cut up by hand to leave bright as Sealed Pattern

(e) Pin

Design	Hinge, Pin and Safety Catch. As per Sealed Pattern
Material	Hallmark Quality 9ct yellow gold
Dimensions	As per Sealed Pattern

(f) Domed Plate

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Dimensions	As per Sealed Pattern

(g) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	Gilding metal gold plated
Thickness	1.50 mm
Diameter	30.0 mm
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel.
Finish	All parts polished.

(h) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.550mm
Diameter	21.0 mm
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Star by means of a bezel.
Finish	All parts polished.

Total weight of Assembled Star	90.00 grams.

RIBBONS

(i) Full Size Investiture Sash

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	100.0mm
Width of grey edges	7.0mm
Finished Length	1657.0mm
Construction	Hook and eye on ends and swivel clip on bow to hold Badge

(j) Half size Evening Sash

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	100.0mm
Width of grey edges	7.0mm
Finished Length	As per Sealed Pattern
Construction	Swivel clip on bow to hold Badge. Buttonhole beneath bow. Top end finished with buttonholes and per Sealed Pattern. To be packed in Outer Case underneath Insert

(k) Miniature width Neck Ribbon

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Fastening	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert

CASE

(l) Outer Case

External Dimensions	293.0mm x 155.0mm
Construction	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters G.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
Lining	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(m) Insert

Dimensions	To fit inside Outer Case snugly on the runners
Construction	To be padded and covered with white cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbons folded beneath the block.

THE ORDER OF THE BRITISH EMPIRE

Lot 52 - GBE Badge & Star (Lady) - Civil

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Crown
(c) Cross consisting of
    (i) Cross
    (ii) Centre Mount 1
    (iii) Centre Mount 2

Star consisting of

(d) Body
(e) Pin
(f) Domed Plate
(g) Centre Mount 1
(h) Centre Mount 2

Ribbon

(i) Full size Investiture Sash
(j) Half size Evening Sash
(k) Miniature width Neck Ribbon

Case

(l) Outer Case
(m) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark quality sterling silver wire gilt
Diameter of Wire	2.5mm
Outside Diameter of ring	18.0 mm
Finish	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

Design	Imperial Crown
Material	Hallmark quality sterling silver gilt
Width	21.0 mm
Height	22.0 mm
Manufacture	Stamped from a Die and pierced out to shape two hinged tubes soldered on to fit on to the top of the Cross
Finish	The whole polished and gilt.

(c)(i) Cross

Design	Four armed Fleur de Lys Cross
Material	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
Width	72.00mm
Height	72.00mm
Thickness	1.50mm
Manufacture	Stamped from two dies then soldered together, filed and buffed to shape on the obverse
Obverse	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
Reverse	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
Finish	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	Gilding metal gold plated
Thickness	1.50 mm
Diameter	29.0 mm
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel.
Finish	All parts polished.

(c)(iii) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	1.50mm
Diameter	21.0 mm
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

Total weight of Assembled Badge	72.50 grams.

STAR

(d) Star

Design	Eight pointed Star
Material	Hallmark Quality Sterling Silver
Height	84.00mm
Width	70.00mm
Thickness	2.50mm
Manufacture	The star is produced by stamping from a die and then being hand sawn and dressed. Holes using a 0.7mm drill are pierced between all facets, the reverse of the holes are punched with a diamond punch. All the facets are cut up by hand to leave bright as Sealed Pattern

(e) Pin

Design	Hinge, Pin and Safety Catch. As per Sealed Pattern
Material	Hallmark Quality hard sterling silver
Dimensions	As per Sealed Pattern

(f) Domed Plate

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Dimensions	As per Sealed Pattern

(g) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	Gilding metal gold plated
Thickness	1.50 mm
Diameter	24.0 mm
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Star by means of a bezel.
Finish	All parts polished.

(h) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.550mm
Diameter	18.0 mm
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

Total weight of Assembled Star	90.00 grams.

RIBBONS

(i) Full Size Investiture Sash

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	54.0mm
Width of grey edges & Stripe	4.5mm
Finished Length	1657.0mm
Construction	Hook and eye on ends and swivel clip on bow to hold Badge

CASE

(j) Outer Case

External

Dimensions 275mm x 125mm

Construction Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters G.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. The additional letter 'L' in the bottom left corner of the lid. Two wooden runners on the base to support insert.

Lining The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(k) Insert

Dimensions To fit inside Outer Case snugly on the runners

Construction To be padded and covered with white cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbons folded beneath the block.

THE ORDER OF THE BRITISH EMPIRE

Lot 53 - DBE Badge and Star Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Crown
(c) Cross consisting of
    (i) Cross
    (ii) Centre Mount 1
    (iii) Centre Mount 2

Star consisting of

(d) Body
(e) Pin
(f) Domed Plate
(g) Centre Mount 1
(h) Centre Mount 2

Ribbon

(i) Full size Bow
(j) Miniature width Neck Ribbon

Case

(k) Outer Case
(l) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark quality sterling silver wire gilt
Diameter of Wire	0.082”
Outside Diameter of ring	0.615”
Finish	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture	Attached inside tube soldered to ornamental clip at the top of the Crown (b)

(b) Crown

Design	Imperial Crown
Material	Hallmark quality sterling silver gilt
Width	0.6875”
Height	0.750”
Thickness	0.120” +/- 0.005”
Manufacture	Stamped flat back and clipped to shape with two pierced holes above the cushion
Finish	Polished highlights on front, fine sandblast on back
Fittings 1)	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085” x inside diameter 0.052” x length 0.178” with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One clip to match Sealed Pattern soldered to top of Crown in Hallmark Quality Sterling Silver gold plated bright finish

(c)(i) Cross

Design	Four armed Fleur de Lys Cross
Material	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
Width	2.57”
Height	2.57”
Thickness	0.124” +/- 0.005”
Manufacture	Stamped in one double sided piece and cut to outer shape
Fitting	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

	Obverse	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
	Reverse	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
	Finish	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	90/10 Gilding metal gold plated
Border Width	0.167” including inner and outer retaining lines which are 0.030” wide
Diameter	0.975”
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
Finish	All parts polished.

(c)(iii) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.027”
Diameter	0.650” to fit assembly with Centre Mount 1
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

(d) Star

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Height	2.31”
Width	2.31”
Thickness	0.082” +/- 0.005”
Manufacture	Stamped flat back and pierced to shape, pierced hole at base of each square pyramid. Domed centre of Star routed to accept bezel of Centre Mount 1. Diamond pattern to rear of Star to correspond to pierced hold at base of each square on obverse. Facets of Star to be highlighted.
Finish	Highly polished natural silver

(e) Pin

Design	Hinge, Pin and Safety Catch. As per Sealed Pattern
Material	Hallmark Quality Sterling Silver and 90/10 Gilding Metal for hinged pin
Length	2”
Width	0.25” shaped and tapered as per Sealed Pattern
Jointing Tube	0.0827” +/- 0.005”
Wire	0.082” +/- 0.005”
Manufacture	Pierced formed to shape as per Sealed Pattern and work hardened

(f) Domed Plate

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Dimensions	As per Sealed Pattern

(g) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	90/10 Gilding metal gold plated
Thickness	0.060” +/- 0.005”
Diameter	0.975” enamelling border width 0.030”
Manufacture	Stamped and clipped with wording on the border FOR GOD AND THE EMPIRE background to lettering transparent red vitreous enamel to match Sealed Pattern. Enamel surface to be full, level and free of impurities. Background to lettering to be finely stippled. Reverse of the mount to be constructed to provide suitable location for fitting and fixing to recess in Star and to accept Centre Mount 2
Finish	Polished edges front and highlights hard gold plated

(h) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.027" +/- 0.005"
Diameter	0.650"
Manufacture	Stamped clipped and assembled to Centre Mount 1 and fixed to the location in the centre recess of the obverse of the Star.
Finish	All parts polished.

RIBBONS

(i) Full Size Bow

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Formed into bow and tails as per Sealed Pattern with a gold coloured brooch fitting

(j) Miniature width Neck Ribbon

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Fastening	Hook and eye – one end with adjustable hooks. Gold fitting to allow clip to slot onto ribbon To be packed in Outer Case underneath Insert.

