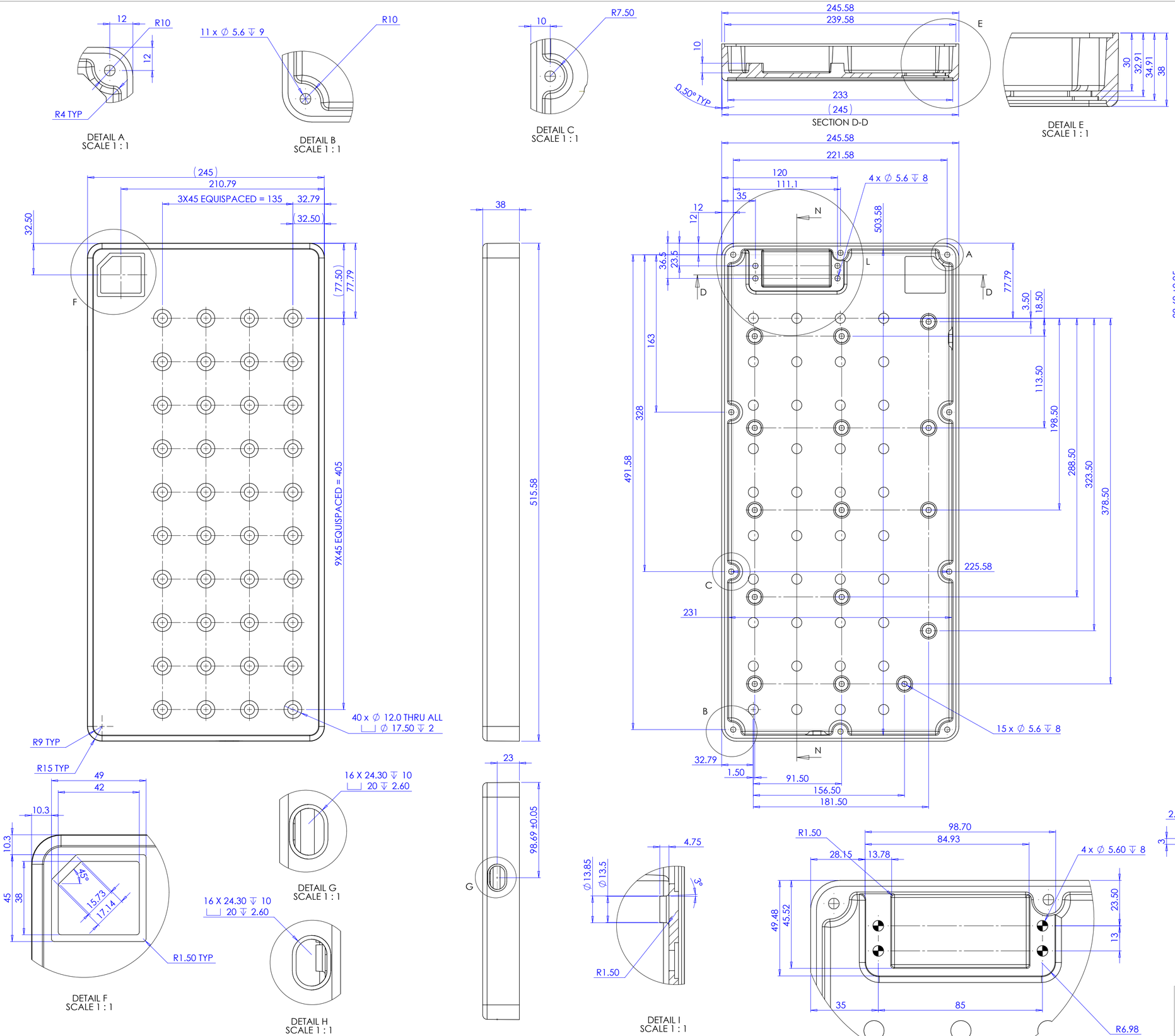
REV.	DESCRIPTION	DATE	STATUS	APPROVED
A	NEW ISSUE	29/09/2016	ISSUED	ML
B	GENERAL TOLERANCE CHANGE	21/10/2016	ISSUED	ML
C	IR COUNTERBORE CHANGED TO COUNTERBORE SLOT	02/02/2017	ISSUED	ML



NOTES:

1. DESIGNED FOR MANUFACTURE BY REACTION INJECTION MOLDING (RIM) WITH POLYURETHANE (PUR)
2. SUGGESTED PUR MATERIALS INCLUDE: BIRESIN RG53 FR/U5 OR EBALTA MG 321 FR-S/COMP A+B
3. STEP, STL, AND DXF FILES AVAILABLE ON REQUEST

DO NOT SCALE DRAWING - DRAWN ON SOLIDWORKS
IF IN DOUBT ASK

3RD ANGLE

Home Office

Centre for Applied Science and Technology

Woodcock Hill
Sandridge
St Albans
AL4 9HQ
Tel: 01727-816377
Email: castcad@homeoffice.gsi.gov.uk

UNLESS OTHERWISE SPECIFIED:
1. DIMENSIONS ARE IN MILLIMETRES
2. SURFACE FINISH: 1.6µm
3. GENERAL TOLERANCES: ±0.50
4. HOLES: ±0.10
5. ANGLES: ±0.25°
6. DE-BURR ALL HOLES &SHARP EDGES

	NAME	DATE
DRAWN	MS	10/06/2016
MODELLED	MS	03/06/2016
CHECKED	RB	29/07/2016

PROJECT NAME : FIT
PROJECT CODE : 71
ADELPHI CODE : 9564013

MATERIAL: SEE NOTE
FINISH: PAINTED BLACK
SECURITY: OFFICIAL
WEIGHT: TBD
VOLUME: 1194.89 cm³

TITLE: FIT CASE

DWG NO: M100903
JOB NUMBER : D13/16

USED ON: M100971
FILENAME: M100903

STEP FILE NAME :	STEP-M100903-C
STL FILE NAME :	STL-M100903-C
DXF FILE NAME :	DXF-M100903-C

SCALE:1:2
SHEET 1 OF 1
A1

HOME OFFICE CENTRE FOR APPLIED SCIENCE AND TECHNOLOGY (HOME OFFICE CAST) ©2015. THIS DOCUMENT CONTAINS COMMERCIALLY SENSITIVE INFORMATION. ITS CONTENTS ARE THE PROPERTY OF HOME OFFICE CAST. IT MAY NOT BE USED, COPIED OR DISCLOSED WITH OUT THE PRIOR AUTHORISATION OF HOME OFFICE CAST. PRINTED COPIES MUST BE KEPT SECURE AND NOT READ IN AN UNSECURE ENVIROMENT. THIS DOCUMENT IS RETURNABLE ON DEMAND.

VER3b-160215