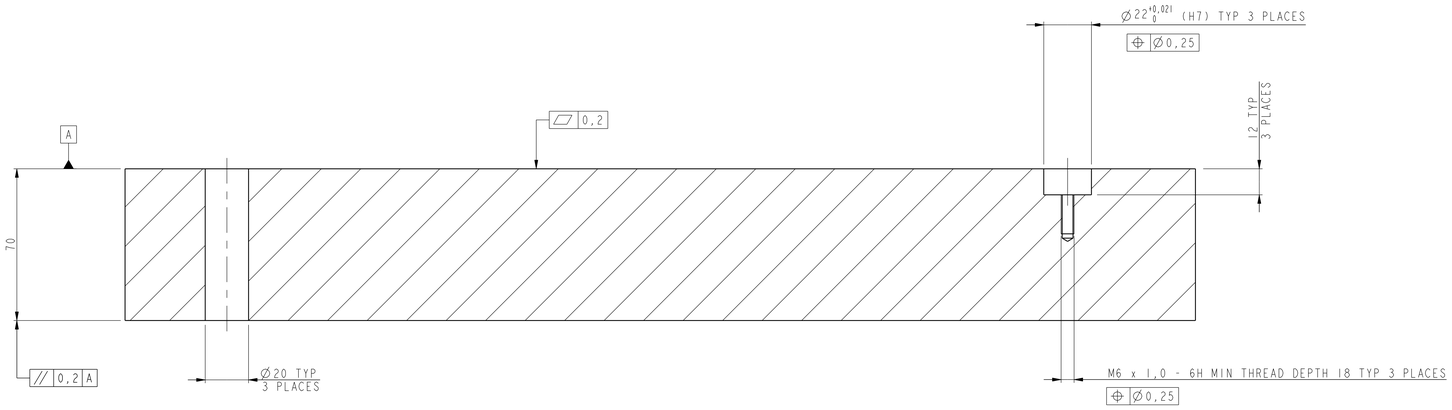
DRG. N° A0 | SHEET 1 OF 1 | 256-11601

DRG. PRACTICE TO B.S. 308. THIRD ANGLE PROJECTION

NOTES

1. REMOVE ALL BURRS & SHARP EDGES
2. GENERAL SURFACE FINISH 1.6 UNLESS OTHERWISE STATED
3. ALL SCREW THREADS TO BS 3643 ISO METRIC COARSE SERIES, MEDIUM FIT UNLESS OTHERWISE STATED
4. DRG No TO BE MARKED ON ITEM WHERE INDICATED THUS: DN



SECTION A-A

A	FIRST ISSUE	DRN. SDP / DATE 13/12/16 / CKD. SDP / APPD. RJC	
B	M6 DEPTH ADDED	DRN. SDP / DATE 13/12/16 / CKD. SDP / APPD. RJC	
C	M6 DEPTH 18 ADDED	DRN. SDP / DATE 13/12/16 / CKD. SDP / APPD. RJC	

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RELEASE STATUS: Approved

WELDING SPEC: --------

MATERIAL SPEC: BS EN 485 GRADE 6082

MATERIAL: ALUMINIUM ALLOY

TOLERANCES UNLESS OTHERWISE STATED

LINEAR DIMENSIONS UP TO 500 ± 0.5 ; OVER 500 ± 1

ANGULAR DIMENSIONS ± -

SCALE 1 : 1 (0 – 100)

ALL DIMENSIONS IN mm's UNLESS OTHERWISE STATED

DRN.	SDP	SCIENCE AND TECHNOLOGY FACILITIES COUNCIL
DATE.	13/12/16	DARESBURY LABORATORY, CHESHIRE
CKD.	SDP	TITLE
DATE.	20/12/16	QUAD SUPPORT PLATE
APPD.	RJC	
DATE.	20/12/16	

DRAWING N° A0 | 256-11601 | SHEET 1 OF 1 | ISSUE C

PROTE CAD PART N° 256-11601

USED ON 256-14311

CONTRACTORS COMPANY --------

CONTRACTORS DRG N° .

ORIGINAL FRAME SIZE 1139mm X 791mm