CASE

(k) Outer Case

External	
Dimensions	w 240.0mm x d 127.0mm x h 45.0mm
Construction	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters D.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
Lining	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(l) Insert

Dimensions	To fit inside Outer Case snugly on the runners
Construction	To be padded and covered with white cream velvet with indentations in the shape of the brooch fitting, Badge and Star

THE ORDER OF THE BRITISH EMPIRE

Lot 54 - KBE Badge and Star Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Crown
(c) Cross consisting of
    (i) Cross
    (ii) Centre Mount 1
    (iii) Centre Mount 2

Star consisting of

(d) Body
(e) Pin
(f) Domed Plate
(g) Centre Mount 1
(h) Centre Mount 2

Ribbon

(i) Full size Investiture Ribbon
(j) Miniature width Neck Ribbon

Case

(k) Outer Case
(l) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark quality sterling silver wire gilt
Diameter of Wire	0.082”
Outside Diameter of ring	0.615”
Finish	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

Design	Imperial Crown
Material	Hallmark quality sterling silver gilt
Width	0.6875”
Height	0.750”
Thickness	0.120” +/- 0.005”
Manufacture	Stamped flat back and clipped to shape with two pierced holes above the cushion
Finish	Polished highlights on front, fine sandblast on back
Fittings 1)	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085” x inside diameter 0.052” x length 0.178” with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 90º to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220” x inside diameter 0.156” x length 0.156” with bright finish

(c)(i) Cross

Design	Four armed Fleur de Lys Cross
Material	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
Width	2.57”
Height	2.57”
Thickness	0.124” +/- 0.005”
Manufacture	Stamped in one double sided piece and cut to outer shape
Fitting	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

	Obverse	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
	Reverse	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
	Finish	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	90/10 Gilding metal gold plated
Border Width	0.167” including inner and outer retaining lines which are 0.030” wide
Diameter	0.975”
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
Finish	All parts polished.

(c)(iii) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.027”
Diameter	0.650” to fit assembly with Centre Mount 1
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

(d) Star

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Height	2.31”
Width	2.31”
Thickness	0.082” +/- 0.005”
Manufacture	Stamped flat back and pierced to shape, pierced hole at base of each square pyramid. Domed centre of Star routed to accept bezel of Centre Mount 1. Diamond pattern to rear of Star to correspond to pierced hold at base of each square on obverse. Facets of Star to be highlighted.
Finish	Highly polished natural silver

(e) Pin

Design	Hinge, Pin and Safety Catch. As per Sealed Pattern
Material	Hallmark Quality Sterling Silver and 90/10 Gilding Metal for hinged pin
Length	2”
Width	0.25” shaped and tapered as per Sealed Pattern
Jointing Tube	0.0827” +/- 0.005”
Wire	0.082” +/- 0.005”
Manufacture	Pierced formed to shape as per Sealed Pattern and work hardened

(f) Domed Plate

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Dimensions	As per Sealed Pattern

(g) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	90/10 Gilding metal gold plated
Thickness	0.060” +/- 0.005”
Diameter	0.975” enamelling border width 0.030”
Manufacture	Stamped and clipped with wording on the border FOR GOD AND THE EMPIRE background to lettering transparent red vitreous enamel to match Sealed Pattern. Enamel surface to be full, level and free of impurities. Background to lettering to be finely stippled. Reverse of the mount to be constructed to provide suitable location for fitting and fixing to recess in Star and to accept Centre Mount 2
Finish	Polished edges front and highlights hard gold plated

(h) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.027" +/- 0.005"
Diameter	0.650"
Manufacture	Stamped clipped and assembled to Centre Mount 1 and fixed to the location in the centre recess of the obverse of the Star.
Finish	All parts polished.

RIBBONS

(i) Full Size Investiture Ribbon

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Hook and eye on ends as per Sealed Pattern

(j) Miniature width Neck Ribbon

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Fastening	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert

CASE

(k) Outer Case

External	
Dimensions	w 240.0mm x d 127.0mm x h 45.0mm
Construction	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters K.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
Lining	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(l) Insert

Dimensions	To fit inside Outer Case snugly on the runners
Construction	To be padded and covered with white cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbon folded beneath the block.

THE ORDER OF THE BRITISH EMPIRE

Lot 55 - CBE Badge (Lady) - Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Crown
(c) Cross consisting of
    (i) Cross
    (ii) Centre Mount 1
    (iii) Centre Mount 2

Ribbon

(d) Full size Bow

Case

(e) Outer Case
(f) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark quality sterling silver wire gilt
Diameter of Wire	0.082”
Outside Diameter of ring	0.615”
Finish	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

Design	Imperial Crown
Material	Hallmark quality sterling silver gilt
Width	0.6875”
Height	0.750”
Thickness	0.120” +/- 0.005”
Manufacture	Stamped flat back and clipped to shape with two pierced holes above the cushion
Finish	Polished highlights on front, fine sandblast on back
Fittings 1)	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085” x inside diameter 0.052” x length 0.178” with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 180º to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220” x inside diameter 0.156” x length 0.156” with bright finish

(c)(i) Cross

Design	Four armed Fleur de Lys Cross
Material	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
Width	2.5”
Height	2.5”
Thickness	0.124” +/- 0.005”
Manufacture	Stamped in one double sided piece and cut to outer shape
Fitting	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

	Obverse	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
	Reverse	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
	Finish	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	90/10 Gilding metal gold plated
Border Width	0.167” including inner and outer retaining lines which are 0.030” wide
Diameter	0.975”
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
Finish	All parts polished.

(c)(iii) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.027”
Diameter	0.650” to fit assembly with Centre Mount 1
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

RIBBONS

(d) Full Size Bow

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Formed into bow and tails as per Sealed Pattern with a gold coloured brooch fitting

CASE

(e) Outer Case

External	
Dimensions	w 155.0mm x d 105.0mm x h 45.0mm
Construction	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters C.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid and LADY in bottom right corner. Two wooden runners on the base to support Insert.
Lining	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(f) Insert

Dimensions	To fit inside Outer Case snugly on the runners
Construction	To be padded and covered with white cream velvet with indentation in the shape of the Badge and slot above the indentation to accept brooch fitting

mm 10 20 30 40 50 60 70 80

mm 10 20 30 40 50 60 70 80 90

THE ORDER OF THE BRITISH EMPIRE

Lot 56 - CBE Badge (Gent) - Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Crown
(c) Cross consisting of
    (i) Cross
    (ii) Centre Mount 1
    (iii) Centre Mount 2

Ribbon

(d) Full size Investiture Ribbon
(e) Miniature width Neck Ribbon

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark quality sterling silver wire gilt
Diameter of Wire	0.082”
Outside Diameter of ring	0.615”
Finish	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

Design	Imperial Crown
Material	Hallmark quality sterling silver gilt
Width	0.6875”
Height	0.750”
Thickness	0.120” +/- 0.005”
Manufacture	Stamped flat back and clipped to shape with two pierced holes above the cushion
Finish	Polished highlights on front, fine sandblast on back
Fittings 1)	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085” x inside diameter 0.052” x length 0.178” with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 90º to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220” x inside diameter 0.156” x length 0.156” with bright finish

(c)(i) Cross

Design	Four armed Fleur de Lys Cross
Material	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
Width	2.5”
Height	2.5”
Thickness	0.124” +/- 0.005”
Manufacture	Stamped in one double sided piece and cut to outer shape
Fitting	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

	Obverse	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
	Reverse	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
	Finish	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1

Design	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material	90/10 Gilding metal gold plated
Border Width	0.167” including inner and outer retaining lines which are 0.030” wide
Diameter	0.975”
Manufacture	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
Finish	All parts polished.

(c)(iii) Centre Mount 2

Design	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material	Hallmark quality 9ct yellow gold
Thickness	0.027”
Diameter	0.650” to fit assembly with Centre Mount 1
Manufacture	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish	All parts polished.

