

TfL_scp



APPENDIX 5 ANNEX D

STREETDEC

Powerfloor FC

STAIRCASE LAYOUT

Min Headroom at Lower Steps ———	Step Tread Depth	Max Step Riser	Number of Steps	
1831mm	234mm	245mm	9 Steps	



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Issue: 0

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Test Report: Approval / Extension Without Test

Legislation*

UNECE Regulation No(s)	107 series 02 supplement 2
UK SI 2009/717 Part *Delete lines as applicable.	4 (M2, M3, N2, N3 and O) Item(s) 52
Test Details	
Reason for Test Report:	New approval / Extension of approval / Test Report only
Manufacturer Details	
Name and Address: Type: Commercial Description: Category:	Wrightbus Ltd. Galgorm Industrial Estate Fenaghy Road Ballymena County Antrim BT42 1PY Northern Ireland StreetDeck H2** Wrightbus StreetDeck H2 M3
Conclusion	

The above mentioned vehicle was assessed in accordance with the above mentioned legislation and was found to comply in all respects. This report relates only to the items tested.

Signature:



Name:



List of Annexes







PART NUMBER	QTY (L)	DESCRIPTION	SYSTEM	METALLIC
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

THIS DRAWING COMPLEMENTS THE ELECTRONIC DATA FILES PROVIDED ON REQUEST BY WRIGHTBUS

PROVISIONAL DRAWING

DRAWING TO BE INTERPRETED AS AN APPROXIMATE INDICATION OF THE VEHICLE LIVERY ONLY. ALL OTHER FEATURES AND BODY ARRANGEMENTS SUCH AS HOPPER POSITIONS, MIRRORS, BRANCH DEFLECTORS, ADVERT FRAMING ETC. ARE TO BE DISREGARDED.

SHEET 1 OF 1

MUST COMPLY WITH WMP-02040



Unless stamped "Controlled Document", use for reference purposes only - if in doubt, latest revision is available from the Engineering Office.

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									DESCRIPTION	STREETDECK	- HYDRO	GEN - STEALTH	
⊢							WRI	CHT	DRAWNBY	DATE	SCALE	UNLESS SPECIFICALLY STATED ON THIS DRAW ALL TOLERANCES TO COMPLY WITH THE RELE	VING, EVANT
							BALLYMENA, NOF	THERN IRELAND	S.B	13-Aug-18	1:50	SECTION OF WES080 (LATEST REVISION), EXC FOR CRITICAL DIMENSIONS WHERE ±0 5MM APP	PLIES
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				THIS DRAWING IS THE PROPERTY OF THE WRIGHTS GROUP LTD. DO NOT	COPY/REPRODUCE W	WITHOUT PRIOR WRITTEN PERMISSIO	N OF THE COM	PANY. ELECTRO	NIC DATA FILES A	VAILABLE ON REC	UEST		

The Customcare Training Programme can provide the highest level of aftersales training and support to all our product range. This can be exemplified at our Training facilities in London Orpington or at our headquarters in Ballymena. All our products are designed with a very unique structure and are designed for long and trouble free operation. All our training will be tailored to suit your needs which will keep your staff at the cutting edge of the industry thus keeping your buses moving and your passengers safe.

Our new Training programme offer an exciting range of courses to meet the increasing demands of new technology which includes Euro 6, Hybrid, HEV and Hydrogen.

We can also offer excellent training opportunities for your apprentices as part of their External Training Programme. Our Training will provide Apprentices with the opportunity to also experience new technology first hand working alongside different departments and understanding all aspects from design to planning.

- The Wrightbus Academy offer City and Guilds approved courses, this can range from Accreditations, NVQ Level 2 and NVQ Level 3.
- > City and Guilds as the awarding body issue the Certificates to delegates on successful completion of any course completed.
- Technicians can use any award as part of their CPD. All City and Guilds courses are identified in this programme with the City and Guilds Logo.



As the Wright Group supply fully Integrated vehicles, (thus supplying the Chassis and the body) we are in a more advanced position to provide all training by our key personnel within the Wright Group.

Hydrogen Fuel Cell Overview and Hydrogen Awareness.

As Hydrogen is relevantly new technology to the industry the Wright Group are working towards submitting new courses at NVQ level 2 and NVQ level 3 for approval to City & Guilds. (Approval date March 2018)

Principle

A fuel cell is a device that uses Hydrogen and Oxygen to create Electricity. Fuel cells are more energy efficient than Combustion Engines.

Training provided: -Learning Topics for all Personnel involved with Hydrogen Vehicles.

Health & Safety to all personnel working or in close proximity of a Hydrogen Vehicles.

Delegates will understand the DO'S & DON'T'S Safety, Codes and Standards

- Handling Compressed Hydrogen Gas Cylinders
- Personnel Handling Gas Cylinders
- Connecting a Cylinder to Piping or Tubing Re-filling
- Transporting, Receiving and Staging Cylinders
- Storing Cylinders

Hydrogen Fuel Cell, HEV and Hybrid – Level 2 and Level 3 Technician Course

Delegates will fully understand how a Wrightbus Hydrogen, HEV and Hybrid vehicle operates. The full benefits and principles of each system will be explained fully along with a level 3 diagnostic course which will allow your staff to use software to it's full potential thus identifying faults quicker and more efficiently. Software will be loaded onto the operator's laptop and checked during the course that all is operational.

