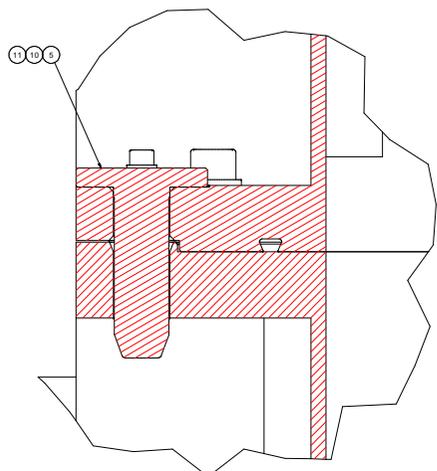


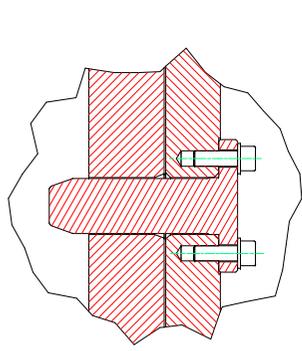
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	ISS
1	1	VLT-DWG-MON-14620-00-311-0111	Vessel Centre Section	B
2	1	VLT-DWG-MON-14620-00-311-0112	Vessel Door Side 1	A
3	1	VLT-DWG-MON-14620-00-311-0113	Vessel Door Side 2	A
4	2	VLT-DWG-MON-14620-00-311-0114	Vessel support structure	A
5	8	VLT-DWG-MON-14620-00-311-0118	Vessel guide pin	A
6	96	VLT-DWG-MON-14620-00-311-0222	Special washer	A
7	100	ISO 7089 - 16 - 140 HV	Plain washers - Normal series - Product grade A	
8	100	ISO 4762 - M16 x 70	Hexagon Socket Head Cap Screw	
9	32	ISO 4032 - M20	Hexagon nuts, style 1 - Product grades A and B	
10	16	ISO 7089 - 8 - 140 HV	Plain washers - Normal series - Product grade A	
11	16	ISO 4762 - M8 x 25	Hexagon Socket Head Cap Screw	
12	32	ISO 4017 - M20 x 110	Hexagon head screws	
13	32	ISO 4017 - M20 x 80	Hexagon head screws	

**NOTES.**

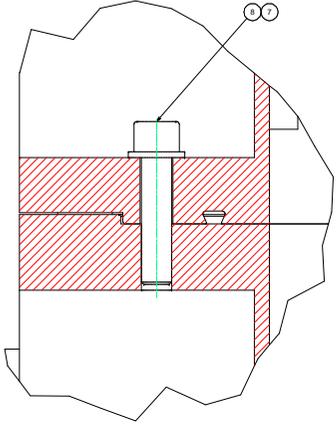
- VACUUM SEALING FACES TO BE FREE FROM RADIAL SCRATCHES AND TO BE PROTECTED DURING TRANSIT AND STORAGE.
- ASSEMBLY TO BE TESTED TO A LEAK RATE BETTER THAN 10E-9 TORR LITRES/SECOND.
- SUPPLIER TO PROVIDE ALL RINGS AND BLANKS REQUIRED FOR TESTING. VESSEL TO BE SHIPPED WITH ALL O-RINGS AND BLANKS SUPPLIED AND INSTALLED.
- ALL O-RINGS TO BE VITON/FKM 65 - 80 SHORE A.
- EACH DOOR O-RING IS APPROX. 10.6M OF 8.4 MM DIAMETER VITON O-RING CORD 65 - 80 SHORE A.
- VESSEL TO BE APPROPRIATELY CLEANED PRIOR TO DELIVERY.
- ESTIMATED MASS 2635 KG.



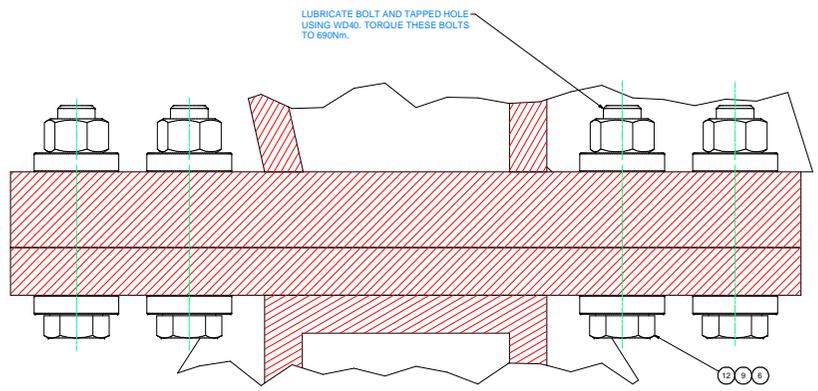
A-A (1:1)  
TYP ALIGNMENT PIN DETAIL  
(O-RING NOT SHOWN)



B-B (1:1)  
TYP ALIGNMENT PIN DETAIL



C-C (1:1)  
TYP DOOR FASTENING BOLT DETAIL  
(O-RING NOT SHOWN)



D-D (1:1)  
TYP FOOT PAD DETAIL