RIBBONS

(d) Full Size Investiture Ribbon

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Hook and eye on ends as per Sealed Pattern

(e) Miniature width Neck Ribbon

Colour	Rose pink with pearl grey edges to match Sealed Pattern
Material	Silk
Width	As per Sealed Pattern
Width of grey edges	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Fastening	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert

CASE

(f) Outer Case

External	
Dimensions	w 155.0mm x d 105.0mm x h 45.0mm
Construction	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters C.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
Lining	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(g) Insert

Dimensions	To fit inside Outer Case snugly on the runners
Construction	To be padded and covered with white cream velvet with indentations in the shape of the Badge and slot above the indentation to accept ribbon folded beneath the block.

mm 10 20 30 40 50 60 70

mm 10 20 30 40 50 60 70 80 90

THE ORDER OF THE BRITISH EMPIRE

Lot 57 – OBE Badge (Lady) - Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Small Connecting Ring
(c) Badge consisting of
  (i) Crown
  (ii) Cross

Ribbon

(d) Ribbon
(e) Brooch Fitting

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	12.50mm (Tolerance allowable: +/-0.50mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

Material	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	5.20mm (Tolerance allowable: +/-0.30mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

Design	Imperial Crown as per Sealed Pattern
Material	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron
Width	14.75mm (Tolerance allowable: +/- 0.10mm)
Height	16.70mm (Tolerance allowable: +/- 0.10mm)
Thickness	2.80mm (Tolerance allowable: +/- 0.25mm)
Finish	See Cross (c)(ii)
Manufacture	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
Fitting	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

Design	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
Material	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron

Width	49.00mm (Tolerance allowable: +/-1.00mm)
Height	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
Thickness (at the Centre)	3.70mm (Tolerance allowable: +/- 0.25mm)
Manufacture	Cross and centre motifs to be stamped and clipped
Overall Height of Cross & Crown	64.00mm (Tolerance allowable: +/-1.00mm)
Weight of complete Medal	25gms (Tolerance allowable: +/- 2.00gms)
Finish of complete Medal	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

Design	Bow and tails (with frayed ends) formed of three pieces of ribbon to match Sealed Pattern
Material	Silk
Colour	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
Ribbon Width	38.00mm
Ribbon Lengths	50.80mm, 177.80mm & 228.60mm (Tolerance allowable: +/- 2.00mm)

(e) Brooch Fitting

Material	Gold Plated Steel or Gilding Metal
Top Length	40.00mm Maximum
Bottom Length	35.00mm Maximum
Width	11.50mm including slot
Thickness	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
Fittings	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
Manufacture	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
Finish	Gold plated

CASE

(f) Outer Case

Dimensions	143.00mm x 127.00mm x 20.00mm. (Tolerance allowable: +/-2.00mm)
Construction	Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters O.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid
Lining	The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions	To fit inside base of Outer Case (f)
Construction	Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Brooch fitting
NOTE	There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.

mm 10 20 30 40 50 60 70 80 90

mm 10 20 30 40 50 60 70 80 90

THE ORDER OF THE BRITISH EMPIRE

Lot 58 – OBE Badge (Gent) - Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Small Connecting Ring
(c) Badge consisting of
  (i) Crown
  (ii) Cross

Ribbon

(d) Ribbon
(e) Brooch Fitting

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	12.50mm (Tolerance allowable: +/-0.50mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

Material	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	5.20mm (Tolerance allowable: +/-0.30mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

Design	Imperial Crown as per Sealed Pattern
Material	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron
Width	14.75mm (Tolerance allowable: +/- 0.10mm)
Height	16.70mm (Tolerance allowable: +/- 0.10mm)
Thickness	2.80mm (Tolerance allowable: +/- 0.25mm)
Finish	See Cross (c)(ii)
Manufacture	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
Fitting	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

Design	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
Material	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron

Width	49.00mm (Tolerance allowable: +/-1.00mm)
Height	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
Thickness (at the Centre)	3.70mm (Tolerance allowable: +/- 0.25mm)
Manufacture	Cross and centre motifs to be stamped and clipped
Overall Height of Cross & Crown	64.00mm (Tolerance allowable: +/-1.00mm)
Weight of complete Medal	25gms (Tolerance allowable: +/- 2.00gms)
Finish of complete Medal	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

Material	Silk
Colour	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
Ribbon Width	38.00mm
Finished Length	40.00mm (Tolerance allowable: +/-2.00mm)

(e) Brooch Fitting

Material	Gold Plated Steel or Gilding Metal
Top Length	40.00mm Maximum
Bottom Length	35.00mm Maximum
Width	11.50mm including slot
Thickness	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
Fittings	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
Manufacture	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
Finish	Gold plated

CASE

(f) Outer Case

Dimensions	160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)
Construction	Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters O.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid
Lining	The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions	To fit inside base of Outer Case (f)
Construction	Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting
NOTE	There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.

mm 10 20 30 40 50

mm 10 20 30 40 50

THE ORDER OF THE BRITISH EMPIRE

Lot 59 – MBE Badge (Lady) - Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Small Connecting Ring
(c) Badge consisting of
  (i) Crown
  (ii) Cross

Ribbon

(d) Ribbon
(e) Brooch Fitting

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	12.50mm (Tolerance allowable: +/-0.50mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

Material	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	5.20mm (Tolerance allowable: +/-0.30mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

Design	Imperial Crown as per Sealed Pattern
Material	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron
Width	14.75mm (Tolerance allowable: +/- 0.10mm)
Height	16.70mm (Tolerance allowable: +/- 0.10mm)
Thickness	2.80mm (Tolerance allowable: +/- 0.25mm)
Finish	See Cross (c)(ii)
Manufacture	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
Fitting	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

Design	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
Material	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron

Width	49.00mm (Tolerance allowable: +/-1.00mm)
Height	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
Thickness (at the Centre)	3.70mm (Tolerance allowable: +/- 0.25mm)
Manufacture	Cross and centre motifs to be stamped and clipped
Overall Height of Cross & Crown	64.00mm (Tolerance allowable: +/-1.00mm)
Weight of complete Medal	25gms (Tolerance allowable: +/- 2.00gms)
Finish of complete Medal	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

Design	Bow and tails (with frayed ends) formed of three pieces of ribbon to match Sealed Pattern
Material	Silk
Colour	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
Ribbon Width	38.00mm
Ribbon Lengths	50.80mm, 177.80mm & 228.60mm (Tolerance allowable: +/- 2.00mm)

(e) Brooch Fitting

Material	Bright Plated Steel or Gilding Metal
Top Length	40.00mm Maximum
Bottom Length	35.00mm Maximum
Width	11.50mm including slot
Thickness	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
Fittings	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
Manufacture	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
Finish	Nickel plated

CASE

(f) Outer Case

Dimensions	143.00mm x 127.00mm x 20.00mm. (Tolerance allowable: +/-2.00mm)
Construction	Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters M.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid
Lining	The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions	To fit inside base of Outer Case (f)
Construction	Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Brooch fitting
NOTE	There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.

mm 10 20 30 40 50 60 70

mm 10 20 30 40 50 60 70 80

THE ORDER OF THE BRITISH EMPIRE

Lot 60 – MBE Badge (Gent) - Civilian

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Small Connecting Ring
(c) Badge consisting of
    (i) Crown
    (ii) Cross

Ribbon

(d) Ribbon
(e) Brooch Fitting

Case

(f) Outer Case
(g) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	12.50mm (Tolerance allowable: +/-0.50mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

Material	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
Diameter of Wire	1.50mm (Tolerance allowable: +/- 0.04mm)
Outside Diameter of Ring	5.20mm (Tolerance allowable: +/-0.30mm)
Finish	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
Manufacture	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

Design	Imperial Crown as per Sealed Pattern
Material	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron
Width	14.75mm (Tolerance allowable: +/- 0.10mm)
Height	16.70mm (Tolerance allowable: +/- 0.10mm)
Thickness	2.80mm (Tolerance allowable: +/- 0.25mm)
Finish	See Cross (c)(ii)
Manufacture	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
Fitting	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

Design	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
Material	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron

Width	49.00mm (Tolerance allowable: +/-1.00mm)
Height	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
Thickness (at the Centre)	3.70mm (Tolerance allowable: +/- 0.25mm)
Manufacture	Cross and centre motifs to be stamped and clipped
Overall Height of Cross & Crown	64.00mm (Tolerance allowable: +/-1.00mm)
Weight of complete Medal	25gms (Tolerance allowable: +/- 2.00gms)
Finish of complete Medal	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

Material	Silk
Colour	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
Ribbon Width	38.00mm
Finished Length	40.00mm (Tolerance allowable: +/-2.00mm)