Delegates who attend and pass any of the above courses will be able to safely shut down a Hybrid, HEV and Hydrogen vehicle without any cause for concern.

A Full program can be presented and will explain further on the above courses.



Accredited Courses also available: -

Electrical Multiplex & CAN - Continental (Kibes 32)

This Module offers the learner to gain new skills in identifying electrical systems, to include both drawings and node schedules. It informs the learner to be aware of the safety precautions before carrying out any electrical operations. Being able to Identify multiplex and CAN wiring looms. The learner will also gain awareness of signal types to include digital inputs and outputs. Delegates will gain skills in the:- logic functions of a multiplex system, identify online test diagnostic procedures, external node diagnostic methods to include CAN line, gain skills in identifying and describing the four parts in the KS32 installations, describe the restoration of KIBES runtime. They will also be aware of the procedures for functions of online test.

<u>Aims</u>

The aim is to provide candidates with the knowledge and the understanding of electrical systems of Wrightbus vehicles. Also to aim in providing knowledge of electrical software programmes.



Within this module Delegates will identify all components that make up the glazing systems. They will be able to state the safety precautions that need to be taken before carrying out routine maintenance and installations. With this award they will also be aware of the correct propping of chassis, the correct use in safety and technical data for all materials. Be able to identify the sealing procedures for gasket glazing. Delegates will also gain the skills to identify the correct tools that are required for fitting glazing systems.

<u>Aims</u>

The aim is to include the identification of components that make up glazing systems. Knowing the installation, repairs, and maintenance of glazing systems.



This module offers Delegates skills in identifying components of the ramp systems. This will gain Delegates skill in being aware of the precautions when carrying out routine maintenance and repairs. This module will offer skills in safety mechanisms, prior to any service or maintenance on the ramps systems. Learner's will be able to identify control mechanisms, and pneumatics systems used on ramps, diagnostic software to include PSV Power Ramp and Bookleaf Ramp. Also skills to include the identifications of the manual systems for the use of electrical ramps.

<u>Aims</u>

The aim will teach candidates to identify the components that make up the ramps system. Know the construction, functions of ramp systems. Also aim to understand the manual systems used for ramps.

Module 4 – Ventura Doors Entrance and Exit

This module offers Delegates skills in identifying components that make up all door systems of the Wright Bus vehicles. Delegates will be able to state the safety precautions taken before fitting and repairing any door system. They will learn about the safety of tools, equipment's used, torque settings and calibration dates of torque setting tools. They will gain skills in identifying technical data, mechanical and electrical information, settings and measurements of door systems. Describe the vulnerable wearing parts on door systems, identify the greasing/lubrication points, frequency of maintenance required, leaks in the pneumatics systems. Delegates will also learn the tension of the drive cables using a tenson meter.

<u>Aims</u>

The aim is to provide candidates with knowledge and skills in components that make door systems, of the Wrightbus Vehicles.

Module 5 – Heating and Ventilation

This module will offer Delegates skills in identifying the systems and components in heating and ventilation. The learner will gain skills in the key aspects of safety, and safety devices incorporated into this system. The learner will also learn how to identify the control panels, electrical supply's, and technical data. They will know at the end of this module the routine inspection and maintenances to include filters for pollution, radiators for pollution, know the belt drive systems for both tension and their conditions. Identify leaks and know the functionality's of all blower motors. Skills will also be learned with connection procedures in conjunction with laptops and heat controllers. Know how to test systems, describe various fault codes, and the process for closing test modes.

<u>Aims</u>

The aim is to provide candidates knowledge to identify systems and components, the constructions and functions in heating and Ventilation.



With the Wrighbus structural systems Delegates will know the structural components required for the body build, including structural animations. Be aware of the constructions and functions of the individual body parts. Identify the extrusions, various fasteners, torque settings, adhesives use, various sealers and methods on the build. Safety skills will be gained to identify high voltage cabling, the use of tools and equipment's, safety precautions, use of appropriate supplier data sheets, and ensure all safety critical procedures are adhered to. They will know the pillar repair methods, plank repair methods and the can-trail repair methods.

<u>Aim</u>

The aim is to give candidates an understanding of knowing how to identify structural components used for the body build including animations. They will learn to describe the constructions and functions of individual body parts.

Module 7 – Chassis and Driveline

The Wrighbus Chassis systems module will help the learner know the components that make up the chassis system, the constructions and functions of associated components. Delegates will know the safety precautions that need to be taken before carrying any repair or maintenance procedure. Delegates will know how to state the characteristics of the Daimler Mercedes engine, Cummins engine, the Voith gearbox system, the ZF axle system and describe the pneumatics/electrical systems.

(ECAS). They will also be able to describe the characteristics of the axle systems (ABS)(EBS). Know the SCR system, steering systems and data along with identifying engine mounting systems. Know the relevant procedures to identify the schedules and specifications for maintenance.

<u>Aim</u>

The aim is to teach candidates with the knowledge and skills of being able to identify components, parts and different functions of associated components, related to Chassis systems.

Manufacturing Manuals Provided: -

A full kit of Manuals will be presented to the customer along with full training on how manuals can be used effectively. Prior to new vehicles being delivered training will be carried out, this will allow the end user to prepare for the arrival of his new vehicles. Should any updated information come to light during the service life the customer will be notified immediately.

