



FRAMEWORK SCHEDULE 2: SPECIFICATION

PART A - SERVICES

SPECIFICATION FOR THE SUPPLY OF MEDALS AND INSIGNIA

Part 1 of 4 (Lots 1 to 25)

1 Foreword

- 1.1 This specification, which will form part of the contract, sets out the Central Chancery of the Orders of the Knighthood (CCOK) and the Cabinet Office requirement for the supply of medals and insignia which are presented by, or on behalf of The Queen at various times throughout the year.

2 Background

- 2.1 CCOK is the department within The Queen's household which is responsible for state insignia. Up to 28 investitures are held annually at Buckingham Palace, in Edinburgh or Windsor castle; approximately 110 people attend to receive their insignia on each occasion.
- 2.2 CCOK/ Cabinet Office does not guarantee to place orders for work with particular Successful Supplier/s, but as an indication of the likely amount of work involved, past figures for the numbers of insignia and medals awarded in recent years is attached at Appendix A.
- 2.3 Each order placed with the Successful Supplier/s will constitute a separate contract which both parties agree will be governed by the terms and conditions agreed as part of the framework arrangement.

3 The Requirement

- 3.1 The Successful Supplier/s will be required to supply, to the required specification, insignia and medals, ribbons, boxes and anything else specified in Schedule 2 Specification.
- 3.2 Successful Supplier/s should suggest ways in which quality and value for money might be maximised over the duration of the contract. Working methods and controls must be documented and enforced to provide confidence that the results meet the required standards specified in Schedule 2 Specification.

4 Timescales

- 4.1 Time is of the essence to the CCOK and insignia and medals must be available for award within the agreed timescales in line with investiture calendar. It is therefore vital that Potential Providers give realistic and achievable timescales in their bids for the production and delivery of each medal they would be prepared to supply.

5 Price

- 5.1 Please refer to Attachment 11 Supplier Price and Lead Time Template
- 5.2 Price refers to the tendered price for the successful Lots bid for.

6 Variations

- 6.1 No variation to the Framework Agreement including all Medals and Insignia specified in Schedule 2 Specification or the Call Off Contract will be permitted unless this has been agreed to in writing by CCOK / Cabinet Office.

7 Reports

- 7.1 The Authority may request from the Successful Supplier(s) written reports on Medals and Insignia procured under the Framework Agreement. Where it is deemed reasonable the Successful Suppliers should provide the reports including the data requested within the timescales requested by the Authority.

8 Maintenance / Repairs

- 8.1 Following any agreed guarantee period for the insignia / medals, any repairs etc. required will be requested from the Successful Supplier/s who supplied the relevant insignia and medals. CCOK must be notified and have agreed to the cost prior to any work being undertaken.

9 Quality Requirements and Quality Plans

- 9.1 Successful Supplier(s) must provide details of named contact(s) within their organisation who will be responsible for and have the appropriate authority to deal with any problems / issues related to the production / delivery of insignia / medals. These include issues such as (but not limited to) defective medals / insignia, delivery etc.

10 Monitoring Arrangements

- 10.1 Should the standard of insignia and medals be, in the opinion of CCOK not be to the standard specified in Schedule 2 Specification, the relevant contractor will be informed and given the opportunity to rectify the defect. If the Successful Supplier(s) cannot rectify the errors within the time required the CCOK will have the option to obtain the goods from another source and charge any additional costs to the contractor.

11 Ownership

- 11.1 Ownership of the insignia / medals will not pass to CCOK / Cabinet Office until it has been delivered and accepted by an authorised member of CCOK. CCOK / Cabinet Office must receive two days' notice of delivery date prior to any delivery.

12 Payments Terms

- 12.1 Successful Supplier/s should invoice CCOK one month in arrears, giving details of the items supplied, their unit costs, total costs, any other costs and VAT as appropriate. CCOK / Cabinet Office will pay within 30 days of receipt of valid invoices, which the Contracts Manager has authorised as being legitimate providing the goods are in a satisfactory condition.
- 12.2 Invoices should be sent to CCOK at the address below:

Lt Col Michael Vernon
Secretary
Central Chancery of the Orders of Knighthood
St James's Palace
London
SW1A 1BH

13 Medal/Insignia Specifications and Samples

- 13.1 Individual specifications will be provided to the Successful Supplier/s for each medal and insignia.
- 13.2 After Award, Successful Supplier/s will, from time to time, be asked to provide samples of medals and insignia as part of the further competition procedure in addition for details of lead-time to provide the samples.

Appendix A
Historical Quantity of Medals and Insignia procured between 2012 and 2014.

Medal Insignia	Ordered in 2012	Ordered in 2013	Ordered in 2014
O.M. Civ. (M)	1	1	0
O.M. Civ. (F)	1	0	0
G.C.B. Mil. Collar (M)	0	2	0
G.C.B. Mil. Collar (F)	0	0	0
G.C.B. Mil. (M)	2	2	1
G.C.B. Mil. (F)	0	0	0
K.C.B. Mil.	2	2	6
D.C.B. Mil.	0	0	0
C.B. Mil. (M)	16	12	8
C.B. Mil. (F)	0	0	0
G.C.B. Civ. Collar (M)	0	0	2
G.C.B. Civ. Collar (F)	2	0	1
G.C.B. Civ. (M)	2	1	1
G.C.B. Civ. (F)	2	1	1
K.C.B. Civ.	4	4	4
D.C.B. Civ.	0	2	1
C.B. Civ. (M)	6	16	10
C.B. Civ. (F)	0	6	6
G.C.M.G. Collar (M)	1	1	0
G.C.M.G. Collar (F)	0	4	0
G.C.M.G. (M)	4	3	2
G.C.M.G. (F)	0	1	2
K.C.M.G.	3	24	14
D.C.M.G.	2	2	1
C.M.G. (M)	36	32	16
C.M.G. (F)	8	12	4
Knights Bachelor	90	80	75
I.S.O. (M)	0	0	0
I.S.O. (F)	0	0	0
C.H. (M)	0	0	6
C.H. (F)	0	0	2
G.B.E. Mil. (M)	0	0	0
G.B.E. Mil. (F)	0	0	0
K.B.E. Mil.	0	3	3
D.B.E. Mil.	0	0	0
C.B.E. Mil. (M)	18	33	40
C.B.E. Mil. (F)	0	0	5
O.B.E. Mil. (M)	50	50	75
O.B.E. Mil. (F)	0	0	0

M.B.E. Mil. (M)	140	100	175
M.B.E. Mil. (F)	0	0	0
G.B.E. Collar (M)	0	0	0
G.B.E. Collar (F)	0	0	0
G.B.E. Civ. (M)	2	0	2
G.B.E. Civ. (F)	0	0	0
K.B.E. Civ.	13	18	8
D.B.E. Civ.	25	40	40
C.B.E. Civ. (M)	262	187	130
C.B.E. Civ. (F)	101	83	80
O.B.E. Civ. (M)	400	350	350
O.B.E. Civ. (F)	240	250	300
M.B.E. Civ. (M)	800	400	600
M.B.E. Civ. (F)	750	250	300
G.C.V.O. Collar (M)	0	0	0
G.C.V.O. Collar (F)	0	0	0
G.C.V.O. (M)	3	0	0
G.C.V.O. (F)	0	0	0
K.C.V.O.	8	14	10
D.C.V.O.	4	2	2
C.V.O. (M)	20	15	16
C.V.O. (F)	5	3	6
L.V.O. (M)	33	28	25
L.V.O. (F)	10	12	10
M.V.O. (M)	44	40	30
M.V.O. (F)	20	15	25
R.V.M. Gold (M)	0	0	5
R.V.M. Gold (F)	0	0	15
R.V.M. Silver (M)	0	15	15
R.V.M. Silver (F)	0	6	0
R.V.M. Bronze (M)	0	0	0
R.V.M. Bronze (F)	0	0	0
R.V.M. Hon. Gold (M)	0	0	0
R.V.M. Hon. Gold (F)	0	0	0
R.V.M. Hon. Silv. (M)	0	0	0
R.V.M. Hon. Silv. (F)	0	0	0
R.V.M. Hon. Bron. (M)	0	0	0
R.V.M. Hon. Bron. (F)	0	0	0
Bar to R.V.M. Silver	0	0	0
R.V.Chain (M)	0	0	0
R.V.Chain (F)	0	0	0
DSO	8	8	8
QPM	51	52	50

QFSM	17	15	16
QASM	9	7	8
BEM (M)	318	325	320
BEM (F)	405	374	374
BEM Mil	6	0	0
BEM Bar	1	0	0
QGM	14	8	10
GC	0	1	1
GM	3	0	0
Lord Lt NI	1	0	0
Lord Lt Scotland	0	0	0
Lord Lt Wales	0	0	0
Lord Lt England	0	1	0
ISM	727	752	852

Appendix B
List of Medals and Insignia

Note: Potential Providers may bid for any or all the Medals/Insignia listed.

Lot No.	Insignia/Medal	Maximum Number of Potential Providers
The Order of the Bath Military Division		
1	GCB Badge & Star (Gent) - Military	3
2	GCB Badge & Star (Lady) - Military	3
3	GCB Collar (Lady) - Military	3
4	DCB Badge & Star - Military	3
5	KCB Badge & Star - Military	3
6	CB Badge (Gent) - Military	3
The Order of the Bath Civil Division		
7	GCB Collar with Badge Appendant (Gent) - Civilian	3
8	GCB Collar with Badge Appendant (Lady) - Civilian	3
9	GCB Badge & Star (Gent) - Civilian	3
10	GCB Badge & Star (Lady) - Civilian	3
11	DCB Badge & Star - Civilian	3
12	KCB Badge & Star - Civilian	3
13	CB Badge (Lady) - Civilian	3
14	CB Badge (Gent) - Civilian	3
The Order of St Michael & St George		
15	GCMG Collar (Lady)	3
16	GCMG Collar (Gent)	3
17	GCMG Badge & Star (Lady)	3
18	GCMG Badge & Star (Gent)	3
19	DCMG Badge & Star	3
20	KCMG Badge & Star	3
21	CMG Badge (Lady)	3
22	CMG Badge (Gent)	3
The Royal Victorian Order		
23	GCVO Badge & Star (Lady)	3
24	GCVO Badge & Star (Gent)	3
25	DCVO Badge & Star	3
26	KCVO Badge & Star	3
27	CVO Badge (Lady)	3
28	CVO Badge (Gent)	3
29	LVO Badge (Lady)	3
30	LVO Badge (Gent)	3
31	MVO Badge (Lady)	3
32	MVO Badge (Gent)	3
33	RVM Gold (Lady)	3
34	RVM Gold (Gent)	3
35	RVM Silver (Lady)	3
36	RVM Silver (Gent)	3
37	Honorary RVM Gold (Lady)	3
38	Honorary RVM Gold (Gent)	3
39	Honorary RVM Silver (Lady)	3
40	Honorary RVM Silver (Gent)	3
41	Bar to the Royal Victorian Medal	3
The Order of the British Empire Military Division		

42	GBE Badge & Star (Gent) - Military	3
43	GBE Badge & Star (Lady) - Military	3
44	DBE Badge & Star - Military	3
45	KBE Badge & Star - Military	3
46	CBE Badge (Lady) - Military	3
47	CBE Badge (Gent) - Military	3
48	OBE Badge (Gent) - Military	3
49	MBE Badge (Gent) - Military	3
50	BEM Badge - Military	3
The Order of the British Empire Civil Division		
51	GBE Badge & Star (Gent) - Civilian	3
52	GBE Badge & Star (Lady) - Civilian	3
53	DBE Badge & Star - Civilian	3
54	KBE Badge & Star - Civilian	3
55	CBE Badge (Lady) - Civilian	3
56	CBE Badge (Gent) - Civilian	3
57	OBE Badge (Lady) - Civilian	3
58	OBE Badge (Gent) - Civilian	3
59	MBE Badge (Lady) - Civilian	3
60	MBE Badge (Gent) - Civilian	3
61	BEM Badge (Lady) - Civilian	3
62	BEM Badge (Gent) - Civilian	3
The Order of the Companions of Honour		
63	CH Badge (Lady)	3
64	CH Badge (Gent)	3
Knights Bachelor		
65	Knight Bachelor's Badge	3
The Distinguished Service Order		
66	DSO Badge	3
Queen's Gallantry Medals		
67	Queen's Gallantry Medal (Lady)	3
68	Queen's Gallantry Medal (Gent)	3
69	Bar to Queen's Gallantry Medal	3
70	George Cross (Lady)	3
71	George Cross (Gent)	3
72	George Medal (Lady)	3
73	George Medal (Gent)	3
Imperial Service Order		
74	Imperial Service Medal	3
Queen's Medals		
75	Queen's Fire Service Medal	3
76	Queen's Police Service Medal	3
77	Queen's Ambulance Service Medal	3
78	Ad Hoc Medals and Insignia	3

Appendix C
Specifications of Medals and Insignia (RM3771)

THE ORDER OF THE BATH

Lot 1 - GCB Badge and Star (Gent) Military

General Description:

Badge & Star consisting of

- (a) Top Ribbon Ring
- (b) Cross consisting of
 - (i) Cross
 - (ii) Lions
 - (iii) Wreath
 - (iv) Circle
- (c) Design
- (d) Star

Ribbon

- (e) Full size Investiture sash
- (f) Half size Evening sash
- (g) Miniature Width Neck Ribbon

Case

- (h) Outer case
- (i) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt for sash
<i>Diameter of Wire</i>	3.20 mm
<i>Outside Diameter of ring</i>	20 mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental piece at the top of the Cross (b) (i).

(b)(i) Cross

<i>Design</i>	Maltese Cross of four white enamelled sections interspersed with four silver gilt Lions and three silver gilt Imperial Crowns to centre, enamelled wreath and ribbon.
<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width</i>	81.0 mm
<i>Height</i>	85.0 mm including the ornamental hallmark quality sterling silver gilt leaf and scroll motif top.
<i>Thickness</i>	Each side 1.50 mm
<i>Manufacture</i>	Stamped from one Die in two pieces, then soldered together, filed and buffed both sides vitreous enamelled white.
<i>Finish</i>	Polish edges and gilt.

(b)(ii) Lions

<i>Quantity</i>	4
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	16 mm
<i>Height</i>	12mm
<i>Manufacture</i>	Casting fittings attached to side of Cross by means of a plate.

(b) (iii) Wreath

Description Two of these with ribbon scroll ICH DIEN
Material 18ct yellow gold
Thickness Each side 0.70 mm
Manufacture Stamped from Die and saw pierced to shape
vitreous enamelled with green leaves, red berries
and blue scroll.

(b)(iv) Circle

Description Two of these inside wreath with lettering
reading: TRIA JUNCTA IN UNO.
Material 18ct yellow gold
Thickness Each side 0.70 mm
Manufacture Stamped from Die and saw pierced to shape
to fit inside bezel on wreath vitreous enamel
red around letters and white in the centre
Finish Polished and gilt.

(c) Design

Description The emblem in the centre of each side consisting
of three Imperial Crowns and a Rose, Thistle and
Shamrock
Material Hallmark quality sterling silver
Thickness Each side 1.30 mm
Manufacture Stamped from Die and saw pierced to shape
fixed to centre by means of pegs
Finish Polished and gilt
Total weight approximately 120.0 grams.

(d) Star

Description This consists of an eight pointed Star mounted
on the centre a Maltese Cross, applied to the
centre a wreath and ribbon scroll with the
lettering ICH DIEN. In the centre of the wreath
a lettered circle border reading TRIA JUNCTA IN
UNO. Applied to the centre of the lettered border
an engine turned disc with three Imperial Crowns,
attached to these is a joint and catch soldered to
the back of the Star with a pin attachment.
Materials Back Star hallmark quality sterling silver.
Height 100.0 mm
Width 91.0 mm
Thickness 1.85 mm

<i>Maltese Cross</i>	On top of Star in hallmark quality sterling silver gilt
	<i>Height</i> 61.0mm
	<i>Width</i> 61.0 mm
	<i>Thickness</i> 1.5 mm
<i>Wreath</i>	18ct yellow gold
	<i>Height</i> 49.0mm
	<i>Width</i> 36.0mm
	<i>Thickness</i> 0.7 mm
<i>Ribbon Scroll</i>	ICH DIEN 18ct yellow gold. Silver joint and catch. 9ct yellow gold pin.
<i>Manufacture</i>	All stamped from Dies saw pierced, filed and buffed to shape. Vitreous enamel used, separate parts attached by chenier, facets on Star cut up by hand to leave bright.
<i>Finish</i>	All parts polished, back Star left silver, other parts gilt. Total weight approximately 136.0 grams.

RIBBONS

(e) Full Size Investiture Sash

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	103.0 mm
<i>Finished Length</i>	1355.0 mm
<i>Construction</i>	Hook and eye swivel fastening. Bow at base of sash and ends fringed, Badge attached.

(f) Half Size Evening Sash

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	103.0 mm
<i>Finished Length</i>	660.0 mm
<i>Construction</i>	Hook and eye, swivel fastening. Bow at base of sash and ends fringed, Badge attached.

(g) Miniature Width Neck Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	15.0 mm
<i>Finished Length</i>	485.0 mm
<i>Construction</i>	Hook and eye, swivel fastening

CASE

(h) Outer Case

External

Dimensions 300.0 mm x 167.0 mm

Construction

Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters GCB Mily, gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support insert (i).

(i) Insert

Dimensions

To fit inside (h) snugly on the runners

Construction

To be padded and covered with cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbons folded beneath the block. Inside lid to be padded in white satin.





THE ORDER OF THE BATH

Lot 2 - GCB Badge and Star (Lady) Military

General Description:

Badge & Star consisting of

- (a) Top Ribbon Ring
- (b) Design
- (c) Star

Ribbon

- (d) Full size Investiture sash
- (e) Miniature Width Neck Ribbon

Case

- (f) Outer case
- (g) Insert

BADGE

(a) Top Ribbon Ring for attaching to Collar

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of Wire</i>	3.20 mm
<i>Outside Diameter of ring</i>	17 mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached inside tube soldered to ornamental piece at top of the Cross (b)(i).