(e) Brooch Fitting

Material	Bright Plated Steel or Gilding Metal
Top Length	40.00mm Maximum
Bottom Length	35.00mm Maximum
Width	11.50mm including slot
Thickness	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
Fittings	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
Manufacture	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
Finish	Nickel plated

CASE

(f) Outer Case

Dimensions	160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)
Construction	Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters M.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid
Lining	The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions	To fit inside base of Outer Case (f)
Construction	Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting
NOTE	There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.

mm 10 20 30 40 50 60

mm 10 20 30 40 50

THE BRITISH EMPIRE MEDAL

Lot 61 – BEM Badge (Lady) - Civilian

General Description:

Medal consisting of

(a) Ribbon Pin
(b) Swivel Bar
(c) Medal Mount
(d) Rivet
(e) Collet
(f) Medal

Ribbon

(g) Bow

Case

(h) Outer Case
(i) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Ribbon Pin

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.50mm
Finish	Matt Finish - scratchbrushed

(b) Swivel Bar

Design	Bar with Oak Leaf and Acorn motif with lugs at each end to support the Ribbon Pin (a)
Material	Hallmark Quality Sterling Silver Wire
Dimensions	Overall length – 37.10mm. Overall Height – 15.20mm. Thickness 7.20mm
Manufacture	Struck and clipped to shape. One hole drilled in each lug to accept the Ribbon Pin (a). A 2.20mm hole to be drilled vertically through the bar to accept the Medal Mount (c)
Finish	Matt Finish - scratchbrushed

(c) Medal Mount

Design	Clamp type Mount to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	5.20mm
Manufacture	Struck and clipped to shape. Recess machined into base to accept the Medal (f). Stem machined to 2.15mm diameter.
Finish	Matt Finish – scratchbrushed

(d) Rivet

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.60mm
Quantity	One per Medal

(e) Collet

Material	Hallmark Quality Sterling Silver
Thickness	0.76mm
Outside Diameter	3.35mm
Inside Diameter	2.10mm
Quantity	One per Medal

Assembly of Mount and Bar

The Bar (b) to be placed on the Mount stem (c) followed by the Collet (e). The end of the stem to be riveted over to provide a firm joint and allow the Bar to swivel on the stem. The ends of the Ribbon Pin (a) to be peened over to prevent it falling out and the lugs of the Bar dressed to remove burrs and sharp edges.

(f) Medal

Design	Round, with the obverse showing Britannia seated with the wording FOR GOD AND THE EMPIRE around the edge. In a small field below Britannia are the words FOR MERITORIOUS SERVICE. The reverse shows centrally the Royal Cypher with two rampant lions either side and the words INSTITUTED BY KING GEORGE V in two lines beneath the Cypher to match Sealed Pattern.
Material	Hallmark Quality Sterling Silver
Diameter	37.59mm
Thickness	2.60mm at the edge
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Both sides Matt Finish – Scratchbrushed with all marks or blemishes removed

Assembly of Medal

The Medal (f) is inserted into the recess in the Mount (c) with the Mount at top dead centre. A hole is drilled through both the Mount (c) and Medal (f) and the whole held together with the Rivet (d). The joint to be secure and free from any movement

Weight	Total weight of assembled Medal – 37.32 grams
Stamping	Recipient's name to be stamped centrally on the bottom rim edge of the Medal (f) as specified at the time of order

RIBBON

(g) Bow

Material	As Sealed Pattern
Colour	Rose pink with two outer pearl grey stripes to match Sealed Pattern
Stripe Width	Grey, pink, grey to match Sealed Pattern
Ribbon Width	32.00mm
Bow Length	84.00mm
Manufacture	Ribbon to be fashioned into a Bow without tails as per Sealed Pattern
Fastening	Bright plated steel brooch as Sealed Pattern

CASE

(h) Outer Case

Outer Dimensions 12.70cm x 12.70cm x 3.50cm

Construction Wooden construction covered with red vinyl. Hinged along the long side. The wording “BRITISH EMPIRE MEDAL” gold blocked in one line lengthways on centre of outside of the lid with a gold blocked border 8.00mm from the edge

(i) Insert

Lid Lined with a white satin covered pad with white satin hinge cover

Base Cream coloured flock base with slot to take medal brooch To fit tightly inside Outer Case (h).

Lot 62 – BEM Badge (Gent) - Civilian

General Description:

Medal consisting of

(a) Ribbon Pin
(b) Swivel Bar
(c) Medal Mount
(d) Rivet
(e) Collet
(f) Medal

Ribbon

(g) Medal Ribbon

Case

(h) Outer Case
(i) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Ribbon Pin

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.50mm
Finish	Matt Finish - scratchbrushed

(b) Swivel Bar

Design	Bar with Oak Leaf and Acorn motif with lugs at each end to support the Ribbon Pin (a)
Material	Hallmark Quality Sterling Silver Wire
Dimensions	Overall length – 37.10mm. Overall Height – 15.20mm. Thickness 7.20mm
Manufacture	Struck and clipped to shape. One hole drilled in each lug to accept the Ribbon Pin (a). A 2.20mm hole to be drilled vertically through the bar to accept the Medal Mount (c)
Finish	Matt Finish - scratchbrushed

(c) Medal Mount

Design	Clamp type Mount to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	5.20mm
Manufacture	Struck and clipped to shape. Recess machined into base to accept the Medal (f). Stem machined to 2.15mm diameter.
Finish	Matt Finish – scratchbrushed

(d) Rivet

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.60mm
Quantity	One per Medal

(e) Collet

Material	Hallmark Quality Sterling Silver
Thickness	0.76mm
Outside Diameter	3.35mm
Inside Diameter	2.10mm
Quantity	One per Medal

Assembly of Mount and Bar

The Bar (b) to be placed on the Mount stem (c) followed by the Collet (e). The end of the stem to be riveted over to provide a firm joint and allow the Bar to swivel on the stem. The ends of the Ribbon Pin (a) to be peened over to prevent it falling out and the lugs of the Bar dressed to remove burrs and sharp edges.

(f) Medal

Design	Round, with the obverse showing Britannia seated with the wording FOR GOD AND THE EMPIRE around the edge. In a small field below Britannia are the words FOR MERITORIOUS SERVICE. The reverse shows centrally the Royal Cypher with two rampant lions either side and the words INSTITUTED BY KING GEORGE V in two lines beneath the Cypher to match Sealed Pattern.
Material	Hallmark Quality Sterling Silver
Diameter	37.59mm
Thickness	2.60mm at the edge
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Both sides Matt Finish – Scratchbrushed with all marks or blemishes removed

Assembly of Medal

The Medal (f) is inserted into the recess in the Mount (c) with the Mount at top dead centre. A hole is drilled through both the Mount (c) and Medal (f) and the whole held together with the Rivet (d). The joint to be secure and free from any movement

Weight	Total weight of assembled Medal – 37.32 grams
Stamping	Recipient's name to be stamped centrally on the bottom rim edge of the Medal (f) as specified at the time of order

RIBBON

(g) Medal Ribbon

Material	As Sealed Pattern
Colour	Rose pink with two outer pearl grey stripes to match Sealed Pattern
Stripe Width	Grey, pink, grey to match Sealed Pattern
Ribbon Width	32.00mm
Finish Length	40.00mm
Fastening	Bright plated steel brooch as Sealed Pattern

CASE

(h) Outer Case

Outer Dimensions	12.00cm x 6.0cm x 3.50cm
Construction	Wooden construction covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either closed or open at an angle of 90 degrees. The wording "BRITISH EMPIRE MEDAL" gold blocked in one line lengthways on centre of outside of the lid with a gold blocked border 6.00mm from the edge

(i) Insert

Lid	Lined with a white satin covered pad with white satin hinge cover
Base	Cream coloured flock base with slot to take medal brooch. To fit tightly inside Outer Case (h).