Manuals provided by the Wright Group will be as follows: -

Parts Manuals (Including 3D Models) Operation Manual Service and Maintenance Manual Full Driveline Manuals Electrical Manual with Node Schedules Heating, Ventilation and A/C Manual Entrance & Ext Door Manuals Body Repair Manual

Further details on all courses can be obtained from the Learning & Development Department at Wrightbus Ballymena.

Wrightbus Fuel Cell StreetAir EV DF Chassis & Body Inspection Service Matrix, 4 Week Rota Over 5 Years Based on 50,000 Miles / Annum

Service intervals are defined by time in service or distance, which ever comes first. On the maintenance scheduled after year 5 the schedule is repeated.

	Increation & Service Action		1 Month	3 Months	6 Months	9 Months	12 Months	18 Months	24 Months	36 Months	48 Months	60 Months
	Inspection & Service Action		4000 Miles A	12000 Miles B	24000 Miles C	36000 Miles D	48000 Miles E	72000 Miles F	96000 Miles G	144000 Miles H	192000 Miles I	240000 Miles J
	Check hub bearing condition	6 monthly			\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Strip and examine hub bearings, regrease	monthly									\checkmark	
	Check oil seals for leaks	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Front Axio	Check axle fixings	monthly	Visual	Visual	Visual	Visual	\checkmark	Visual	\checkmark	\checkmark	\checkmark	\checkmark
FIONT AXIE	Check wheel alignment and lock stop adjustment	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
	Check king pins for wear	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
	Lubricate king pins top and bottom, top and bottom wishbone bearings.	2 yearly					~		~	~	~	~
	Check inheard withhans buches and fixings	monthly	Visual	Vicual	Visual	Visual		Vicual				
Front Suspension	Check condition of hump stors	woarty	VISUdi	VISUAI	visual	VISUdi		Visual				
From Suspension	Check condition of builty stops	yearry	Vieuol	Vieual	Vieuol	Vieuol	Vieuel	Vieuol	Vieuol	Vieuel	Vieual	Vieuol
		monuniy	VISUAI	VISUAI	VISUAI	VISUAI	VISUAI	VISUAI	VISUAI	VISUAI	VISUAI	VISUAI
	Check eit level. Ten up ee remuired	(monthly										
	check oli level. Top up as required.	6 monthly	•	•	•	v	V	V	v		v	v
	Change oil (4 places)	9 monthly					40,000 mil	es or i year				
Door Ayle	Check hub bearing condition	o monthly			v		v	v	v	v	V	v
Kear Axie	Strip and examine nub bearings, regrease	2 yearly	NG. 1	10.1	10.	NG. 1	N	NC		\ <i>C</i>	V	\ <i>r</i>
	Check hub and pinion oil seal for leakage	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Leakage test	6 monthly				First mor	nth - once per week. A	After first month - ever	y 6 weeks			
	Check axle fixings	monthly	Visual	Visual	Visual	Visual	V	Visual	v	v	v	v
Rear Suspension	Check V stay and control rod bushes, fixings	monthly	Visual	Visual	Visual	Visual	V	Visual	×	×	×	×
•	Check condition of bump stops	yearly					V		V	V	v	V
	Check pad wear	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check disc wear and condition	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Foundation Brakes	Check condition of brake wear indicators, seals, pad retention components	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check condition of hoses and wiring	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check presence, fit and condition of sealing caps	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check, investigate stored errors on EBS3	monthly	\checkmark	\checkmark	\checkmark	✓	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Check compressor oil levels	monthly	\checkmark	\checkmark	\checkmark	\checkmark	✓	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Clean unit prior to maintenance	yearly					✓		✓	✓	\checkmark	\checkmark
	Change compressor oil and oil filter	yearly					✓		\checkmark	✓	\checkmark	\checkmark
	Change coalescing element	yearly					✓		✓	✓	\checkmark	\checkmark
	Change compressor intake filters; main and safety filters	yearly					✓		✓	\checkmark	\checkmark	\checkmark
	Seal overhaul of the compressor	4 yearly								✓		
	Check compressor condition, e.g. oil carry over and build up times, oil leaks, air leaks	monthly	~	~	~	~	~	~	~	~	~	~
Pneumatic Brake System	Check all systems and warning buzzer function correctly. Confirm correct operating pressures are being achieved.	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check all pipe connections for leakage and fixings for security. Check rubber hoses etc for cracks and hardening	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check operation of the park brake	monthly	\checkmark	 ✓ 	 ✓ 	\checkmark	 ✓ 	 ✓ 	\checkmark	\checkmark	\checkmark	\checkmark
	Check operation of service brakes	monthly	\checkmark	 ✓ 	\checkmark	\checkmark	 ✓ 	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Check air processing unit function. Check govenor cut in and cut out pressures, build up times	monthly	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Change air dryer twin cartridges	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
	Drain air reservoirs of condensate	monthly	\checkmark	 ✓ 	\checkmark	\checkmark	 ✓ 	\checkmark	 ✓ 	\checkmark	\checkmark	\checkmark
	Check for contamination discharge from silencers	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Brake Roller test	monthly	\checkmark	 ✓ 	\checkmark	\checkmark	 ✓ 	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
k		,		•	•		•	•	-	•		



Wrightbus Fuel Cell StreetAir EV DF Chassis & Body Inspection Service Matrix, 4 Week Rota Over 5 Years Based on 50,000 Miles / Annum

Service intervals are defined by time in service or distance, which ever comes first. On the maintenance scheduled after year 5 the schedule is repeated.

