



FRAMEWORK SCHEDULE 2: SPECIFICATION

PART A - SERVICES

SPECIFICATION FOR THE SUPPLY OF MEDALS AND INSIGNIA

Part 4 of 4 (Lots 47 to 77)

THE ORDER OF THE BRITISH EMPIRE

Lot 47 - CBE Badge (Gent) - Military

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Full size Investiture Ribbon
- (e) Miniature width Neck Ribbon

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of Wire</i>	0.082"
<i>Outside Diameter of ring</i>	0.615"
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	0.6875"
<i>Height</i>	0.750"
<i>Thickness</i>	0.120" +/- 0.005"
<i>Manufacture</i>	Stamped flat back and clipped to shape with two pierced holes above the cushion
<i>Finish</i>	Polished highlights on front, fine sandblast on back
<i>Fittings1)</i>	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085" x inside diameter 0.052" x length 0.178" with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 90° to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220" x inside diameter 0.156" x length 0.156" with bright finish

(c)(i) Cross

<i>Design</i>	Four armed Fleur de Lys Cross
<i>Material</i>	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
<i>Width</i>	2.5"
<i>Height</i>	2.5"
<i>Thickness</i>	0.124" +/- 0.005"
<i>Manufacture</i>	Stamped in one double sided piece and cut to outer shape
<i>Fitting</i>	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

<i>Obverse</i>	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
<i>Reverse</i>	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
<i>Finish</i>	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.
(c)(ii) Centre Mount 1	
<i>Design</i>	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
<i>Material</i>	90/10 Gilding metal gold plated
<i>Border Width</i>	0.167" including inner and outer retaining lines which are 0.030" wide
<i>Diameter</i>	0.975"
<i>Manufacture</i>	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
<i>Finish</i>	All parts polished.
(c)(iii) Centre Mount 2	
<i>Design</i>	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
<i>Material</i>	Hallmark quality 9ct yellow gold
<i>Thickness</i>	0.027"
<i>Diameter</i>	0.650" to fit assembly with Centre Mount 1
<i>Manufacture</i>	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
<i>Finish</i>	All parts polished.

RIBBONS

(d) Full Size Investiture Ribbon

<i>Colour</i>	Rose pink with pearl grey edges and a pearl grey central stripe to match Sealed Pattern
<i>Material</i>	Silk
<i>Width</i>	As per Sealed Pattern
<i>Width of grey edges & Stripe</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Construction</i>	Hook and eye on ends as per Sealed Pattern

(e) Miniature width Neck Ribbon

<i>Colour</i>	Rose pink with pearl grey edges and a pearl grey central stripe to match Sealed Pattern
<i>Material</i>	Silk
<i>Width</i>	As per Sealed Pattern
<i>Width of grey edges & Stripe</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Fastening</i>	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert

CASE

(f) Outer Case

<i>External Dimensions</i>	w 155.0mm x d 105.0mm x h 45.0mm
<i>Construction</i>	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters C.B.E. MILY gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(g) Insert

<i>Dimensions</i>	To fit inside Outer Case snugly on the runners
<i>Construction</i>	To be padded and covered with white cream velvet with indentation in the shape of the Badge and slot above the indentation to accept ribbon folded beneath the block.





THE ORDER OF THE BRITISH EMPIRE

Lot 48 - OBE Badge (Gent) - Military

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Small Connecting Ring
- (c) Badge consisting of
 - (i) Crown
 - (ii) Cross

Ribbon

- (d) Ribbon
- (e) Brooch Fitting

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	12.50mm (Tolerance allowable: +/-0.50mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	5.20mm (Tolerance allowable: +/-0.30mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

<i>Design</i>	Imperial Crown as per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron
<i>Width</i>	14.75mm (Tolerance allowable: +/- 0.10mm)
<i>Height</i>	16.70mm (Tolerance allowable: +/- 0.10mm)
<i>Thickness</i>	2.80mm (Tolerance allowable: +/- 0.25mm)
<i>Finish</i>	See Cross (c)(ii)
<i>Manufacture</i>	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
<i>Fitting</i>	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

<i>Design</i>	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
<i>Material</i>	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron

<i>Width</i>	49.00mm (Tolerance allowable: +/-1.00mm)
<i>Height</i>	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
<i>Thickness (at the Centre)</i>	3.70mm (Tolerance allowable: +/- 0.25mm)
<i>Manufacture</i>	Cross and centre motifs to be stamped and clipped
<i>Overall Height of Cross & Crown</i>	64.00mm (Tolerance allowable: +/-1.00mm)
<i>Weight of complete Medal</i>	25gms (Tolerance allowable: +/- 2.00gms)
<i>Finish of complete Medal</i>	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Rose pink with pearl grey edges 2.00mm wide and a pearl grey centre stripe 1.50mm wide to match Sealed Pattern
<i>Ribbon Width</i>	38.00mm
<i>Finished Length</i>	40.00mm (Tolerance allowable: +/-2.00mm)

(e) Brooch Fitting

<i>Material</i>	Gold Plated Steel or Gilding Metal
<i>Top Length</i>	40.00mm Maximum
<i>Bottom Length</i>	35.00mm Maximum
<i>Width</i>	11.50mm including slot
<i>Thickness</i>	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
<i>Fittings</i>	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
<i>Manufacture</i>	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
<i>Finish</i>	Gold plated

CASE

(f) Outer Case

Dimensions

160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)

Construction

Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters O.B.E. MIL gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid

Lining

The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions

To fit inside base of Outer Case (f)

Construction

Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting

NOTE

There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.





THE ORDER OF THE BRITISH EMPIRE

Lot 49 - MBE Badge (Gent) - Military

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Small Connecting Ring
- (c) Badge consisting of
 - (i) Crown
 - (ii) Cross

Ribbon

- (d) Ribbon
- (e) Brooch Fitting

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	12.50mm (Tolerance allowable: +/-0.50mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	5.20mm (Tolerance allowable: +/-0.30mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

<i>Design</i>	Imperial Crown as per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron
<i>Width</i>	14.75mm (Tolerance allowable: +/- 0.10mm)
<i>Height</i>	16.70mm (Tolerance allowable: +/- 0.10mm)
<i>Thickness</i>	2.80mm (Tolerance allowable: +/- 0.25mm)
<i>Finish</i>	See Cross (c)(ii)
<i>Manufacture</i>	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
<i>Fitting</i>	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

<i>Design</i>	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
<i>Material</i>	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron

<i>Width</i>	49.00mm (Tolerance allowable: +/-1.00mm)
<i>Height</i>	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
<i>Thickness (at the Centre)</i>	3.70mm (Tolerance allowable: +/- 0.25mm)
<i>Manufacture</i>	Cross and centre motifs to be stamped and clipped
<i>Overall Height of Cross & Crown</i>	64.00mm (Tolerance allowable: +/-1.00mm)
<i>Weight of complete Medal</i>	25gms (Tolerance allowable: +/- 2.00gms)
<i>Finish of complete Medal</i>	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Rose pink with pearl grey edges 2.00mm wide and a pearl grey centre stripe 1.50mm wide to match Sealed Pattern
<i>Ribbon Width</i>	38.00mm
<i>Finished Length</i>	40.00mm (Tolerance allowable: +/-2.00mm)

(e) Brooch Fitting

<i>Material</i>	Bright Plated Steel or Gilding Metal
<i>Top Length</i>	40.00mm Maximum
<i>Bottom Length</i>	35.00mm Maximum
<i>Width</i>	11.50mm including slot
<i>Thickness</i>	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
<i>Fittings</i>	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
<i>Manufacture</i>	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
<i>Finish</i>	Nickel plated

CASE

(f) Outer Case

Dimensions

160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)

Construction

Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters M.B.E. MIL gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid

Lining

The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions

To fit inside base of Outer Case (f)

Construction

Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting

NOTE

There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.





THE BRITISH EMPIRE MEDAL

Lot 50 - BEM Badge – Military

General Description:

Medal consisting of

- (a) Ribbon Pin
- (b) Swivel Bar
- (c) Medal Mount
- (d) Rivet
- (e) Collet
- (f) Medal

Ribbon

- (g) Medal Ribbon

Case

- (h) Outer Case
- (i) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as “Restricted” at the time the order is placed and in some cases the names may be permanently classified as “Secret”. Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Ribbon Pin

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.50mm
<i>Finish</i>	Matt Finish - scratchbrushed

(b) Swivel Bar

<i>Design</i>	Bar with Oak Leaf and Acorn motif with lugs at each end to support the Ribbon Pin (a)
<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Dimensions</i>	Overall length – 37.10mm. Overall Height – 15.20mm. Thickness 7.20mm
<i>Manufacture</i>	Struck and clipped to shape. One hole drilled in each lug to accept the Ribbon Pin (a). A 2.20mm hole to be drilled vertically through the bar to accept the Medal Mount (c)
<i>Finish</i>	Matt Finish - scratchbrushed

(c) Medal Mount

<i>Design</i>	Clamp type Mount to match Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Thickness</i>	5.20mm
<i>Manufacture</i>	Struck and clipped to shape. Recess machined into base to accept the Medal (f). Stem machined to 2.15mm diameter.
<i>Finish</i>	Matt Finish – scratchbrushed

(d) Rivet

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.08mm
<i>Rivet Length</i>	7.60mm
<i>Quantity</i>	One per Medal

(e) Collet

<i>Material</i>	Hallmark Quality Sterling Silver
<i>Thickness</i>	0.76mm
<i>Outside Diameter</i>	3.35mm
<i>Inside Diameter</i>	2.10mm
<i>Quantity</i>	One per Medal

Assembly of Mount and Bar

The Bar (b) to be placed on the Mount stem (c) followed by the Collet (e). The end of the stem to be riveted over to provide a firm joint and allow the Bar to swivel on the stem. The ends of the Ribbon Pin (a) to be peened over to prevent it falling out and the lugs of the Bar dressed to remove burrs and sharp edges.

(f) Medal	
<i>Design</i>	Round, with the obverse showing Britannia seated with the wording FOR GOD AND THE EMPIRE around the edge. In a small field below Britannia are the words FOR MERITORIOUS SERVICE. The reverse shows centrally the Royal Cypher with two rampant lions either side and the words INSTITUTED BY KING GEORGE V in two lines beneath the Cypher to match Sealed Pattern.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Diameter</i>	37.59mm
<i>Thickness</i>	2.60mm at the edge
<i>Manufacture</i>	Fully struck with a square edge and machined to remove sharp edges
<i>Finish</i>	Both sides Matt Finish – Scratchbrushed with all marks or blemishes removed

Assembly of Medal

The Medal (f) is inserted into the recess in the Mount (c) with the Mount at top dead centre. A hole is drilled through both the Mount (c) and Medal (f) and the whole held together with the Rivet (d). The joint to be secure and free from any movement

<i>Weight</i>	Total weight of assembled Medal – 37.32 grams
<i>Stamping</i>	Recipient's name to be stamped centrally on the bottom rim edge of the Medal (f) as specified at the time of order

RIBBON

(g) Medal Ribbon	
<i>Material</i>	As Sealed Pattern
<i>Colour</i>	Rose pink with one central and two outer pearl grey stripes to match Sealed Pattern
<i>Stripe Width</i>	Grey, pink, grey, pink, grey to match Sealed Pattern
<i>Ribbon Width</i>	32.00mm
<i>Finish Length</i>	40.00mm
<i>Fastening</i>	Bright plated steel brooch as Sealed Pattern

CASE

(h) Outer Case	
<i>Outer Dimensions</i>	12.00cm x 6.0cm x 3.50cm
<i>Construction</i>	Wooden construction covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either closed or open at an angle of 90 degrees. The wording "BRITISH EMPIRE MEDAL (Mily)" gold blocked in one line lengthways on centre of outside of the lid with a gold blocked border 6.00mm from the edge

(i) Insert

Lid

Lined with a white satin covered pad with white satin hinge cover

Base

Cream coloured flock base with slot to take medal brooch.
To fit tightly inside Outer Case (h).