(b)(i) Cross

<i>Design</i>	Maltese Cross of four white enamelled sections interspersed with four silver gilt Lions and three silver gilt Imperial Crowns to centre, enamelled wreath and ribbon.
<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width</i>	63.7
<i>Height</i>	70.0 mm including the ornamental hallmark quality sterling silver gilt leaf and scroll motif top.
<i>Thickness</i>	4.6mm at centre, reducing to 2.0mm at joint with ball.
<i>Manufacture</i>	Stamped from two dies in one piece, filed and buffed both sides vitreous enamelled white.
<i>Finish</i>	Polish edges and gilt.

(b)(ii) Lions

<i>Quantity</i>	4
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Width</i>	12 mm
<i>Height</i>	9.5 mm
<i>Manufacture</i>	Casting fittings attached to side of Cross by means of a plate.

(b)(iii) Wreath

<i>Description</i>	Two of these with ribbon scroll ICH DIEN
<i>Material</i>	18ct yellow gold
<i>Thickness</i>	Each side 0.70 mm
<i>Manufacture</i>	Stamped from Die and saw pierced to shaped vitreous enamelled with green leaves, red berries and blue scroll.

(b)(iv) Circle

<i>Description</i>	Two of these inside wreath with lettering reading: TRIA JUNCTA IN UNO.
<i>Material</i>	18ct yellow gold
<i>Thickness</i>	Each side 0.70 mm
<i>Manufacture</i>	Stamped from Die and saw pierced to shape to fit inside bezel on wreath vitreous enamel red around letters and white in the centre
<i>Finish</i>	Polished and gilt.

(b) Design

<i>Description</i>	The emblem in the centre of each side consisting of three Imperial Crowns and a Rose, Thistle and Shamrock
<i>Material</i>	Hallmark quality sterling silver
<i>Thickness</i>	Each side 1.30 mm
<i>Manufacture</i>	Stamped from Die and saw pierced to shape fixed to centre by means of pegs
<i>Finish</i>	Polished and gilt. Total weight approximately 56 grams.

STAR

(d) Star

<i>Description</i>	This consists of an eight pointed Star mounted on the centre a Maltese Cross, applied to the centre a wreath and ribbon scroll with the lettering ICH DIEN. In the centre of the wreath a lettered circle border reading TRIA JUNCTA IN UNO. Applied to the centre of the lettered border an engine turned disc with three Imperial Crowns, attached to these is a joint and catch soldered to the back of the Star with a pin attachment.
<i>Materials</i>	Back Star hallmark quality sterling silver.
<i>Height</i>	83 mm
<i>Width</i>	76 mm
<i>Thickness</i>	1.85 mm

<i>Maltese Cross</i>	On top of Star in hallmark quality sterling silver gilt
	<i>Height</i> as per sealed pattern
	<i>Width</i> as per sealed pattern
	<i>Thickness</i> 1.5 mm
<i>Wreath</i>	18ct yellow gold
	<i>Height</i> as per sealed pattern
	<i>Width</i> as per sealed pattern
	<i>Thickness</i> 0.7 mm
<i>Ribbon Scroll</i>	ICH DIEN 18ct yellow gold. Silver joint and catch. 9ct yellow gold pin.
<i>Manufacture</i>	All stamped from Dies saw pierced, filed and buffed to shape. Vitreous enamel used, separate parts attached by chenier, facets on Star cut up by hand to leave bright.
<i>Finish</i>	All parts polished, back Star left silver, other parts gilt. Total weight approximately 110.0 grams.

RIBBONS

(d) Full Size Investiture Sash

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	56.5mm
<i>Finished Length</i>	865mm
<i>Construction</i>	Hook and eye swivel fastening bow at base of sash and ends fringed, Badge attached.

(e) Miniature Width Neck Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	15.0 mm
<i>Finished Length</i>	485.0 mm
<i>Construction</i>	Hook and eye, swivel fastening

CASE

(f) Outer Case

<i>External Dimensions</i>	285mm x 115mm
<i>Construction</i>	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged with sprung push button catch at side. The letters GCB (Mily) gold blocked in one line lengthways in the centre of the outside lid, two wooden runners in the base of the case to support insert (h). The word LADY gold blocked left hand corner lengthways.

(g) Insert

<i>Dimensions</i>	To fit inside (g) snugly on the runners
<i>Construction</i>	To be padded and covered with cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept Sash bow and Sash ribbon folded beneath the block inside lid to be padded in white satin.

THE ORDER OF THE BATH

Lot 3 - GCB Collar (Lady) Military

General Description:

Collar consisting of

- (a) Design
- (b) Centre Crown with ring and Badge

Badge consisting of

- (c) Top ring for attaching to Collar
- (d) Design

Case

- (e) Outer case
- (f) Insert

COLLAR

(a) Design

Material Hallmark quality sterling silver wire gilt

*Width of silver
gilt Crowns* 32.4 mm

*Height of silver
gilt Crowns* 21.3 mm

*Width of white
enamelled knot motifs* 37.15 mm

*Height of white
enamelled knot
motifs at centre* 18.75 mm

*Width of enamelled
emblem motifs at
centre to top of
staff* 27.65 mm

*Height of enamelled
emblem motifs at
centre to top of
staff* 22.00 mm

*Diameter of
connecting rings* 11 mm x 8.5mm oval

Finish The whole polished so that the join appears as an integral part of the assembly. Polish edges and gilt.

Manufacture Nine silver gilt Crowns connected to seventeen silver gilt and white vitreous enamelled knot motifs by four silver gilt rings soldered to each of the four corners for attaching to the white enamel motifs by four oval ring. The eight vitreous enamelled emblem motifs are constructed and attached with the same ring construction. Stamped in one double sided piece. Finished by hand.

(b) Centre Crown with ring for Badge

Material Hallmark quality sterling silver gilt.

*Width of silver
gilt Crown* 32.4 mm

*Height of silver
gilt Crown* 21.3 mm

Manufacture From the central Crown motif and oval silver gilt ring is soldered to the back of the Crown into which is attached an articulated hinged and jointed rings which opens and closes by rotating a small wheel situated below the round connecting ring. The Badge itself hooks into this attachment by means of the round silver gilt ring at the top of the Badge. Total weight of Collar approximately 350 grams.

Finish Ends of rings to be soldered together and the whole polished so that the join appears as an integral part of the assembly. Polish edges and gilt.

BADGE

(c) Top Ribbon Ring for attaching to Collar

Material Hallmark quality sterling silver wire gilt
Diameter of Wire 3.20 mm
Outside Diameter of ring 17 mm
Finish Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture Attached inside tube soldered to ornamental piece at top of the Cross (b)(i).

(d)(i) Cross

Design Maltese Cross of four white enamelled sections interspersed with four silver gilt Lions and three silver gilt Imperial Crowns to centre, enamelled wreath and ribbon.
Material Hallmark quality sterling silver gilt.
Width 63.7
Height 70.0 mm including the ornamental hallmark quality sterling silver gilt leaf and scroll motif top.
Thickness 4.6mm at centre, reducing to 2.0mm at joint with ball.
Manufacture Stamped from two dies in one piece, filed and buffed both sides vitreous enamelled white.
Finish Polish edges and gilt.

(d)(ii) Lions

Quantity 4
Material Hallmark quality sterling silver gilt
Width 12 mm
Height 9.5 mm
Manufacture Casting fittings attached to side of Cross by means of a plate.

(d)(iii) Wreath

Description Two of these with ribbon scroll ICH DIEN
Material 18ct yellow gold
Thickness Each side 0.70 mm
Manufacture Stamped from Die and saw pierced to shaped

vitreous enamelled with green leaves, red berries and blue scroll.

(d)(iv) Circle

<i>Description</i>	Two of these inside wreath with lettering reading: TRIA JUNCTA IN UNO.
<i>Material</i>	18ct yellow gold
<i>Thickness</i>	Each side 0.70 mm
<i>Manufacture</i>	Stamped from Die and saw pierced to shape to fit inside bezel on wreath vitreous enamel red around letters and white in the centre
<i>Finish</i>	Polished and gilt.

(e) Design

<i>Description</i>	The emblem in the centre of each side consisting of three Imperial Crowns and a Rose, Thistle and Shamrock
<i>Material</i>	Hallmark quality sterling silver
<i>Thickness</i>	Each side 1.30 mm
<i>Manufacture</i>	Stamped from Die and saw pierced to shape fixed to centre by means of pegs
<i>Finish</i>	Polished and gilt. Total weight approximately 56 grams.

CASE

(f) Outer Case

<i>External Dimensions</i>	285mm x 215mm x 35mm
<i>Construction</i>	Hardwood oval frame covered with black Rexene. Hinged front opening with two hinges with sprung push button catch at front. The letters GCB (Mily), gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners in the base to support insert (f).

(g) Insert

<i>Dimensions</i>	To fit inside (e) snugly on the runners
<i>Construction</i>	To be padded and covered with cream velvet with indentations in the shape of the Collar and Badge and provision at the back of the block for half of the Collar to fit beneath the block. Inside lid to be padded with white satin. The top section of the Collar to be protected by a padded rim.





THE ORDER OF THE BATH

Lot 4 - DCB Badge & Star Military

General Description:

Badge & Star comprising:

- a) Connecting ring
- b) Badge consisting of
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2
 - (iv) Centre mount 3
 - (v) Lions.
- c) Star consisting of
 - (i) Star
 - (ii) Wreath
 - (iii) Centre Mount 1
 - (iv) Centre Mount 2
 - (v) Scroll
 - (vi) Backplate

Ribbon

- d) Bow
- e) Miniature width neck Ribbon

Case

- f) Outer Case
- g) Insert

BADGE

a) **Connecting ring:** 11.0 mm diameter in 1.4mm wire.

Material: Hallmark quality Sterling silver.

Bright polished, and gold plated.
The connecting ring is closed but not soldered.

b) **Badge**

(i) **Cross**

Design Dovetailed, Maltese type with spherical balls on eachpoint. A ring 6mm diameter is fixed to the top of the fancy leaf scroll mounted in and across the vee of the top dovetail, which extends above the line of the uppermost points and balls. The recessed enamelling fields, back and front, have an inner line paralleling the outer edges of the arms.

Width 53.0mm

Height 60mm including top ring.

Thickness 4mm at centre of vee, 4mm balls.

Material Hallmark quality Sterling silver.

Manufacture Stamped in one double sided piece, fading from centre to edges and ends. Edges equilateral apex shape. All clipped, carefully shaped. Centre opened to accept Centre Mounts. Enamelled both sides in opaque vitreous white enamel, stoned to expose inner parallel line. Splashes and impurities removed, polished and hard gold plated.

(ii) **Centre Mount 1**

A pair of interlocking circular wreaths front and back, with scroll at bottom bearing motto ICH DIEN.

Width 20.7mm

Height 25.0 mm

Material 18ct Hallmarking quality yellow gold.

Manufacture Stamped, pierced, silver collar soldered behind to fit cross centre. Leaves of wreath vitreous enamelled green with vermilion berries, vitreous opaque blue enamel background to motto. Gold polished, not plated.

(iii) Centre Mount 2

A circular domed centreplate with enamel fields bearing wording TRIA JUNCTA IN UNO, interspersed with stars on outer circle, centre plane has three areas spaced to appear behind Centre Mount 3 when fitted.

Size 16mm diameter, to fit within collar.
Material 18ct Hallmarking quality yellow gold.
Manufacture Stamped, cut to fit corresponding collars on wreaths. Drilled to accept fixings of Centre Mount 3. Background to outer circle wording in, centre plane white, with three small red areas therein. All in opaque vitreous enamel.

(iv) Centre Mount 3

A three crown motif embodying the rose, thistle and shamrock and leaves of the three crowns joined.

Width 9mm.
Height 13mm.
Material 18ct Hallmark quality yellow gold.
Manufacture Stamped and pierced in great detail so that red of centre areas shew through ribs of each crown. Three silver pegs in fine wire soldered on back of motif to coincide with drilled centre plate for fixing. Polished not gilded. Highlighted.

(v) Lions

Four three dimensional lions, with one paw raised, standing on three legs on a base plate to fit against the centre circle between each of the four arms, aligned anti-clockwise with head turned left, facing frontwards.

Width 9mm
Height 9mm
Material Hallmark quality Sterling silver.
Manufacture Cast, pierced, slotted between base of arms. Bright gold plated.
Weight To match Sealed Pattern

STAR

(c) Star

	A broad armed cross, Maltese style, with battlemented ends. Between each arm and extending more than half way is a fan shaped infill, stepped end and pointed centre.
<i>Width</i>	67mm.
<i>Height</i>	67mm.
<i>Thickness</i>	2mm.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Stamped in one piece, slightly domed. Clipped to shape and edges carefully filed and the seven battlements evenly separated. All irregularities removed.
<i>Obverse</i>	Each main arm is patterned in block formation with twelve vee channels from centre outwards, giving seven battlements, and ten lateral vees. Holes are drilled through at each cross vee with a 0.7mm drill. The centre is tapped for 6 B.A. thread to accept screw on the backplate. Each block is hand bright cut with twelve facets. The infills are treated similarly with five rows of blocks lengthwise and eleven laterally. Many of the blocks in the central area of the star will be obscured by the wreath (b) and centre mount (c), obviating the need for bright cutting.
<i>Reverse</i>	The back of the cross is brightly polished and each hole is flanked by hand punch, triangular rows separating arms and infills, the remainder with a diamond shape. A chenier joint is mounted 6mm in from the edge of the top arm and a C catch with a lift up safety lock in similar position on the lower arm.

(ii) Wreath

	An enamel recessed wreath consisting of some thirty leaves, fifteen each side in two rows meeting at the top, with two stalks at the bottom, fashioned to fit round the Centre Mount 1 and superimposed on the cross. Vitreous green enamel with vermillion at the root of each pair of leaves.
<i>Width</i>	39mm,
<i>Height</i>	38mm including tails.
<i>Thickness</i>	0.6mm.
<i>Material</i>	18ct. Hallmarking quality yellow gold.
<i>Manufacture</i>	Stamped in one piece, centre of wreath raised and the whole domed to fit contour of star. Edges cut and polished bright. Three pegs soldered to underside to secure to star through holes drilled therein.

(iii) Centre Mount 1

Raised 1mm above the inner edge of the wreath on a circular contiguous collar is the motto TRIA JUNCTA IN UNO pierced in fancy lettering on a band 3.4mm in width.

(iv) Centre Mount 2

A further step up is a circular collar enjoining three crowns in trefoil form, single crown at the top. The convex assembly is thus some 5mm proud of the cross surface, and 24mm in diameter. Behind the motto is a circular etched gold plate with raised flowers to separate each word; enamelled in translucent vitreous red. Within the red circle is a 14mm silver button bright cut in similar form as the star itself. Behind each of the three crowns a red patch will shew through to represent the cap.

Material

With the exception of the Sterling silver button all of the centre mount is in 18ct Hallmarking quality gold.

Manufacture

The assembly may be cast in one piece, or built up from separate stampings. To ensure the integrity of the lettering the enamel plate must be separate. The whole is fixed within the wreath by pegs or screws through the cross.

(v) Scroll

A scroll curved to fit over the tails of the wreath, with the words ICH DIEN laid across the cross immediately below the wreath. The back ground to the wording is opaque blue vitreous enamel.

Length

37mm.

Height

8mm.

Thickness

1.25mm.

Material

18ct Hallmark quality yellow gold.

Manufacture

Struck in two halves and curved to fit over the tails of the wreath and the general contour of the cross, with two silver pegs soldered to the back of each piece to coincide with holes appropriately drilled in the star for fixing. As these pegs are not hidden they are neatly looped polished and burnished so that they are not prominent or snag.

(vi) Backplate

A shallow domed circular plate 36mm in diameter, with a 6 BA. thread soldered centrally will conceal the many fixings of the central assembly. Brightly polished silver.

Material: Hallmark quality Sterling silver.

Pin

Length 60mm long 2.35mm thick in hard sterling silver *Joint*

A silver joint with spring plate and outside tubes to match pin jointing tube, is soldered behind the top arm.

Catch A half round C catch with lift up plate on chenier joint sprung against the underside of the pin to prevent depression, as a safety provision.

Weight To match Sealed Pattern

RIBBON

(d) Bow

Material Silk
Colour Crimson
Width or ribbon 45.00 mm
Bow width 87.0 mm
Length of tails 100mm

Bow hand stitched and attached to a metal ribbon brooch, gold plated 45mm wide x 15mm deep with a safety catch fitting to hold the pin.

CASE

e) Outer Case

Outer Dimensions L22.cm x W11.2cm x D4.cm

Construction Hinged along length of case, sprung catch to close case. Hardwood frame covered with black rexine. Letters D.C.B. MILY, gold blocked on centre of lid. In addition the letter 'L' is placed in the bottom left corner of the case. Two runners in the base of the case to support insert (f). Inside lid to be padded and lined with white satin.

(f) Insert

Dimensions To fit inside (e) snugly on the runners
Construction To be padded and covered with cream velvet with indentations in the shape of the Star and slot above to take the brooch of the bow ribbon.

underneath. Lower Half - to have a cut-out slot to accept the pin of the star.



THE ORDER OF THE BATH

Lot 5 - KCB Badge & Star Military

General Description:

Badge & Star comprising:

- a) Top ribbon ring, + connecting ring.
- b) Badge consisting of
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2
 - (iv) Centre mount 3
 - (v) Lions.
- c) Star consisting of
 - (i) Star
 - (ii) Wreath
 - (iii) Centre Mount 1
 - (iv) Centre Mount 2
 - (v) Scroll
 - (vi) Backplate

Ribbon

- a) Full Size Investiture Ribbon
- b) Miniature width neck Ribbon

Case

- a) Outer Case
- b) Insert

BADGE

- a) **Top Ribbon Ring** A fancy broad Oak Leaf patterned ring, fitting through a round wire ring, which in turn fits loosely through the top chenier of the badge cross, for a flexible arrangement.