Image: space		Inspection & Service Action		1 Month	3 Months	6 Months	9 Months	12 Months	18 Months	24 Months	36 Months	48 Months	60 Months
Net convection for chambins, scarcity and initiation norm		hispection & Service Action		4000 Miles A	12000 Miles B	24000 Miles C	36000 Miles D	48000 Miles E	72000 Miles F	96000 Miles G	144000 Miles H	192000 Miles I	240000 Miles J
Best amount or originality standing decision function decision decisis decisis decision decision decision decision decision decision													
Back hursen same signs and michael signs with michael signs of mich		Check connections for cleanliness, security and insulation	6 monthly			Visual		Visual		Visual	Visual	Visual	Visual
Body concept quanta be heatmandsMaile	Electrical 24V	Check instrument warning lights, switches, direction indicators, fog lights, brake lights and horn for correct operation	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Incl. centre in a second of any grand band made and any intermation and sourd of an intermation and sourd of an intermation.Name <t< td=""><td></td><td>Check correct operation of the instruments</td><td>monthly</td><td>Visual</td><td>Visual</td><td>Visual</td><td>Visual</td><td>Visual</td><td>Visual</td><td>Visual</td><td>Visual</td><td>Visual</td><td>Visual</td></t<>		Check correct operation of the instruments	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Index online on density of any or service of a		Check terminal security and re-apply petroleum jelly	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Image: control of con		Check condition and security of all earth bonds	monthly	Visual	Visual	Visual	Visual	\checkmark	Visual	\checkmark	\checkmark	\checkmark	\checkmark
ResultConstruct <th< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></th<>													
Besk divolution exclusion statution of the statutio		Check earths for damage, condition, security, continuity, all components.	yearly					Visual		Visual	Visual	Visual	Visual
Physical code at least and matchinal increasing of the section of the sectin of the section of the sectin of the section of the secti		Check high voltage cables for damage, chaffing, heat.	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Initial matrix Deck codent condition replace matrix i	HV Battery	Check coolant level.	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Dack coolent gamper of partical matrix of part	The battery	Check coolant cap function.	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Dirty code Dirty code Type		Check coolant condition / replace	monthly				Assumed	every 3 years (in line	with diesel engine app	plication)			
Deck coolant hoses for decisionation a for leaks. monthly Youd Youd <td></td> <td>Check coolant pump operation.</td> <td>yearly</td> <td></td> <td></td> <td></td> <td></td> <td>\checkmark</td> <td></td> <td>\checkmark</td> <td>\checkmark</td> <td>\checkmark</td> <td>\checkmark</td>		Check coolant pump operation.	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
Including and the problem of and month of the set		Check coolant hoses for deterioration & for leaks.	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Pack Nigh outge cable for dampe, hearlinghearli													
Processonant protection daily daily <thdaily< th=""> daily daily</thdaily<>		Check high voltage cables for damage, chaffing, heat. Include rear axle to chassis cables.	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Beak coolart configure (parties) Image (parties)		Check coolant level.	daily	daily	daily	daily	daily	daily	daily	daily	daily	daily	daily
Index colar condition (regade Index Index colar condition (regade Index <		Check coolant cap function.	monthly	✓	✓	✓	\checkmark	\checkmark	✓	\checkmark	\checkmark	\checkmark	\checkmark
Driveline Check colority programment year year form intermediate		Check coolant condition / replace					Assumed	every 3 years (in line	with diesel engine app	plication)			
Driveline Check colant hoses for detrivation & for leaks. monthy Visual Visual <td></td> <td>Check coolant pump operation.</td> <td>yearly</td> <td></td> <td></td> <td></td> <td></td> <td>\checkmark</td> <td></td> <td>~</td> <td>\checkmark</td> <td>\checkmark</td> <td>\checkmark</td>		Check coolant pump operation.	yearly					\checkmark		~	\checkmark	\checkmark	\checkmark
Check radiator mountings. 2 yearly Image: constraint of the second	Driveline	Check coolant hoses for deterioration & for leaks.	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Check radiator matrix and clean external debris. monthly Image: Steps of the steps of t		Check radiator mountings.	2 yearly							\checkmark		\checkmark	
Check fan and motor for mounting security and damage. monthly Visual Visual <td></td> <td>Check radiator matrix and clean external debris.</td> <td>monthly</td> <td>✓</td> <td>✓</td> <td>✓</td> <td>✓</td> <td>✓</td> <td>✓</td> <td>✓</td> <td>~</td> <td>✓</td> <td>✓</td>		Check radiator matrix and clean external debris.	monthly	✓	✓	✓	✓	✓	✓	✓	~	✓	✓
Check operation of cooling fans. ß monthly Image: constraint of cooling fans. ß monthly Image: constraint of cooling fans. Image: constraint of constrant of consteering constraint of consteering constraint		Check fan and motor for mounting security and damage.	monthly	Visual	Visual	Visual	Visual	✓	Visual	✓	✓	~	~
Check investigate stored errors on EPAS monthly Image: constraint of the stored errors on EPAS monthly Image: constraint of the stored errors on EPAS monthly Image: constraint of the stored errors on EPAS monthly Image: constraint of the stored errors on EPAS Image: constraint or the stored errors on EPAS Image: c		Check operation of cooling fans.	6 monthly			\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Check, investigate stored errors on EPAS monthly Image: check investigate stored errors on EPAS Imonthly Image: check investigate stored errors on EPAS Imonthly Imonthly Imonthly													
Check oil reservoir mounting integrity monthly Visual Visual <t< td=""><td></td><td>Check, investigate stored errors on EPAS</td><td>monthly</td><td>✓</td><td>\checkmark</td><td>✓</td><td>\checkmark</td><td>\checkmark</td><td>\checkmark</td><td>\checkmark</td><td>\checkmark</td><td>\checkmark</td><td>\checkmark</td></t<>		Check, investigate stored errors on EPAS	monthly	✓	\checkmark	✓	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Check hydraulic oil fluid level monthly Image: constraint of the start of		Check oil reservoir mounting integrity	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Steering Gear Clean unit prior to maintenance yearly Image of the steering clean with prior to maintenance yearly Image of the steering clean with prior to maintenance Image of the steering clean with prisma with prisma with prisma with prisma with prisma with prior to		Check hydraulic oil fluid level	monthly	✓	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Steering Gear Change hydraulic filter yearly Image hydraulic filter yearly Image hydraulic filter Ima		Clean unit prior to maintenance	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
Steering Gear Orge hydraulic fluid yearly Image hydraulic fluid yearly Image hydraulic fluid yearly Image hydraulic fluid Image hydraulic fluid yearly Image hydraulic fluid Image hydrau		Change hydraulic filter	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
Steering Gear Orgen		Change hydraulic fluid	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
Check for steering column/wheel playmonthlyVisualVisu	Steering Gear	Check steering and bevel boxes for leakage, security	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Check linkages and ball joints for wear and securitymonthlyVisualVis		Check for steering column/wheel play	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Check hydraulic steering limiter yearly Image: Check hydraulic steering limiter yearly Image: Check hydraulic steering limiter Yearly Yearly Yearly Visual Visual <td></td> <td>Check linkages and ball joints for wear and security</td> <td>monthly</td> <td>Visual</td>		Check linkages and ball joints for wear and security	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Check piping system for leaks monthly Visual		Check hydraulic steering limiter	yearly					✓		\checkmark	\checkmark	\checkmark	\checkmark
Lubricate steering relays yearly		Check piping system for leaks	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
		Lubricate steering relays	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark



Wrightbus Fuel Cell StreetAir EV DF Chassis & Body Inspection Service Matrix, 4 Week Rota Over 5 Years Based on 50,000 Miles / Annum

Service intervals are defined by time in service or distance, which ever comes first. On the maintenance scheduled after year 5 the schedule is repeated.

	Inspection & Sorvice Action		1 Month	3 Months	6 Months	9 Months	12 Months	18 Months	24 Months	36 Months	48 Months	60 Months
	Inspection & Service Action		4000 Miles A	12000 Miles B	24000 Miles C	36000 Miles D	48000 Miles E	72000 Miles F	96000 Miles G	144000 Miles H	192000 Miles I	240000 Miles J
	Check piping system for leaks	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check security of wiring, and sensors for damage	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Air Suspension	Check ferry lift and kneel function	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
All Suspension	Check spring mountings for security	monthly	Visual	Visual	Visual	Visual	\checkmark	Visual	\checkmark	\checkmark	\checkmark	\checkmark
	Check shock dampers and their mountings	monthly	Visual	Visual	Visual	Visual	\checkmark	Visual	\checkmark	\checkmark	\checkmark	\checkmark
	Check vehicle ride height	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Visually inspect all wheel nuts	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check and torque all wheel nuts. Note loose wheel nuts	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	✓	\checkmark	\checkmark	\checkmark
	Check tyres are free from damage, cuts, bulging, debris	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Wheels and Tyres	Check all tyre pressures	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	✓	\checkmark	\checkmark	\checkmark
	Check tread depth to legal limit	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Check valves are at 180° to each other on rear axle twin tyres	monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Inspect body connections for security	yearly					Visual		Visual	Visual	Visual	Visual
	Check wheelchair ramp, and warning lights	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Align headlamps	yearly					\checkmark		\checkmark	✓	\checkmark	\checkmark
	Clean out and lubricate wheelchair ramp	monthly	✓	✓	✓	\checkmark	\checkmark	\checkmark	✓	✓	\checkmark	\checkmark
	Check operation of door micro switches	monthly	✓	\checkmark	\checkmark	\checkmark						
Body	Check heaters, Remove & clean refit heater / demister filters	monthly	✓	✓	✓	✓	✓	✓	~	✓	✓	✓
	Roof heaters, visual inspection	monthly	✓	\checkmark	\checkmark	\checkmark						
	Drivers air con, service	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
	Lubricate all hinges, locks, door/seat mechanisms, blind gear	monthly	✓	√	✓	√	✓	✓	✓	✓	\checkmark	\checkmark
	Check emergency switches operate	2 weekly	Every 2 wks	\checkmark	\checkmark	\checkmark						
	Drain door regulator bowl	monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	~	\checkmark
	Cylinder Solenoid Valves : Check valve is secure, free from mechanical damage and the PRD heat shrink is intact	3 monthly			Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
Hydrogen Storage System	Cylinder Solenoid Valves: Certification Inspection. Valve & mating components fully inspected to ensure no dama. Internal	Yearly					\checkmark		~	✓	\checkmark	✓
nyurogen storage system	Hydrogen Cylinders : Visual inspection to ensure that the cylinder, mounting & piping are in good condition	3 Monthly			Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Hydrogen Cylinders : Detailed inspection to ensure that the cylinder, mounting & piping are in good condition	3 Yearly								✓		
	Visual inspection to ensure that the pipework, connectors and other components are in good condition	Monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	connectors and all components are in good condition	3 Monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check calibration of hydrogen sensors located in the engine bay	3 Monthly	~	\checkmark	✓	~	\checkmark	\checkmark	~	~	\checkmark	\checkmark
Hydrogen Delivery System	Verify torque seal consistency all connections	3 Monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check for hydrogen leaks	6 Monthly	✓	✓	✓	✓	\checkmark	✓	~	✓	\checkmark	✓
	Visual inspection of fuel filters for material build up in the filter elements	Yearly					√		✓	✓ ✓	\checkmark	\checkmark
	Full certification inspection performed on the entire system	3 Yearly								~		