THE ORDER OF THE COMPANIONS OF HONOUR

Lot 63 - CH Badge (Lady)

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Connecting Ring
(c) Belcher Ring
(d) Crown
(e) Oval Badge

Ribbon

(f) Full size Bow

Case

(g) Outer Case
(h) Insert

BADGE

(a) Top Ribbon Ring

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Length	0.79”
Width	0.27” tapering to base as per Sealed Pattern
Thickness	0.043” +/- 0.005”
Manufacture	Stamped clipped formed ends soldered polished all over

(b) Connecting Ring

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Diameter	*Wire* Outside 0.051”
	Ring Outside 0.30”
Manufacture	Ends soldered and polished all over

(c) Belcher Ring

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Width	0.078”
Height	*of wire D shape* 0.3”
Manufacture	Ends soldered and positioned at top of reverse of Badge

(d) Crown

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Width	1.00”
Height	0.95”
Thickness	0.082 +/- 0.005”
Manufacture	Stamped and pierced to shape. Obverse polished highlights. Reverse lightly sandblasted. “Cap” and “Jewels” filled with red and green vitreous enamel. Ermine fringe hand painted in white and black vitreous enamel. Attached to Oval Badge.

(e) Oval Badge

Design	As per Sealed Pattern. Obverse shows an oak tree with a shield of the Royal Arms hanging from a branch. On the left a Knight in armour mounted on a horse. There is a rectangular panel attached with scrolls inside an oval border surrounded with the words IN ACTION FAITHFUL AND IN HONOUR CLEAR. Reverse has a representation of the Royal Cipher on the oval panel.
Material	Hallmark Quality Sterling Silver Gilt
Width	1.52”
Height	1.79”
Thickness	0.150” +/- 0.005”

Manufacture	Stamped and pierced to shape. All edges dressed cleaned and polished to remove all traces of file and buff marks. Obverse polished highlights. Reverse lightly sandblasted. Background wording within oval border filled with dark blue vitreous enamel.
Assembly	All parts of the Badge assembled as per Sealed Pattern.

RIBBONS

(f) Full Size Investiture Ribbon

Colour	Carmine red with patterned edging in gold thread as per Sealed Pattern
Material	Silk warp and synthetic weft
Width	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Formed into bow and tails as per Sealed Pattern with a gold coloured brooch fitting

CASE

(h) Outer Case

External	
Dimensions	w 150mm x d 120mm x h 45mm
Construction	Hardwood frame covered with tan leather with creasing around the rim and gold tooling on the top edge. Hinges along the top edge allowing lid to open from the bottom with sprung push button catch on bottom edge. The letters C.H. gold blocked Roman style in the centre of the outside lid. Inside of the lid and base lined with white satin. Two wooden runners on the base to support Insert. Runners covered with white leatherette

(i) Insert

Dimensions	To fit inside Outer Case Snugly on the runners
Construction	A lift out pad recessed to hold Badge with a slot at the top to accept the brooch fitting. Covered with dark blue velvet. The whole case to match Sealed Pattern.

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Lot 64 - CH Badge (Gent)

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Connecting Ring
(c) Belcher Ring
(d) Crown
(e) Oval Badge

Ribbon

(f) Full size Investiture Ribbon
(g) Miniature width Neck Ribbon

Case

(h) Outer Case
(i) Insert

BADGE

(a) Top Ribbon Ring

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Length	0.79”
Width	0.27” tapering to base as per Sealed Pattern
Thickness	0.043” +/- 0.005”
Manufacture	Stamped clipped formed ends soldered polished all over

(b) Connecting Ring

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Diameter	*Wire* Outside 0.051”
	Ring Outside 0.30”
Manufacture	Ends soldered and polished all over

(c) Belcher Ring

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Width	0.078”
Height	*of wire D shape* 0.3”
Manufacture	Ends soldered and positioned at top of reverse of Badge

(d) Crown

Design	As per Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Width	1.00”
Height	0.95”
Thickness	0.082 +/- 0.005”
Manufacture	Stamped and pierced to shape. Obverse polished highlights. Reverse lightly sandblasted. “Cap” and “Jewels” filled with red and green vitreous enamel. Ermine fringe hand painted in white and black vitreous enamel. Attached to Oval Badge.

(e) Oval Badge

Design	As per Sealed Pattern. Obverse shows an oak tree with a shield of the Royal Arms hanging from a branch. On the left a Knight in armour mounted on a horse. There is a rectangular panel attached with scrolls inside an oval border surrounded with the words IN ACTION FAITHFUL AND IN HONOUR CLEAR. Reverse has a representation of the Royal Cipher on the oval panel.
Material	Hallmark Quality Sterling Silver Gilt
Width	1.52”
Height	1.79”
Thickness	0.150” +/- 0.005”

Manufacture	Stamped and pierced to shape. All edges dressed cleaned and polished to remove all traces of file and buff marks. Obverse polished highlights. Reverse lightly sandblasted. Background wording within oval border filled with dark blue vitreous enamel.
Assembly	All parts of the Badge assembled as per Sealed Pattern.

RIBBONS

(f) Full Size Investiture Ribbon

Colour	Carmine red with patterned edging in gold thread as per Sealed Pattern
Material	Silk warp and synthetic weft
Width	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Hook and eye on ends as per Sealed Pattern

(g) Miniature Width Investiture Ribbon

Colour	Carmine red with patterned edging in gold thread as per Sealed Pattern
Material	Silk warp and synthetic weft
Width	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert.

CASE

(h) Outer Case

External	
Dimensions	w 150mm x d 120mm x h 45mm
Construction	Hardwood frame covered with tan leather with creasing around the rim and gold tooling on the top edge. Hinges along the top edge allowing lid to open from the bottom with sprung push button catch on bottom edge. The letters C.H. gold blocked Roman style in the centre of the outside lid. Inside of the lid and base lined with white satin. Two wooden runners on the base to support Insert. Runners covered with white leatherette

(i) Insert

Dimensions	To fit inside Outer Case Snugly on the runners
Construction	A lift out pad recessed to hold Badge with a cut-out at the top to allow the ribbon to be folded underneath. Covered with dark blue velvet. The whole case to match Sealed Pattern.

IN ACTION FAITHFUL AND IN HONOUR CLEAR
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KNIGHTS BACHELOR

Lot 65 - Knight Bachelor's Badge

General Description:

Badge consisting of

(a) Top D-Loop
(b) Ring Mount
(c) Obverse
(d) Reverse Panel

Ribbon

(e) Full size Investiture Ribbon
(f) Miniature width Neck Ribbon

Case

(g) Outer Case
(h) Insert

BADGE

(a) Top D-Loop

Material	Hallmark Quality Sterling Silver Wire Gold Plated to 2.5 microns
Diameter of Wire	1.70mm
Overall Height	20mm
Overall Width	11.50mm
Manufacture	Wire fashioned into shape to match Sealed Pattern. Ends to be silver soldered as part of the final assembly (see below). D-Loop to be hallmarked.
Finish	The whole to be polished (after assembly) so that the join appears as an integral part.

(b) Ring Mount

Material	Hallmark Quality Sterling Silver Wire Gold Plated to 2.5 microns
Diameter of Wire	1.50mm
Outside Diameter	5.50mm
Finish	Polished

(c) Obverse

Design	Oval with pierced design depicting a sword and spurs surrounded by a decorative sash to match Sealed Pattern
Material	Hallmark Quality Sterling Silver Gold Plated to 2.5 microns
Diameter	52mm x 33mm
Thickness	1.70mm
Manufacture	Struck and hand pierced
Finish	The edge to be highly polished. The design to be bright but not buffed. There are to be no visible marks or blemishes
Fittings	Two Tubes silver soldered to the back, one at the top of the sword, one at the bottom. Tubes to be of Hallmark Quality Sterling Silver Tube gold plated to 2.5 microns with an outside diameter of 1.60mm and an inside diameter of 1.00mm with a length to fit the assembly.

(d) Reverse Panel

Design	Oval, domed to fit the Obverse. Plain front and back to match Sealed Pattern.
Material	Hallmark Quality Sterling Silver Gold Plated to 2.5 microns
Diameter	49.50mm x 32.90mm to fit Obverse
Manufacture	Struck and cut to shape. To be a good fit to the Obverse with a small even gap around the joint. Reverse Panel to fit wholly inside the Obverse and not protrude at any point. To be Hallmarked.