Width: 5/16 inch
Diameter: 13/16 inch outside.
Thickness: 0.085 inches.

Connecting ring: 9/16 inch diameter in 0.080 inch wire.

Material: Hallmark quality Sterling silver.

The broad patterned ring is cast, the connecting ring round Wire. They are bright polished, and gold plated. The connecting ring is closed but not soldered.

- b) **Badge**

- (i) **Cross**

Design Dovetailed, Maltese type with spherical balls on each point, mounted on 7/8 inch circular block. A fixed top chenier 1/4 inch in length spans the top of the fancy leaf scroll mounted in and across the vee of the top dovetail, which extends above the line of the uppermost points and balls. The recessed enamelling fields, back and front, have an inner line paralleling the outer edges of the arms.

Width 2.5/16 inches.

Height 2.17/32 inches including scroll and chenier.

Thickness 5/32 inch, 3/16 inch balls.

Material Hallmark quality Sterling silver.

Manufacture Stamped in one double sided piece, fading from centre to edges and ends. Edges equilateral apex shape. All clipped, carefully shaped. Centre opened 3/4 inch circle to accept Centre Mounts. Enamelled both sides in opaque vitreous white enamel, stoned to expose inner parallel line. Splashes and impurities removed, polished and gold plated.

- (ii) **Centre Mount 1**

A pair of interlocking circular wreaths front and back, with scroll at bottom bearing motto ICH DIEN.

Width 1 inch.

Height including scroll, 1.1/8 inches.

Material 18ct Hallmarking quality yellow gold.

Manufacture Stamped, pierced, silver collar soldered behind to fit cross centre. Leaves of wreath vitreous enamelled green with vermilion berries, vitreous opaque blue enamel background to motto. Gold polished, not plated.

(iii) Centre Mount 2

A circular domed centreplate with enamel fields bearing wording TRIA JUNCTA IN UNO, interspersed with stars on outer circle, centre plane has three areas spaced to appear behind Centre Mount 3 when fitted.

Size 11/16 inch diameter, to fit within collar.
Material 18ct Hallmarking quality yellow gold.
Manufacture Stamped, cut to fit corresponding collars on wreaths. Drilled to accept fixings of Centre Mount 3. Background to outer circle wording in, centre plane white, with three small red areas therein. All in opaque vitreous enamel.

(iv) Centre Mount 3

A three crown motif embodying the rose, thistle and shamrock and leaves of the three crowns joined.

Width 7/16 inch.
Height 9/16 inch.
Material 18ct Hallmark quality yellow gold.
Manufacture Stamped and pierced in great detail so that red of centre areas shew through ribs of each crown. Three silver pegs in fine wire soldered on back of motif to coincide with drilled centre plate for fixing. Polished not gilded. Highlighted.

(v) Lions

Four three dimensional lions, with one paw raised, standing on three legs on a base plate to fit against the centre circle between each of the four arms, aligned anti-clockwise with head turned left, facing frontwards.

Width 7/16 inch.
Height 7/16 inch.
Material Hallmark quality Sterling silver.
Manufacture Cast, pierced, slotted between base of arms. Bright gold plated.
Weight To match Sealed Pattern

STAR

(i) Star

A broad armed cross, Maltese style, with battlemented ends. Between each arm and extending more than half way is a fan shaped infill, stepped end and pointed centre.

Width 3.1/16 inches.

Height 3.1/16 inches.

Thickness 0.095 inches.

Material Hallmark quality Sterling silver.

Manufacture Stamped in one piece, slightly domed. Clipped to shape and edges carefully filed and the seven battlements evenly separated. All irregularities removed.

Obverse Each main arm is patterned in block formation with twelve vee channels from centre outwards, giving seven battlements, and ten lateral vees. Holes are drilled through at each cross vee with a 0.029 inch drill. The centre is tapped for 6 B.A. thread to accept screw on the backplate. Each block is hand bright cut with twelve facets. The infills are treated similarly with five rows of blocks lengthwise and eleven laterally. Many of the blocks in the central area of the star will be obscured by the wreath (b) and centre mount (c), obviating the need for bright cutting.

Reverse The back of the cross is brightly polished and each hole is flunked by hand punch, triangular rows separating arms and infills, the remainder with a diamond shape. A chenier joint is mounted 5/16" in from the edge of the top arm and a C catch with a lift up safety lock in similar position on the lower arm.

(ii) Wreath

An enamel recessed wreath consisting of some thirty leaves, fifteen each side in two rows meeting at the top, with two stalks at the bottom, fashioned to fit round the Centre Mount 1 and superimposed on the cross.

Vitreous green enamel with vermillion at the root of each pair of leaves.

Width 1.13/16 inches,

Height 2 inches including tails.

Thickness 0.025 inches.

Material 18ct. Hallmarking quality yellow gold.

Manufacture Stamped in one piece, centre of wreath raised and the whole domed to fit contour of star. Edges cut and polished bright. Three pegs soldered to underside to secure to star through holes drilled therein.

(iii) Centre Mount 1

Raised $\frac{3}{32}$ inches above the inner edge of the wreath on a circular contiguous collar is the motto TRIA JUNCTA IN UNO pierced in fancy lettering on a band $\frac{5}{32}$ inches in width.

(iv) Centre Mount 2

A further step up is a circular collar enjoining three crowns in trefoil form, single crown at the top. The convex assembly is thus some $\frac{3}{16}$ inches proud of the cross surface, and $1.\frac{3}{32}$ inches in diameter. Behind the motto is a circular etched gold plate with raised flowers to separate each word; enamelled in translucent vitreous red. Within the red circle is an $\frac{11}{16}$ inch silver button bright cut in similar form as the star itself. Behind each of the three crowns a red patch will shew through to represent the cap.

Material

With the exception of the Sterling silver button all of the centre mount is in 18ct Hallmarking quality gold.

Manufacture

The assembly may be cast in one piece, or built up from separate stampings. To ensure the integrity of the lettering the enamel plate must be separate. The whole is fixed within the wreath by pegs or screws through the cross.

(v) Scroll

A scroll curved to fit over the tails of the wreath, with the words ICH DIEN laid across the cross immediately below the wreath. The back ground to the wording is opaque blue vitreous enamel.

Length

$1.\frac{9}{16}$ inches.

Height

$1\frac{1}{32}$ inches.

Thickness

0.050 inches.

Material

18ct Hallmark quality yellow gold.

Manufacture

Struck in two halves and curved to fit over the tails of the wreath and the general contour of the cross, with two silver pegs soldered to the back of each piece to coincide with holes appropriately drilled in the star for fixing. As these pegs are not hidden they are neatly looped polished and burnished so that they are not prominent or snag.

(vi) Backplate

A shallow domed circular plate 2 inches in diameter, with a 6 BA. thread soldered centrally will conceal the many fixings of the central assembly. Brightly polished silver.

Material: Hallmark quality Sterling silver.

Pin

Length 3.1/8 inches long, tapering from 5/16 inches to 1/8 inch in 0.065 inch special hard silver, edges cushioned, jointing tube soldered 5/32 from butt end, polished bright and gold plated.

Joint A silver joint with spring plate and outside tubes to match pin jointing tube, is soldered behind the top arm.

Catch A half round C catch with lift up plate on chenier joint sprung against the underside of the pin to prevent depression, as a safety provision.

Weight To match Sealed Pattern

RIBBON

a) Full Size Investiture Ribbon

Collar ribbon for threading through oak-leaved suspension ring, secured by hook and eye.

Colour Crimson

Overall Width 2 inches

Finished Length 34 inches (pointed ends)

Fastening Hook and eye (large)

b) Miniature width neck Ribbon

Colour Crimson

Overall Width 5/8 inch

Finished Length 23 inches

Fastening Hook at one end (within overall length, not protruding) and six loops on the other end to provide adjustable fastening.

CASE

a) Outer Case

Outer Dimensions
Construction

L22.cm x W11.2cm x D4.cm
Hinged along length of case, sprung catch to close case.
Hardwood frame covered with black rexine.
Letters K.C.B. MILY, gold blocked on centre of lid.
Two runners in the base of the case to support insert (b).
Inside lid to be padded and lined with white satin.

b) Insert

Dimensions
Construction

To fit inside case and sit on runners in the base.
To be padded and covered in cream velvet. Top Half -
to have an indentation in the shape of the cross with a
slot above the indentation to accept the ring mount and
with a cutout at the top to allow the ribbon to be folded
underneath. Lower Half - to have a cut-out slot to
accept the pin of the star.





THE ORDER OF THE BATH

Lot 6 - CB Badge (Gent) Military

General Description:

Badge comprising:

- a) Top ribbon ring.
- b) Badge consisting of
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2
 - (iv) Centre mount 3
 - (v) Lions.

Ribbon

- a) Full size Investiture Ribbon.
- b) Miniature width Neck Ribbon

Case

- a) Outer case.
- b) Insert.

BADGE

- a) **Top ribbon Ring** A 5/8 inch diameter reeded wire 0.105" thick circular ring.
Material Hallmark quality Sterling silver. Loosely looped through top fixed ring of cross, soldered, polished, gold plated.
- b) **Badge**
- (i) **Cross**
- Design* Dovetailed, Maltese type with spherical balls on each point, mounted on a 3/4 inch circular block. A fixed top ring is attached to a fancy leafy scroll mounted in and across the vee of the top dovetail which extends above the line of the uppermost points and balls. The recessed enamelling fields, back and front, has an inner line paralleling the outer edges of the arms. (see photograph).
- Material* Hallmark quality Sterling silver.
Width 2.1/16th inches.
Height 2.1/16th inches, plus ring and mount, giving 2.13/32 inches overall.
Thickness 5/32 inch centre, balls 5/32nds inches.
Manufacture Stamped in one double sided piece, fading from centre to edges and ends. Top fixed ring 0.073" wire 7/32" diameter. Edges of arms, equilateral apex shape. clipped carefully shaped. Centre removed to accept Centre Mount 1 etc. Enamelled in opaque white enamel, stoned to expose inner parallel line. Splashes and impurities removed, polished, and gold plated.
- (ii) **Centre Mount 1**
- Design* A pair of interlocking circular wreaths front and back, with scroll at bottom bearing motto ICH DIEN.
Width 13/16 th. inches.
Height Including scroll 3 1/32nds inches.
Material 18ct Hallmark quality yellow gold. 0.020 inches thick.
Manufacture Stamped, pierced, silver collar soldered behind to fit cross centre. Leaves of wreath enamelled green, with vermilion berries, blue to background of motto, all opaque vitreous enamel. Gold polished, not plated.

(iii) Centre Mount 2

<i>Design</i>	A circular domed centreplate with enamel fields bearing wording TRIA JUNCTA IN UNO, interspersed with stars on outer circle, centre plane has three areas spaced to appear behind Centre Mount 3 when fitted.
<i>Size</i>	21/32 nd inches diameter.
<i>Material</i>	18ct Hallmark quality yellow gold. 0.020 inches thick.
<i>Manufacture</i>	Stamped, cut to fit corresponding collars on wreaths. Drilled to accept fixings of Centre Mount 3. Background to outer circle wording in red, centre plane white, with three small red areas therein, all in opaque vitreous enamel.

(iv) Centre Mount 3

<i>Design</i>	A three crown motif embodying the rose the thistle and leaves of the three crowns joined.
<i>Width</i>	3/8 ths inch.
<i>Height</i>	1/2 inch.
<i>Material</i>	18ct Hallmark quality yellow gold. 0.020 inches thick.
<i>Manufacture</i>	Stamped, pierced in great detail so that red of centre areas shew through ribs of each crown. Three silver pegs in fine silver wire soldered back of motif to coincide with drilled centre plate for fixing. Polished, not gilded.
<i>Weight</i>	18ct. total: i.e. Wreaths, C'plates, cypher, 9.15grms.

(v) Lions

<i>Design</i>	Four three dimensional miniature lions, with one paw raised, standing on three legs on a base plate to fit against the centre circle between each of the four arms, aligned anti-clockwise with head turned left, facing frontwise.
<i>Width</i>	5/16 ths inch.
<i>Height</i>	5/16 ths inch.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Cast, pierced, slotted between base of arms. Bright gold plated.
<i>Weight</i>	Silver total: i.e. Cross, Lions and ring 26grms.

RIBBON

Collar ribbon for threading through reeded suspension ring secured by a hook and eye.

a) Full Size Investiture Ribbon

<i>Colour</i>	Crimson
<i>Overall Width</i>	1 1/2 inches
<i>Finished Length</i>	34 inches (pointed ends)
<i>Fastening</i>	Hook and eye (small)

b) Miniature Width Neck Ribbon

<i>Colour</i>	Crimson
<i>Overall Width</i>	5/8 inch
<i>Finished Length</i>	23 inches
<i>Fastening</i>	Hook at one end (within overall length, not protruding) and six loops on the other end to provide adjustable fastening.

CASE

a) Outer Case

<i>Outside Dimensions</i>	L16.2cm x W8.9cm x D3.0cm
<i>Construction</i>	Hinged along length of case, sprung catch to close case. Hardwood frame covered with black rexine. Letters C.B. MILY, gold blocked on centre of lid. Two runners in the base of the case to support insert (b). Inside lid to be padded and lined with white satin.

b) Insert

<i>Dimensions</i>	To fit inside case and sit on runners in the base.
<i>Construction</i>	To be padded and covered in cream velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the ring mount and with a cutout at the top to allow the ribbon to be folded underneath



THE ORDER OF THE BATH

Lot 7 GCB Collar with Badge Appendant (Gent) – Civilian

General Description:

Collar consisting of

- (a) Design
- (b) Centre Crown with ring and Badge

Badge consisting of

- (c) Top ring for attaching to Collar
- (d) Design

Case

- (e) Outer case
- (f) Insert

COLLAR

(a) Design

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Width of silver gilt Crowns</i>	42.0 mm
<i>Height of silver gilt Crowns</i>	30.0 mm
<i>Width of white enamelled knot motifs</i>	54.0 mm
<i>Height of white enamelled knot motifs at centre</i>	28.0 mm
<i>Width of enamelled emblem motifs at centre to top of staff</i>	30.0 mm
<i>Diameter of connecting rings</i>	10 mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly. Polish edges and gilt.
<i>Manufacture</i>	Nine silver gilt Crowns connected to seventeen silver gilt and white vitreous enamelled knot motifs by four silver gilt rings soldered to each of the four corners for attaching to the white enamel motifs by four oval ring. The eight vitreous enamelled emblem motifs are constructed and attached with the same ring construction. Stamped in one double sided piece. Finished by hand.

(b) Centre Crown with ring for Badge

<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width of silver gilt Crown</i>	42.0 mm
<i>Height of silver gilt Crown</i>	30.0 mm
<i>Manufacture</i>	From the central Crown motif and oval silver gilt ring is soldered to the back of the Crown into which is attached an articulated hinged and jointed rings which opens and closes by rotating a small wheel situated below the round connecting ring. The Badge itself hooks into this attachment by means of the round silver gilt ring at the top of the Badge. Total weight of Collar approximately 700 grams.
<i>Finish</i>	Ends of rings to be soldered together and the whole polished so that the join appears as an integral part of the assembly. Polish edges and gilt.

BADGE

(c) Top ring for attaching to Collar

<i>Material</i>	Hallmark quality sterling silver wire gilt
<i>Diameter of wire</i>	3.20 mm
<i>Outside Diameter of ring</i>	20 mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached through loop at the top of the Badge between the silver gilt scroll and leaf motifs.

(d) Design

<i>Design</i>	Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width of Badge</i>	43.0 mm
<i>Height</i>	65.0 mm
<i>Thickness</i>	3.5 mm
<i>Manufacture</i>	Stamped from two Dies in obverse and reverse Dies in one piece saw pierced, filed and buffed up. Total weight approximately 50.0 grams.
<i>Finish</i>	The whole buffed and polished, edges polished gilt.

CASE

(e) Outer Case

<i>External Dimensions</i>	330.0 mm x 255.0 mm
<i>Construction</i>	Hardwood oval frame covered with black Rexene. Hinged front opening with two hinges with sprung push button catch at front. The letters GCB Civil, gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners in the base to support insert (f).

(f) Insert

Dimensions

To fit inside (e) snugly on the runners

Construction

To be padded and covered with cream velvet with indentations in the shape of the Collar and Badge and provision at the back of the block for half of the Collar to fit beneath the block. Inside lid to be padded with white satin. The top section of the Collar to be protected by a padded rim.





THE ORDER OF THE BATH

Lot 8 - GCB Collar with Badge Appendant (Lady) – Civilian

General Description:

Collar consisting of

- (a) Design
- (b) Centre Crown with ring and Badge

Badge consisting of

- (c) Top ring for attaching to Collar
- (d) Design

Case

- (e) Outer case
- (f) Insert

COLLAR

(a) Design

Material Hallmark quality sterling silver wire gilt

*Width of silver
gilt Crowns* 32.4 mm

*Height of silver
gilt Crowns* 21.3 mm

*Width of white
enamelled knot motifs* 37.15 mm

*Height of white
enamelled knot
motifs at centre* 18.75 mm

*Width of enamelled
emblem motifs at
centre to top of
staff* 27.65 mm

*Height of enamelled
emblem motifs at
centre to top of
staff* 22.00 mm

*Diameter of
connecting rings* 11 mm x 8.5mm oval

Finish The whole polished so that the join appears as an integral part of the assembly. Polish edges and gilt.

Manufacture Nine silver gilt Crowns connected to seventeen silver gilt and white vitreous enamelled knot motifs by four silver gilt rings soldered to each of the four corners for attaching to the white enamel motifs by four oval ring. The eight vitreous enamelled emblem motifs are constructed and attached with the same ring construction. Stamped in one double sided piece. Finished by hand.