The British Empire Medal – Military Division
BEM (Gentleman)



THE ORDER OF THE BRITISH EMPIRE

Lot 51 - GBE Badge & Star (Gent) - Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Pin
- (f) Domed Plate
- (g) Centre Mount 1
- (h) Centre Mount 2

Ribbon

- (i) Full size Investiture Sash
- (j) Half size Evening Sash
- (k) Miniature width Neck Ribbon

Case

- (l) Outer Case
- (m) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of Wire</i>	2.10mm
<i>Outside Diameter of ring</i>	17.0 mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	21.0 mm
<i>Height</i>	22.0 mm
<i>Manufacture</i>	Stamped from a Die and pierced out to shape two hinged tubes soldered on to fit on to the top of the Cross
<i>Finish</i>	The whole polished and gilt.

(c)(i) Cross

<i>Design</i>	Four armed Fleur de Lys Cross
<i>Material</i>	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
<i>Width</i>	74.00mm
<i>Height</i>	74.00mm
<i>Thickness</i>	1.50mm
<i>Manufacture</i>	Stamped from two dies then soldered together, filed and buffed to shape on the obverse
<i>Obverse</i>	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
<i>Reverse</i>	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
<i>Finish</i>	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.

(c)(ii) Centre Mount 1
Design A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material Gilding metal gold plated
Thickness 1.50 mm
Diameter 30.0 mm
Manufacture Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel.
Finish All parts polished.

(c)(iii) Centre Mount 2
Design Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material Hallmark quality 9ct yellow gold
Thickness 1.50mm
Diameter 21.0 mm
Manufacture Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish All parts polished.
Total weight of Assembled Badge 72.50 grams.

STAR

(d) Star
Design Eight pointed Star
Material Hallmark Quality Sterling Silver
Height 100.00mm
Width 84.00mm
Thickness 2.50mm
Manufacture The star is produced by means of a casting and then cleaned up by hand. All the facets are cut up by hand to leave bright as Sealed Pattern

(e) Pin
Design Hinge, Pin and Safety Catch. As per Sealed Pattern
Material Hallmark Quality 9ct yellow gold
Dimensions As per Sealed Pattern

(f) Domed Plate
Design As per Sealed Pattern
Material Hallmark Quality Sterling Silver
Dimensions As per Sealed Pattern

- (g) Centre Mount 1**
- Design* A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
- Material* Gilding metal gold plated
- Thickness* 1.50 mm
- Diameter* 30.0 mm
- Manufacture* Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel.
- Finish* All parts polished.
- (h) Centre Mount 2**
- Design* Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
- Material* Hallmark quality 9ct yellow gold
- Thickness* 0.550mm
- Diameter* 21.0 mm
- Manufacture* Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Star by means of a bezel.
- Finish* All parts polished.
- Total weight of Assembled Star* 90.00 grams.

RIBBONS

- (i) Full Size Investiture Sash**
- Colour* Rose pink with pearl grey edges to match Sealed Pattern
- Material* Silk
- Width* 100.0mm
- Width of grey edges* 7.0mm
- Finished Length* 1657.0mm
- Construction* Hook and eye on ends and swivel clip on bow to hold Badge
- (j) Half size Evening Sash**
- Colour* Rose pink with pearl grey edges to match Sealed Pattern
- Material* Silk
- Width* 100.0mm
- Width of grey edges* 7.0mm
- Finished Length* As per Sealed Pattern
- Construction* Swivel clip on bow to hold Badge. Buttonhole beneath bow. Top end finished with buttonholes and per Sealed Pattern. To be packed in Outer Case underneath Insert

- (k) Miniature width Neck Ribbon**
Colour Rose pink with pearl grey edges to match Sealed Pattern
Material Silk
Width As per Sealed Pattern
Width of grey edges As per Sealed Pattern
Finished Length As per Sealed Pattern
Fastening Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert

CASE

- (l) Outer Case**
External
 Dimensions 293.0mm x 155.0mm
Construction Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters G.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
- Lining* The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette
- (m) Insert**
Dimensions To fit inside Outer Case snugly on the runners
Construction To be padded and covered with white cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbons folded beneath the block.





THE ORDER OF THE BRITISH EMPIRE

Lot 52 - GBE Badge & Star (Lady) - Civil

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Pin
- (f) Domed Plate
- (g) Centre Mount 1
- (h) Centre Mount 2

Ribbon

- (i) Full size Investiture Sash
- (j) Half size Evening Sash
- (k) Miniature width Neck Ribbon

Case

- (l) Outer Case
- (m) Insert

BADGE

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---|
| <i>Material</i> | Hallmark quality sterling silver wire gilt |
| <i>Diameter of Wire</i> | 2.5mm |
| <i>Outside Diameter of ring</i> | 18.0 mm |
| <i>Finish</i> | Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly. |
| <i>Manufacture</i> | Attached inside tube soldered to ornamental piece at the top of the Crown (b) |
- (b) **Crown**
- | | |
|--------------------|--|
| <i>Design</i> | Imperial Crown |
| <i>Material</i> | Hallmark quality sterling silver gilt |
| <i>Width</i> | 21.0 mm |
| <i>Height</i> | 22.0 mm |
| <i>Manufacture</i> | Stamped from a Die and pierced out to shape two hinged tubes soldered on to fit on to the top of the Cross |
| <i>Finish</i> | The whole polished and gilt. |
- (c)(i) **Cross**
- | | |
|--------------------|---|
| <i>Design</i> | Four armed Fleur de Lys Cross |
| <i>Material</i> | Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron |
| <i>Width</i> | 72.00mm |
| <i>Height</i> | 72.00mm |
| <i>Thickness</i> | 1.50mm |
| <i>Manufacture</i> | Stamped from two dies then soldered together, filed and buffed to shape on the obverse |
| <i>Obverse</i> | Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern. |
| <i>Reverse</i> | Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle. |
| <i>Finish</i> | All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted. |

(c)(ii) Centre Mount 1
Design A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
Material Gilding metal gold plated
Thickness 1.50 mm
Diameter 29.0 mm
Manufacture Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel.
Finish All parts polished.

(c)(iii) Centre Mount 2
Design Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
Material Hallmark quality 9ct yellow gold
Thickness 1.50mm
Diameter 21.0 mm
Manufacture Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
Finish All parts polished.
Total weight of Assembled Badge 72.50 grams.

STAR

(d) Star
Design Eight pointed Star
Material Hallmark Quality Sterling Silver
Height 84.00mm
Width 70.00mm
Thickness 2.50mm
Manufacture The star is produced by stamping from a die and then being hand sawn and dressed. Holes using a 0.7mm drill are pierced between all facets, the reverse of the holes are punched with a diamond punch. All the facets are cut up by hand to leave bright as Sealed Pattern

(e) Pin
Design Hinge, Pin and Safety Catch. As per Sealed Pattern
Material Hallmark Quality hard sterling silver
Dimensions As per Sealed Pattern

(f) Domed Plate
Design As per Sealed Pattern
Material Hallmark Quality Sterling Silver
Dimensions As per Sealed Pattern

- (g) **Centre Mount 1**
- Design* A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
- Material* Gilding metal gold plated
- Thickness* 1.50 mm
- Diameter* 24.0 mm
- Manufacture* Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Star by means of a bezel.
- Finish* All parts polished.
- (h) **Centre Mount 2**
- Design* Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
- Material* Hallmark quality 9ct yellow gold
- Thickness* 0.550mm
- Diameter* 18.0 mm
- Manufacture* Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
- Finish* All parts polished.
- Total weight of Assembled Star* 90.00 grams.

RIBBONS

- (i) **Full Size Investiture Sash**
- Colour* Rose pink with pearl grey edges to match Sealed Pattern
- Material* Silk
- Width* 54.0mm
- Width of grey edges & Stripe* 4.5mm
- Finished Length* 1657.0mm
- Construction* Hook and eye on ends and swivel clip on bow to hold Badge

CASE

(j) **Outer Case**

External

Dimensions 275mm x 125mm

Construction

Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters G.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. The additional letter 'L' in the bottom left corner of the lid. Two wooden runners on the base to support insert.

Lining

The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(k) **Insert**

Dimensions

To fit inside Outer Case snugly on the runners

Construction

To be padded and covered with white cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbons folded beneath the block.

THE ORDER OF THE BRITISH EMPIRE

Lot 53 - DBE Badge and Star Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Pin
- (f) Domed Plate
- (g) Centre Mount 1
- (h) Centre Mount 2

Ribbon

- (i) Full size Bow
- (j) Miniature width Neck Ribbon

Case

- (k) Outer Case
- (l) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of Wire</i>	0.082"
<i>Outside Diameter of ring</i>	0.615"
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental clip at the top of the Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	0.6875"
<i>Height</i>	0.750"
<i>Thickness</i>	0.120" +/- 0.005"
<i>Manufacture</i>	Stamped flat back and clipped to shape with two pierced holes above the cushion
<i>Finish</i>	Polished highlights on front, fine sandblast on back
<i>Fittings1)</i>	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085" x inside diameter 0.052" x length 0.178" with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One clip to match Sealed Pattern soldered to top of Crown in Hallmark Quality Sterling Silver gold plated bright finish

(c)(i) Cross

<i>Design</i>	Four armed Fleur de Lys Cross
<i>Material</i>	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
<i>Width</i>	2.57"
<i>Height</i>	2.57"
<i>Thickness</i>	0.124" +/- 0.005"
<i>Manufacture</i>	Stamped in one double sided piece and cut to outer shape
<i>Fitting</i>	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

<i>Obverse</i>	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
<i>Reverse</i>	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
<i>Finish</i>	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.
(c)(ii) Centre Mount 1	
<i>Design</i>	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
<i>Material</i>	90/10 Gilding metal gold plated
<i>Border Width</i>	0.167" including inner and outer retaining lines which are 0.030" wide
<i>Diameter</i>	0.975"
<i>Manufacture</i>	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
<i>Finish</i>	All parts polished.
(c)(iii) Centre Mount 2	
<i>Design</i>	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
<i>Material</i>	Hallmark quality 9ct yellow gold
<i>Thickness</i>	0.027"
<i>Diameter</i>	0.650" to fit assembly with Centre Mount 1
<i>Manufacture</i>	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
<i>Finish</i>	All parts polished.

STAR

- (d) **Star**
- Design* As per Sealed Pattern
- Material* Hallmark Quality Sterling Silver
- Height* 2.31"
- Width* 2.31"
- Thickness* 0.082" +/- 0.005"
- Manufacture* Stamped flat back and pierced to shape, pierced hole at base of each square pyramid. Domed centre of Star routed to accept bezel of Centre Mount 1. Diamond pattern to rear of Star to correspond to pierced hole at base of each square on obverse. Facets of Star to be highlighted.
- Finish* Highly polished natural silver
- (e) **Pin**
- Design* Hinge, Pin and Safety Catch. As per Sealed Pattern
- Material* Hallmark Quality Sterling Silver and 90/10 Gilding Metal for hinged pin
- Length* 2"
- Width* 0.25" shaped and tapered as per Sealed Pattern
- Jointing Tube* 0.0827" +/- 0.005"
- Wire* 0.082" +/- 0.005"
- Manufacture* Pierced formed to shape as per Sealed Pattern and work hardened
- (f) **Domed Plate**
- Design* As per Sealed Pattern
- Material* Hallmark Quality Sterling Silver
- Dimensions* As per Sealed Pattern
- (g) **Centre Mount 1**
- Design* A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
- Material* 90/10 Gilding metal gold plated
- Thickness* 0.060" +/- 0.005"
- Diameter* 0.975" enamelling border width 0.030"
- Manufacture* Stamped and clipped with wording on the border FOR GOD AND THE EMPIRE background to lettering transparent red vitreous enamel to match Sealed Pattern. Enamel surface to be full, level and free of impurities. Background to lettering to be finely stippled. Reverse of the mount to be constructed to provide suitable location for fitting and fixing to recess in Star and to accept Centre Mount 2
- Finish* Polished edges front and highlights hard gold plated

(h) Centre Mount 2	
<i>Design</i>	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
<i>Material</i>	Hallmark quality 9ct yellow gold
<i>Thickness</i>	0.027" +/- 0.005"
<i>Diameter</i>	0.650"
<i>Manufacture</i>	Stamped clipped and assembled to Centre Mount 1 and fixed to the location in the centre recess of the obverse of the Star.
<i>Finish</i>	All parts polished.