Finish	Concave side to be highly polished without deforming the Hallmark with no visible marks or blemishes. Convex side to have a layer of red ochre coloured enamel. The enamel to be smooth and free of blemishes.
Assembly of Badge	The Reverse Panel is assembled to the Obverse and the Tubes spun-over to firmly hold the two together. The spinning-over operation must not damage the polished surface of the Reverse Panel. The Ring Mount is silver soldered to the top edge of the Obverse so that the ends of the ring are soldered together in the same operation. The D-Loop is fitted through the Ring Mount and the ends silver soldered.
Finish	The assembled Badge to be dressed to remove all file and buffing marks.
Weight	Total weight of Badge: 35.8 grams

RIBBONS

(e) Full Size Investiture Ribbon

Colour	Pale gold stripe on either side of a central red stripe as per Sealed Pattern
Material	Watered silk as per Sealed Pattern
Width of Stripes	Pale Gold: 7mm – Red: 24mm – Pale Gold: 7mm
Overall Width	38mm
Finished Length	1120mm (36”)
Construction	Hook and eye (gold plated to 1 micron) on ends as per Sealed Pattern

(f) Miniature Width Investiture Ribbon

Colour	Pale gold stripe on either side of a central red stripe as per Sealed Pattern
Material	Watered silk as per Sealed Pattern
Width	As per Sealed Pattern
Finished Length	As per Sealed Pattern
Construction	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert.

CASE

(g) Outer Case

External

Dimensions	15.30cm x 10.20cm x 3.90cm with rounded corners
Construction	Hardwood frame covered with red leather. Hinged along the short side. Spring catch to close lid. The words KNIGHT BACHELOR gold blocked in two lines on the centre of the lid, widthways, inside a gold beveled border 13mm from the outside edge. Lid to have a large bevel. The lid to be lined with a white satin pad and the hinges to be covered with white satin. The base to have two wooden runners to support the Insert. Base and runners to be lined with cream coloured vinyl.

(h) Insert

Dimensions	To fit inside Outer Case snugly on the runners
Construction	A lift out pad covered with black velvet with a recess to provide a snug fit for the Badge, with a slot above the recess able to grip the D-Loop firmly. A cut-out at the top to allow the Full Size Investiture Ribbon to be folded underneath. A black satin lift-out tab to be firmly attached underneath the top right corner. The whole case to match the Sealed Pattern.

THE DISTINGUISHED SERVICE ORDER

Lot 66 - DSO Badge

General Description:

Badge consisting of

(a) Top Ribbon Ring
(b) Badge consisting of:
  (i) Cross
  (ii) Wreaths (2)
  (iii) Crown
  (iv) Cipher

Ribbon

(c) Medal Ribbon
(d) Clasps (2)

Case

(g) Outer Case
(h) Insert

BADGE

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Gilt Wire
Diameter of Wire	3.20mm
Outside Diameter	7.0mm
Manufacture	To be attached to a similar ring in the bottom centre of the lower Medal Ribbon Clasp as per Sealed Pattern
Finish	End of ring to be silver soldered together and the whole polished so that the join appears as an integral part of the assembly

(b)(i) Cross

Design	A Cross of four white enameled sections. On the obverse a Wreath in the centre of which is the Imperial Crown. On the reverse an identical Wreath in the centre of which is the Royal Cipher.
Material	Hallmark Quality Sterling Silver Gilt
Width	40mm
Height	40mm
Thickness	14mm overall
Manufacture	Two Crosses stamped from one die in two pieces silver soldered together, file and buffed up.
Finish	The arms of the Cross filled with white vitreous enamel which should be smooth and free of blemishes. Exposed metal areas gold plated to 2.5 microns. The whole polished smooth

(b)(ii) Wreaths (2)

Design	Two gold Wreaths with enameled green leaves, enameled red berries and a gold bow at the base. Inside the Wreath a background of transparent red enamel over a patterned base as per Sealed Pattern
Material	18 carat yellow gold
Dimensions	As per Sealed Pattern
Thickness	0.70mm each
Manufacture	Stamped from a die, saw pierced and filed. Fitted together by means of bezels. One fitted with Crown and attached to the centre of the obverse. The other fitted with the Royal Cipher and attached to the centre of the reverse. Attachments fitted with cheniers. Leaves filled with green vitreous enamel. Berries filled with red vitreous enamel. Background to centre of wreaths filled with transparent red vitreous enamel.
Finish	Polished

(b)(iii) Crown

Design	Imperial Crown as per Sealed Pattern
Material	18 carat yellow gold
Dimensions	As per Sealed Pattern
Manufacture	Stamped from a die, saw pierced and filed. Centre of the arches filled with red vitreous enamel. Attached to centre of obverse wreath with cheniers.
Finish	Polished

(b)(iv) Cipher

Design	The Royal Cipher as per Sealed Pattern
Material	18 carat yellow gold
Dimensions	As per Sealed Pattern
Manufacture	Stamped from a die, saw pierced and filed. Attached to centre of reverse wreath with cheniers.
Finish	Polished

Assembly of Badge	All constituent parts assembled with bezels and cheniers.
Finish	The assembled Badge to be dressed to remove all file and buffing marks.
Weight	Total weight of Badge: 38 grams

RIBBON

(c) Medal Ribbon

Colour	Blue stripe on either side of a central maroon stripe as per Sealed Pattern
Material	Silk
Width of Stripes	As per Sealed Pattern
Overall Width	29mm
Finished Length	45mm from top ornamental bar to bottom ornamental bar
Construction	Ribbon secured between to the Clasps

(d) Clasps (2)

Design	Two ornamental rectangular ribbon clasps decorated with laurel leaves to match Sealed Pattern
Material	Hallmark Quality Sterling Silver Gilt
Length	31mm
Height	As per Sealed Pattern
Thickness	As per Sealed Pattern
Construction	Stamped from a die and filed. The upper clasp to have a brooch fitting on the reverse. The lower clasp to be fitted with a swivel ring to be attached to the Top Ribbon Ring to allow the whole Badge to rotate freely. All to match Sealed Pattern
Finish	Polished

CASE

(e) Outer Case

External

Dimensions 125mm x 71mm to match Sealed Pattern

Construction Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges and sprung push button catch at the side. The letters DSO gold blocked Roman style in one line lengthways in the centre of the outside of the lid. The inside of the lid to be padded and covered with white satin.

(f) Insert

Dimensions To fit inside Outer Case snugly

Construction To be padded and covered in dark purple velvet. An indentation in the shape of the Badge, Ribbon and Clasps to hold the assembly firmly in place. The pad to be fitted securely inside the outer case.

mm 10 20 30 40 50

mm 10 20 30 40 50

THE QUEEN'S GALLANTRY MEDAL

Lot 67 – Queen's Gallantry Medal (Lady)

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Full Size Bow

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.7mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing two branches of laurel either side of a crown with the wording THE QUEEN'S GALLANTRY MEDAL beneath the crown all to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	36.07mm
Thickness	3.5mm (edge)
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
Engraving	The bottom rim edge of the Medal is hand engraved as specified at the time of order
Weight	Total weight of assembled Medal 35.75 gms

RIBBON

(e) Full Size Ribbon

Material	As per Sealed Pattern fashioned into a Bow
Colour	Blue stripes each side of a central gray stripe with a thin red stripe central to the grey stripe as per Sealed Pattern
Stripe Width	The blue and grey stripes are of equal width, the central red stripe is 1.5mm
Ribbon Width	32mm
Length of Bow	84mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions	14.3 cm x 12.7 cm x 2 cm
Construction	Metal frame covered with blue vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The lettering QUEEN'S GALLANTRY MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Black coloured flock basepad with recess to provide a snug fit for the brooch pin, the Medal and Bow to lie flat on the base pad

THE QUEEN'S GALLANTRY MEDAL

Lot 68 – Queen's Gallantry Medal (Gent)

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Full Size Ribbon

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.7mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing two branches of laurel either side of a crown with the wording THE QUEEN'S GALLANTRY MEDAL beneath the crown all to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	36.07mm
Thickness	3.5mm (edge)
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
Engraving	The bottom rim edge of the Medal is hand engraved as specified at the time of order
Weight	Total weight of assembled Medal 35.75 gms