(b) Centre Crown with ring for Badge

Material Hallmark quality sterling silver gilt.

*Width of silver
gilt Crown* 32.4 mm

*Height of silver
gilt Crown* 21.3 mm

Manufacture From the central Crown motif and oval silver gilt ring is soldered to the back of the Crown into which is attached an articulated hinged and jointed rings which opens and closes by rotating a small wheel situated below the round connecting ring. The Badge itself hooks into this attachment by means of the round silver gilt ring at the top of the Badge. Total weight of Collar approximately 700 grams.

Finish Ends of rings to be soldered together and the whole polished so that the join appears as an integral part of the assembly. Polish edges and gilt.

BADGE

(c) Top Ribbon Ring

Material Hallmark quality sterling silver wire gilt for neck ribbon
Diameter of Wire 2.10 mm
Outside Diameter of ring 15.0mm
Finish Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
Manufacture Attached through loop at the top of the Badge between the silver gilt scroll motifs.

(d) Badge

Description Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
Material Hallmark quality sterling silver gilt
Thickness Each side 4.0 mm
Width of Badge 37.0 mm
Height of Badge 56.0 mm
Manufacture Stamped from two Dies in obverse and reverse Dies in one piece saw pierced, filed and buffed up. Total weight approximately 46.5 grams.
Finish The whole buffed and polished, edges polished and gilt.

CASE

(e) Outer Case

External Dimensions 330.0 mm x 255.0 mm
Construction Hardwood oval frame covered with black Rexene. Hinged front opening with two hinges with sprung push button catch at front. The letters GCB Civil, gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners in the base to support insert (f).

(f) Insert

Dimensions To fit inside (e) snugly on the runners
Construction To be padded and covered with cream velvet with indentations in the shape of the Collar and Badge and provision at the back of the block for

half of the Collar to fit beneath the block. Inside lid to be padded with white satin. The top section of the Collar to be protected by a padded rim.





THE ORDER OF THE BATH

Lot 9 - GCB Badge and Star (Gent) Civilian

General Description:

Badge & Star consisting of

- (a) Top Ribbon Ring
- (b) Design
- (c) Star

Ribbon

- (d) Full size Investiture sash
- (e) Half size Evening sash
- (f) Miniature Width Neck Ribbon

Case

- (f) Outer case
- (g) Insert

BADGE & STAR

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt for sash
<i>Diameter of Wire</i>	2.5 mm
<i>Outside Diameter of ring</i>	17 mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached through loop at the top of the Badge between the silver gilt scroll and leaf motifs

(b) Design

<i>Design</i>	Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width of Badge</i>	43.0 mm
<i>Height</i>	65.0 mm
<i>Thickness</i>	3.5 mm
<i>Manufacture</i>	Stamped from two Dies in obverse and reverse Dies in one piece saw pierced, filed and buffed up. Total weight approximately 50.0 grams.
<i>Finish</i>	The whole buffed and polished, edges polished gilt.

(c) Star

<i>General Description</i>	An eight pointed Star mounted onto the centre a lettered red enamel circular border reading TRIA JUNCTA IN UNO within the inner circle three Imperial Crowns applied to an engine turned disc. Joint and catch at the back with a pin attachment.
<i>Material</i>	Hallmark quality sterling silver vitreous red enamel backing to the circular lettered border in 18ct yellow gold, pin attachment on the reverse in 9ct yellow gold.
<i>Width</i>	91.0 mm

<i>Height back</i>		
<i>Star</i>		100.0 mm
<i>Thickness</i>		1.85 mm
<i>Size of lettered</i>		
<i>border</i>	<i>Height</i>	39 mm
	<i>Width</i>	39mm
	<i>Thickness</i>	4.5 mm
<i>Manufacture</i>	All stamped from Dies, saw pierced, filed to shape vitreous red enamel used. Separate parts attached by cheniers, pin hinged at the base and hooked into the open ring at the opposite end.	
<i>Finish</i>	All parts polished all facets of Star cut up by hand to leave bright, Star left silver all other parts gilt, engine turned, centre also left silver. The Star is cut up and finished by hand. Total weight approximately 110.0 mm.	

RIBBONS

(d) Full Size Investiture Sash

<i>Material</i>		Silk
<i>Colour</i>		Crimson
<i>Width</i>		103.0 mm
<i>Finished Length</i>		1355.0 mm
<i>Construction</i>	Hook and eye swivel fastening bow at base of sash and ends fringed, Badge attached.	

(e) Half size Evening Sash

<i>Material</i>		Silk
<i>Colour</i>		Crimson
<i>Width</i>		103 mm
<i>Finished Length</i>		660.0 mm
<i>Construction</i>	Hook and eye swivel fastening, bow at base of Sash and ends fringed, Badge attached.	

(f) Miniature Width Neck Ribbon

<i>Material</i>		Silk
<i>Colour</i>		Crimson
<i>Width</i>		15.0 mm
<i>Finished Length</i>		485.0 mm
<i>Construction</i>	Hook and eye, swivel fastening	

CASE

(g) Outer Case

External

Dimensions

Construction

300.0 mm x 167.0 mm

Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged with sprung push button catch at side. The letters GCB gold blocked Roman style in one line lengthways in the centre of the outside lid, two wooden runners in the base of the case to support insert (h)

(h) Insert

Dimensions

Construction

To fit inside (g) snugly on the runners

To be padded and covered with cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept Sash bow and Sash ribbon folded beneath the block inside lid to be padded in white satin.





THE ORDER OF THE BATH

Lot 10 - GCB Badge and Star (Lady) Civilian

General Description:

Badge & Star consisting of

- (a) Top Ribbon Ring
- (b) Design
- (c) Star

Ribbon

- (d) Full size Investiture sash
- (e) Miniature Width Neck Ribbon

Case

- (f) Outer case
- (g) Insert

BADGE & STAR

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt for sash
<i>Diameter of Wire</i>	2mm
<i>Outside Diameter of ring</i>	15mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached through loop at the top of the Badge between the silver gilt scroll and leaf motifs

(b) Design

<i>Design</i>	Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width of Badge</i>	38mm
<i>Height</i>	57.5mm
<i>Thickness</i>	4mm
<i>Manufacture</i>	Stamped from two Dies in obverse and reverse Dies in one piece saw pierced, filed and buffed up. Total weight approximately 50grams.
<i>Finish</i>	The whole buffed and polished, edges polished gilt.

(c) Star

<i>General Description</i>	An eight pointed Star mounted onto the centre a lettered red enamel circular border reading TRIA JUNCTA IN UNO within the inner circle three Imperial Crowns applied to an engine turned disc. Joint and catch at the back with a pin attachment.
<i>Material</i>	Hallmark quality sterling silver vitreous red enamel backing to the circular lettered border in 18ct yellow gold, pin attachment on the reverse in 9ct yellow gold.
<i>Width</i>	76mm

<i>Height back</i>		
<i>Star</i>	83mm	
<i>Thickness</i>	2.5mm	
<i>Size of lettered</i>		
<i>border</i>	<i>Height</i>	31.5mm
	<i>Width</i>	31.5mm
	<i>Thickness</i>	2.5mm
<i>Manufacture</i>	All stamped from Dies, saw pierced, filed to shape vitreous red enamel used. Separate parts attached by cheniers, pin hinged at the base and hooked into the open ring at the opposite end.	
<i>Finish</i>	All parts polished all facets of Star cut up by hand to leave bright, Star left silver all other parts gilt, engine turned, centre also left silver. The Star is cut up and finished by hand. Total weight approximately 100g.	

RIBBONS

(d) Full Size Investiture Sash

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	56.5mm
<i>Finished Length</i>	865mm
<i>Construction</i>	Hook and eye swivel fastening bow at base of sash and ends fringed, Badge attached.

(e) Miniature Width Neck Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	15.0 mm
<i>Finished Length</i>	485.0 mm
<i>Construction</i>	Hook and eye, swivel fastening

CASE

- (f) **Outer Case**
External Dimensions
Construction
- 285mm x 115mm
Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged with sprung push button catch at side. The letters GCB gold blocked in one line lengthways in the centre of the outside lid, two wooden runners in the base of the case to support insert (h). The word LADY gold blocked left hand corner lengthways.
- (g) **Insert**
Dimensions
Construction
- To fit inside (g) snugly on the runners
To be padded and covered with cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept Sash bow and Sash ribbon folded beneath the block inside lid to be padded in white satin.





THE ORDER OF THE BATH

Lot 11 - DCB Badge and Star Civilian

General Description:

Badge & Star consisting of

- (a) Badge
- (b) Star

Ribbon

- (c) Full size Bow

Case

- (d) Outer case
- (e) Insert

(a) Badge

<i>Description</i>	Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Thickness</i>	4.0 mm
<i>Width of Badge</i>	39.0 mm
<i>Height of Badge</i>	57.0 mm
<i>Manufacture</i>	Die struck in one piece saw pierced, filed and buffed up.
<i>Finish</i>	The whole buffed and polished, edges polished and gilt.

Total weight approximately 46.5 grams.

(b) Star

<i>Description</i>	A four sided Cross mounted onto the centre, a lettered circular border reading TRIA JUNCTA IN UNO, within the inner circle three Imperial Crowns applied to an engine turned disc joint and catch at the back with a pin attachment.
<i>Materials</i>	Hallmark quality sterling silver, all other parts the same, except for the red vitreous enamelled backing to the letters, circular border which is in 18ct yellow gold, the pin attachment on the reverse of the Star is in 9ct yellow gold
<i>Height of back Star</i>	69.0 mm
<i>Width</i>	69.0 mm
<i>Thickness</i>	2.00 mm

<i>Size of lettered border</i>	<i>Height</i>	30.0 mm
	<i>Width</i>	30.0 mm
	<i>Thickness</i>	4.5 mm
<i>Manufacture</i>	All stamped from Dies saw pierced filed and buffed to shape vitreous red enamel, used separate parts attached by cheniers. Pin hinges at the base and hooked into the safety catch at the opposite end.	
<i>Finish</i>	All parts polished, all facets of Star cut up by hand to leave bright. Star left silver, all other parts gilt, engine turned, centre also left silver. Total weight approximately 102.00 grams.	

RIBBONS

(c) Bow

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width or ribbon</i>	45.00 mm
<i>Bow width</i>	87.0 mm
<i>Length of tails</i>	100mm

Bow hand stitched and attached to a metal ribbon brooch, gold plated 45mm wide x 15mm deep with a safety catch fitting to hold the pin. A gold plated albert swivel is sewn to the bow and used to attach the badge. The swivel should mostly be hidden under the bow.

CASE

(d) Outer Case

<i>External Dimensions</i>	240.0 mm x 125.0 mm
<i>Construction</i>	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters DCB gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support insert (g).

(e) Insert

<i>Dimensions</i>	To fit inside (f) snugly on the runners
<i>Construction</i>	To be padded and covered with cream velvet with indentations in the shape of the Star and slot above to take the brooch of the bow ribbon.





THE ORDER OF THE BATH

Lot 12 - KCB Badge and Star Civilian

General Description:

Badge & Star consisting of

- (a) Top Ribbon Ring
- (b) Badge
- (c) Star

Ribbon

- (d) Full size Investiture neck ribbon
- (e) Miniature width neck ribbon

Case

- (f) Outer case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt for neck ribbon
<i>Diameter of Wire</i>	2.10 mm
<i>Outside Diameter of ring</i>	15.0mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached through loop at the top of the Badge between the silver gilt scroll motifs.

(b) Badge

<i>Description</i>	Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
<i>Material</i>	Hallmark quality sterling silver gilt
<i>Thickness</i>	Each side 4.0 mm
<i>Width of Badge</i>	37.0 mm
<i>Height of Badge</i>	56.0 mm
<i>Manufacture</i>	Stamped from two Dies in obverse and reverse Dies in one piece saw pierced, filed and buffed up. Total weight approximately 46.5 grams.
<i>Finish</i>	The whole buffed and polished, edges polished and gilt.

(c) Star

<i>Description</i>	A four sided Cross mounted onto the centre, a lettered circular border reading TRIA JUNCTA IN UNO, within the inner circle three Imperial Crowns applied to an engine turned disc joint and catch at the back with a pin attachment.		
<i>Materials</i>	Hallmark quality sterling silver, all other parts the same, except for the red vitreous enamelled backing to the letters, circular border which is in 18ct yellow gold, the pin attachment on the reverse of the Star is in 9ct yellow gold		
<i>Height of back Star</i>	77.0 mm		
<i>Width</i>	77.0 mm		
<i>Thickness</i>	1.85 mm		
<i>Size of lettered border</i>	<i>Height</i>	30.0 mm	
	<i>Width</i>	30.0 mm	
	<i>Thickness</i>	4.5 mm	
<i>Manufacture</i>	All stamped from Dies saw pierced filed and buffed to shape vitreous red enamel, used separate parts attached by cheniers. Pin hinges at the base and hooked into the open ring at the opposite end.		

Finish All parts polished, all facets of Star cut up by hand to leave bright. Star left silver, all other parts gilt, engine turned, centre also left silver. Total weight approximately 102.00 grams.

RIBBONS

(d) Full Size Investiture Ribbon

Material Silk
Colour Crimson
Width 50.0 mm
Finished Length 430.0 mm
Construction Hook and eye swivel fastening

(e) Miniature Width Neck Ribbon

Material Silk
Colour Crimson
Width 15.0 mm
Finished Length 485.0 mm
Construction Hook and eye, swivel fastening.

CASE

(f) Outer Case

External Dimensions 203.0 mm x 105.0 mm
Construction Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters KCB gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support insert (g).

(g) Insert

Dimensions To fit inside (f) snugly on the runners
Construction To be padded and covered with cream velvet with indentations in the shape of the Badge and Star and slot above the indentations to accept ribbons folded beneath the block.





THE ORDER OF THE BATH

Lot 13 - CB Badge (Lady) Civilian

General Description:

Badge consisting of

- (a) Top Ring
- (b) Design

Ribbon

- (c) Bow

Case

- (d) Outer case
- (e) Insert

BADGE

(a) Top Ring

<i>Design</i>	See photograph/Sealed Pattern
<i>Material</i>	Hallmark Quality Sterling Silver Gilt
<i>Width</i>	O/D 0.120 inches Approx.
<i>Diameter</i>	O/D 0/058 inches Approx
<i>Manufacture</i>	Ends of ring to be soldered together and the whole Polished

(b) Design

<i>Design</i>	Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width of Badge</i>	1.31 inches Approx.
<i>Height of Badge</i>	1.79 inches Approx.
<i>Thickness</i>	0.133 Inches +/- 0.005 inches
<i>Manufacture</i>	Stamped from two Dies in obverse and reverse Dies in one piece saw pierced, filed and buffed up. Total weight approximately 40.5 grams.
<i>Finish</i>	All edges to be dressed clean and polished to remove all traces of any file or buff marks.

RIBBON

(c) Bow

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Construction</i>	Ribbon bow with brooch fastening to match Sealed Pattern

CASE

(d) Outer Case

<i>External Dimensions</i>	W155mm x D105mm x H45mm Approx.
<i>Construction</i>	Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters CB Lady gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support inset (e). Lid lined with white padded satin

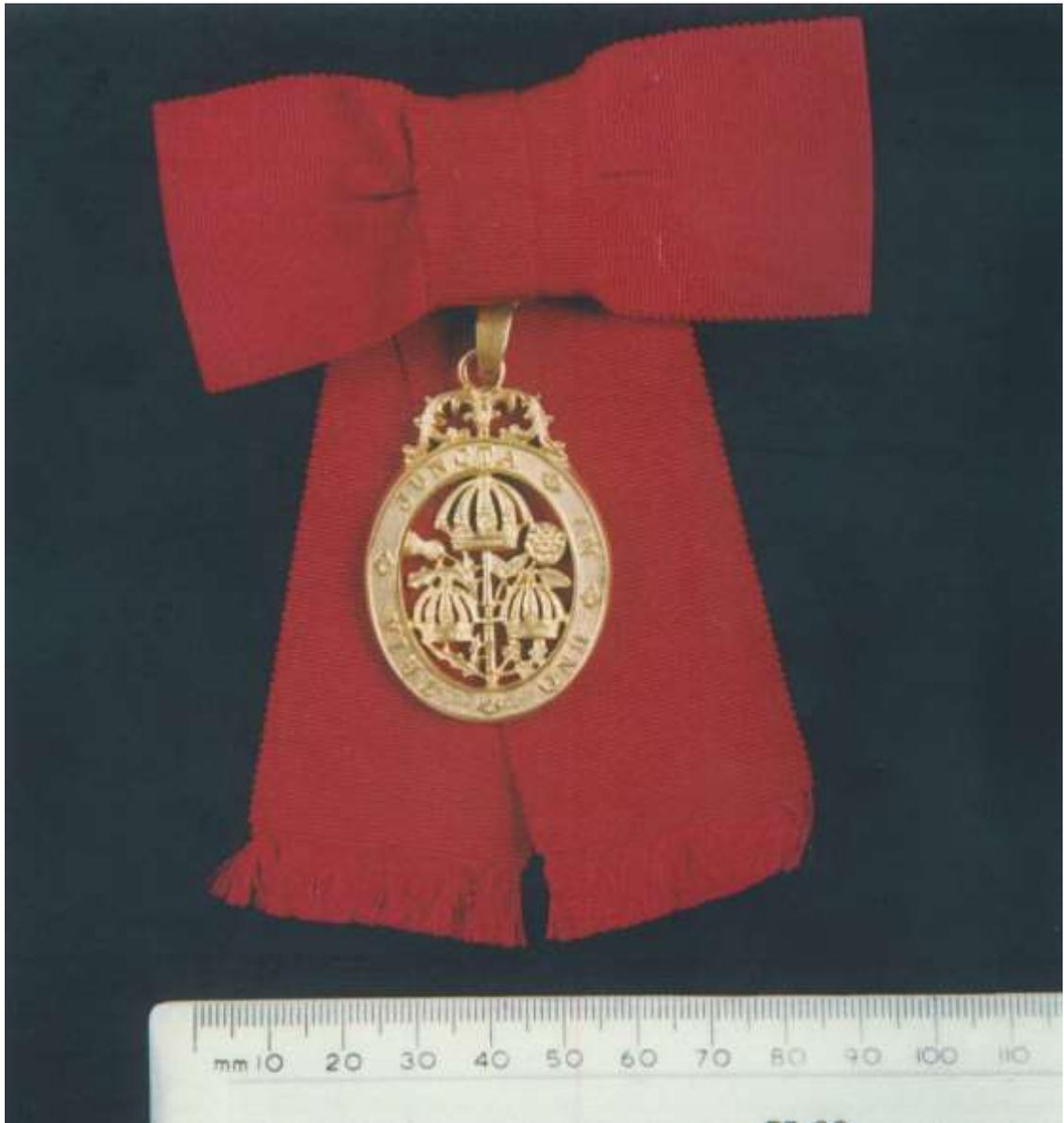
(e) Insert

Dimensions

Construction

To fit inside (d) snugly on the runners

To be padded and covered with cream velvet with slot to accept brooch fitting.