RIBBONS

(i) Full Size Bow	
<i>Colour</i>	Rose pink with pearl grey edges to match Sealed Pattern
<i>Material</i>	Silk
<i>Width</i>	As per Sealed Pattern
<i>Width of grey edges</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Construction</i>	Formed into bow and tails as per Sealed Pattern with a gold coloured brooch fitting
(j) Miniature width Neck Ribbon	
<i>Colour</i>	Rose pink with pearl grey edges to match Sealed Pattern
<i>Material</i>	Silk
<i>Width</i>	As per Sealed Pattern
<i>Width of grey edges</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Fastening</i>	Hook and eye – one end with adjustable hooks. Gold fitting to allow clip to slot onto ribbon To be packed in Outer Case underneath Insert.

CASE

(k) Outer Case	
<i>External</i>	
<i>Dimensions</i>	w 240.0mm x d 127.0mm x h 45.0mm
<i>Construction</i>	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters D.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(l) **Insert**

Dimensions

Construction

To fit inside Outer Case snugly on the runners

To be padded and covered with white cream velvet with indentations in the shape of the brooch fitting, Badge and Star





THE ORDER OF THE BRITISH EMPIRE

Lot 54 - KBE Badge and Star Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Pin
- (f) Domed Plate
- (g) Centre Mount 1
- (h) Centre Mount 2

Ribbon

- (i) Full size Investiture Ribbon
- (j) Miniature width Neck Ribbon

Case

- (k) Outer Case
- (l) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of Wire</i>	0.082"
<i>Outside Diameter of ring</i>	0.615"
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	0.6875"
<i>Height</i>	0.750"
<i>Thickness</i>	0.120" +/- 0.005"
<i>Manufacture</i>	Stamped flat back and clipped to shape with two pierced holes above the cushion
<i>Finish</i>	Polished highlights on front, fine sandblast on back
<i>Fittings1)</i>	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085" x inside diameter 0.052" x length 0.178" with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 90° to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220" x inside diameter 0.156" x length 0.156" with bright finish

(c)(i) Cross

<i>Design</i>	Four armed Fleur de Lys Cross
<i>Material</i>	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
<i>Width</i>	2.57"
<i>Height</i>	2.57"
<i>Thickness</i>	0.124" +/- 0.005"
<i>Manufacture</i>	Stamped in one double sided piece and cut to outer shape
<i>Fitting</i>	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

<i>Obverse</i>	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
<i>Reverse</i>	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
<i>Finish</i>	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.
(c)(ii) Centre Mount 1	
<i>Design</i>	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
<i>Material</i>	90/10 Gilding metal gold plated
<i>Border Width</i>	0.167" including inner and outer retaining lines which are 0.030" wide
<i>Diameter</i>	0.975"
<i>Manufacture</i>	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
<i>Finish</i>	All parts polished.
(c)(iii) Centre Mount 2	
<i>Design</i>	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
<i>Material</i>	Hallmark quality 9ct yellow gold
<i>Thickness</i>	0.027"
<i>Diameter</i>	0.650" to fit assembly with Centre Mount 1
<i>Manufacture</i>	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
<i>Finish</i>	All parts polished.

STAR

- (d) **Star**
- Design* As per Sealed Pattern
- Material* Hallmark Quality Sterling Silver
- Height* 2.31"
- Width* 2.31"
- Thickness* 0.082" +/- 0.005"
- Manufacture* Stamped flat back and pierced to shape, pierced hole at base of each square pyramid. Domed centre of Star routed to accept bezel of Centre Mount 1. Diamond pattern to rear of Star to correspond to pierced hold at base of each square on obverse. Facets of Star to be highlighted.
- Finish* Highly polished natural silver
- (e) **Pin**
- Design* Hinge, Pin and Safety Catch. As per Sealed Pattern
- Material* Hallmark Quality Sterling Silver and 90/10 Gilding Metal for hinged pin
- Length* 2"
- Width* 0.25" shaped and tapered as per Sealed Pattern
- Jointing Tube* 0.0827" +/- 0.005"
- Wire* 0.082" +/- 0.005"
- Manufacture* Pierced formed to shape as per Sealed Pattern and work hardened
- (f) **Domed Plate**
- Design* As per Sealed Pattern
- Material* Hallmark Quality Sterling Silver
- Dimensions* As per Sealed Pattern
- (g) **Centre Mount 1**
- Design* A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
- Material* 90/10 Gilding metal gold plated
- Thickness* 0.060" +/- 0.005"
- Diameter* 0.975" enamelling border width 0.030"
- Manufacture* Stamped and clipped with wording on the border FOR GOD AND THE EMPIRE background to lettering transparent red vitreous enamel to match Sealed Pattern. Enamel surface to be full, level and free of impurities. Background to lettering to be finely stippled. Reverse of the mount to be constructed to provide suitable location for fitting and fixing to recess in Star and to accept Centre Mount 2
- Finish* Polished edges front and highlights hard gold plated

- (h) **Centre Mount 2**
- | | |
|--------------------|--|
| <i>Design</i> | Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary. |
| <i>Material</i> | Hallmark quality 9ct yellow gold |
| <i>Thickness</i> | 0.027" +/- 0.005" |
| <i>Diameter</i> | 0.650" |
| <i>Manufacture</i> | Stamped clipped and assembled to Centre Mount 1 and fixed to the location in the centre recess of the obverse of the Star. |
| <i>Finish</i> | All parts polished. |

RIBBONS

- (i) **Full Size Investiture Ribbon**
- | | |
|----------------------------|---|
| <i>Colour</i> | Rose pink with pearl grey edges to match Sealed Pattern |
| <i>Material</i> | Silk |
| <i>Width</i> | As per Sealed Pattern |
| <i>Width of grey edges</i> | As per Sealed Pattern |
| <i>Finished Length</i> | As per Sealed Pattern |
| <i>Construction</i> | Hook and eye on ends as per Sealed Pattern |
- (j) **Miniature width Neck Ribbon**
- | | |
|----------------------------|--|
| <i>Colour</i> | Rose pink with pearl grey edges to match Sealed Pattern |
| <i>Material</i> | Silk |
| <i>Width</i> | As per Sealed Pattern |
| <i>Width of grey edges</i> | As per Sealed Pattern |
| <i>Finished Length</i> | As per Sealed Pattern |
| <i>Fastening</i> | Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert |

CASE

- (k) **Outer Case**
- | | |
|---------------------|---|
| <i>External</i> | |
| <i>Dimensions</i> | w 240.0mm x d 127.0mm x h 45.0mm |
| <i>Construction</i> | Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters K.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert. |
| <i>Lining</i> | The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette |

(l) **Insert**

Dimensions

Construction

To fit inside Outer Case snugly on the runners

To be padded and covered with white cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbon folded beneath the block.





THE ORDER OF THE BRITISH EMPIRE

Lot 55 - CBE Badge (Lady) - Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Full size Bow

Case

- (e) Outer Case
- (f) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of Wire</i>	0.082"
<i>Outside Diameter of ring</i>	0.615"
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	0.6875"
<i>Height</i>	0.750"
<i>Thickness</i>	0.120" +/- 0.005"
<i>Manufacture</i>	Stamped flat back and clipped to shape with two pierced holes above the cushion
<i>Finish</i>	Polished highlights on front, fine sandblast on back
<i>Fittings1)</i>	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085" x inside diameter 0.052" x length 0.178" with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 180° to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220" x inside diameter 0.156" x length 0.156" with bright finish

(c)(i) Cross

<i>Design</i>	Four armed Fleur de Lys Cross
<i>Material</i>	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
<i>Width</i>	2.5"
<i>Height</i>	2.5"
<i>Thickness</i>	0.124" +/- 0.005"
<i>Manufacture</i>	Stamped in one double sided piece and cut to outer shape
<i>Fitting</i>	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

<i>Obverse</i>	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
<i>Reverse</i>	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
<i>Finish</i>	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.
(c)(ii) Centre Mount 1	
<i>Design</i>	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
<i>Material</i>	90/10 Gilding metal gold plated
<i>Border Width</i>	0.167" including inner and outer retaining lines which are 0.030" wide
<i>Diameter</i>	0.975"
<i>Manufacture</i>	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
<i>Finish</i>	All parts polished.
(c)(iii) Centre Mount 2	
<i>Design</i>	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
<i>Material</i>	Hallmark quality 9ct yellow gold
<i>Thickness</i>	0.027"
<i>Diameter</i>	0.650" to fit assembly with Centre Mount 1
<i>Manufacture</i>	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
<i>Finish</i>	All parts polished.

RIBBONS

(d) **Full Size Bow**

<i>Colour</i>	Rose pink with pearl grey edges to match Sealed Pattern
<i>Material</i>	Silk
<i>Width</i>	As per Sealed Pattern
<i>Width of grey edges</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Construction</i>	Formed into bow and tails as per Sealed Pattern with a gold coloured brooch fitting

CASE

(e) **Outer Case**

<i>External</i>	
<i>Dimensions</i>	w 155.0mm x d 105.0mm x h 45.0mm
<i>Construction</i>	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters C.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid and LADY in bottom right corner. Two wooden runners on the base to support Insert.
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(f) **Insert**

<i>Dimensions</i>	To fit inside Outer Case snugly on the runners
<i>Construction</i>	To be padded and covered with white cream velvet with indentation in the shape of the Badge and slot above the indentation to accept brooch fitting





THE ORDER OF THE BRITISH EMPIRE

Lot 56 - CBE Badge (Gent) - Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Full size Investiture Ribbon
- (e) Miniature width Neck Ribbon

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of Wire</i>	0.082"
<i>Outside Diameter of ring</i>	0.615"
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental piece at the top of the Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	0.6875"
<i>Height</i>	0.750"
<i>Thickness</i>	0.120" +/- 0.005"
<i>Manufacture</i>	Stamped flat back and clipped to shape with two pierced holes above the cushion
<i>Finish</i>	Polished highlights on front, fine sandblast on back
<i>Fittings1)</i>	Two hinge tubes in Hallmark Quality Sterling Silver gold plated outside diameter 0.085" x inside diameter 0.052" x length 0.178" with fine sandblast finish soldered at base of Crown on the reverse left and right sides on recess
2)	One tube soldered at 90° to top of Crown in Hallmark Quality Sterling Silver gold plated outside diameter 0.220" x inside diameter 0.156" x length 0.156" with bright finish

(c)(i) Cross

<i>Design</i>	Four armed Fleur de Lys Cross
<i>Material</i>	Hallmark Quality Sterling Silver, exposed areas gold plated to 1 micron
<i>Width</i>	2.5"
<i>Height</i>	2.5"
<i>Thickness</i>	0.124" +/- 0.005"
<i>Manufacture</i>	Stamped in one double sided piece and cut to outer shape
<i>Fitting</i>	Single tube hinge soldered to top of Cross. Centre Mount 1 and 2 fixed into centre of obverse

<i>Obverse</i>	Centre of Cross to be recessed to provide seating for Centre Mounts 1 and 2. The four arms of the Cross to be vitreous enameled in transparent blue to match Sealed Pattern. Enamel surface to be convex and free of impurities. Silver background to the enamel to show clearly through the enamel as a fine textured surface to match Sealed Pattern.
<i>Reverse</i>	Depicts in the centre in relief a Crown and the Cypher of King George V within a rope outer circle.
<i>Finish</i>	All beveled edges of the Fleur de Lys should be dressed clean and free from file marks. The reverse, including beveled edges, to be finely sandblasted.
(c)(ii) Centre Mount 1	
<i>Design</i>	A gold coloured circle with a red vitreous enamel background with gold coloured lettering reading FOR GOD AND THE EMPIRE
<i>Material</i>	90/10 Gilding metal gold plated
<i>Border Width</i>	0.167" including inner and outer retaining lines which are 0.030" wide
<i>Diameter</i>	0.975"
<i>Manufacture</i>	Stamped from Die, enamelled in vitreous red enamel in gilding metal with lettering reading FOR GOD AND THE EMPIRE. The circle is fixed to the Cross by means of a bezel. Background to lettering to be finely stippled. Reverse of the Mount to be constructed to provide suitable location for fitting and fixing to the recess in the Cross and to accept Centre Mount 2
<i>Finish</i>	All parts polished.
(c)(iii) Centre Mount 2	
<i>Design</i>	Solid gold disc centre to Centre Mount 1, depicting the crowned effigies of King George V and Queen Mary.
<i>Material</i>	Hallmark quality 9ct yellow gold
<i>Thickness</i>	0.027"
<i>Diameter</i>	0.650" to fit assembly with Centre Mount 1
<i>Manufacture</i>	Stamped from Die in 9ct yellow gold, solid centre . The disc is fixed to the centre of the Cross by means of a bezel.
<i>Finish</i>	All parts polished.

