



Science and  
Technology  
Facilities Council

Supplier: **Inspired Metal Ltd**  
The Workshop  
Street Farm  
Winsham  
Chard  
TA20 4JU  
United Kingdom

Tel:

Fax:

Ship to: **STFC - RAL RAL**  
**STFC - RAL RAL**  
Rutherford Appleton Laboratory  
Harwell Oxford  
Didcot  
United Kingdom  
OX11 0QX

# COPY

Order	
Order Date	24-DEC-2024
Revision	0
Revision Date	
Payment Terms	As per terms and conditions

**Invoices not quoting the PO number and the ship to details will be returned unpaid.**

For all purchase order queries, please contact

P2PAdmin@uksbs.co.uk

For all invoicing queries, please contact finance@uksbs.co.uk

Invoice to: **UKRI**  
C/O UK Shared Business Services Ltd  
Polaris House  
North Star Avenue  
Swindon  
United Kingdom  
SN2 1UH

## NOTES TO SUPPLIER:

This order is subject to the terms and conditions agreed within Contract ref GSS24940, no other terms and conditions are to be used for the duration of this Contract.

Commercial In Confidence

VAT Registration Number GB 287 461 957

STFC - Science & Technology Facilities Council

STFC is part of UK Research and Innovation, a non-departmental public body funded by a grant-in aid from the UK Government. More information can be found at [www.ukri.org](http://www.ukri.org)

Line	Part Number/Description	Delivery Date	Quantity	UOM	Unit Price (GBP)	Tax	Net Amount (GBP)
1	<p>Supplier Item: [REDACTED] Blackbodies</p> <p>Copper Can Assembly</p> <p>Materials, Tooling, Consumables</p> <p>Inspired Metal quote reference: [REDACTED]</p> <p>[REDACTED] Blackbodies Copper Can Assembly</p> <p>Consisting:</p> <ul style="list-style-type: none"> <li>Base Plate</li> <li>Base Plate Coolant Coil</li> <li>Base Plate Fabrication</li> <li>Copper Body Lid</li> <li>Copper Body Coil</li> <li>Copper Can Body</li> <li>Copper Can Assembly</li> <li>Iron Detector Housing Upper</li> <li>Iron Detector Housing Lower</li> <li>Aperture Reducer</li> </ul> <p>Manufacture in Oxygen Free Copper throughout.</p> <p>Connections utilising SilverFlo [REDACTED] Blowpipe [REDACTED] or Sitcopper [REDACTED] ONLY.</p> <p>To include additional base plate manufacture.</p> <p>To include attachment of stainless steel couplings supplier by [REDACTED]</p> <p>To include test fit, and adjustments if required, to housing mock up.</p> <p>Certification required for materials and products used.</p> <p>Manufacturing [REDACTED] required.</p> <p>Annotated metrology required where possible to confirm dimensions.</p> <p>Documentation to be supplied in electronic format, and at point of dispatch, forwarded to the 'Delivery Contact' email address below.</p> <p>[REDACTED]</p> <p>[REDACTED]</p>	21-MAR-2025	1	[REDACTED]	[REDACTED]	20%	[REDACTED]

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Line	Part Number Description	Delivery Date	Quantity	UOM	Unit Price (GBP)	Tax	Net Amount (GBP)
	Delivery address:						
	[Redacted]						
	[Redacted]						
	[Redacted]						

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Line	Part Number	Description	Delivery Date	Quantity	UOM	Unit Price (GBP)	Tax	Net Amount (GBP)
2		Supplier Item: [REDACTED] Blackbodies Copper Can Assembly Manufacture, Labour & Delivery Inspired Metal quote reference [REDACTED]  [REDACTED] Blackbodies Copper Can Assembly	21-MAR-2025	1	[REDACTED]	[REDACTED]	20%	[REDACTED]
		Consisting: [REDACTED] Base Plate [REDACTED] Base Plate Coolant Coil [REDACTED] Base Plate Fabrication [REDACTED] Copper Body Lid [REDACTED] Copper Body Coil [REDACTED] Copper Can Body [REDACTED] Copper Can Assembly [REDACTED] Iron Detector Housing Upper [REDACTED] Iron Detector Housing Lower [REDACTED] Aperture Reducer  Manufacture in Oxygen Free Copper throughout. Connections utilising SilverFlg [REDACTED] Blowpipe [REDACTED] or Sitcopper [REDACTED] ONLY. To include additional base plate manufacture. To include attachment of stainless steel couplings supplier by [REDACTED] [REDACTED] To include test fit, and adjustments if required, to housing mock up.  Certification required for materials and products used. Manufacturing [REDACTED] required. Annotated metrology required where possible to confirm dimensions.  Documentation to be supplied in electronic format, and at point of dispatch, forwarded to the 'Delivery Contact' email address below.  [REDACTED] [REDACTED] [REDACTED]						

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Line	Part Number/Description	Delivery Date	Quantity	UOM	Unit Price (GBP)	Tax	Net Amount (GBP)

Total 4,700.00 23,500.00

Grand Total 28,200.00

The term and conditions relating to this purchase are provided in the Contract, which matches the Contract number cited in the narrative to this Purchase Order and are specific to this Contract. Where the Contract number is not so cited, then our standard terms and conditions will apply which are available at :- <https://www.ukri.org/media/zsddm31e/ukri-po-terms.pdf>

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