THE ORDER OF THE BATH

Lot 14 - CB Badge (Gent) Civilian

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Design

Ribbon

- (c) Full size Investiture neck ribbon
- (d) Miniature width neck ribbon

Case

- (e) Outer case
- (f) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark quality sterling silver wire gilt for neck ribbon
<i>Diameter of Wire</i>	2.10 mm
<i>Outside Diameter of ring</i>	15.0 mm
<i>Finish</i>	Ends of ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly.
<i>Manufacture</i>	Attached through loop at the top of the Badge between the silver gilt scroll motifs.

(b) Design

<i>Design</i>	Oval shaped medallion, three pierced Imperial Crowns interspersed with emblems of England, Scotland and Ireland. The outer rim bearing the motto TRIA JUNCTA IN UNO, scroll and leaf motifs to top.
<i>Material</i>	Hallmark quality sterling silver gilt.
<i>Width of Badge</i>	37.0 mm
<i>Height of Badge</i>	56.0 mm
<i>Thickness</i>	Each side 4.00 mm
<i>Manufacture</i>	Stamped from two Dies in obverse and reverse Dies in one piece saw pierced, filed and buffed up. Total weight approximately 40.5 grams.
<i>Finish</i>	The whole buffed and polished, edges polished and gilt.

RIBBONS

(c) Full Size Investiture Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	38.0 mm
<i>Finished Length</i>	783.0 mm
<i>Construction</i>	Hook and eye swivel fastening

(d) Miniature Width Ribbon

<i>Material</i>	Silk
<i>Colour</i>	Crimson
<i>Width</i>	15.0mm
<i>Finished Length</i>	430.0mm
<i>Construction</i>	Hook and eye, swivel fastening.

CASE

(e) Outer Case

External

Dimensions

W165.0mm x D90.0mm x H35.00mm Approx.

Construction

Hardwood frame covered with black Rexene with creasing around the rim and top edge. Hinged side opening with two hinges with sprung push button catch at side. The letters CB gold blocked Roman style in one line lengthways in the centre of the outside lid. Two wooden runners on the base to support inset (f). The lid to be lined with padded white satin.

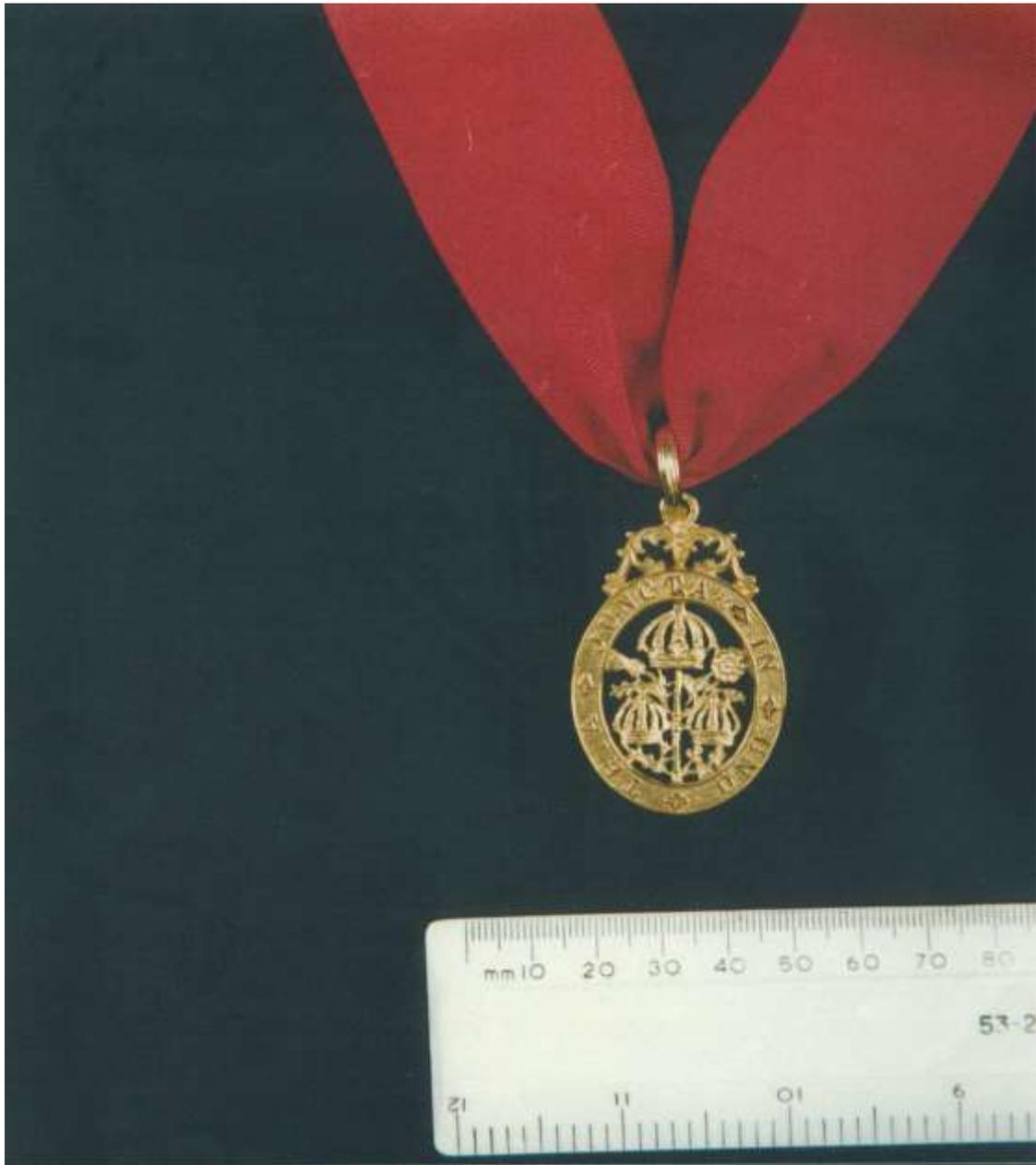
(f) Insert

Dimensions

To fit inside (e) snugly on the runners

Construction

To be padded and covered with cream velvet with indentation in the shape of the Badge and slot above the indentation to accept ribbons folded beneath the block.





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 15 - GCMG Collar (Lady)

General Description:

COLLAR consisting of the following links:

- (a) 2 x left facing winged Lions "En Passant"
- (b) 2 x right facing winged Lions "En Passant"
- (c) 3 x left facing winged Lions with Crowns "En Passant"
- (d) 3 x right facing winged Lions with Crowns "En Passant"
- (e) 8 x Maltese Crosses consisting of:
 - (i) Cross
 - (ii) Insert
- (f) 4 x entwined letters "SM"
- (g) 4 x entwined letters "SG"
- (h) 1 x Imperial Crown
- (i) Chain

CASE

- (j) Outer Case
- (k) Interior

COLLAR

(a) 2 x left facing winged Lions

<i>Style</i>	"En Passant" – facing left
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.5035"
<i>Height</i>	0.9115"
<i>Thickness</i>	0.1970"
<i>Manufacture</i>	Single sided stamping. Hand pierced, with 2 x 0.1770" diameter rings soldered on to reverse of Lions, with rivet style tube soldered to Lion's head to take Imperial Crown (h). Two further rivet style tubes soldered to reverse of Lion's paw to take hinged plate to which 1 x 0.3120" ring will be soldered to incorporate swivel. All file marks removed.
<i>Finish</i>	The whole to be highly polished so that joins appear to be an integral part of the assembly.

(b) 2 x right facing winged Lions

<i>Style</i>	"En Passant" – facing right
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.5035"
<i>Height</i>	0.9115"
<i>Thickness</i>	0.1970"
<i>Manufacture</i>	Single sided stamping. Hand pierced, with 2 x 0.1770" diameter rings soldered on to reverse of Lions, with rivet style tube soldered to Lion's head to take Imperial Crown (h). Two further rivet style tubes soldered to reverse of Lion's paw to take hinged plate to which 1 x 0.3120" ring will be soldered to incorporate swivel. All file marks removed
<i>Finish</i>	The whole to be highly polished so that joins appear to be an integral part of the assembly.

(c) 3 x left facing winged Lions with Crowns

<i>Style</i>	"En Passant" – facing left
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.3635"
<i>Height</i>	0.8830"
<i>Thickness</i>	0.1880"
<i>Manufacture</i>	Single sided stamping. Hand pierced, with 4 x 0.1770" diameter rings soldered to reverse. All file marks removed.
<i>Finish</i>	The whole to be highly polished so that joins appear to be an integral part of the assembly.

(d) 3 x right facing winged Lions with Crowns

Style "En Passant" – facing right
Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.3635"
Height 0.8830"
Thickness 0.1880"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1770" diameter rings soldered to reverse. All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(e)(i) 8 x Maltese Crosses

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.0420"
Height as per sealed pattern
Thickness 0.0955"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1770" diameter rings soldered to reverse at top of four points. All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(e)(ii) 8 x Maltese Cross Inserts

Style Fishtail
Material Sheet Silver
Width as per sealed pattern
Height as per sealed pattern
Thickness as per sealed patter
Manufacture Hand pierced to shape. Fitted into Maltese Crosses (e)(i) with 1 x soldered pin, overlaid with white enamel. Beaded over on reverse.

(f) 4 x entwined letters "SM"

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.4070"
Height 0.9300"
Thickness 0.1030"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1770" diameter rings soldered to reverse at top and bottom (2 x rings at top, 2 at bottom). All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(g) 4 x entwined letters "SG"

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.0155"
Height 0.9270"
Thickness 0.1030"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1770" diameter rings soldered to reverse at top and bottom (2 x rings at top, 2 at bottom). All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(h) 1 x Imperial Crown

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 0.9520"
Height 1.0530"
Thickness 0.1550"
Manufacture Single sided stamping. Hand pierced, with 2 x 0.5205" x 0.3275" rings soldered at bottom right and left tips of Crown, to which small rivets are soldered marching up with rivets attached to reverse of winged Lions (a&b). All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(i) Chain

Style Standard style Loose Trace – cut to correct length for linking together of collar links
Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Total weight 342.10 Grammes
Length of chain 40 inches
Finish Matt frosted.

CASE

(j) Outer Case

External Dimensions

Width 8.6614"

Height 7.0866"

Depth 1.3779"

Construction Oval case with hinged construction along flat length of case. One brass snap catches to close case. Hardwood frame covered with black rexine. Letters "G.C.M.G." gold blocked lengthways on centre of lid. Blind creasing around rim and top edge.

Lining The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette.

(k) Interior

Inside lid to be lined in white satin. Blue satin channel around perimeter of cases with semi-circular satin covered divider which protects Collar while folded in case. Centre mound to be covered in dark blue velvet.





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 16 - GCMG Collar (Gent)

General Description:

COLLAR consisting of the following links:

- (a) 2 x left facing winged Lions "En Passant"
- (b) 2 x right facing winged Lions "En Passant"
- (c) 3 x left facing winged Lions with Crowns "En Passant"
- (d) 3 x right facing winged Lions with Crowns "En Passant"
- (e) 8 x Maltese Crosses consisting of:
 - (i) Cross
 - (ii) Insert
- (f) 4 x entwined letters "SM"
- (g) 4 x entwined letters "SG"
- (h) 1 x Imperial Crown
- (i) Chain

CASE

- (j) Outer Case
- (k) Interior

COLLAR

(a) 2 x left facing winged Lions

<i>Style</i>	“En Passant” – facing left
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.7350"
<i>Height</i>	1.1490"
<i>Thickness</i>	0.1160"
<i>Manufacture</i>	Single sided stamping. Hand pierced, with 2 x 0.1780" diameter rings soldered on to reverse of Lions, with rivet style tube soldered to Lion’s head to take Imperial Crown (h). Two further rivet style tubes soldered to reverse of Lion’s paw to take hinged plate to which 1 x 0.3120" ring will be soldered to incorporate swivel. All file marks removed.
<i>Finish</i>	The whole to be highly polished so that joins appear to be an integral part of the assembly.

(b) 2 x right facing winged Lions

<i>Style</i>	“En Passant” – facing right
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.7350"
<i>Height</i>	1.1490"
<i>Thickness</i>	0.1160"
<i>Manufacture</i>	Single sided stamping. Hand pierced, with 2 x 0.1780" diameter rings soldered on to reverse of Lions, with rivet style tube soldered to Lion’s head to take Imperial Crown (h). Two further rivet style tubes soldered to reverse of Lion’s paw to take hinged plate to which 1 x 0.3120" ring will be soldered to incorporate swivel. All file marks removed
<i>Finish</i>	The whole to be highly polished so that joins appear to be an integral part of the assembly.

(c) 3 x left facing winged Lions with Crowns

<i>Style</i>	“En Passant” – facing left
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.7350"
<i>Height</i>	1.1490"
<i>Thickness</i>	0.1160"
<i>Manufacture</i>	Single sided stamping. Hand pierced, with 4 x 0.1780" diameter rings soldered to reverse. All file marks removed.
<i>Finish</i>	The whole to be highly polished so that joins appear to be an integral part of the assembly.

(d) 3 x right facing winged Lions with Crowns

Style "En Passant" – facing right
Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.7350"
Height 1.1490"
Thickness 0.1160"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1780" diameter rings soldered to reverse. All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(e)(i) 8 x Maltese Crosses

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.2780"
Height as per sealed pattern
Thickness 0.0800"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1780" diameter rings soldered to reverse at top of four points. All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(e)(ii) 8 x Maltese Cross Inserts

Style Fishtail
Material Sheet Silver
Width 0.4420"
Height 0.4320"
Thickness 0.0275"
Manufacture Hand pierced to shape. Fitted into Maltese Crosses (e)(i) with 1 x soldered pin, overlaid with white enamel. Beaded over on reverse.

(f) 4 x entwined letters "SM"

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.6225"
Height 1.1520"
Thickness 0.1040"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1780" diameter rings soldered to reverse at top and bottom (2 x rings at top, 2 at bottom). All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(g) 4 x entwined letters "SG"

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.2325"
Height 1.1385"
Thickness 0.1040"
Manufacture Single sided stamping. Hand pierced, with 4 x 0.1780" diameter rings soldered to reverse at top and bottom (2 x rings at top, 2 at bottom). All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(h) 1 x Imperial Crown

Material Hallmark Quality Sterling Silver, Gold plated to 1 micron
Width 1.2340"
Height 1.4150"
Thickness 0.1040"
Manufacture Single sided stamping. Hand pierced, with 2 x 0.3195" x 0.4050" rings soldered at bottom right and left tips of Crown, to which small rivets are soldered marching up with rivets attached to reverse of winged Lions (a&b). All file marks removed.
Finish The whole to be highly polished so that joins appear to be an integral part of the assembly.

(i) Chain

Style Flat rectangular links
Material Sheet Silver
Width 0.3290"
Height 0.1750"
Inner Width 0.2370"
Inner Height 0.0650"
Thickness 0.0445"
Number of Links 230
Manufacture Hand pierced with all links soldered together to form chain. All file marks removed.
Finish Polished so that joins appear to be an integral part of the assembly. Matt frosted.

Total Weight of Collar 418.10gms

Total finished length of Collar 47.000"

CASE

(j) Outer Case

External Dimensions

Width 13.3858"

Height 10.6299"

Depth 1.3779"

Construction Oval case with hinged construction along flat length of case. Brass snap catches to close case. Hardwood frame covered with black rexine. Letters "G.C.M.G." gold blocked in 24pt Times Roman lengthways on centre of lid. Blind creasing around rim and top edge.

Lining The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette.

(k) Interior

Inside lid to be lined in white satin. Blue satin channel around perimeter of cases with semi-circular satin covered divider which protects Collar while folded in case. Centre mound to be covered in dark blue velvet.





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 17 - GCMG Badge & Star (Lady)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Enamelled Panels
- (f) Centre Mount
- (g) Pin

Ribbon

- (h) Full size Sash
- (i) Detachable Bow

Case

- (j) Outer Case
- (k) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Reeded Wire, Gold plated to 1 micron
<i>Diameter of Wire</i>	0.6200"
<i>Outside Diameter of Ring</i>	0.7420"
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Attached inside tube at top of Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	as per sealed pattern
<i>Height</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern
<i>Manufacture</i>	Cast from master pattern with internal slot for mounting onto Cross (c)
<i>Finish</i>	The whole to be highly polished

(c)(i) Cross

<i>Design</i>	Seven armed cross
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	2.4045"
<i>Height</i>	2.4045"
<i>Thickness</i>	0.1260"
<i>Manufacture</i>	Stamped in one double sided piece. Hand pierced to outer shape, filed, with bevelled edges on each side. All file marks removed.
<i>Finish</i>	Highly polished bevelled edges.
<i>Enamelling</i>	Arms of the Cross filled with unmarked white enamel

(c)(ii) Centre Mount 1

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold St. Michael and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	1.1585"
<i>Thickness</i>	0.0395"

Manufacture Border, text and St. Michael to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. Michael fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front
Enamelling The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels.