RIBBONS

(d) Full Size Investiture Ribbon

<i>Colour</i>	Rose pink with pearl grey edges to match Sealed Pattern
<i>Material</i>	Silk
<i>Width</i>	As per Sealed Pattern
<i>Width of grey edges</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Construction</i>	Hook and eye on ends as per Sealed Pattern

(e) Miniature width Neck Ribbon

<i>Colour</i>	Rose pink with pearl grey edges to match Sealed Pattern
<i>Material</i>	Silk
<i>Width</i>	As per Sealed Pattern
<i>Width of grey edges</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Fastening</i>	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert

CASE

(f) Outer Case

<i>External</i>	
<i>Dimensions</i>	w 155.0mm x d 105.0mm x h 45.0mm
<i>Construction</i>	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters C.B.E. gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support Insert.
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The inside of the base and runners to be covered in white leatherette

(g) Insert

<i>Dimensions</i>	To fit inside Outer Case snugly on the runners
<i>Construction</i>	To be padded and covered with white cream velvet with indentations in the shape of the Badge and slot above the indentation to accept ribbon folded beneath the block.





THE ORDER OF THE BRITISH EMPIRE

Lot 57 – OBE Badge (Lady) - Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Small Connecting Ring
- (c) Badge consisting of
 - (i) Crown
 - (ii) Cross

Ribbon

- (d) Ribbon
- (e) Brooch Fitting

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	12.50mm (Tolerance allowable: +/-0.50mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	5.20mm (Tolerance allowable: +/-0.30mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

<i>Design</i>	Imperial Crown as per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron
<i>Width</i>	14.75mm (Tolerance allowable: +/- 0.10mm)
<i>Height</i>	16.70mm (Tolerance allowable: +/- 0.10mm)
<i>Thickness</i>	2.80mm (Tolerance allowable: +/- 0.25mm)
<i>Finish</i>	See Cross (c)(ii)
<i>Manufacture</i>	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
<i>Fitting</i>	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

<i>Design</i>	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
<i>Material</i>	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron

<i>Width</i>	49.00mm (Tolerance allowable: +/-1.00mm)
<i>Height</i>	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
<i>Thickness (at the Centre)</i>	3.70mm (Tolerance allowable: +/- 0.25mm)
<i>Manufacture</i>	Cross and centre motifs to be stamped and clipped
<i>Overall Height of Cross & Crown</i>	64.00mm (Tolerance allowable: +/-1.00mm)
<i>Weight of complete Medal</i>	25gms (Tolerance allowable: +/- 2.00gms)
<i>Finish of complete Medal</i>	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon	
<i>Design</i>	Bow and tails (with frayed ends) formed of three pieces of ribbon to match Sealed Pattern
<i>Material</i>	Silk
<i>Colour</i>	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
<i>Ribbon Width</i>	38.00mm
<i>Ribbon Lengths</i>	50.80mm, 177.80mm & 228.60mm (Tolerance allowable: +/- 2.00mm)
(e) Brooch Fitting	
<i>Material</i>	Gold Plated Steel or Gilding Metal
<i>Top Length</i>	40.00mm Maximum
<i>Bottom Length</i>	35.00mm Maximum
<i>Width</i>	11.50mm including slot
<i>Thickness</i>	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
<i>Fittings</i>	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
<i>Manufacture</i>	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
<i>Finish</i>	Gold plated

CASE

(f) Outer Case

Dimensions

143.00mm x 127.00mm x 20.00mm. (Tolerance allowable: +/-2.00mm)

Construction

Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters O.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid

Lining

The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions

To fit inside base of Outer Case (f)

Construction

Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Brooch fitting

NOTE

There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.





THE ORDER OF THE BRITISH EMPIRE

Lot 58 – OBE Badge (Gent) - Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Small Connecting Ring
- (c) Badge consisting of
 - (i) Crown
 - (ii) Cross

Ribbon

- (d) Ribbon
- (e) Brooch Fitting

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	12.50mm (Tolerance allowable: +/-0.50mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, 23ct Gold plated to a minimum of 1 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	5.20mm (Tolerance allowable: +/-0.30mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

<i>Design</i>	Imperial Crown as per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron
<i>Width</i>	14.75mm (Tolerance allowable: +/- 0.10mm)
<i>Height</i>	16.70mm (Tolerance allowable: +/- 0.10mm)
<i>Thickness</i>	2.80mm (Tolerance allowable: +/- 0.25mm)
<i>Finish</i>	See Cross (c)(ii)
<i>Manufacture</i>	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
<i>Fitting</i>	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

<i>Design</i>	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
<i>Material</i>	Hallmark Quality Sterling Silver, 23ct Gold plated to a minimum of 1 micron

<i>Width</i>	49.00mm (Tolerance allowable: +/-1.00mm)
<i>Height</i>	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
<i>Thickness (at the Centre)</i>	3.70mm (Tolerance allowable: +/- 0.25mm)
<i>Manufacture</i>	Cross and centre motifs to be stamped and clipped
<i>Overall Height of Cross & Crown</i>	64.00mm (Tolerance allowable: +/-1.00mm)
<i>Weight of complete Medal</i>	25gms (Tolerance allowable: +/- 2.00gms)
<i>Finish of complete Medal</i>	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
<i>Ribbon Width</i>	38.00mm
<i>Finished Length</i>	40.00mm (Tolerance allowable: +/-2.00mm)

(e) Brooch Fitting

<i>Material</i>	Gold Plated Steel or Gilding Metal
<i>Top Length</i>	40.00mm Maximum
<i>Bottom Length</i>	35.00mm Maximum
<i>Width</i>	11.50mm including slot
<i>Thickness</i>	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
<i>Fittings</i>	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
<i>Manufacture</i>	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
<i>Finish</i>	Gold plated

CASE

- (f) **Outer Case**
- Dimensions* 160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)
- Construction* Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters O.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid
- Lining* The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).
- (g) **Insert**
- Dimensions* To fit inside base of Outer Case (f)
- Construction* Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting
- NOTE** There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.





THE ORDER OF THE BRITISH EMPIRE

Lot 59 – MBE Badge (Lady) - Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Small Connecting Ring
- (c) Badge consisting of
 - (i) Crown
 - (ii) Cross

Ribbon

- (d) Ribbon
- (e) Brooch Fitting

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	12.50mm (Tolerance allowable: +/-0.50mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	5.20mm (Tolerance allowable: +/-0.30mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

<i>Design</i>	Imperial Crown as per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron
<i>Width</i>	14.75mm (Tolerance allowable: +/- 0.10mm)
<i>Height</i>	16.70mm (Tolerance allowable: +/- 0.10mm)
<i>Thickness</i>	2.80mm (Tolerance allowable: +/- 0.25mm)
<i>Finish</i>	See Cross (c)(ii)
<i>Manufacture</i>	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
<i>Fitting</i>	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

<i>Design</i>	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
<i>Material</i>	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron

<i>Width</i>	49.00mm (Tolerance allowable: +/-1.00mm)
<i>Height</i>	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
<i>Thickness (at the Centre)</i>	3.70mm (Tolerance allowable: +/- 0.25mm)
<i>Manufacture</i>	Cross and centre motifs to be stamped and clipped
<i>Overall Height of Cross & Crown</i>	64.00mm (Tolerance allowable: +/-1.00mm)
<i>Weight of complete Medal</i>	25gms (Tolerance allowable: +/- 2.00gms)
<i>Finish of complete Medal</i>	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon	
<i>Design</i>	Bow and tails (with frayed ends) formed of three pieces of ribbon to match Sealed Pattern
<i>Material</i>	Silk
<i>Colour</i>	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
<i>Ribbon Width</i>	38.00mm
<i>Ribbon Lengths</i>	50.80mm, 177.80mm & 228.60mm (Tolerance allowable: +/- 2.00mm)
(e) Brooch Fitting	
<i>Material</i>	Bright Plated Steel or Gilding Metal
<i>Top Length</i>	40.00mm Maximum
<i>Bottom Length</i>	35.00mm Maximum
<i>Width</i>	11.50mm including slot
<i>Thickness</i>	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
<i>Fittings</i>	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
<i>Manufacture</i>	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
<i>Finish</i>	Nickel plated

CASE

(f) Outer Case

Dimensions

143.00mm x 127.00mm x 20.00mm. (Tolerance allowable: +/-2.00mm)

Construction

Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters M.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid

Lining

The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions

To fit inside base of Outer Case (f)

Construction

Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Brooch fitting

NOTE

There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.





THE ORDER OF THE BRITISH EMPIRE

Lot 60 – MBE Badge (Gent) - Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Small Connecting Ring
- (c) Badge consisting of
 - (i) Crown
 - (ii) Cross

Ribbon

- (d) Ribbon
- (e) Brooch Fitting

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	12.50mm (Tolerance allowable: +/-0.50mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	Attached to Small Connecting Ring (b) to be soldered to reverse of Crown (c)(i)

(b) Small Connecting Ring

<i>Material</i>	Hallmark Quality Sterling Silver Wire, Platinum plated to a minimum of 1/2 micron
<i>Diameter of Wire</i>	1.50mm (Tolerance allowable: +/- 0.04mm)
<i>Outside Diameter of Ring</i>	5.20mm (Tolerance allowable: +/-0.30mm)
<i>Finish</i>	Ends of Ring to be soldered together and finished, so that the join appears as an integral part of the ring
<i>Manufacture</i>	To take to Top Ribbon Ring (a) and soldered to reverse of Crown (c)(i)

(c)(i) Crown

<i>Design</i>	Imperial Crown as per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron
<i>Width</i>	14.75mm (Tolerance allowable: +/- 0.10mm)
<i>Height</i>	16.70mm (Tolerance allowable: +/- 0.10mm)
<i>Thickness</i>	2.80mm (Tolerance allowable: +/- 0.25mm)
<i>Finish</i>	See Cross (c)(ii)
<i>Manufacture</i>	Crown to be fully struck with a flat back to provide full definition of all detail and clipped to shape. Two pierced holes above the cushion of the Crown. Crown and Cross (c)(ii) to form a mechanically sound structure
<i>Fitting</i>	Small Connecting Ring (b) containing Top Ribbon Ring (a) to be silver soldered to the top reverse of the Crown.

(c)(ii) Cross

<i>Design</i>	Four armed Fleur de Lys Cross. The obverse centre to carry the crowned effigies of King George V and Queen Mary within circles carrying the wording FOR GOD AND THE EMPIRE. The reverse centre to carry the cipher GRI below a Crown in a roped circle. The obverse side of the top petal to be stepped to accept the Crown (c)(i)
<i>Material</i>	Hallmark Quality Sterling Silver, Platinum plated to a minimum of 1/2 micron

<i>Width</i>	49.00mm (Tolerance allowable: +/-1.00mm)
<i>Height</i>	49.00mm (Tolerance allowable: +/-1.00mm) The width and height to be exactly equal
<i>Thickness (at the Centre)</i>	3.70mm (Tolerance allowable: +/- 0.25mm)
<i>Manufacture</i>	Cross and centre motifs to be stamped and clipped
<i>Overall Height of Cross & Crown</i>	64.00mm (Tolerance allowable: +/-1.00mm)
<i>Weight of complete Medal</i>	25gms (Tolerance allowable: +/- 2.00gms)
<i>Finish of complete Medal</i>	Crown in relief with polished highlights on front. Polished back. Cross – petals to be highly polished. Natural die finish background to obverse effigy. Fine textured background to polished letters in circle. Reverse polished all over with natural die finish to background within rope circle. All outer edges dressed cleanly and polished to remove all traces of file and buff marks. Ensure a matching evenness to all points of the fleur de lys.