Wrightbus Fuel Cell StreetAir EV DF Chassis & Body Inspection Service Matrix, 4 Week Rota Over 5 Years Based on 50,000 Miles / Annum

Service intervals are defined by time in service or distance, which ever comes first. On the maintenance scheduled after year 5 the schedule is repeated.

	Inspection & Social Action		1 Month	3 Months	6 Months	9 Months	12 Months	18 Months	24 Months	36 Months	48 Months	60 Months
	Inspection & Service Action		4000 Miles A	12000 Miles B	24000 Miles C	36000 Miles D	48000 Miles E	72000 Miles F	96000 Miles G	144000 Miles H	192000 Miles I	240000 Miles J
	Check all harnesses & hoses for signs of damage.	Monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check for coolant leaks	Monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Process air filter pressure (pressure drop check) & inspection	Monthly	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	✓	\checkmark	\checkmark	\checkmark	\checkmark
	Check air compressor oil level	Monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check Stack Coolant Conductivity	Monthly	~	 ✓ 	~	~	~	✓	~	 ✓ 	~	 ✓
	Check module ventilation air intake filter and fan	Monthly	✓	✓	√	√	✓	✓	✓	 ✓ 	✓	 ✓
	Check Fuel Cell air intake & exhaust system connections	Monthly	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual	Visual
	Check calibration of hydrogen sensors and replace hydrogen filter assembly	3 Monthly			✓	\checkmark	\checkmark	✓	~		\checkmark	~
Hydrogon Eugl Coll	Check smoke detector functionality	3 Monthly			\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Hydrogen Fuer Cen	Rotrex air compressor oil and oil filter change	3 Monthly			\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Check ground fault monitor functionality	3 Monthly			\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Provide Ballard with maintenance record	3 Monthly			\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Check coolant level.	daily	daily	daily	daily	daily	daily	daily	daily	daily	daily	daily
	Check coolant cap function.					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
	Check coolant pump operation.	yearly					\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
	Check / replace fuel cell particulate & chemical air filter.	yearly					~		~	~	~	~
	Check & clean fuel cell coolant Y strainer			•	•	•	Check / clean at co	olant change point	•		•	
	Replace DI polisher cartridge						Replace at coola	ant change point				

* HEV Hybrid consists of; Air con inverter, fuel cell DC/DC, air compressor, axle motor inverters, power steering inverter, charger, DC/DC inverter, inductance box, rear axle electrical. Copyright © 2017 (Customcare is the Customer Service Division of Wright Group, Galgorm, Fenaghy Road, Ballymena, BT42 1PY) All rights reserved



STATEMENT OF REQUIREMENTS FOR SERVICES

Maintenance shall be as per the Requirements Specification Clause 34.3 and 40.9.

CHARGES AND OTHER PRICING PROVISIONS

Summary

1. Currency and Base Date

The pricing in this Schedule is in Sterling (GBP) and excludes VAT.

2. Vehicle Pricing

20 number of Vehicles

£514,000 per Vehicle

Plus £28,509 per vehicle for London Spec (including £4,723 Bus Safety Standard as agreed at BAFO)

£52,000 for delivery to London of all 20 buses payable per bus on delivery.

3. Maintenance and Spares

As per the Specification, the Supplier has agreed to provide the annual maintenance cost for the levels of service stated.



4. Invoice Address

TfL Finance, 14 Pier Walk, London SE10 0ES

5. Pricing and Payment Schedule for Vehicles

Pricing_Schedule Wrightbus Pricing Letter

TfL scp 001548 Hydrogen Fuel Cell Bus Framework

Key to cell styles used on the submission sheet:

		Bidder to enter figures
		Tfl Supplied data. Not to be changed
		The supplied data. Not to be changed.
~		
Gei	neral	
		All prices must be stated in 2018/19 prices
		All costs to be in pounds sterling (£)
		Pre-populated text is provided as example only and should be deleted and where necessary.
		overwritten before submission
		Detailed notes are provided on how to fill in each section on the individual sheets

<u>-Iydrogen Bus Vehicles Procurement - Volume 3 (Financial submission template)</u>

Lot 2 - Hydrogen Fuel Cell Double Deck - 10.9M

Bidder:

Wrightbus Limited

All costs to be in 2018/19 prices All costs to be in pounds sterling (£)

Base Vehicle Purchase

Right Hand Drive

Order quantity (vehicles):	1	20]	
Purchase Unit Price (exc HV Battery extended warranty in purchaseprice)	£768,000.00	£514,000.00		
Total Price	£15,360,000.00	£10,280,000.00		
	* Please refer to notes b	pelow	-	
Proposed Milestone Payment	1	2	3	4
Percentage (%)	12%	28%	40%	20%
Milestone Acceptance Criteria	12% payment on receipt of Purchase Order	28% payment on start of chassis build	40% payment per vehicle on inspection and ex works ready	20% payment on acceptance at delivery site

Delivery Costs

Please provide the total price to deliver the stated number of buses to the stated destination

Delivery to London	20
Total Cost for all 20 buses	£52,000.00

The Supplier has provided the unit price for each size of order stated below.