(c)(iii) Centre Mount 2

Design Within a text border, St. George on horseback in armour, holding a spear, slaying a dragon complete with backplate

Material Borders & text: Hallmark Quality 18ct Gold St. George and backplate: Hallmark Quality Sterling Silver

Diameter 1.1585"

Thickness 0.0395"

Manufacture Border, text and St. George to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. George fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front
Enamelling The border filled with transparent dark blue enamel. The scene depicting St. George to be handpainted in various enamels.

Total Weight of Assembled Badge as per sealed pattern

STAR

(d) Body

Design Seven armed star with 9ct Red Gold inlays

Material Hallmark Quality Sterling Silver, Hallmark Quality 9ct Red Gold

Diameter 2.4750"

Body Thickness 0.0800"

Inlay Thickness 0.0275"

Manufacture Single side stamping with Red Gold inlayed between seven points of star. Obverse of body being bright cut and drilled with diamond cut on the reverse. All file marks removed. Reverse Silver backplate screwed to

Finish

cast base of obverse overlay
Highly polished edges and reverse.

(e) Enamelled Panels

<i>Design</i>	Four rectangular panels
<i>Material</i>	Hallmark Quality 18ct Gold
<i>Dimensions</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern
<i>Manufacture</i>	Enamelled within the gold border and fitted to Body (d) with pins
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	Centre of panels filled with transparent red enamel

(f) Centre Mount

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold. St. Michael and backplate: Hallmark Quality Sterling Silver.
<i>Diameter</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern
<i>Manufacture</i>	Wording and border to be hand pierced and fitted to Silver cast base with screw fitting. The wording to read AUSPICIUM MELIORIS ÆVI. The centre to be mounted into a gold tube
<i>Finish</i>	Highly polished obverse overlays and backplate
<i>Enamelling</i>	The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels

(g) Pin

<i>Design</i>	Hinge, pin and safety catch
<i>Material</i>	Hinge and safety catch: Hallmark Quality Sterling Silver. Pin: Hallmark Quality 9ct Yellow Gold
<i>Dimensions</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern
<i>Manufacture</i>	Hand made and attached to reverse of Body (d) as per Sealed Pattern
<i>Finish</i>	Highly polished hinge, pin and catch
<i>Total weight of Assembled Star</i>	100gms

RIBBONS

(h) Full size Sash

Colour Blue with central red stripe to match Sealed Pattern
Total Width 2.500"
Finished Length 44.000"
Fastening Hook and eye on ends and swivel clip on bow to hold Badge

(i) Detachable Bow

Colour Blue with central red stripe to match Sealed Pattern
Total Width as per sealed pattern
Finished Length as per sealed pattern
Fastening Swivel clip on bow to hold Badge. Gold colour brooch fitting on reverse. To be packed in case (j) under insert (k).

CASE

(j) Outer Case

External Dimensions 5.7086" x 10.6299" x 1.7716"
Construction Hinged construction along length of case. Two gold plated catches. Hardwood frame covered with black rexine. The letters G.C.M.G. to be gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid. Blind creasing around rim and top edge. Two wooden runners in the base of the case

to

Lining support insert (k)
The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(k) Insert

Dimensions To fit inside case (j) to sit snugly on the runners.
Construction To be padded and covered in dark blue velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the Top Ribbon Ring (a) and with a cutout at the top to allow the Full Size Sash (h) to be folded underneath with the bow protruding at the top. A slot to be provided below the indentation to hold the pin of the Star firmly in place.





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 18 - GCMG Badge & Star (Gent)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Enamelled Panels
- (f) Centre Mount
- (g) Pin

Ribbon

- (h) Full size Investiture Sash
- (i) Half size Evening Sash
- (j) Miniature width Neck Ribbon

Case

- (k) Outer Case
- (l) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Reeded Wire, Gold plated to 1 micron
<i>Diameter of Wire</i>	0.6200"
<i>Outside Diameter of Ring</i>	0.7420"
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Attached inside tube at top of Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	0.9280"
<i>Height</i>	1.2320"
<i>Thickness</i>	0.4300"
<i>Manufacture</i>	Cast from master pattern with internal slot for mounting onto Cross (c)
<i>Finish</i>	The whole to be highly polished

(c)(i) Cross

<i>Design</i>	Seven armed cross
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	2.6655"
<i>Height</i>	2.6655"
<i>Thickness</i>	0.1260"
<i>Manufacture</i>	Stamped in one double sided piece. Hand pierced to outer shape, filed, with bevelled edges on each side. All file marks removed.
<i>Finish</i>	Highly polished bevelled edges.
<i>Enamelling</i>	Arms of the Cross filled with unmarked white enamel

(c)(ii) Centre Mount 1

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold St. Michael and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	1.2510"
<i>Thickness</i>	0.0395"

Manufacture Border, text and St. Michael to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. Michael fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front
Enamelling The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels.

(c)(iii) Centre Mount 2

Design Within a text border, St. George on horseback in armour, holding a spear, slaying a dragon complete with backplate

Material Borders & text: Hallmark Quality 18ct Gold St. George and backplate: Hallmark Quality Sterling Silver

Diameter 1.2510"

Thickness 0.0395"

Manufacture Border, text and St. George to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. George fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front
Enamelling The border filled with transparent dark blue enamel. The scene depicting St. George to be handpainted in various enamels.

Total Weight of Assembled Badge 100gms

STAR

(d) Body

Design Seven armed star with 9ct Red Gold inlays

Material Hallmark Quality Sterling Silver, Hallmark Quality 9ct Red Gold

Diameter 3.4875"

Body Thickness 0.0800"

Inlay Thickness 0.1275"

Manufacture Single side stamping with Red Gold inlaid between seven points of star. Obverse of body being bright cut and drilled with diamond cut on the reverse. All file marks removed. Reverse Silver backplate screwed to

Finish

cast base of obverse overlay
Highly polished edges and reverse.

(e) Enamelled Panels

<i>Design</i>	Four rectangular panels
<i>Material</i>	Hallmark Quality 18ct Gold
<i>Dimensions</i>	as per sealed pattern
<i>Thickness</i>	0.0390"
<i>Manufacture</i>	Enamelled within the gold border and fitted to Body (d) with pins
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	Centre of panels filled with transparent red enamel

(f) Centre Mount

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold. St. Michael and backplate: Hallmark Quality Sterling Silver.
<i>Diameter</i>	1.4685"
<i>Thickness</i>	0.0390"
<i>Manufacture</i>	Wording and border to be hand pierced and fitted to Silver cast base with screw fitting. The wording to read AUSPICIUM MELIORIS ÆVI. The centre to be mounted into a gold tube
<i>Finish</i>	Highly polished obverse overlays and backplate
<i>Enamelling</i>	The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels

(g) Pin

<i>Design</i>	Hinge, pin and safety catch
<i>Material</i>	Hinge and safety catch: Hallmark Quality Sterling Silver. Pin: Hallmark Quality 9ct Yellow Gold
<i>Dimensions</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern
<i>Manufacture</i>	Hand made and attached to reverse of Body (d) as per Sealed Pattern
<i>Finish</i>	Highly polished hinge, pin and catch
<i>Total weight of Assembled Star</i>	114gms

RIBBONS

(h) Full size Investiture Sash

Colour Blue silk with central red stripe to match Sealed Pattern
Total Width 4.000"
Finished Length 62.000"
Fastening Hook and eye on ends and swivel clip on bow to hold Badge

(i) Half size Evening Sash

Colour Blue silk with central red stripe to match Sealed Pattern
Total Width 4.000"
Finished Length 35.5000"
Fastening Swivel clip on bow to hold Badge. Buttonhole beneath bow. Top end finished with buttonholes as per Sealed Pattern. To be packed in case (k) underneath insert (l).

(j) Miniature width Neck Ribbon

Colour Blue silk with central red stripe to match Sealed Pattern
Total Width 0.6250"
Finished Length 22.000"
Fastening Hook and eye – one end with adjustable hooks. To be packed in case (k) underneath insert (l)

CASE

(k) Outer Case

External Dimensions 5.7086" x 10.6299" x 1.7716"
Construction Hinged construction along length of case. Two gold plated catches. Hardwood frame covered with black rexine. The letters G.C.M.G. to be gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid. Blind creasing around rim and top edge. Two wooden runners in the base of the case

to

Lining support insert (l)
The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(k) Insert

Dimensions To fit inside case (k) to sit snugly on the runners.
Construction To be padded and covered in dark blue velvet. To have an indentation in the shape of the Pendant with a slot above the indentation to accept the Top Ribbon Ring (a) and with a cutout at the top to allow the Full Size Investiture Sash (h) to be folded underneath with the bow protruding at the top. A slot to be provided below

the indentation to hold the pin of the Star firmly in place.





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 19 - DCMG Badge & Star

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Enamelled Panels
- (f) Centre Mount
- (g) Pin

Ribbon

- (h) Full Size Bow

Case

- (i) Outer Case
- (j) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Reeded Wire, Gold plated to 1 micron
<i>Diameter of Wire</i>	as per sealed pattern
<i>Outside Diameter of Ring</i>	as per sealed pattern
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Attached inside tube at top of Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	as per sealed pattern
<i>Height</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern
<i>Manufacture</i>	Cast from master pattern with internal slot for mounting onto Cross (c)
<i>Finish</i>	The whole to be highly polished

(c)(i) Cross

<i>Design</i>	Seven armed cross
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	as per sealed pattern
<i>Height</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern
<i>Manufacture</i>	Stamped in one double sided piece. Hand pierced to outer shape, filed, with bevelled edges on each side. All file marks removed.
<i>Finish</i>	Highly polished bevelled edges.
<i>Enamelling</i>	Arms of the Cross filled with unmarked white enamel

(c)(ii) Centre Mount 1

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold. St. Michael and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	as per sealed pattern
<i>Thickness</i>	as per sealed pattern

Manufacture Border, text and St. Michael to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. Michael fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front

Enamelling The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels.

(c)(iii) Centre Mount 2

Design Within a text border, St. George on horseback in armour, holding a spear, slaying a dragon complete with backplate

Material Borders & text: Hallmark Quality 18ct Gold St. George and backplate: Hallmark Quality Sterling Silver

Diameter as per sealed pattern

Thickness as per sealed pattern

Manufacture Border, text and St. George to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. George fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front

Enamelling The border filled with transparent dark blue enamel. The scene depicting St. George to be handpainted in various enamels.

Total Weight of Assembled Badge as per sealed pattern

STAR

(d) Body

Design Four armed star with four rayed inner arms

Material Hallmark Quality Sterling Silver

Diameter as per sealed pattern

Body Thickness as per sealed pattern

Manufacture Single side stamping. Obverse of body being bright cut and drilled with diamond cut on the reverse. All file marks removed. Reverse Silver backplate screwed to cast base of obverse overlay

Finish Highly polished edges and reverse.

(e)	Enamelled Panels	
	<i>Design</i>	Four rectangular panels
	<i>Material</i>	Hallmark Quality 18ct Gold
	<i>Dimensions</i>	as per sealed pattern
	<i>Thickness</i>	as per sealed pattern
	<i>Manufacture</i>	Enamelled within the gold border and fitted to Body (d) with pins
	<i>Finish</i>	Highly polished edges and front
	<i>Enamelling</i>	Centre of panels filled with transparent red enamel
(f)	Centre Mount	
	<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
	<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold. St. Michael and backplate: Hallmark Quality Sterling Silver
	<i>Diameter</i>	as per sealed pattern
	<i>Thickness</i>	as per sealed pattern
	<i>Manufacture</i>	Wording and border to be hand pierced and fitted to Silver cast base with screw fitting. The wording to read AUSPICIUM MELIORIS ÆVI. The centre to be mounted into a gold tube
	<i>Finish</i>	Highly polished obverse overlays and backplate
	<i>Enamelling</i>	The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels
(g)	Pin	
	<i>Design</i>	Hinge, pin and safety catch
	<i>Material</i>	Hinge and safety catch: Hallmark Quality Sterling Silver. Pin: Hallmark Quality 9ct Yellow Gold
	<i>Dimensions</i>	as per sealed pattern
	<i>Thickness</i>	as per sealed pattern
	<i>Manufacture</i>	Hand made and attached to reverse of Body (d) as per Sealed Pattern
	<i>Finish</i>	Highly polished hinge, pin and catch
	<i>Total weight of Assembled Star</i>	106gms

RIBBON

(h)	Full Size Bow	
	<i>Colour</i>	Blue with central red stripe to match Sealed Pattern
	<i>Total Width</i>	1.750"
	<i>Fastening</i>	Formed into a Bow and Tails with Badge secured below the knot of the bow. Horizontal brooch fitting on reverse

CASE

(i) **Outer Case**

External

Dimensions as per sealed pattern

Construction

Hinged construction along length of case. One gold plated catch. Hardwood frame covered with black rexine. The letters D.C.M.G. to be gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid. Two wooden runners in the base of the case to support insert (j)

Lining

The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(j) **Insert**

Dimensions

To fit inside case (i) to sit snugly on the runners

Construction

To be padded and covered in dark blue velvet. To have a slot to accept the brooch fitting on the reverse of the Bow. A slot to be provided below to hold the pin of the Star firmly in place





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 20 - KCMG Badge & Star

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Body
- (e) Enamelled Panels
- (f) Centre Mount
- (g) Pin

Ribbon

- (h) Full Size Investiture Ribbon
- (i) Miniature Width Ribbon

Case

- (j) Outer Case
- (k) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Reeded Wire, Gold plated to 1 micron
<i>Diameter of Wire</i>	0.6200"
<i>Outside Diameter of Ring</i>	0.7420"
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Attached inside tube at top of Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	0.9940"
<i>Height</i>	1.2870"
<i>Thickness</i>	0.4055"
<i>Manufacture</i>	Cast from master pattern with internal slot for mounting onto Cross (c)
<i>Finish</i>	The whole to be highly polished

(c)(i) Cross

<i>Design</i>	Seven armed cross
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	2.4045"
<i>Height</i>	2.4045"
<i>Thickness</i>	0.1260"
<i>Manufacture</i>	Stamped in one double sided piece. Hand pierced to outer shape, filed, with bevelled edges on each side. All file marks removed.
<i>Finish</i>	Highly polished bevelled edges.
<i>Enamelling</i>	Arms of the Cross filled with unmarked white enamel

(c)(ii) Centre Mount 1

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold. St. Michael and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	1.1585"
<i>Thickness</i>	0.0395"

Manufacture Border, text and St. Michael to be hand pierced, with all file marks removed. The text to read AUSPICIUM MELIORIS ÆVI. St. Michael fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front

Enamelling The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels.

(c)(iii) Centre Mount 2

Design Within a text border, St. George on horseback in armour, holding a spear, slaying a dragon complete with backplate

Material Borders & text: Hallmark Quality 18ct Gold St. George and backplate: Hallmark Quality Sterling Silver

Diameter 1.1585"

Thickness 0.0395"

Manufacture Border, text and St. George to be hand pierced, with all file marks removed. The text to read AUSPICIUM MELIORIS ÆVI. St. George fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.

Finish Highly polished edges and front

Enamelling The border filled with transparent dark blue enamel. The scene depicting St. George to be handpainted in various enamels.

Total Weight of Assembled Badge 106gms

STAR

(d) Body

Design Four armed star with four rayed inner arms

Material Hallmark Quality Sterling Silver

Diameter 3.3460"

Body Thickness 0.0800"

Manufacture Single side stamping. Obverse of body being bright cut and drilled with diamond cut on the reverse. All file marks removed. Reverse Silver backplate screwed to cast base of obverse overlay

Finish Highly polished edges and reverse.

- (e) Enamelled Panels**
- Design* Four rectangular panels
- Material* Hallmark Quality 18ct Gold
- Dimensions* as per sealed pattern
- Thickness* 0.0390"
- Manufacture* Enamelled within the gold border and fitted to Body (d) with pins
- Finish* Highly polished edges and front
- Enamelling* Centre of panels filled with transparent red enamel
- (f) Centre Mount**
- Design* Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
- Material* Borders & text: Hallmark Quality 18ct Gold. St. Michael and backplate: Hallmark Quality Sterling Silver
- Diameter* 1.4685"
- Thickness* 0.0390"
- Manufacture* Wording and border to be hand pierced and fitted to Silver cast base with screw fitting. The wording to read AUSPICCIUM MELIORIS ÆVI. The centre to be mounted into a gold tube
- Finish* Highly polished obverse overlays and backplate
- Enamelling* The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels
- (g) Pin**
- Design* Hinge, pin and safety catch
- Material* Hinge and safety catch: Hallmark Quality Sterling Silver. Pin: Hallmark Quality 9ct Yellow Gold
- Dimensions* as per sealed pattern
- Thickness* as per sealed pattern
- Manufacture* Hand made and attached to reverse of Body (d) as per Sealed Pattern
- Finish* Highly polished hinge, pin and catch
- Total weight of*
- Assembled*
- Star* 120gms

RIBBONS

- (h) Full Size Investiture Ribbon**
- Colour* Blue with central red stripe to match Sealed Pattern
- Total Width* 2.000"
- Finished Length* 33.000"
- Fastening* Hook and eye. To be attached to top ribbon ring (a) on Badge

(i) Miniature Width Ribbon

<i>Colour</i>	Blue with central red stripe to match Sealed Pattern
<i>Total Width</i>	0.6250"
<i>Finished Length</i>	22.000"
<i>Fastening</i>	Hook and eye – one end with adjustable hooks. To be packed in case (j) underneath insert (k)

CASE

(j) Outer Case

<i>External</i>	
<i>Dimensions</i>	4.4094" x 9.0551" x 1.7716"
<i>Construction</i>	Hinged construction along length of case. Two gold plated catches. Hardwood frame covered with black rexine. The letters K.C.M.G. to be gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid. Two wooden runners in the base of the case to support insert (k)
<i>Lining</i>	The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(k) Insert

<i>Dimensions</i>	To fit inside case (j) to sit snugly on the runners
<i>Construction</i>	To be padded and covered in dark blue velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the Top Ribbon Ring (a) and with a cutout at the top to allow the Investiture Ribbon (h) to be folded underneath. A slot to be provided below the indentation to hold the pin of the Star firmly in place





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 21 - CMG Badge (Lady)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Full Size Bow

Case

- (e) Outer Case
- (f) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Reeded Wire, Gold plated to 1 micron
<i>Diameter of Wire</i>	0.0985"
<i>Outside Diameter of Ring</i>	0.6200"
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Attached inside tube at top of Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	0.5850"
<i>Height</i>	0.8700"
<i>Thickness</i>	0.2530"
<i>Manufacture</i>	Cast from master pattern with internal slot for mounting onto Cross (c)
<i>Finish</i>	The whole to be highly polished

(c)(i) Cross

<i>Design</i>	Seven armed cross
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.7975"
<i>Height</i>	1.7975"
<i>Thickness</i>	0.0985"
<i>Manufacture</i>	Stamped in one double sided piece. Hand pierced to outer shape, filed, with bevelled edges on each side. All file marks removed.
<i>Finish</i>	Highly polished bevelled edges.
<i>Enamelling</i>	Arms of the Cross filled with unmarked white enamel
<i>Fitting</i>	Cross fitted to Crown (b) via top lug on cross being slotted into crown and pinned.