RIBBON

(d) Ribbon	
<i>Material</i>	Silk
<i>Colour</i>	Rose pink with pearl grey edges 2.00mm wide to match Sealed Pattern
<i>Ribbon Width</i>	38.00mm
<i>Finished Length</i>	40.00mm (Tolerance allowable: +/-2.00mm)
(e) Brooch Fitting	
<i>Material</i>	Bright Plated Steel or Gilding Metal
<i>Top Length</i>	40.00mm Maximum
<i>Bottom Length</i>	35.00mm Maximum
<i>Width</i>	11.50mm including slot
<i>Thickness</i>	1.10mm (Tolerance allowable +0.20mm/-0.00mm)
<i>Fittings</i>	Tube joint and catch – 100% copper, or gilding metal, with connecting brass angle pin (63% copper/37% zinc)
<i>Manufacture</i>	Supplied with 2 sewing holes and pierced slot, sewn to Ribbon (d)
<i>Finish</i>	Nickel plated

CASE

(f) Outer Case

Dimensions

160.00mm x 83.00mm x 19.00mm. (Tolerance allowable: +/-2.00mm)

Construction

Metal frame (top and bottom) with rounded corners covered with black vinyl/rexine. Hinged along the long side with a spring able to hold the lid open at 90 degrees or closed. The letters M.B.E. gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid

Lining

The lid to be lined with a white satin covered pad. The hinge to be covered with white satin. (Company identification or Royal Arms to be blocked inside the lid on white satin).

(g) Insert

Dimensions

To fit inside base of Outer Case (f)

Construction

Grey velvet (Pantone number 651U) covered plastic base with indented recess to securely hold the contents in the shape of the Badge and Brooch fitting

NOTE

There may be a requirement during the life of this contract for an additional recess to be added to securely hold the buttonhole Emblem currently available for sale to holders of this award.





THE BRITISH EMPIRE MEDAL

Lot 61 – BEM Badge (Lady) - Civilian

General Description:

Medal consisting of

- (a) Ribbon Pin
- (b) Swivel Bar
- (c) Medal Mount
- (d) Rivet
- (e) Collet
- (f) Medal

Ribbon

- (g) Bow

Case

- (h) Outer Case
- (i) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as “Restricted” at the time the order is placed and in some cases the names may be permanently classified as “Secret”. Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Ribbon Pin

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.50mm
<i>Finish</i>	Matt Finish - scratchbrushed

(b) Swivel Bar

<i>Design</i>	Bar with Oak Leaf and Acorn motif with lugs at each end to support the Ribbon Pin (a)
<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Dimensions</i>	Overall length – 37.10mm. Overall Height – 15.20mm. Thickness 7.20mm
<i>Manufacture</i>	Struck and clipped to shape. One hole drilled in each lug to accept the Ribbon Pin (a). A 2.20mm hole to be drilled vertically through the bar to accept the Medal Mount (c)
<i>Finish</i>	Matt Finish - scratchbrushed

(c) Medal Mount

<i>Design</i>	Clamp type Mount to match Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Thickness</i>	5.20mm
<i>Manufacture</i>	Struck and clipped to shape. Recess machined into base to accept the Medal (f). Stem machined to 2.15mm diameter.
<i>Finish</i>	Matt Finish – scratchbrushed

(d) Rivet

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.08mm
<i>Rivet Length</i>	7.60mm
<i>Quantity</i>	One per Medal

(e) Collet

<i>Material</i>	Hallmark Quality Sterling Silver
<i>Thickness</i>	0.76mm
<i>Outside Diameter</i>	3.35mm
<i>Inside Diameter</i>	2.10mm
<i>Quantity</i>	One per Medal

Assembly of Mount and Bar

The Bar (b) to be placed on the Mount stem (c) followed by the Collet (e). The end of the stem to be riveted over to provide a firm joint and allow the Bar to swivel on the stem. The ends of the Ribbon Pin (a) to be peened over to prevent it falling out and the lugs of the Bar dressed to remove burrs and sharp edges.

(f) Medal	
<i>Design</i>	Round, with the obverse showing Britannia seated with the wording FOR GOD AND THE EMPIRE around the edge. In a small field below Britannia are the words FOR MERITORIOUS SERVICE. The reverse shows centrally the Royal Cypher with two rampant lions either side and the words INSTITUTED BY KING GEORGE V in two lines beneath the Cypher to match Sealed Pattern.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Diameter</i>	37.59mm
<i>Thickness</i>	2.60mm at the edge
<i>Manufacture</i>	Fully struck with a square edge and machined to remove sharp edges
<i>Finish</i>	Both sides Matt Finish – Scratchbrushed with all marks or blemishes removed

Assembly of Medal

The Medal (f) is inserted into the recess in the Mount (c) with the Mount at top dead centre. A hole is drilled through both the Mount (c) and Medal (f) and the whole held together with the Rivet (d). The joint to be secure and free from any movement

<i>Weight</i>	Total weight of assembled Medal – 37.32 grams
<i>Stamping</i>	Recipient's name to be stamped centrally on the bottom rim edge of the Medal (f) as specified at the time of order

RIBBON

(g) Bow	
<i>Material</i>	As Sealed Pattern
<i>Colour</i>	Rose pink with two outer pearl grey stripes to match Sealed Pattern
<i>Stripe Width</i>	Grey, pink, grey to match Sealed Pattern
<i>Ribbon Width</i>	32.00mm
<i>Bow Length</i>	84.00mm
<i>Manufacture</i>	Ribbon to be fashioned into a Bow without tails as per Sealed Pattern
<i>Fastening</i>	Bright plated steel brooch as Sealed Pattern

CASE

(h) Outer Case

Outer Dimensions 12.70cm x 12.70cm x 3.50cm

Construction Wooden construction covered with red vinyl. Hinged along the long side. The wording "BRITISH EMPIRE MEDAL" gold blocked in one line lengthways on centre of outside of the lid with a gold blocked border 8.00mm from the edge

(i) Insert

Lid Lined with a white satin covered pad with white satin hinge cover

Base Cream coloured flock base with slot to take medal brooch To fit tightly inside Outer Case (h).



Lot 62 – BEM Badge (Gent) - Civilian

General Description:

Medal consisting of

- (a) Ribbon Pin
- (b) Swivel Bar
- (c) Medal Mount
- (d) Rivet
- (e) Collet
- (f) Medal

Ribbon

- (g) Medal Ribbon

Case

- (h) Outer Case
- (i) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as “Restricted” at the time the order is placed and in some cases the names may be permanently classified as “Secret”. Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

(a) Ribbon Pin

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.50mm
<i>Finish</i>	Matt Finish - scratchbrushed

(b) Swivel Bar

<i>Design</i>	Bar with Oak Leaf and Acorn motif with lugs at each end to support the Ribbon Pin (a)
<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Dimensions</i>	Overall length – 37.10mm. Overall Height – 15.20mm. Thickness 7.20mm
<i>Manufacture</i>	Struck and clipped to shape. One hole drilled in each lug to accept the Ribbon Pin (a). A 2.20mm hole to be drilled vertically through the bar to accept the Medal Mount (c)
<i>Finish</i>	Matt Finish - scratchbrushed

(c) Medal Mount

<i>Design</i>	Clamp type Mount to match Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Thickness</i>	5.20mm
<i>Manufacture</i>	Struck and clipped to shape. Recess machined into base to accept the Medal (f). Stem machined to 2.15mm diameter.
<i>Finish</i>	Matt Finish – scratchbrushed

(d) Rivet

<i>Material</i>	Hallmark Quality Sterling Silver Wire
<i>Diameter of Wire</i>	1.08mm
<i>Rivet Length</i>	7.60mm
<i>Quantity</i>	One per Medal

(e) Collet

<i>Material</i>	Hallmark Quality Sterling Silver
<i>Thickness</i>	0.76mm
<i>Outside Diameter</i>	3.35mm
<i>Inside Diameter</i>	2.10mm
<i>Quantity</i>	One per Medal

Assembly of Mount and Bar

The Bar (b) to be placed on the Mount stem (c) followed by the Collet (e). The end of the stem to be riveted over to provide a firm joint and allow the Bar to swivel on the stem. The ends of the Ribbon Pin (a) to be peened over to prevent it falling out and the lugs of the Bar dressed to remove burrs and sharp edges.

(f) Medal	
<i>Design</i>	Round, with the obverse showing Britannia seated with the wording FOR GOD AND THE EMPIRE around the edge. In a small field below Britannia are the words FOR MERITORIOUS SERVICE. The reverse shows centrally the Royal Cypher with two rampant lions either side and the words INSTITUTED BY KING GEORGE V in two lines beneath the Cypher to match Sealed Pattern.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Diameter</i>	37.59mm
<i>Thickness</i>	2.60mm at the edge
<i>Manufacture</i>	Fully struck with a square edge and machined to remove sharp edges
<i>Finish</i>	Both sides Matt Finish – Scratchbrushed with all marks or blemishes removed

Assembly of Medal

The Medal (f) is inserted into the recess in the Mount (c) with the Mount at top dead centre. A hole is drilled through both the Mount (c) and Medal (f) and the whole held together with the Rivet (d). The joint to be secure and free from any movement

<i>Weight</i>	Total weight of assembled Medal – 37.32 grams
<i>Stamping</i>	Recipient's name to be stamped centrally on the bottom rim edge of the Medal (f) as specified at the time of order

RIBBON

(g) Medal Ribbon	
<i>Material</i>	As Sealed Pattern
<i>Colour</i>	Rose pink with two outer pearl grey stripes to match Sealed Pattern
<i>Stripe Width</i>	Grey, pink, grey to match Sealed Pattern
<i>Ribbon Width</i>	32.00mm
<i>Finish Length</i>	40.00mm
<i>Fastening</i>	Bright plated steel brooch as Sealed Pattern

CASE

(h) Outer Case	
<i>Outer Dimensions</i>	12.00cm x 6.0cm x 3.50cm
<i>Construction</i>	Wooden construction covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either closed or open at an angle of 90 degrees. The wording "BRITISH EMPIRE MEDAL" gold blocked in one line lengthways on centre of outside of the lid with a gold blocked border 6.00mm from the edge

(i) Insert

Lid Lined with a white satin covered pad with white satin hinge cover

Base Cream coloured flock base with slot to take medal brooch. To fit tightly inside Outer Case (h).



THE ORDER OF THE COMPANIONS OF HONOUR

Lot 63 - CH Badge (Lady)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Connecting Ring
- (c) Belcher Ring
- (d) Crown
- (e) Oval Badge

Ribbon

- (f) Full size Bow

Case

- (g) Outer Case
- (h) Insert

BADGE

(a) Top Ribbon Ring

<i>Design</i>	As per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Length</i>	0.79"
<i>Width</i>	0.27" tapering to base as per Sealed Pattern
<i>Thickness</i>	0.043" +/- 0.005"
<i>Manufacture</i>	Stamped clipped formed ends soldered polished all over

(b) Connecting Ring

<i>Design</i>	As per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Diameter</i>	<i>Wire</i> Outside 0.051" <i>Ring</i> Outside 0.30"
<i>Manufacture</i>	Ends soldered and polished all over

(c) Belcher Ring

<i>Design</i>	As per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Width</i>	0.078"
<i>Height</i>	<i>of wire D shape</i> 0.3"
<i>Manufacture</i>	Ends soldered and positioned at top of reverse of Badge

(d) Crown

<i>Design</i>	As per Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Width</i>	1.00"
<i>Height</i>	0.95"
<i>Thickness</i>	0.082 +/- 0.005"
<i>Manufacture</i>	Stamped and pierced to shape. Obverse polished highlights. Reverse lightly sandblasted. "Cap" and "Jewels" filled with red and green vitreous enamel. Ermine fringe hand painted in white and black vitreous enamel. Attached to Oval Badge.

(e) Oval Badge

<i>Design</i>	As per Sealed Pattern. Obverse shows an oak tree with a shield of the Royal Arms hanging from a branch. On the left a Knight in armour mounted on a horse. There is a rectangular panel attached with scrolls inside an oval border surrounded with the words IN ACTION FAITHFUL AND IN HONOUR CLEAR. Reverse has a representation of the Royal Cipher on the oval panel.
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Width</i>	1.52"
<i>Height</i>	1.79"
<i>Thickness</i>	0.150" +/- 0.005"

<i>Manufacture</i>	Stamped and pierced to shape. All edges dressed cleaned and polished to remove all traces of file and buff marks. Obverse polished highlights. Reverse lightly sandblasted. Background wording within oval border filled with dark blue vitreous enamel.
<i>Assembly</i>	All parts of the Badge assembled as per Sealed Pattern.