The unit price below is sufficient to deliver the fully vehicle specification in full for each stated order size.

ALL PRICES BELOW ARE EXCLUSIVE OF VAT

Right Hand Drive	Subject to Schedul 3 Wrightbus letter t
Order quantity (vehicles):	50
Purchase Unit Price	£514,000.00
Total Price	£25,700,000.00

Hydrogen Bus Vehicles Procurement - Volume 3 (Financial submission template)

London Specification Buses - Double Deck

Bidder:

Wrightbus Limited

NOTE: The unit price below must be sufficient to deliver the fully vehicle specification in full for each stated order size. In cells F18 and G18 please provide the total cost of the full London specification includiong items detailed in section 8.9 and 24.6 of the specification. In cells F24 and G24 please provide a breakdown of the cost of those specification items only, this is for information purposes.

London Specification - Double Deck (excluding Base Vehicle Cost)

Order quantity (vehicles):	1	20
Purchase Unit Price	£28,509.00	£28,509.00
Total Price	£28,509.00	£570,180.00

London Specification - Bus Safety Standards Features - Specification Items 8.9 and 24.6

Order quantity (vehicles):	1	20	
Purchase Unit Price	£4,723.00	£4,723.00	* Refer to supplementary notes
Total Price	£4,723.00	£94,460.00	

Supplementary Notes

With respect to the Bus Safety Standards outlined in 8.9 there is some uncertainty as to the exact specification of the countermeasures identified. During a meeting on the 30th July it was discussed that Wrightbus wanted to be flexible to ensure that the Fuel Cell Electric Bus meets the latest safety standards, but that until this was defined in more detail this section was difficult to cost accurately without pricing in uncertainty. It was agreed that Wrightbus would cost these countermeasures against a set of defined assumptions, and that once the detailed specification for the Bus Safety Standard is available these assumptions will be reviewed on an open book basis. The following bullet point list defines the assumptions the parties have agreed against each countermeasure.

Description	Contract Price
 Acoustic Vehicle Alerting System – this is a forward facing based sounder meeting all requirements of EU R eg 540/2014 Annex VIII, and will have uploadable sounds. 	Included.
2) Pedal confusion – provision has been made for the a halt brake system which requires the driver to press the brake following release of handbrake. Additionally a provision has been made to provide an icon with the drivers display indicating which pedal is being pressed, there is no provision for additional lights in the cab. Additionally a provision has been made for an internal sounder which provides a audible feedback on the proportion by which the throttle pedal is pressed.	First sentence only is included. Remainder is not included.
3) Flooring – a provision has ben made for metal encapsulated vinyl flooring.	Included.
 Interior Design – no provision has been made for changes internally. Any requested changes will be at an agreed cost. 	Included.
5) R unaway Vehicle – a provision has been made for a system to apply the pneumatic park brake when the driver gets out of his seat or opens cab door.	Included.
6) Direct and Indirect Vision – Provision has been made for one additional camera and one monitor to replace the nearside mirror. The monitor will be located in an agreed position, with no knock on changes to the vehicle. There has been no provision made for modifications to reduce drive blind spots and assault screen position / viewing angle. The price of the additional off side camera will be capped at the same price as the nearside camera.	Included except for off side camera not included.
7) As per Clause 31.10 of Specification, the bus will have the ability to communicate with the hydrogen fuelling station using an infra-red (IR) data connection complying to SAE J2799 IR standard. This has not been priced and any difference will be applied to the total cost of the bus. Supplier will supply prices to LBSL within 14 days of contract award and prior to any approval which shall be provided within 14 days of receipt of the price.	Not included. Capped maximum price £3,500 per bus.
8) Blinds 26.1 and 26.2 of S pecification.	26.1 included, 26.2 not included.
9) Additional notices according to S pecification 25.2. Any additional notices required to comply with hydrogen vehicle type approval and exterior logos by project funding bodies (FCH-JU, EU, CEF, OLEV etc.), shall be provided by Wright Bus.	Not included.
For all items above that state "Not included", the parties agree that all prices including IR interface will be agreed on an open book basis.	Not included

30th November 2018



As the JIVE procurement draws to a conclusion it has become clear that the co-ordination of the three cities approval process is becoming a challenge. Each city cannot give commitment for the order until it has completed its governance. However, without the commitment of the others each city can only prepare its business case with figures based solely on their volume not the combined volume. Clearly this negates the price advantage derived from the consortium approach originally embarked up.

In an effort to allow each city to present the project in the most favourable light Wrightbus are prepared to commit to each city that it will honour the price of the 50 bus order for each city, irrespective of decision or commitment from the other cities. Wrightbus are taking this risk as a sign of its commitment to the JIVE project, and the role of fuel cell electric buses as part of the UK's zero emission future.