(c)(ii) Centre Mount 1

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold St. Michael and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	0.7870"
<i>Thickness</i>	0.0395"

<i>Manufacture</i>	Border, text and St. Michael to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. Michael fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels.

(c)(iii) Centre Mount 2

<i>Design</i>	Within a text border, St. George on horseback in armour, holding a spear, slaying a dragon complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold St. George and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	0.7870"
<i>Thickness</i>	0.0395"
<i>Manufacture</i>	Border, text and St. George to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. George fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The border filled with transparent dark blue enamel. The scene depicting St. George to be handpainted in various enamels.
<i>Total Weight of Assembled Pendant</i>	56gms

RIBBON

(d) Full Size Bow

<i>Colour</i>	Blue with central red stripe to match Sealed Pattern
<i>Total Width</i>	1.500"
<i>Fastening</i>	Formed into a Bow and Tails with Badge secured below the knot of the bow. Horizontal brooch fitting on reverse

CASE

(e) **Outer Case**

External

Dimensions 5.5118" x 5.5118" x 1.3779"

Construction

Hinged construction along length of case. Sprung catch to close case. Hardwood frame covered with black rexine. The letters C.M.G. to be gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid. Blind creasing around rim and top edge. Two wooden runners in the base of the case

to

support insert (f)

Lining

The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(f) **Insert**

Dimensions

To fit inside case (f) to sit snugly on the runners.

Construction

To be padded and covered in dark blue velvet. To have an horizontal slot to hold brooch fitting.





THE ORDER OF ST MICHAEL AND ST GEORGE

Lot 22 - CMG Badge (Gent)

General Description:

Badge consisting of

- (a) Top Ribbon Ring
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Ribbon

- (d) Full Size Investiture Ribbon
- (e) Minature Width Neck Ribbon

Case

- (f) Outer Case
- (g) Insert

BADGE

(a) Top Ribbon Ring

<i>Material</i>	Hallmark Quality Sterling Silver Reeded Wire, Gold plated to 1 micron
<i>Diameter of Wire</i>	0.0985"
<i>Outside Diameter of Ring</i>	0.6200"
<i>Finish</i>	Ends of Ring to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Attached inside tube at top of Crown (b)

(b) Crown

<i>Design</i>	Imperial Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	0.5850"
<i>Height</i>	0.8700"
<i>Thickness</i>	0.2520"
<i>Manufacture</i>	Cast from master pattern with internal slot for mounting onto Cross (c)
<i>Finish</i>	The whole to be highly polished

(c)(i) Cross

<i>Design</i>	Seven armed cross
<i>Material</i>	Hallmark Quality Sterling Silver, Gold plated to 1 micron
<i>Width</i>	1.7975"
<i>Height</i>	as per sealed pattern
<i>Thickness</i>	0.0985"
<i>Manufacture</i>	Stamped in one double sided piece. Hand pierced to outer shape, filed, with bevelled edges on each side. All file marks removed.
<i>Finish</i>	Highly polished bevelled edges.
<i>Enamelling</i>	Arms of the Cross filled with unmarked white enamel

(c)(ii) Centre Mount 1

<i>Design</i>	Within a text border, St. Michael holding a flaming sword and trampling on Satan, complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold St. Michael and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	0.7870"
<i>Thickness</i>	0.0395"
<i>Manufacture</i>	Border, text and St. Michael to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. Michael fitted to backplate with pins. Obverse and reverse borders fitted together with

	Silver tube, which is soldered to the reverse of the borders.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The border filled with transparent dark blue enamel. The scene depicting St. Michael to be handpainted in various enamels.

(c)(iii) Centre Mount 2

<i>Design</i>	Within a text border, St. George on horseback in armour, holding a spear, slaying a dragon complete with backplate
<i>Material</i>	Borders & text: Hallmark Quality 18ct Gold St. George and backplate: Hallmark Quality Sterling Silver
<i>Diameter</i>	0.7870"
<i>Thickness</i>	0.0395"
<i>Manufacture</i>	Border, text and St. George to be hand pierced, with all file marks removed. The text to read AUSPICUM MELIORIS ÆVI. St. George fitted to backplate with pins. Obverse and reverse borders fitted together with Silver tube, which is soldered to the reverse of the borders.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The border filled with transparent dark blue enamel. The scene depicting St. George to be handpainted in various enamels.
<i>Total Weight of Assembled Pendant</i>	56gms

RIBBONS

(d) Full Size Investiture Ribbon

<i>Colour</i>	Blue with central red stripe to match Sealed Pattern
<i>Total Width</i>	1.500"
<i>Finished Length</i>	33.000"
<i>Fastening</i>	Hook and eye.

(e) Miniature Width Ribbon

<i>Colour</i>	Blue with central red stripe to match Sealed Pattern
<i>Total Width</i>	0.6250"
<i>Finished Length</i>	22.000"
<i>Fastening</i>	Hook and eye – one end with adjustable hooks. To be packed underneath Insert (g)

CASE

(f) Outer Case

External

Dimensions 3.5433" x 6.4960" x 1.3779"

Construction

Hinged construction along length of case. Sprung catch to close case. Hardwood frame covered with black rexine. The letters C.M.G. to be gold blocked in 24 point Times Roman in one line lengthways in the centre of the outside of the lid. Blind creasing around rim and top edge. Two wooden runners in the base of the case

to

support insert (g)

Lining

The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(g) Insert

Dimensions

To fit inside case (f) to sit snugly on the runners.

Construction

To be padded and covered in dark blue velvet. To have an indentation in the shape of the Badge with a slot above the indentation to accept the Top Ribbon Ring (a) and with a cutout at the top to allow the Full Size Investiture Ribbon (d) to be folded underneath.





THE ROYAL VICTORIAN ORDER

Lot 23 - GCVO Badge & Star (Lady)

General Description:

Badge consisting of:

- (a) Top suspension ring.
- (b) Crown.
- (c) Cross consisting of.
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2

Star consisting of:

- (d)
 - (i) Star
 - (ii) Overlay
 - (iii) Centre Mount 1
 - (iv) Centre Mount 2
- (e) Crown
- (f) Pin

Ribbon

- (g) Full Size Sash
- (h) Detachable Bow

Case

- (i) Outer case.
- (j) Insert.

BADGE

- a) **Top suspension Ring** A flat ring to loop loosely through the top chenier of the badge cross, for hanging to the hook of the Collar or the swivel clip of the sash.
- Diameter* 3/4 inch exterior, in 1/8 inch flat cushion.
Thickness 0.065 inches.
Material Hallmark quality Sterling silver. Soldered, polished, gold plated.
- b) **Crown**
- Design* Queen Victoria Style,
Width 21/32 inch.
Height 5/8 inch.
Thickness 0.060" raised to 5/32 inch.
Material Hallmark quality Sterling silver.
Manufacture Stamped flat, pierced, raised and centre strap soldered in place, or cast shaped and pierced.
Fittings Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed halfmoon shape, to represent the cap, etched, enamelled in translucent red, fitted within the crown.
Finish Vitreous enamel "jewels" 3 red 2 green across bottom band. Highlighted, gold plated.
- (c)(i) **Cross**
- Design* Dovetailed, Maltese type,
Width 2.7/8 inches.
Height 2.3/4 inches, + 1/16" of top chenier protruding.
Thickness 3/16 inch box, arms fading from 1/8th to 3/32nds
Material Hallmark quality Sterling silver.
Manufacture Stamped in one double sided piece, with the four arms connected on a central oval block, 1" x 7/8" longest axis vertical, front of arms recessed for enamelling, backs cushioned.
Cut to shape. centre removed to accept Centre Mount 1. Backplate shaped, domed and soldered on back of cross, solder line eliminated.
Award number engraved on back in 1/8 inch figures, prefixed by letter L.

<i>Fitting</i>	<p>A chenier 5/32 inch bore, 1/4 inch long soldered across the vee of the top dovetail on a line of the apex edge to accept the hanging ring loosely threaded through.</p> <p>Holes drilled in the top arm to accept the 9 B.A. thread and the steady peg of the superimposed crown. Back of this arm recessed to countersink the thread and round nut of crown.</p> <p>Apex edges carefully aligned, all irregularities removed.</p> <p><i>Finish:</i> Obverse of arms enamelled in opaque vitreous white, remainder polished, textured frost gold plated.</p>
(c)(ii) Centre Mount 1	<p>Oval border, stamped slightly domed, with word VICTORIA in lower area, wreath and dot either side upper quadrant. Upper surface 5/32" splayed to 7/32".</p>
<i>Width</i>	31/32 inch.
<i>Height</i>	1.3/32 inches.
<i>Thickness</i>	1/8 inch.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Centre pierced to accept Centre Mount 2, an oval collar, to fit cross centre aperture, is soldered to the back of the border. The background to the lettering is enamelled opaque blue.
(c)(iii) Centre Mount 2	<p>An interwoven V.R.I. Cypher 33/32" x 11/16" x 0.055" stamped and pierced and formed to fit the centre plate with pegs or tag.</p>
<i>Material</i>	Hallmark quality Sterling silver, gold plated. Centreplate, a domed oval to fit within the collar and behind the border slotted or drilled to accept fixings of cypher.
<i>Weight</i>	65 grammes.
STAR	
(d)(i) Star	<p>An eight pointed star, with indented arms. points top and bottom, horizontally, and at 45 degrees between each.</p>
<i>Width</i>	3.1/2 inches.
<i>Height</i>	3.1/2 inches.
<i>Thickness</i>	0.085 inches.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Stamped in a single piece, slightly domed.

<i>Obverse</i>	Each arm is patterned in block formation with six vee channels from outer ends towards centre, and edges from each indentation, with seven lateral vee channels to create the blocks. The depths of each cross vee is drilled through in lines with two, four, six, six, four and four holes in rows from the points towards the centre, with a 0.029 inch drill. Two larger holes to accept 9.B.A. thread drilled on a vertical axis for securing the overlay etc. A 1/2 inch cut is made to separate each star arm from its neighbour.
<i>Reverse</i>	The pin joint is soldered between the four hole and six hole row on the top arm, and the revolver catch placed similarly on the bottom arm, equidistant from the centre.
<i>Finish</i>	Surplus material cut away, ends of points blunted. The back of the star is polished bright, all fire marks removed and protected from scuffing during bright cutting. The award number engraved across the centre in 1/8" numerals preceded by the letter L. Each block on the front is hand cut with twelve facets, heavy polishing afterwards should be avoided.

(d)(ii) Overlay

<i>Design</i>	A dovetailed, Maltese style cross, with an oval block centre, situated centrally, vertical axis.
<i>Width</i>	1.5/8 inches.
<i>Height</i>	1.5/8 inches.
<i>Thickness</i>	0.085 inches.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Stamped in one piece, with enamel fields on upper surface, flat backed. Centre pierced to accept Centre Mount 1. Domed slightly to contour of star. Upper arm drilled to take 9.B.A. thread of superimposed crown. Similar thread soldered on the back of the lower arm, these two fixings to correspond with the two holes drilled to attach overlay to the star with two silver polished, domed round nuts.
<i>Finish</i>	All irregularities removed, smoothed edges. Obverse surface enamelled in opaque vitreous white, Gold plated.

(d)(iii) Centre Mount 1

Width
Height
Thickness
Material
Manufacture

An oval border with the word VICTORIA in the lower quadrant and wreath and two dots in upper area.
1 1/16 inch.
3/4 inch.
0.042 inches.
Hallmark quality Sterling silver.
Stamped, centre removed to accept Centre Mount 2 edges sloping outwards away from front 1/8 inch surface of border. Oval collar soldered on back to fit centre of overlay, to hold centre-plate with six claws cut down from collar. Background to lettering in opaque blue vitreous enamel. Gold plated.

(d)(iv) Centre Mount 2

Material

An interwoven V.R.I. Cypher, stamped 0.040" thick, in
Hallmark quality Sterling silver, pierced to fit within oval border mounted on a domed centre-plate fitted within the oval collar. The centre plate etched, is enamelled in red vitreous colour as per sealed pattern. Drilled or slotted for cypher fixing. Cypher highlighted, gold plated.

(e) Crown

Design
Material
Width
Height
Thickness
Manufacture

Queen Victoria style.
Hallmark quality Sterling silver.
1/2 inch.
1/2 inch.
0.040" raised to 0.150"
Stamped flat, pierced, raised and centre strap soldered in place. Or cast shaped and pierced. Fitted by a nickel 9 B.A. thread passing through the enamelled overlay on which it is superimposed and held by the silver domed nut on the underside of the star. Crown highlighted gold plated.

(f) Pin

Joint

Catch

Weights

A 9ct. hard yellow gold pin, hallmarking quality in 0.061" wire 3 inches in length with 0.022: thick shaped hard 9ct plate 5/16" x 5/16" at the base has a nickel silver jointing tube soldered across at right angles to the pin which is also soldered to the plate butted against the tube. Polished bright. For attaching star to clothing.
A silver joint with outside tubes, 7/16" wide by 1/4 inch high in which to secure the pin with a tapered nickel axel.
A silver revolver type safety catch 1/4 inch barrel.
Star cross, overlay, centre and crown: 80 grammes.
The 9ct pin weighs 5 grammes.

RIBBONS

- (g) **Full Size Sash**
Colour Blue with two narrow red stripes and one narrow white strip on each edge to match Sealed Pattern
Material Silk
Total Width 2.5"
Finished Length 44"
Fastening Hook and eye on ends and swivel clip on bow to hold Badge
- (h) **Detachable Bow**
Colour Blue with two narrow red stripes and one narrow white strip on each edge to match Sealed Pattern
Material Silk
Total Width as per sealed pattern
Finished Length as per sealed pattern
Fastening Swivel clip on bow to hold Badge. Gold coloured brooch fitting on reverse. To be packed in case (i) under insert (j).

CASE

- (j) **Outer Case**
Outer Dimensions L29.4cm x W15.4cm x D4.4cm
Construction Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. Letters G.C.V.O. gold blocked, 4.5cm from top of lid. Two runners in the base of the case to support insert (k). Inside lid to be padded and lined with white satin.
- (k) **Insert**
Dimensions
Construction To fit inside case (j) to sit snugly on the runners. To be padded and covered in dark green velvet. To have a cutout at the top to allow the Full Size Investiture Sash (g) to be folded underneath with the bow (with Badge attached) protruding at the top with an indentation in the shape of the Badge. A slot to be provided below to hold the pin of the Star firmly in place.





THE ROYAL VICTORIAN ORDER

Lot 24 - GCVO Badge & Star (Gent)

General Description:

Badge consisting of:

- (a) Top suspension ring.
- (b) Crown.

- (c) Cross consisting of.
 - (i) Cross
 - (ii) Centre mount 1
 - (iii) Centre mount 2

Star consisting of:

- (d)
 - (i) Star
 - (ii) Overlay
 - (iii) Centre Mount 1
 - (iv) Centre Mount 2
- (e) Crown
- (f) Pin

Ribbon

- (g) Full Size Investiture Sash
- (h) Half Size Evening Sash
- (i) Miniature Width Neck Ribbon

Case

- (j) Outer case.
- (k) Insert.

BADGE

- a) **Top suspension Ring** A flat ring to loop loosely through the top chenier of the badge cross, for hanging to the hook of the Collar or the swivel clip of the sash.
- Diameter* 3/4 inch exterior, in 1/8 inch flat cushion.
Thickness 0.065 inches.
Material Hallmark quality Sterling silver. Soldered, polished, gold plated.
- b) **Crown**
- Design* Queen Victoria Style,
Width 21/32 inch.
Height 5/8 inch.
Thickness 0.060" raised to 5/32 inch.
Material Hallmark quality Sterling silver.
Manufacture Stamped flat, pierced, raised and centre strap soldered in place, or cast shaped and pierced.
Fittings Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed halfmoon shape, to represent the cap, etched, enamelled in translucent red, fitted within the crown.
Finish Vitreous enamel "jewels" 3 red 2 green across bottom band. Highlighted, gold plated.
- (c)(i) **Cross**
- Design* Dovetailed, Maltese type,
Width 2.7/8 inches.
Height 2.3/4 inches, + 1/16" of top chenier protruding.
Thickness 3/16 inch box, arms fading from 1/8th to 3/32nds
Material Hallmark quality Sterling silver.
Manufacture Stamped in one double sided piece, with the four arms connected on a central oval block, 1" x 7/8" longest axis vertical, front of arms recessed for enamelling, backs cushioned.
Cut to shape. centre removed to accept Centre Mount 1. Backplate shaped, domed and soldered on back of cross, solder line eliminated.
Award number engraved on back in 1/8 inch figures.