RIBBONS

(f) Full Size Investiture Ribbon

<i>Colour</i>	Carmine red with patterned edging in gold thread as per Sealed Pattern
<i>Material</i>	Silk warp and synthetic weft
<i>Width</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Construction</i>	Formed into bow and tails as per Sealed Pattern with a gold coloured brooch fitting

CASE

(h) Outer Case

<i>External</i>	
<i>Dimensions</i>	w 150mm x d 120mm x h 45mm
<i>Construction</i>	Hardwood frame covered with tan leather with creasing around the rim and gold tooling on the top edge. Hinges along the top edge allowing lid to open from the bottom with sprung push button catch on bottom edge. The letters C.H. gold blocked Roman style in the centre of the outside lid. Inside of the lid and base lined with white satin. Two wooden runners on the base to support Insert. Runners covered with white leatherette

(i) Insert

<i>Dimensions</i>	To fit inside Outer Case Snugly on the runners
<i>Construction</i>	A lift out pad recessed to hold Badge with a slot at the top to accept the brooch fitting. Covered with dark blue velvet. The whole case to match Sealed Pattern.





THE ORDER OF THE COMPANIONS OF HONOUR

Lot 64 - CH Badge (Gent)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Connecting Ring
- (c) Belcher Ring
- (d) Crown
- (e) Oval Badge

Ribbon

- (f) Full size Investiture Ribbon
- (g) Miniature width Neck Ribbon

Case

- (h) Outer Case
- (i) Insert

BADGE

- (a) **Top Ribbon Ring**
- Design* As per Sealed Pattern
Material Hallmark Quality Sterling Silver Gilt
Length 0.79"
Width 0.27" tapering to base as per Sealed Pattern
Thickness 0.043" +/- 0.005"
Manufacture Stamped clipped formed ends soldered polished all over
- (b) **Connecting Ring**
- Design* As per Sealed Pattern
Material Hallmark Quality Sterling Silver Gilt
Diameter *Wire* Outside 0.051"
Ring Outside 0.30"
Manufacture Ends soldered and polished all over
- (c) **Belcher Ring**
- Design* As per Sealed Pattern
Material Hallmark Quality Sterling Silver Gilt
Width 0.078"
Height of wire *D* shape 0.3"
Manufacture Ends soldered and positioned at top of reverse of Badge
- (d) **Crown**
- Design* As per Sealed Pattern
Material Hallmark Quality Sterling Silver Gilt
Width 1.00"
Height 0.95"
Thickness 0.082 +/- 0.005"
Manufacture Stamped and pierced to shape. Obverse polished highlights. Reverse lightly sandblasted. "Cap" and "Jewels" filled with red and green vitreous enamel. Ermine fringe hand painted in white and black vitreous enamel. Attached to Oval Badge.
- (e) **Oval Badge**
- Design* As per Sealed Pattern. Obverse shows an oak tree with a shield of the Royal Arms hanging from a branch. On the left a Knight in armour mounted on a horse. There is a rectangular panel attached with scrolls inside an oval border surrounded with the words IN ACTION FAITHFUL AND IN HONOUR CLEAR. Reverse has a representation of the Royal Cipher on the oval panel.
- Material* Hallmark Quality Sterling Silver Gilt
Width 1.52"
Height 1.79"
Thickness 0.150" +/- 0.005"

Manufacture Stamped and pierced to shape. All edges dressed cleaned and polished to remove all traces of file and buff marks. Obverse polished highlights. Reverse lightly sandblasted. Background wording within oval border filled with dark blue vitreous enamel.

Assembly All parts of the Badge assembled as per Sealed Pattern.

RIBBONS

(f) Full Size Investiture Ribbon

Colour Carmine red with patterned edging in gold thread as per Sealed Pattern

Material Silk warp and synthetic weft

Width As per Sealed Pattern

Finished Length As per Sealed Pattern

Construction Hook and eye on ends as per Sealed Pattern

(g) Miniature Width Investiture Ribbon

Colour Carmine red with patterned edging in gold thread as per Sealed Pattern

Material Silk warp and synthetic weft

Width As per Sealed Pattern

Finished Length As per Sealed Pattern

Construction Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert.

CASE

(h) Outer Case

External

Dimensions w 150mm x d 120mm x h 45mm

Construction Hardwood frame covered with tan leather with creasing around the rim and gold tooling on the top edge. Hinges along the top edge allowing lid to open from the bottom with sprung push button catch on bottom edge. The letters C.H. gold blocked Roman style in the centre of the outside lid. Inside of the lid and base lined with white satin. Two wooden runners on the base to support Insert. Runners covered with white leatherette

(i) Insert

Dimensions To fit inside Outer Case Snugly on the runners

Construction A lift out pad recessed to hold Badge with a cut-out at the top to allow the ribbon to be folded underneath. Covered with dark blue velvet. The whole case to match Sealed Pattern.



KNIGHTS BACHELOR

Lot 65 - Knight Bachelor's Badge

General Description:

Badge consisting of

- (a) Top D-Loop
- (b) Ring Mount
- (c) Obverse
- (d) Reverse Panel

Ribbon

- (e) Full size Investiture Ribbon
- (f) Miniature width Neck Ribbon

Case

- (g) Outer Case
- (h) Insert

BADGE

- (a) **Top D-Loop**
- Material* Hallmark Quality Sterling Silver Wire Gold Plated to 2.5 microns
- Diameter of Wire* 1.70mm
- Overall Height* 20mm
- Overall Width* 11.50mm
- Manufacture* Wire fashioned into shape to match Sealed Pattern. Ends to be silver soldered as part of the final assembly (see below). D-Loop to be hallmarked.
- Finish* The whole to be polished (after assembly) so that the join appears as an integral part.
- (b) **Ring Mount**
- Material* Hallmark Quality Sterling Silver Wire Gold Plated to 2.5 microns
- Diameter of Wire* 1.50mm
- Outside Diameter* 5.50mm
- Finish* Polished
- (c) **Obverse**
- Design* Oval with pierced design depicting a sword and spurs surrounded by a decorative sash to match Sealed Pattern
- Material* Hallmark Quality Sterling Silver Gold Plated to 2.5 microns
- Diameter* 52mm x 33mm
- Thickness* 1.70mm
- Manufacture* Struck and hand pierced
- Finish* The edge to be highly polished. The design to be bright but not buffed. There are to be no visible marks or blemishes
- Fittings* Two Tubes silver soldered to the back, one at the top of the sword, one at the bottom. Tubes to be of Hallmark Quality Sterling Silver Tube gold plated to 2.5 microns with an outside diameter of 1.60mm and an inside diameter of 1.00mm with a length to fit the assembly.
- (d) **Reverse Panel**
- Design* Oval, domed to fit the Obverse. Plain front and back to match Sealed Pattern.
- Material* Hallmark Quality Sterling Silver Gold Plated to 2.5 microns
- Diameter* 49.50mm x 32.90mm to fit Obverse
- Manufacture* Struck and cut to shape. To be a good fit to the Obverse with a small even gap around the joint. Reverse Panel to fit wholly inside the Obverse and not protrude at any point. To be Hallmarked.

<i>Finish</i>	Concave side to be highly polished without deforming the Hallmark with no visible marks or blemishes. Convex side to have a layer of red ochre coloured enamel. The enamel to be smooth and free of blemishes.
<i>Assembly of Badge</i>	The Reverse Panel is assembled to the Obverse and the Tubes spun-over to firmly hold the two together. The spinning-over operation must not damage the polished surface of the Reverse Panel. The Ring Mount is silver soldered to the top edge of the Obverse so that the ends of the ring are soldered together in the same operation. The D-Loop is fitted through the Ring Mount and the ends silver soldered.
<i>Finish</i>	The assembled Badge to be dressed to remove all file and buffing marks.
<i>Weight</i>	Total weight of Badge: 35.8 grams

RIBBONS

(e) Full Size Investiture Ribbon

<i>Colour</i>	Pale gold stripe on either side of a central red stripe as per Sealed Pattern
<i>Material</i>	Watered silk as per Sealed Pattern
<i>Width of Stripes</i>	Pale Gold: 7mm – Red: 24mm – Pale Gold: 7mm
<i>Overall Width</i>	38mm
<i>Finished Length</i>	1120mm (36")
<i>Construction</i>	Hook and eye (gold plated to 1 micron) on ends as per Sealed Pattern

(f) Miniature Width Investiture Ribbon

<i>Colour</i>	Pale gold stripe on either side of a central red stripe as per Sealed Pattern
<i>Material</i>	Watered silk as per Sealed Pattern
<i>Width</i>	As per Sealed Pattern
<i>Finished Length</i>	As per Sealed Pattern
<i>Construction</i>	Hook and eye – one end with adjustable hooks. To be packed in Outer Case underneath Insert.

CASE

(g) Outer Case

External

Dimensions 15.30cm x 10.20cm x 3.90cm with rounded corners

Construction Hardwood frame covered with red leather. Hinged along the short side. Spring catch to close lid. The words KNIGHT BACHELOR gold blocked in two lines on the centre of the lid, widthways, inside a gold beveled border 13mm from the outside edge. Lid to have a large bevel. The lid to be lined with a white satin pad and the hinges to be covered with white satin. The base to have two wooden runners to support the Insert. Base and runners to be lined with cream coloured vinyl.

(h) Insert

Dimensions

To fit inside Outer Case snugly on the runners

Construction

A lift out pad covered with black velvet with a recess to provide a snug fit for the Badge, with a slot above the recess able to grip the D-Loop firmly. A cut-out at the top to allow the Full Size Investiture Ribbon to be folded underneath. A black satin lift-out tab to be firmly attached underneath the top right corner. The whole case to match the Sealed Pattern.



THE DISTINGUISHED SERVICE ORDER

Lot 66 - DSO Badge

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Badge consisting of:
 - (i) Cross
 - (ii) Wreaths (2)
 - (iii) Crown
 - (iv) Cipher

Ribbon

- (c) Medal Ribbon
- (d) Clasps (2)

Case

- (g) Outer Case
- (h) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Gilt Wire
<i>Diameter of Wire</i>	3.20mm
<i>Outside Diameter</i>	7.0mm
<i>Manufacture</i>	To be attached to a similar ring in the bottom centre of the lower Medal Ribbon Clasp as per Sealed Pattern
<i>Finish</i>	End of ring to be silver soldered together and the whole polished so that the join appears as an integral part of the assembly

(b)(i) Cross

<i>Design</i>	A Cross of four white enameled sections. On the obverse a Wreath in the centre of which is the Imperial Crown. On the reverse an identical Wreath in the centre of which is the Royal Cipher.
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Width</i>	40mm
<i>Height</i>	40mm
<i>Thickness</i>	14mm overall
<i>Manufacture</i>	Two Crosses stamped from one die in two pieces silver soldered together, file and buffed up.
<i>Finish</i>	The arms of the Cross filled with white vitreous enamel which should be smooth and free of blemishes. Exposed metal areas gold plated to 2.5 microns. The whole polished smooth

(b)(ii) Wreaths (2)

<i>Design</i>	Two gold Wreaths with enameled green leaves, enameled red berries and a gold bow at the base. Inside the Wreath a background of transparent red enamel over a patterned base as per Sealed Pattern
<i>Material</i>	18 carat yellow gold
<i>Dimensions</i>	As per Sealed Pattern
<i>Thickness</i>	0.70mm each
<i>Manufacture</i>	Stamped from a die, saw pierced and filed. Fitted together by means of bezels. One fitted with Crown and attached to the centre of the obverse. The other fitted with the Royal Cipher and attached to the centre of the reverse. Attachments fitted with cheniers. Leaves filled with green vitreous enamel. Berries filled with red vitreous enamel. Background to centre of wreaths filled with transparent red vitreous enamel.
<i>Finish</i>	Polished

(b)(iii) Crown	
<i>Design</i>	Imperial Crown as per Sealed Pattern
<i>Material</i>	18 carat yellow gold
<i>Dimensions</i>	As per Sealed Pattern
<i>Manufacture</i>	Stamped from a die, saw pierced and filed. Centre of the arches filled with red vitreous enamel. Attached to centre of obverse wreath with cheniers.
<i>Finish</i>	Polished
(b)(iv) Cipher	
<i>Design</i>	The Royal Cipher as per Sealed Pattern
<i>Material</i>	18 carat yellow gold
<i>Dimensions</i>	As per Sealed Pattern
<i>Manufacture</i>	Stamped from a die, saw pierced and filed. Attached to centre of reverse wreath with cheniers.
<i>Finish</i>	Polished
<i>Assembly of Badge</i>	All constituent parts assembled with bezels and cheniers.
<i>Finish</i>	The assembled Badge to be dressed to remove all file and buffing marks.
<i>Weight</i>	Total weight of Badge: 38 grams

RIBBON

(c) Medal Ribbon	
<i>Colour</i>	Blue stripe on either side of a central maroon stripe as per Sealed Pattern
<i>Material</i>	Silk
<i>Width of Stripes</i>	As per Sealed Pattern
<i>Overall Width</i>	29mm
<i>Finished Length</i>	45mm from top ornamental bar to bottom ornamental bar
<i>Construction</i>	Ribbon secured between to the Clasps
(d) Clasps (2)	
<i>Design</i>	Two ornamental rectangular ribbon clasps decorated with laurel leaves to match Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Length</i>	31mm
<i>Height</i>	As per Sealed Pattern
<i>Thickness</i>	As per Sealed Pattern
<i>Construction</i>	Stamped from a die and filed. The upper clasp to have a brooch fitting on the reverse. The lower clasp to be fitted with a swivel ring to be attached to the Top Ribbon Ring to allow the whole Badge to rotate freely. All to match Sealed Pattern
<i>Finish</i>	Polished

CASE

(e) **Outer Case**

External

Dimensions 125mm x 71mm to match Sealed Pattern

Construction Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges and sprung push button catch at the side. The letters DSO gold blocked Roman style in one line lengthways in the centre of the outside of the lid. The inside of the lid to be padded and covered with white satin.