RIBBON

(e) Full Size Ribbon

Material	As per Sealed Pattern.
Colour	Blue stripes each side of a central gray stripe with a thin red stripe central to the grey stripe as per Sealed Pattern
Stripe Width	The blue and grey stripes are of equal width, the central red stripe is 1.5mm
Ribbon Width	32mm
Finished Length	38mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions	12.8 cm x 5.8 cm x 2 cm
Construction	Metal frame covered with blue vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The lettering QUEEN'S GALLANTRY MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Black coloured flock basepad with recess to provide a snug fit for the medal and ribbon

ELIZABETH II DEI GRATIA
REGINA F.D.
THE
QUEEN'S
GALLANTRY
MEDAL

BAR TO THE QUEEN'S GALLANTRY MEDAL

Lot 69 – Bar to Queen's Gallantry Medal

General Description:

Bar consisting of

(a) Obverse
(b) Reverse

Ribbon

(c) Ribbon Mount for Presentation

Box

(d) Box

BAR

(a) Obverse

Design	Bar with ribbon motif to match Sealed Pattern
Material	Hallmark Quality Sterling silver
Width	4mm
Length	35mm
Thickness	1.5mm
Manufacture	Struck with a flat back and clipped to shape.
Finish	Scratchbrushed

(b) Reverse

Design	Plain with upturned ends. Ends recessed to accept Obverse (a). Two lugs on each end with holes to allow sewing to the Ribbon (c) to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Length	34mm
Width	4.2mm
Thickness	0.75mm
Upturn Height	2mm
Holes	1mm diameter
Finish	Scratchbrushed

Assembly	The Obverse to be securely silver soldered to the Reverse. The whole Bar to be dressed to remove any excess solder and then scratchbrushed.
Total Weight	2.9 grams

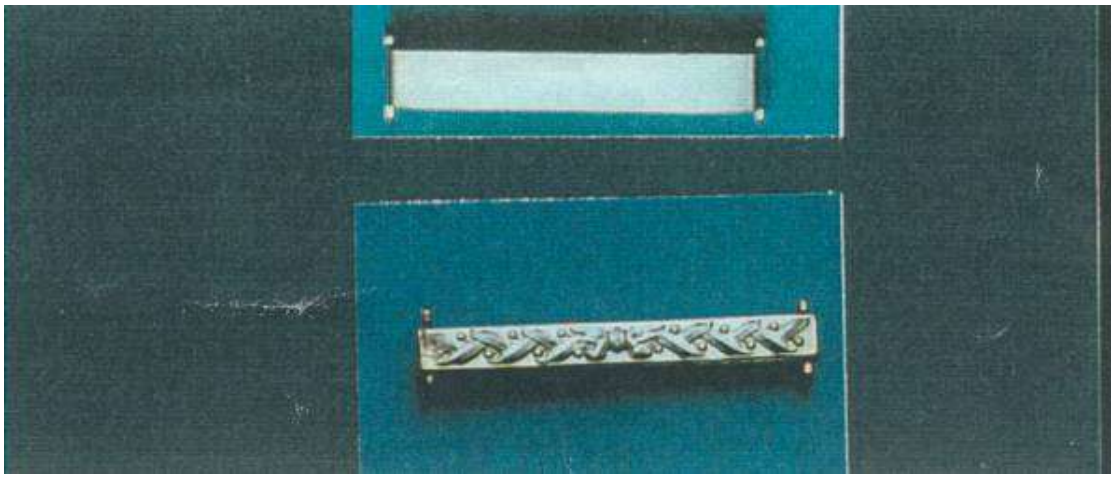
RIBBON

(c) Ribbon Mount for Presentation

Colour	Blue stripes each side of a central gray stripe with a thin red stripe central to the grey stripe as per Sealed Pattern
Stripe Width	The blue and grey stripes are of equal width, the central red stripe is 1.5mm
Ribbon Width	32mm
Finished Length	70mm
Fastening	Ribbon to be doubled over and threaded through assembled Bar. Bar to be positioned dead centre on folded ribbon and sewn into place using self-coloured thread

BOX

(d) Box	The whole to be supplied in a small cardboard box sized to take the assembled Bar and Ribbon without folding.



THE GEORGE CROSS

Lot 70 – George Cross (Lady)

General Description:

Cross consisting of

(a) Suspender
(b) Ring
(c) Cross
(d) Centre Emblem

Ribbon

(e) Full Size Bow

Case

(f) Outer case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

CROSS

(a) Suspender

Design	Bar featuring a laurel emblem with a slot for the ribbon and a lug for the ring – as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Width	12.0 mm including the lug
Length	39.0 mm
Thickness	1.5 mm
Manufacture	Struck flat back, clipped to shape and the ribbon slot pierced out. A hole is drilled in the lug to accept the ring
Finish	Matt finish - scratchbrushed

(b) Ring

Material	Hallmark Quality Sterling Silver wire
Wire Diameter	1.5mm
Ring Outside Diameter	9.4 mm x 7.2 mm Oval
Finish	Polished

(c) Cross

Design	Plain cross with square corners and a lug at the top for the ring as per Sealed Pattern.
Material	Hallmark Quality Sterling Silver.
Width	44.45 mm across the flats
Height	44.45 mm across the flats
Manufacture	Struck with flat back and cut to shape . Hole drilled in lug to accept ring
Finish	Obverse and Reverse - Highly polished, care must be taken not to lose elements of the design by over buffing. Edges to be dressed and polished to remove all traces of saw, file or buff marks.

(d) Centre Emblem

Design	Round with obverse showing St George slaying a dragon surrounded by the words FOR GALLANTRY. Reverse plain.
Material	Hallmark Quality Sterling Silver.
Diameter	20.7 mm
Thickness	1.8 mm
Manufacture	Struck and cut to shape to fit recess in cross.
Finish	Obverse - Highly polished without losing elements of the design by over buffing.

Assembly of Whole Cross

The centre emblem is soldered into the recess in the cross. The suspender is joined to the cross by the ring which is not soldered.

Finish Following assembly the whole is polished, again taking care not to lose elements of the design.

Engraving The reverse is hand engraved as specified at the time of order

Weight Total weight of assembled Cross to be 34.21 grams

RIBBON

(e) Full Size Bow

Material As per Sealed Pattern fashioned into a Bow and Tails

Colour Plain dark blue as per Sealed Pattern.

Ribbon Width 38 mm

Bow Length 85 mm

Fastening Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside dimensions 12.7 cm x 12.7 cm x 3 cm with square corners.

Construction Wood frame covered with blue leather. Hinged along the long side incorporating a spring catch to close the lid The lettering “G.C.” is gold blocked in on the centre of the lid across the width with the hinge on the top. The lettering enclosed in a gold blocked border 6 mm from the outside edge. Lid and base to be bevelled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base Black coloured velvet basepad with slot to provide a snug fit for the brooch fitting.

The George Cross
GC (Lady)

THE GEORGE CROSS

Lot 71 - George Cross (Gent)

General Description:

Cross consisting of

(a) Suspender
(b) Ring
(c) Cross
(d) Centre Emblem

Ribbon

(e) Full Size Ribbon

Case

(f) Outer case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

CROSS

(a) Suspender

Design	Bar featuring a laurel emblem with a slot for the ribbon and a lug for the ring – as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Width	12.0 mm including the lug
Length	39.0 mm
Thickness	1.5 mm
Manufacture	Struck flat back, clipped to shape and the ribbon slot pierced out. A hole is drilled in the lug to accept the ring
Finish	Matt finish - scratchbrushed

(b) Ring

Material	Hallmark Quality Sterling Silver wire
Wire Diameter	1.5mm
Ring Outside Diameter	9.4 mm x 7.2 mm Oval
Finish	Polished

(c) Cross

Design	Plain cross with square corners and a lug at the top for the ring as per Sealed Pattern.
Material	Hallmark Quality Sterling Silver.
Width	44.45 mm across the flats
Height	44.45 mm across the flats
Manufacture	Struck with flat back and cut to shape . Hole drilled in lug to accept ring
Finish	Obverse and Reverse - Highly polished, care must be taken not to lose elements of the design by over buffing. Edges to be dressed and polished to remove all traces of saw, file or buff marks.

(d) Centre Emblem

Design	Round with obverse showing St George slaying a dragon surrounded by the words FOR GALLANTRY. Reverse plain.
Material	Hallmark Quality Sterling Silver.
Diameter	20.7 mm
Thickness	1.8 mm
Manufacture	Struck and cut to shape to fit recess in cross.
Finish	Obverse - Highly polished without losing elements of the design by over buffing.