<i>Fitting</i>	<p>A chenier 5/32 inch bore, 1/4 inch long soldered across the vee of the top dovetail on a line of the apex edge to accept the hanging ring loosely threaded through.</p> <p>Holes drilled in the top arm to accept the 9 B.A. thread and the steady peg of the superimposed crown. Back of this arm recessed to countersink the thread and round nut of crown.</p> <p>Apex edges carefully aligned, all irregularities removed.</p> <p><i>Finish:</i> Obverse of arms enamelled in opaque vitreous white, remainder polished, textured frost gold plated.</p>
(c)(ii) Centre Mount 1	<p>Oval border, stamped slightly domed, with word VICTORIA in lower area, wreath and dot either side upper quadrant. Upper surface 5/32" splayed to 7/32".</p>
<i>Width</i>	31/32 inch.
<i>Height</i>	1.3/32 inches.
<i>Thickness</i>	1/8 inch.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Centre pierced to accept Centre Mount 2, an oval collar, to fit cross centre aperture, is soldered to the back of the border. The background to the lettering is enamelled opaque blue.
(c)(iii) Centre Mount 2	<p>An interwoven V.R.I. Cypher 33/32" x 11/16" x 0.055" stamped and pierced and formed to fit the centre plate with pegs or tag.</p>
<i>Material</i>	Hallmark quality Sterling silver, gold plated. Centreplate, a domed oval to fit within the collar and behind the border slotted or drilled to accept fixings of cypher.
<i>Weight</i>	65 grammes.
STAR	
(d)(i) Star	<p>An eight pointed star, with indented arms. points top and bottom, horizontally, and at 45 degrees between each.</p>
<i>Width</i>	3.1/2 inches.
<i>Height</i>	3.1/2 inches.
<i>Thickness</i>	0.085 inches.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Stamped in a single piece, slightly domed.

<i>Obverse</i>	Each arm is patterned in block formation with six vee channels from outer ends towards centre, and edges from each indentation, with seven lateral vee channels to create the blocks. The depths of each cross vee is drilled through in lines with two, four, six, six, four and four holes in rows from the points towards the centre, with a 0.029 inch drill. Two larger holes to accept 9.B.A. thread drilled on a vertical axis for securing the overlay etc. A 1/2 inch cut is made to separate each star arm from its neighbour.
<i>Reverse</i>	The pin joint is soldered between the four hole and six hole row on the top arm, and the revolver catch placed similarly on the bottom arm, equidistant from the centre.
<i>Finish</i>	Surplus material cut away, ends of points blunted. The back of the star is polished bright, all fire marks removed and protected from scuffing during bright cutting. The award number engraved across the centre in 1/8" numerals. Each block on the front is hand cut with twelve facets, heavy polishing afterwards should be avoided.

(d)(ii) Overlay

<i>Design</i>	A dovetailed, Maltese style cross, with an oval block centre, situated centrally, vertical axis.
<i>Width</i>	1.5/8 inches.
<i>Height</i>	1.5/8 inches.
<i>Thickness</i>	0.085 inches.
<i>Material</i>	Hallmark quality Sterling silver.
<i>Manufacture</i>	Stamped in one piece, with enamel fields on upper surface, flat backed. Centre pierced to accept Centre Mount 1. Domed slightly to contour of star. Upper arm drilled to take 9.B.A. thread of superimposed crown. Similar thread soldered on the back of the lower arm, these two fixings to correspond with the two holes drilled to attach overlay to the star with two silver polished, domed round nuts.
<i>Finish</i>	All irregularities removed, smoothed edges. Obverse surface enamelled in opaque vitreous white, Gold plated.

(d)(iii) Centre Mount 1

Width
Height
Thickness
Material
Manufacture

An oval border with the word VICTORIA in the lower quadrant and wreath and two dots in upper area.
11/16 inch.
3/4 inch.
0.042 inches.
Hallmark quality Sterling silver.
Stamped, centre removed to accept Centre Mount 2 edges sloping outwards away from front 1/8 inch surface of border. Oval collar soldered on back to fit centre of overlay, to hold centre-plate with six claws cut down from collar. Background to lettering in opaque blue vitreous enamel. Gold plated.

(d)(iv) Centre Mount 2

Material

An interwoven V.R.I. Cypher, stamped 0.040" thick, in
Hallmark quality Sterling silver, pierced to fit within oval border mounted on a domed centre-plate fitted within the oval collar. The centre plate etched, is enamelled in red vitreous colour as per sealed pattern. Drilled or slotted for cypher fixing. Cypher highlighted, gold plated.

(e) Crown

Design
Material
Width
Height
Thickness
Manufacture

Queen Victoria style.
Hallmark quality Sterling silver.
1/2 inch.
1/2 inch.
0.040" raised to 0.150"
Stamped flat, pierced, raised and centre strap soldered in place. Or cast shaped and pierced. Fitted by a nickel 9 B.A. thread passing through the enamelled overlay on which it is superimposed and held by the silver domed nut on the underside of the star. Crown highlighted gold plated.

(f) Pin	A 9ct. hard yellow gold pin, hallmarking quality in 0.06 1" wire 3 inches in length with 0.022: thick shaped hard 9ct plate 5/16" x 5/16" at the base has a nickel silver jointing tube soldered across at right angles to the pin which is also soldered to the plate butted against the tube. Polished bright. For attaching star to clothing.
<i>Joint</i>	A silver joint with outside tubes, 7/16" wide by 1/4 inch high in which to secure the pin with a tapered nickel axel.
<i>Catch</i>	A silver revolver type safety catch 1/4 inch barrel.
<i>Weights</i>	Star cross, overlay, centre and crown: 80 grammes. The 9ct pin weighs 5 grammes.

RIBBONS

(g) Full Size Investiture Sash	
<i>Colour</i>	Blue with two narrow red stripes and one narrow white strip on each edge to match Sealed Pattern
<i>Material</i>	Silk
<i>Total Width</i>	4"
<i>Finished Length</i>	62"
<i>Fastening</i>	Hook and eye on ends and swivel clip on bow to hold Badge
(h) Half Size Evening Sash	
<i>Colour</i>	Blue with two narrow red stripes and one narrow white strip on each edge to match Sealed Pattern
<i>Material</i>	Silk
<i>Total Width</i>	4"
<i>Finished Length</i>	35.5"
<i>Fastening</i>	Swivel clip on bow to hold Badge. Buttonhole beneath bow. Top end finished with buttonholes as per Sealed Pattern. To be packed in case (j) underneath insert (k).
(i) Miniature Width Neck Ribbon	
<i>Colour</i>	Blue with two narrow red stripes and one narrow white strip on each edge to match Sealed Pattern
<i>Material</i>	Silk
<i>Total Width</i>	0.6250"
<i>Finished Length</i>	22"
<i>Fastening</i>	Hook and eye – one end with adjustable hooks. To be packed in case (j) underneath insert (k)

CASE

- (j) **Outer Case**
Outer Dimensions L29.4cm x W15.4cm x D4.6cm
Construction Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. Letters G.C.V.O. gold blocked, 4.5cm from top of lid. Two runners in the base of the case to support insert (k). Inside lid to be padded and lined with white satin.
- (k) **Insert**
Dimensions
Construction To fit inside case (j) to sit snugly on the runners. To be padded and covered in dark green velvet. To have a cutout at the top to allow the Full Size Investiture Sash (g) to be folded underneath with the bow (with Badge attached) protruding at the top, with an indentation in the shape of the Badge. A slot to be provided below to hold the pin of the Star firmly in place.





THE ROYAL VICTORIAN ORDER

Lot 25 - DCVO Badge & Star

General Description:

Badge consisting of

- (a) Top Hook Fitting
- (b) Crown
- (c) Cross consisting of
 - (i) Cross
 - (ii) Centre Mount 1
 - (iii) Centre Mount 2

Star consisting of

- (d) Star
- (e) Overlay
- (f) Centre Mount 1
- (g) Centre Mount 2
- (h) Crown
- (i) Pin

Ribbon

- (j) Bow

Case

- (k) Outer Case
- (l) Insert

BADGE

(a) Top Hook Fitting

<i>Material</i>	Hallmark Quality Sterling Wire – Diameter 0.057”, Gold plated to 1 micron
<i>Dimensions</i>	Outside Diameter 7/32”
<i>Finish</i>	Ends of Hook to be soldered together and the whole polished so that the join appears as an integral part of the assembly
<i>Manufacture</i>	Soldered to a triangular shaped hook, wide part at the top, with long tail curved behind. Open ring threaded loosely through top fixed ring of Cross (c). Tail clipped through ring. Sewn to Bow (j).

(b) Crown

<i>Design</i>	Queen Victoria Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	9/16”
<i>Height</i>	19/32”
<i>Thickness</i>	0.040” raised to 0.195”
<i>Manufacture</i>	Stamped flat, pierced, raised and centre strap soldered in place. Or cast, shaped and pierced.
<i>Fittings</i>	Nickel silver 9 B.A. thread, 9ct 9 B.A. round nut. Cushion domed half moon shape, to represent the cap, etched, enamelled and fitted within the Crown
<i>Enamelling</i>	Cushion to be enamelled in translucent red. 5 “jewels” across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Highlighted

(c)(i) Cross

<i>Design</i>	Dovetailed, Maltese type
<i>Material</i>	Hallmark Quality Sterling Silver. Textured frost gold plated
<i>Width</i>	2 1/8”
<i>Height</i>	2 3/8”
<i>Thickness</i>	0.156”
<i>Manufacture</i>	Stamped in one double sided piece, fading to the outside edges. Recessed enamelling field on front of arms cut to shape. Centre removed to take Centre Mount 1 (c)(ii). Backplate shaped, domed and soldered on back of Cross, solder line eliminated.
<i>Finish</i>	All file marks removed. Award number as specified in contract to be engraved in centre of backplate in figures 1/8” high prefixed with letter L. Obverse to be enamelled. Reverse to be cushioned polished with all irregularities removed.

Fitting Top fixed hanging ring (0.075" wire – 9/16" diameter) slotted along line of apex edge across centre edge vee and soldered. Holes drilled in top arm to accept superimposed Crown (b) thread and steady ring. Back recessed to countersink nut. Apex edges carefully aligned.

Enamelling The four arms of the obverse Cross to be enamelled in vitreous opaque white enamel.

(c)(ii) Centre Mount 1

Design An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant

Material Hallmark Quality Sterling Silver. Gold plated.

Size 15/16" x 13/16" long axis vertical

Thickness 0.042". Thick upper surface 5/32"

Manufacture Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (c)(iii). Outside edge sloping outwards

Fitting An oval collar soldered to the back of the border for fitting to the Cross (c)(i)

Finish Highly polished edges and front

Enamelling The background filled with opaque blue enamel to match Sealed Pattern.

(c)(iii) Centre Mount 2

Design An interwoven V R I Cipher. On a centre plate

Material Hallmark Quality Sterling Silver. Gold Plated

Size 9/16" x 13/32"

Thickness 0.040"

Manufacture The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (c)(ii). The surface to be enamelled. To be held in place by six claws cut down from the collar.

Finish Highly polished edges and front

Enamelling The centre plate to be covered with translucent red enamel to allow the etching to show through.

Silver Weight of Assembled Badge 42gms

STAR

(d) Star

<i>Design</i>	A dovetailed cross, Maltese style, with smaller similar shaped infills between the main arms. Longest arms vertical and horizontal.
<i>Material</i>	Hallmark Quality Sterling Silver
<i>Width</i>	2.9"
<i>Height</i>	2.9"
<i>Thickness</i>	0.085"
<i>Manufacture</i>	Stamped in a single piece, slightly domed.
<i>Obverse</i>	Each arm is patterned in block formation, with eight vee channels from outer ends towards centre and eleven similar channels across each arm from edge to edge creating the block formation. Each smaller infill, which extends to the fourth cross channel, is similarly contoured with smaller blocks. The depth of each cross vee is drilled through on the main arms only, five rows of eight holes, then six, then four and then two, from the outer end towards the centre with a 0.029" drill. Two larger holes in the top and bottom arms are drilled 1 1/16" apart to accept 9 B.A. thread wire for securing the Overlay (e). Following the contours of the large arm edges the infills are separated by a 1/2" cut and lowered slightly.
<i>Reverse</i>	The pin joint (i) is positioned on the centre line of the top arm 2 1/4" from the revolver catch on the bottom arm. The two equidistant from the cross centre.
<i>Finish</i>	The ends of the arms to be neatly filed to smooth rounded ends of the block rows. Bright cut finish to be achieved with either a mechanical diamond cutter or in the traditional hand cut twelve facet per block manner. The reverse to be bright polished removing all fire marks and to be protected from scuffing during bright cutting. The award number as specified in the contract to be engraved across the centre of the reverse.

(e) Overlay

<i>Design</i>	Dovetailed plain Maltese style cross, slightly domed to fit contour of centre of Star (d) aligned on the main arms and secured by 9 B.A. nickel threads through the holes drilled in the top and bottom arms for this purpose, by polished silver round nuts, which are not countersunk
<i>Material</i>	Hallmark Quality Sterling Silver. Bright silver frost plated.
<i>Width</i>	1 1/2 "
<i>Height</i>	1 1/2 "
<i>Thickness</i>	0.075"

<i>Manufacture</i>	Stamped in one piece and cut and filed to shape. The centre removed to accept Centre Mount 1 (f). A hole of the same size corresponding to the hole in the top arm of the Star (d) to accept a nickel thread to be drilled in the top arm of the Overlay. A nickel thread is soldered on the underside of the bottom arm to coincide with the lower hole in the Star (d). These two fixings to align the Overlay in its correct position.
<i>Finish</i>	All irregularities removed, surfaces smoothed to accept Bright Silver Frost plating to cover any residual fire marks and to contrast with the bright cut Star (d).
(f) Centre Mount 1	
<i>Design</i>	An oval border with the word VICTORIA in the lower area with a wreath and a dot on either side in the upper quadrant
<i>Material</i>	Hallmark Quality Sterling Silver. Gold plated.
<i>Width</i>	9/16"
<i>Height</i>	5/8"
<i>Thickness</i>	0.085"
<i>Manufacture</i>	Stamped and slightly domed. Centre pierced, sloping slightly inwards to accept Centre Mount 2 (g). Outside edge sloping outwards
<i>Fitting</i>	An oval collar soldered to the back of the border for fitting to the Overlay (e)
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The background filled with opaque blue enamel to match Sealed Pattern.
(g) Centre Mount 2	
<i>Design</i>	An interwoven V R I Cipher. On a centre plate
<i>Material</i>	Hallmark Quality Sterling Silver. Gold Plated
<i>Size</i>	As per sealed pattern
<i>Thickness</i>	As per sealed pattern
<i>Manufacture</i>	The Cipher to be pierced and formed to fit the centre plate with pegs or tag. The centre plate to be an etched, domed oval to fit within the collar and behind the border of Centre Mount 1 (f). The surface to be enamelled. To be held in place by six claws cut down from the collar.
<i>Finish</i>	Highly polished edges and front
<i>Enamelling</i>	The centre plate to be covered with translucent red enamel to allow the etching to show through.
(h) Crown	
<i>Design</i>	Queen Victoria Crown
<i>Material</i>	Hallmark Quality Sterling Silver Gold plated to 1 micron
<i>Width</i>	5/16"

<i>Height</i>	9/16"
<i>Thickness</i>	As per sealed pattern
<i>Manufacture</i>	Stamped solid. Superimposed on the top arm of the Overlay (e) it is secured by a nickel thread soldered on the back of the crown to pass through the Overlay (e) and held by a silver 9 B.A. round nut. This is also the top fixing for the Overlay (e).
<i>Enamelling</i>	Background within the Crown to be enamelled in red. 5 "jewels" across the base band to be vitreous enamelled: - 3 red, 2 green
<i>Finish</i>	Polished and Highlighted
(i) Pin	
<i>Pin</i>	A 9ct hard yellow gold pin in 0.061" wire x 2 1/2" in length with 0.022" thick shaped hard 9ct yellow gold plate 5/16" x 5/16" at the base has a nickel silver jointing tube soldered across at right angles to the pin which is butted against the tube and also soldered. Polished bright.
<i>Joint</i>	A silver joint with outside tubes, 7/16" wide by 1/4" high to secure the pin with a tapered nickel axle is centred 1/2" from top of upper star point.
<i>Catch</i>	A Silver revolver type safety catch 1/4" inch barrel soldered on lower cross arm to secure the sharp end of pin.
<i>Fixing</i>	See Star (d)
<i>Weights</i>	Star body, overlay, centre, fittings – 68 grammes 9ct pin – 5 grammes

RIBBONS

(j) Bow	
<i>Colour</i>	Blue bordered in red and white to match Sealed Pattern
<i>Total Width</i>	1 3/4"
<i>Finished Length</i>	Bow: 3 5/8". Tails: 7.5" (overall) with 1/4" fringe.
<i>Fastening</i>	Ribbon bar with pin (brooch fitting). Gold plated silver ring 11.11mm diameter x 1.45mm diameter wire.

CASE

(k) Outer Case

External

Dimensions 24.0cm x 11.3cm x 3.9cm

Construction

Hinged along length of case, sprung catch to close case. Hardwood frame covered with maroon rexine. The letters D.C.V.O. to be gold blocked in 24 point Times Roman in one line widthways on the centre of the outside of the lid 35.00mm from the top. Two wooden runners in the base of the case to support insert (l)

Lining

The inside of the lid to be padded covered in white satin. The inside of the base and the runners to be covered in white leatherette

(l) Insert

Dimensions

To fit inside case (k) to sit snugly on the runners

Construction

To be padded and covered in dark green velvet. Top half to have a slot 3.0cm from the top to accept the brooch fitting (j). A slot to be provided below the indentation to hold the pin of the Star firmly in place.