(f) **Insert**

Dimensions

To fit inside Outer Case snugly

Construction

To be padded and covered in dark purple velvet. An indentation in the shape of the Badge, Ribbon and Clasps to hold the assembly firmly in place. The pad to be fitted securely inside the outer case.





THE QUEEN'S GALLANTRY MEDAL

Lot 67 – Queen's Gallantry Medal (Lady)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Full Size Bow

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.7mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|---|
| <i>Design</i> | Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing two branches of laurel either side of a crown with the wording THE QUEEN'S GALLANTRY MEDAL beneath the crown all to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 36.07mm |
| <i>Thickness</i> | 3.5mm (edge) |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving |

Assembly of Whole Medal

- | | |
|------------------|---|
| <i>Engraving</i> | Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered. The bottom rim edge of the Medal is hand engraved as specified at the time of order |
| <i>Weight</i> | Total weight of assembled Medal 35.75 gms |

RIBBON

(e) Full Size Ribbon

<i>Material</i>	As per Sealed Pattern fashioned into a Bow
<i>Colour</i>	Blue stripes each side of a central gray stripe with a thin red stripe central to the grey stripe as per Sealed Pattern
<i>Stripe Width</i>	The blue and grey stripes are of equal width, the central red stripe is 1.5mm
<i>Ribbon Width</i>	32mm
<i>Length of Bow</i>	84mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside Dimensions</i>	14.3 cm x 12.7 cm x 2 cm
<i>Construction</i>	Metal frame covered with blue vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The lettering QUEEN'S GALLANTRY MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Black coloured flock basepad with recess to provide a snug fit for the brooch pin, the Medal and Bow to lie flat on the base pad
-------------	--



THE QUEEN'S GALLANTRY MEDAL

Lot 68 – Queen's Gallantry Medal (Gent)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Full Size Ribbon

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.7mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|---|
| <i>Design</i> | Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing two branches of laurel either side of a crown with the wording THE QUEEN'S GALLANTRY MEDAL beneath the crown all to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 36.07mm |
| <i>Thickness</i> | 3.5mm (edge) |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving |

Assembly of Whole Medal

- | | |
|------------------|---|
| <i>Engraving</i> | Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered. The bottom rim edge of the Medal is hand engraved as specified at the time of order |
| <i>Weight</i> | Total weight of assembled Medal 35.75 gms |

RIBBON

(e) Full Size Ribbon

<i>Material</i>	As per Sealed Pattern.
<i>Colour</i>	Blue stripes each side of a central gray stripe with a thin red stripe central to the grey stripe as per Sealed Pattern
<i>Stripe Width</i>	The blue and grey stripes are of equal width, the central red stripe is 1.5mm
<i>Ribbon Width</i>	32mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside Dimensions</i>	12.8 cm x 5.8 cm x 2 cm
<i>Construction</i>	Metal frame covered with blue vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The lettering QUEEN'S GALLANTRY MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Black coloured flock basepad with recess to provide a snug fit for the medal and ribbon
-------------	---



BAR TO THE QUEEN'S GALLANTRY MEDAL

Lot 69 – Bar to Queen's Gallantry Medal

General Description:

Bar consisting of

- (a) Obverse
- (b) Reverse

Ribbon

- (c) Ribbon Mount for Presentation

Box

- (d) Box

BAR

(a) Obverse

<i>Design</i>	Bar with ribbon motif to match Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling silver
<i>Width</i>	4mm
<i>Length</i>	35mm
<i>Thickness</i>	1.5mm
<i>Manufacture</i>	Struck with a flat back and clipped to shape.
<i>Finish</i>	Scratchbrushed

(b) Reverse

<i>Design</i>	Plain with upturned ends. Ends recessed to accept Obverse (a). Two lugs on each end with holes to allow sewing to the Ribbon (c) to match Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Length</i>	34mm
<i>Width</i>	4.2mm
<i>Thickness</i>	0.75mm
<i>Upturn Height</i>	2mm
<i>Holes</i>	1mm diameter
<i>Finish</i>	Scratchbrushed
<i>Assembly</i>	The Obverse to be securely silver soldered to the Reverse. The whole Bar to be dressed to remove any excess solder and then scratchbrushed.
<i>Total Weight</i>	2.9 grams

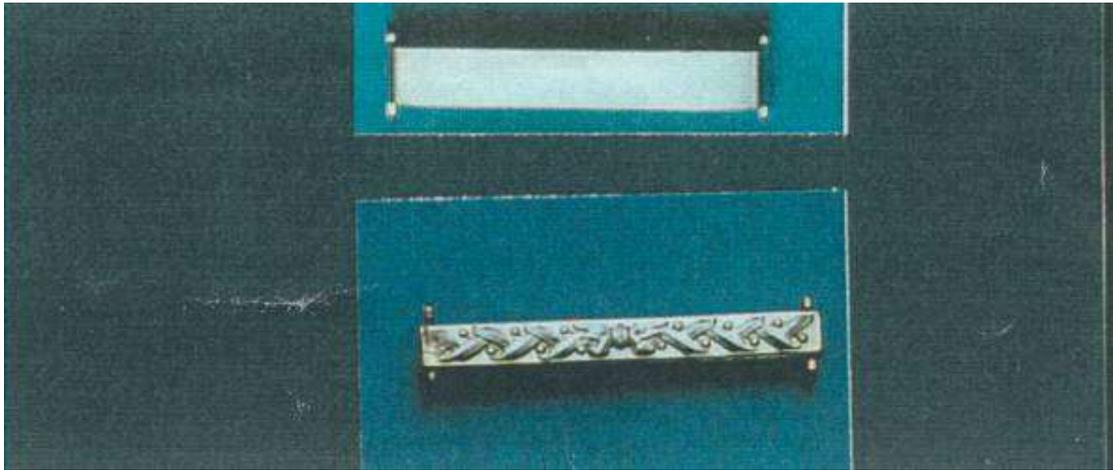
RIBBON

(c) Ribbon Mount for Presentation

<i>Colour</i>	Blue stripes each side of a central gray stripe with a thin red stripe central to the grey stripe as per Sealed Pattern
<i>Stripe Width</i>	The blue and grey stripes are of equal width, the central red stripe is 1.5mm
<i>Ribbon Width</i>	32mm
<i>Finished Length</i>	70mm
<i>Fastening</i>	Ribbon to be doubled over and threaded through assembled Bar. Bar to be positioned dead centre on folded ribbon and sewn into place using self-coloured thread

BOX

(d) Box	The whole to be supplied in a small cardboard box sized to take the assembled Bar and Ribbon without folding.
----------------	---



THE GEORGE CROSS

Lot 70 – George Cross (Lady)

General Description:

Cross consisting of

- (a) Suspender
- (b) Ring
- (c) Cross
- (d) Centre Emblem

Ribbon

- (e) Full Size Bow

Case

- (f) Outer case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as “Restricted” at the time the order is placed and in some cases the names may be permanently classified as “Secret”. Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

CROSS

- (a) **Suspender**
- Design* Bar featuring a laurel emblem with a slot for the ribbon and a lug for the ring – as per Sealed Pattern
- Material* Hallmark Quality Sterling Silver
- Width* 12.0 mm including the lug
- Length* 39.0 mm
- Thickness* 1.5 mm
- Manufacture* Struck flat back, clipped to shape and the ribbon slot pierced out. A hole is drilled in the lug to accept the ring
- Finish* Matt finish - scratchbrushed
- (b) **Ring**
- Material* Hallmark Quality Sterling Silver wire
- Wire Diameter* 1.5mm
- Ring Outside Diameter* 9.4 mm x 7.2 mm Oval
- Finish* Polished
- (c) **Cross**
- Design* Plain cross with square corners and a lug at the top for the ring as per Sealed Pattern.
- Material* Hallmark Quality Sterling Silver.
- Width* 44.45 mm across the flats
- Height* 44.45 mm across the flats
- Manufacture* Struck with flat back and cut to shape . Hole drilled in lug to accept ring
- Finish* Obverse and Reverse - Highly polished, care must be taken not to lose elements of the design by over buffing. Edges to be dressed and polished to remove all traces of saw, file or buff marks.
- (d) **Centre Emblem**
- Design* Round with obverse showing St George slaying a dragon surrounded by the words FOR GALLANTRY. Reverse plain.
- Material* Hallmark Quality Sterling Silver.
- Diameter* 20.7 mm
- Thickness* 1.8 mm
- Manufacture* Struck and cut to shape to fit recess in cross.
- Finish* Obverse - Highly polished without losing elements of the design by over buffing.

Assembly of Whole Cross

	The centre emblem is soldered into the recess in the cross. The suspender is joined to the cross by the ring which is not soldered.
<i>Finish</i>	Following assembly the whole is polished, again taking care not to lose elements of the design.
<i>Engraving</i>	The reverse is hand engraved as specified at the time of order
<i>Weight</i>	Total weight of assembled Cross to be 34.21 grams

RIBBON

(e) Full Size Bow

<i>Material</i>	As per Sealed Pattern fashioned into a Bow and Tails
<i>Colour</i>	Plain dark blue as per Sealed Pattern.
<i>Ribbon Width</i>	38 mm
<i>Bow Length</i>	85 mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside dimensions</i>	12.7 cm x 12.7 cm x 3 cm with square corners.
<i>Construction</i>	Wood frame covered with blue leather. Hinged along the long side incorporating a spring catch to close the lid The lettering "G.C." is gold blocked in on the centre of the lid across the width with the hinge on the top. The lettering enclosed in a gold blocked border 6 mm from the outside edge. Lid and base to be bevelled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Black coloured velvet basepad with slot to provide a snug fit for the brooch fitting.
-------------	---



The George Cross
GC (Lady)



THE GEORGE CROSS

Lot 71 - George Cross (Gent)

General Description:

Cross consisting of

- (a) Suspender
- (b) Ring
- (c) Cross
- (d) Centre Emblem

Ribbon

- (e) Full Size Ribbon

Case

- (f) Outer case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

CROSS

- (a) **Suspender**
- Design* Bar featuring a laurel emblem with a slot for the ribbon and a lug for the ring – as per Sealed Pattern
- Material* Hallmark Quality Sterling Silver
- Width* 12.0 mm including the lug
- Length* 39.0 mm
- Thickness* 1.5 mm
- Manufacture* Struck flat back, clipped to shape and the ribbon slot pierced out. A hole is drilled in the lug to accept the ring
- Finish* Matt finish - scratchbrushed
- (b) **Ring**
- Material* Hallmark Quality Sterling Silver wire
- Wire Diameter* 1.5mm
- Ring Outside Diameter* 9.4 mm x 7.2 mm Oval
- Finish* Polished
- (c) **Cross**
- Design* Plain cross with square corners and a lug at the top for the ring as per Sealed Pattern.
- Material* Hallmark Quality Sterling Silver.
- Width* 44.45 mm across the flats
- Height* 44.45 mm across the flats
- Manufacture* Struck with flat back and cut to shape . Hole drilled in lug to accept ring
- Finish* Obverse and Reverse - Highly polished, care must be taken not to lose elements of the design by over buffing. Edges to be dressed and polished to remove all traces of saw, file or buff marks.
- (d) **Centre Emblem**
- Design* Round with obverse showing St George slaying a dragon surrounded by the words FOR GALLANTRY. Reverse plain.
- Material* Hallmark Quality Sterling Silver.
- Diameter* 20.7 mm
- Thickness* 1.8 mm
- Manufacture* Struck and cut to shape to fit recess in cross.
- Finish* Obverse - Highly polished without losing elements of the design by over buffing.