I will circulate this letter to both the teams in Aberdeen and Birmingham, so that they may to reflect the lower price (based on 50 vehicles) in their respective business cases.

I should also note the further potential upside that could be obtain should Brighton obtain its funding and be ready to order in a similar timescale to the JIVE 1 cities. If this can be achieved Wrightbus will be able to reduce the price based on the increased volume, as indicating in our BAFO submission.

I trust that the commitments Wrightbus are taking, as set out in this letter, will be viewed positively and will allow Transport for London to reduce a level of uncertainty on the price of the vehicle.



Please do not hesitate to contact me if you have any questions.

PARTICULARS

Delivery Date and Time of the first vehicle:	Week commencing 20 January 2020
Delivery Location:	Metroline Perivale Bus Garage Alperton Lane Greenford Middlesex UB6 8AA
Service Levels for the Vehicles and Services:	As per Specification.
Commencement Date:	As per Call Off Contract Award Date
Charges:	As per Pricing Schedule.

DELIVERY PLAN

The pre and post vehicle delivery inspection examinations tests and Vehicle Acceptance Process as per LBSL standard and Metroline processes and procedures shall apply.

Hydrogen Bus Delivery Schedule

	W/C	Bus number	Other Information
	11/03/2019		Evidence for payment
	18/03/2019		Evidence for payment
	25/03/2019		Evidence for payment
	01/04/2019		Evidence for payment
	08/04/2019		Evidence for payment
	15/04/2019		Evidence for payment
	22/04/2019		Evidence for payment
	29/04/2019		Evidence for payment
	06/05/2019		Evidence for payment
	13/05/2019		Evidence for payment
	20/05/2019		Evidence for payment
	27/05/2019		Evidence for payment
	03/06/2019		Evidence for payment
	10/06/2019		Evidence for payment
	17/06/2019		Evidence for payment
	24/06/2019		Evidence for payment
	01/07/2019		Evidence for payment
			Evidence for payment
			Evidence for payment
	22/07/2019		Evidence for payment
	29/07/2019		Evidence for payment
	05/08/2019		Evidence for payment
	12/08/2019		Evidence for payment
	19/08/2019		Evidence for payment
	26/08/2019		Evidence for payment
	02/09/2019		Evidence for payment
	09/09/2019		Evidence for payment
	16/09/2019		Evidence for payment
	23/09/2019		Evidence for payment
	30/09/2019		Evidence for payment, Chassis build stage
	07/10/2019		Evidence for payment
	14/10/2019		Evidence for payment
	21/10/2019		Evidence for payment
	28/10/2019		Evidence for payment
	04/11/2019		Evidence for payment
	11/11/2019		Evidence for payment
	18/11/2019		Evidence for payment
	25/11/2019		Evidence for payment
	02/12/2019		Evidence for payment
	09/12/2019		Evidence for payment
	16/12/2019		Evidence for payment
			Evidence for payment
	00/04/0000		Evidence for payment
	06/01/2020		Evidence for payment
	13/01/2020	1	
	20/01/2020		
	03/02/2020	2	HPS Fully Operational
	10/02/2020	2	
>	17/02/2020	3	
/er	24/02/2020	4	
eli	02/03/2020	6	Planned phased route operation commonces
D	02/03/2020	7.8	
sus	16/03/2020	9 10	
Ш	23/03/2020	11 12	
	30/03/2020	13.1/	
	06/04/2020	15,14	
	13/04/2020	17 18	
	20/04/2020	19.20	<u> </u>

FORM OF ACCEPTANCE CERTIFICATE

Metroline version or as amended this version is also acceptable to Wrightbus.

To:

[Date]

ACCEPTANCE CERTIFICATE

We refer to this Call-Off Purchase Agreement dated [] between [] and [] (this Call-Off Purchase Agreement). Terms defined in this Call-Off Purchase Agreement shall have the same meanings when used in this document.

We confirm that with effect from the Acceptance Date for each Vehicle specified we have accepted those Vehicles for purchase under this Call-Off Purchase Agreement in accordance with this Call-Off Purchase Agreement.

Vehicles	Acceptance Date	
[Specify Vehicle and index number]]]

]

1

Signed for and on behalf of

[

Spare Parts Ordering and Delivery Procedure

See Clause 8 of the Call Off Agreement for terms and conditions.

The parties agree that the Parts Assurance Package covers the driveline. The driveline is defined as all parts between (and including) the hydrogen refuelling nozzle and the drive axle. This includes hydrogen pipe work, valves, tanks, fuel cell, air intake, balance of plant, radiators, fans, dc-dc, hv distribution, HEV battery, inverters, and drive axle. The brake resistor is included. The heating and AC system is not.

Goods are to be delivered to the address on Schedule 4 of this Call Off Agreement.

Spare parts prices are as listed in insert Volume 3 Pricing Schedule - Annex B Parts Pricing
Volume 3 Pricing Schedule – Annex B Preface to Parts Pricing

Spare Parts Pricing

4

The following spare parts price list has been developed based on the current Bill of Materials. The parts listed and the associated pricing has been provided as requested for information purposes only. Both the parts used and the parts price are subject to change due to final build specification and volume of vehicles sold.

The parts do not include VAT or delivery.
SCHEDULE 8

Vehicle Warranty and Spare Parts Warranty

Warranty shall be as stated in the Pricing Schedule.