Assembly of Whole Cross

	The centre emblem is soldered into the recess in the cross. The suspender is joined to the cross by the ring which is not soldered.
Finish	Following assembly the whole is polished, again taking care not to lose elements of the design.
Engraving	The reverse is hand engraved as specified at the time of order
Weight	Total weight of assembled Cross to be 34.21 grams

RIBBON

(e) Full Size Ribbon

Material	As per Sealed Pattern.
Colour	Plain dark blue as per Sealed Pattern.
Ribbon Width	38 mm
Finish Length	40 mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside dimensions	13.1 cm x 7.1 cm x 2.4cm with square corners.
Construction	Wood frame covered with blue leather. Hinged along the long side incorporating a spring catch to close the lid The lettering “G.C.” is gold blocked in on the centre of the lid across the width with the hinge on the left. The lettering enclosed in a gold blocked border 6 mm from the outside edge. Lid and base to be bevelled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Black coloured velvet basepad with recess to provide a snug fit for the cross and ribbon.

THE GEORGE MEDAL

Lot 72 – George Medal (Lady)

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Full Size Bow

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.7mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing St. George on horseback slaying a dragon with the wording THE GEORGE MEDAL all to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	36.07mm
Thickness	3.5mm (edge)
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
Engraving	The bottom rim edge of the Medal is hand engraved as specified at the time of order
Weight	Total weight of assembled Medal 35.75 gms

RIBBON

(e) Full Size Ribbon

Material	As per Sealed Pattern fashioned into a Bow
Colour	Alternate red and blue stripes as per Sealed Pattern
Stripe Width	Red: 4mm – Blue: 1.6mm
Ribbon Width	32mm
Length of Bow	83mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions	11.5 cm x 10.5 cm x 3.3 cm
Construction	Wood frame covered with red leather. Hinged along the long side incorporating a spring catch able to close the lid. The lettering GEORGE MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 4mm from edge. Lid and base to be beveled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Cream covered velvet basepad with recess to provide a snug fit for the assembled Medal, Ring Mount and brooch pin, the Bow to lie flat on the pad

THE GEORGE MEDAL

Lot 73 – George Medal (Gent)

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Full Size Ribbon

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.7mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing St. George on horseback slaying a dragon with the wording THE GEORGE MEDAL all to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	36.07mm
Thickness	3.5mm (edge)
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
Engraving	The bottom rim edge of the Medal is hand engraved as specified at the time of order
Weight	Total weight of assembled Medal 35.75 gms

RIBBON

(e) Full Size Ribbon

Material	As per Sealed Pattern.
Colour	Alternate red and blue stripes as per Sealed Pattern
Stripe Width	Red: 4mm – Blue: 1.6mm
Ribbon Width	32mm
Finished Length	38mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions	12 cm x 6.9 cm x 2.7 cm
Construction	Wood frame covered with red leather. Hinged along the long side incorporating a spring catch able to close the lid. The lettering GEORGE MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. Lid and base to be beveled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Cream covered velvet basepad with recess to provide a snug fit for the assembled Medal and Ribbon

THE IMPERIAL SERVICE MEDAL

Lot 74 – Imperial Service Medal

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Medal Ribbon

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.7mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing a seated man and landscape with the wording FOR FAITHFUL SERVICE in a small field below the main design. All to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	33.02mm
Thickness	3.4mm (edge)
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge stamping

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
Stamping	The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order
Weight	Total weight of assembled Medal 26.4 gms

RIBBON

(e) Medal Ribbon

Material	As per Sealed Pattern.
Colour	Red stripe each side of a central blue stripe as per Sealed Pattern
Stripe Width	Red – 13mm: Blue – 12mm: Red – 13mm
Ribbon Width	38mm
Finished Length	38mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions	12.8 cm x 5.8 cm x 2 cm with chamfered corners
Construction	Metal frame covered with black vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The lettering IMPERIAL SERVICE MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Maroon coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.

ELIZABETH II DEI GRATIA
REGINA F.D.

THE QUEEN'S FIRE SERVICE MEDAL FOR DISTINGUISHED SERVICE

Lot 75 – Queen's Fire Service Medal

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Medal Ribbon

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.7mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing a guardian with a sword and shield with the wording TO GUARD MY PEOPLE on the shield and FOR DISTINGUISHED FIRE SERVICE around the edge. All to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	36.07mm
Thickness	3.5mm (edge)
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge stamping

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
Stamping	The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order
Weight	Total weight of assembled Medal 35.8 gms

RIBBON

(e) Medal Ribbon

Material	As per Sealed Pattern.
Colour	Alternate yellow and red stripes as per Sealed Pattern
Stripe Width	Yellow – 5mm: Red – 10mm
Ribbon Width	35mm
Finished Length	38mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions	12.8 cm x 5.8 cm x 2 cm with chamfered corners
Construction	Metal frame covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The Royal Cypher gold blocked on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Cream coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.

ELIZABETH II DEI GRATIA REGINA F.D.
FOR DISTINGUISHED FIRE SERVICE

THE QUEEN'S POLICE MEDAL FOR DISTINGUISHED SERVICE

Lot 76 - Queen's Police Service Medal

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Medal Ribbon

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.7mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing a guardian with a sword and shield with the wording TO GUARD MY PEOPLE on the shield and FOR DISTINGUISHED POLICE SERVICE around the edge. All to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	36.07mm
Thickness	3.5mm (edge)
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge stamping

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
Stamping	The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order
Weight	Total weight of assembled Medal 35.8 gms

RIBBON

(e) Medal Ribbon

Material	As per Sealed Pattern.
Colour	Alternate white and blue stripes as per Sealed Pattern
Stripe Width	White – 5mm: Blue – 10mm
Ribbon Width	35mm
Finished Length	38mm
Fastening	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions	12.8 cm x 5.8 cm x 2 cm with chamfered corners
Construction	Metal frame covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The Royal Cypher gold blocked on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base	Cream coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.

ELIZABETH II DEI GRATIA REGINA F.D.
FOR DISTINGUISHED POLICE SERVICE

THE QUEEN'S AMBULANCE MEDAL FOR DISTINGUISHED SERVICE

Lot 77 - Queen's Ambulance Service Medal

General Description:

Medal consisting of

(a) Top Ribbon Ring
(b) Ring Mount
(c) Rivets
(d) Medal

Ribbon

(e) Medal Ribbon

Case

(f) Outer Case
(g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Top Ribbon Ring

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.5mm +/- 0.1mm
Outside Diameter of Ring	16mm
Finish	The ring to be polished

(b) Ring Mount

Design	Standard Medal Ring Mount as per Sealed Pattern
Material	Hallmark Quality Sterling Silver
Thickness	4.88mm
Manufacture	Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base
Finish	Burnished

(c) Rivets

Material	Hallmark Quality Sterling Silver Wire
Diameter of Wire	1.08mm
Rivet Length	7.4mm
Quantity	Three per Medal

(d) Medal

Design	Round with obverse showing the IAN RANK-BROADLEY effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA AD DEF. The reverse showing a representation of the Rod of Asclepius imposed on a central chequered band. The wording FOR DISTINGUISHED AMBULANCE SERVICE around the edge. All to match Sealed Pattern
Material	Hallmark Quality Sterling Silver
Diameter	36mm +/- 0.1mm
Thickness	3.8mm (edge) +/- 0.1mm
Manufacture	Fully struck with a square edge and machined to remove sharp edges
Finish	Obverse: Polished die finish with no marks or blemishes visible. Reverse: Polished die finish with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge stamping

Assembly of Whole Medal

Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.

Stamping The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order

Weight Total weight of assembled Medal 35.8 gms

RIBBON

(e) Medal Ribbon

Material As per Sealed Pattern.

Colour Dark green with white edges 7mm wide & central white stripe of 5mm

Ribbon Width 35mm

Finished Length 38mm

Fastening Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

Outside Dimensions 15.7 cm x 5.5 cm x 2 cm with chamfered corners

Construction Metal frame covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The Royal Cypher gold blocked on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

Base Cream coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.

ELIZABETH II DEI GRATIA REGINA FID DEF
FOR DISTINGUISHED
AMBULANCE SERVICE