Assembly of Whole Cross

	The centre emblem is soldered into the recess in the cross. The suspender is joined to the cross by the ring which is not soldered.
<i>Finish</i>	Following assembly the whole is polished, again taking care not to lose elements of the design.
<i>Engraving</i>	The reverse is hand engraved as specified at the time of order
<i>Weight</i>	Total weight of assembled Cross to be 34.21 grams

RIBBON

(e) Full Size Ribbon

<i>Material</i>	As per Sealed Pattern.
<i>Colour</i>	Plain dark blue as per Sealed Pattern.
<i>Ribbon Width</i>	38 mm
<i>Finish Length</i>	40 mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside dimensions</i>	13.1 cm x 7.1 cm x 2.4cm with square corners.
<i>Construction</i>	Wood frame covered with blue leather. Hinged along the long side incorporating a spring catch to close the lid The lettering "G.C." is gold blocked in on the centre of the lid across the width with the hinge on the left. The lettering enclosed in a gold blocked border 6 mm from the outside edge. Lid and base to be bevelled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Black coloured velvet basepad with recess to provide a snug fit for the cross and ribbon.
-------------	---



THE GEORGE MEDAL

Lot 72 – George Medal (Lady)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Full Size Bow

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as “Restricted” at the time the order is placed and in some cases the names may be permanently classified as “Secret”. Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.7mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|---|
| <i>Design</i> | Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing St. George on horseback slaying a dragon with the wording THE GEORGE MEDAL all to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 36.07mm |
| <i>Thickness</i> | 3.5mm (edge) |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving |

Assembly of Whole Medal

- | | |
|------------------|---|
| <i>Engraving</i> | Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered. The bottom rim edge of the Medal is hand engraved as specified at the time of order |
| <i>Weight</i> | Total weight of assembled Medal 35.75 gms |

RIBBON

(e) Full Size Ribbon

<i>Material</i>	As per Sealed Pattern fashioned into a Bow
<i>Colour</i>	Alternate red and blue stripes as per Sealed Pattern
<i>Stripe Width</i>	Red: 4mm – Blue: 1.6mm
<i>Ribbon Width</i>	32mm
<i>Length of Bow</i>	83mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside Dimensions</i>	11.5 cm x 10.5 cm x 3.3 cm
<i>Construction</i>	Wood frame covered with red leather. Hinged along the long side incorporating a spring catch able to close the lid. The lettering GEORGE MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 4mm from edge. Lid and base to be beveled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Cream covered velvet basepad with recess to provide a snug fit for the assembled Medal, Ring Mount and brooch pin, the Bow to lie flat on the pad
-------------	---



THE GEORGE MEDAL

Lot 73 – George Medal (Gent)

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Full Size Ribbon

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as “Restricted” at the time the order is placed and in some cases the names may be permanently classified as “Secret”. Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.7mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|---|
| <i>Design</i> | Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing St. George on horseback slaying a dragon with the wording THE GEORGE MEDAL all to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 36.07mm |
| <i>Thickness</i> | 3.5mm (edge) |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge engraving |

Assembly of Whole Medal

- | | |
|------------------|---|
| <i>Engraving</i> | Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered. The bottom rim edge of the Medal is hand engraved as specified at the time of order |
| <i>Weight</i> | Total weight of assembled Medal 35.75 gms |

RIBBON

(e) Full Size Ribbon

<i>Material</i>	As per Sealed Pattern.
<i>Colour</i>	Alternate red and blue stripes as per Sealed Pattern
<i>Stripe Width</i>	Red: 4mm – Blue: 1.6mm
<i>Ribbon Width</i>	32mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside Dimensions</i>	12 cm x 6.9 cm x 2.7 cm
<i>Construction</i>	Wood frame covered with red leather. Hinged along the long side incorporating a spring catch able to close the lid. The lettering GEORGE MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. Lid and base to be beveled. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Cream covered velvet basepad with recess to provide a snug fit for the assembled Medal and Ribbon
-------------	---





THE IMPERIAL SERVICE MEDAL

Lot 74 – Imperial Service Medal

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Medal Ribbon

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as “Restricted” at the time the order is placed and in some cases the names may be permanently classified as “Secret”. Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.7mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|---|
| <i>Design</i> | Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing a seated man and landscape with the wording FOR FAITHFUL SERVICE in a small field below the main design. All to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 33.02mm |
| <i>Thickness</i> | 3.4mm (edge) |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge stamping |

Assembly of Whole Medal

- | | |
|-----------------|---|
| <i>Stamping</i> | Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered. The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order |
| <i>Weight</i> | Total weight of assembled Medal 26.4 gms |

RIBBON

(e) **Medal Ribbon**

<i>Material</i>	As per Sealed Pattern.
<i>Colour</i>	Red stripe each side of a central blue stripe as per Sealed Pattern
<i>Stripe Width</i>	Red – 13mm: Blue – 12mm: Red – 13mm
<i>Ribbon Width</i>	38mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) **Outer Case**

<i>Outside Dimensions</i>	12.8 cm x 5.8 cm x 2 cm with chamfered corners
<i>Construction</i>	Metal frame covered with black vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The lettering IMPERIAL SERVICE MEDAL gold blocked in one line lengthways on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) **Insert**

<i>Base</i>	Maroon coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.
-------------	--



THE QUEEN'S FIRE SERVICE MEDAL FOR DISTINGUISHED SERVICE

Lot 75 – Queen's Fire Service Medal

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Medal Ribbon

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.7mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|---|
| <i>Design</i> | Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing a guardian with a sword and shield with the wording TO GUARD MY PEOPLE on the shield and FOR DISTINGUISHED FIRE SERVICE around the edge. All to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 36.07mm |
| <i>Thickness</i> | 3.5mm (edge) |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge stamping |

Assembly of Whole Medal

- | | |
|-----------------|---|
| | Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered. |
| <i>Stamping</i> | The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order |
| <i>Weight</i> | Total weight of assembled Medal 35.8 gms |

RIBBON

(e) Medal Ribbon

<i>Material</i>	As per Sealed Pattern.
<i>Colour</i>	Alternate yellow and red stripes as per Sealed Pattern
<i>Stripe Width</i>	Yellow – 5mm: Red – 10mm
<i>Ribbon Width</i>	35mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside Dimensions</i>	12.8 cm x 5.8 cm x 2 cm with chamfered corners
<i>Construction</i>	Metal frame covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The Royal Cypher gold blocked on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Cream coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.
-------------	---



THE QUEEN'S POLICE MEDAL FOR DISTINGUISHED SERVICE

Lot 76 - Queen's Police Service Medal

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Medal Ribbon

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.7mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|---|
| <i>Design</i> | Round with obverse showing the crowned effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA F.D. The reverse showing a guardian with a sword and shield with the wording TO GUARD MY PEOPLE on the shield and FOR DISTINGUISHED POLICE SERVICE around the edge. All to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 36.07mm |
| <i>Thickness</i> | 3.5mm (edge) |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible. Reverse: Matt scratchbrushed with no marks or blemishes visible. Edge: Fully made, free from marks or blemishes to facilitate edge stamping |

Assembly of Whole Medal

- | | |
|-----------------|---|
| | Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered. |
| <i>Stamping</i> | The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order |
| <i>Weight</i> | Total weight of assembled Medal 35.8 gms |

RIBBON

(e) Medal Ribbon

<i>Material</i>	As per Sealed Pattern.
<i>Colour</i>	Alternate white and blue stripes as per Sealed Pattern
<i>Stripe Width</i>	White – 5mm: Blue – 10mm
<i>Ribbon Width</i>	35mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside Dimensions</i>	12.8 cm x 5.8 cm x 2 cm with chamfered corners
<i>Construction</i>	Metal frame covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The Royal Cypher gold blocked on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Cream coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.
-------------	---



THE QUEEN'S AMBULANCE MEDAL FOR DISTINGUISHED SERVICE

Lot 77 - Queen's Ambulance Service Medal

General Description:

Medal consisting of

- (a) Top Ribbon Ring
- (b) Ring Mount
- (c) Rivets
- (d) Medal

Ribbon

- (e) Medal Ribbon

Case

- (f) Outer Case
- (g) Insert

NOTE: These specifications refer to the names of the recipients being engraved on the Medals. In most cases these names will be classified as "Restricted" at the time the order is placed and in some cases the names may be permanently classified as "Secret". Potential manufacturers must demonstrate what security measures they have in place to protect such classifications.

MEDAL

- (a) **Top Ribbon Ring**
- | | |
|---------------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.5mm +/- 0.1mm |
| <i>Outside Diameter of Ring</i> | 16mm |
| <i>Finish</i> | The ring to be polished |
- (b) **Ring Mount**
- | | |
|--------------------|---|
| <i>Design</i> | Standard Medal Ring Mount as per Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Thickness</i> | 4.88mm |
| <i>Manufacture</i> | Struck and clipped to shape with a hole through the ball to accept the Ring and three rivet holes in the base |
| <i>Finish</i> | Burnished |
- (c) **Rivets**
- | | |
|-------------------------|---------------------------------------|
| <i>Material</i> | Hallmark Quality Sterling Silver Wire |
| <i>Diameter of Wire</i> | 1.08mm |
| <i>Rivet Length</i> | 7.4mm |
| <i>Quantity</i> | Three per Medal |
- (d) **Medal**
- | | |
|--------------------|--|
| <i>Design</i> | Round with obverse showing the IAN RANK-BROADLEY effigy of Queen Elizabeth II with the wording ELIZABETH II DEI GRATIA REGINA AD DEF. The reverse showing a representation of the Rod of Asclepius imposed on a central chequered band. The wording FOR DISTINGUISHED AMBULANCE SERVICE around the edge. All to match Sealed Pattern |
| <i>Material</i> | Hallmark Quality Sterling Silver |
| <i>Diameter</i> | 36mm +/- 0.1mm |
| <i>Thickness</i> | 3.8mm (edge) +/- 0.1mm |
| <i>Manufacture</i> | Fully struck with a square edge and machined to remove sharp edges |
| <i>Finish</i> | Obverse: Polished die finish with no marks or blemishes visible.
Reverse: Polished die finish with no marks or blemishes visible.
Edge: Fully made, free from marks or blemishes to facilitate edge stamping |

Assembly of Whole Medal

	Ring Mount to be attached to the edge of the Medal at top dead centre by riveting. Top Ring to be fitting to the Mount with the ends butting together but not soldered.
<i>Stamping</i>	The bottom rim edge of the Medal is stamped with the recipient's name as specified at the time of order
<i>Weight</i>	Total weight of assembled Medal 35.8 gms

RIBBON

(e) Medal Ribbon

<i>Material</i>	As per Sealed Pattern.
<i>Colour</i>	Dark green with white edges 7mm wide & central white stripe of 5mm
<i>Ribbon Width</i>	35mm
<i>Finished Length</i>	38mm
<i>Fastening</i>	Bright plated steel brooch as per Sealed Pattern

CASE

(f) Outer Case

<i>Outside Dimensions</i>	15.7 cm x 5.5 cm x 2 cm with chamfered corners
<i>Construction</i>	Metal frame covered with red vinyl. Hinged along the long side incorporating a spring able to hold the lid either open or closed. The Royal Cypher gold blocked on centre of lid with a gold blocked border 6mm from edge. The lid to be lined with a white satin covered pad and the hinges to have a white satin cover

(g) Insert

<i>Base</i>	Cream coloured flock basepad with recess to provide a snug fit for the medal and ribbon to be fixed firmly inside the Outer Case.
-------------	---

