

BUYER: The Secretary of State for the Home Department acting through Border Force

STATEMENT OF REQUIREMENTS

HMC Searcher – Planned Maintenance and Safety Equipment Recertification

September / October 2023

C25522

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Statement of Requirements
The Buyer: Border Force Maritime
Contract Reference: C25522

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Definitions

Phrase	Definition
Acceptance	The Buyer will formally complete Acceptance of the Vessel at the Project Completion Meeting by the issue of an Acceptance certificate to the Supplier, which will be duly signed by the BFOO on behalf of the Buyer, when all specified items of the requirement or authorised EW tasks have been completed satisfactorily.
After-Service	A single phone number of the Supplier giving access to a technical point of contact able to give user friendly assistance to Buyer staff experiencing technical complications with any part or operation of the Cutters.
Alongside Berth	A suitable quay/berth with at least year-round 1m depth below Low Water Spring Tides (LWS) complete with safe access by gangway.
Buyer	Border Force (BF)
BFOO	Border Force Overseeing Officer
Cardinal Date Plan (CDP)	A plan provided by the Supplier mapping out the significant dates for a project
Cutter	His Majesty's Cutter (HMC) Searcher
Defect Rectification	Work undertaken to resolve any defect identified and listed in the work package at Annex D.
Emergent Work (EW)	Any additional work that emerges from the specified Planned Maintenance, which is notified to the Supplier in this Statement of Requirements. Any repairs which are required as a direct result of defects/damage found during this package of works.
	A Formal Emergent Work form issued by the Buyer and found at Annex H, to be duly completed by the Supplier, is to be issued to the BFOO for every item of EW.
	The BFOO is the only Buyer officer able to authorise Emergent Work.
Lloyd's Register	Lloyd's Register's Rules and Regulations set standards for the design, construction and lifetime maintenance of ships, offshore units, and land-based installations.
Major Defect	Any defect or fault which reduces the performance of the Cutter, so it is unable to safely perform its duties rendering the vessel inoperable or unseaworthy.
MCA	Maritime and Coastguard Agency
Minor Defect	Any defect or fault which reduces the performance of the Cutter while allowing it to safely perform its duties and remain seaworthy.
Original Equipment Manufacturer (OEM)	The original manufacturer of a piece of equipment.



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Phrase	Definition
Project Progress Meeting (PPM)	A formal Progress Meeting to be conducted between the BFOO and the PM weekly for the duration of the contract at a date and time to be agreed as part of contract mobilisation and following award.
Project Completion	Formal notification by the BFOO, on behalf of the Buyer, to the Supplier that the project is completed to a satisfactory standard. The Supplier will be issued a Project Completion confirmation.
	Failure, by the Supplier, to complete all specified items and authorised EW tasks may result in a delay in the issuing of the Project Completion confirmation and a delay in payment for services rendered.
Project Conclusion Meeting (PCM)	The mandated project close-down meeting between Supplier and BFOO.
Project Initiation Meeting (PIM)	The mandated, initial, meeting between Supplier and BFOO.
Planned Maintenance	The package of works as detailed as detailed in the Specification of Requirements.
Project Manager (PM)	A member of the Supplier's staff who is responsible for the overall planning and execution of a project. PM to be available via phone or email the lifetime during the Working Day.
Progress Report	A formal report that is emailed to the BFOO, either on request or as scheduled, giving details of progress against the agreed CDP
Rectification Plan	A plan to rectify a specified defect, giving dates and reasons for relevant actions to effect full rectification of the defect.
Safe Working Load (SWL)	The maximum load a piece of equipment can safely operate under.
Slipway/Dry Dock	A Slipway or Dry Dock of suitable size, complete with dock blocks in accordance with a MTLU supplied docking plan and to the satisfaction of the Border Force Overseeing Officer complete with safe permanent means of access to the Vessel.
SOP 08	Certification sheet of all safety equipment on board.
Vessel	His Majesty's Cutter Searcher
Warranty	A guarantee, issued to the Buyer by the Supplier, promising to repair or replace an item or rectify a service level, if necessary, and within a specified period.
WHO	World Health Organisation
Working Location	The area in which the Cutter is operational
Work in Way	This is additional work that occurs before the repairs/maintenance works are started.
Work in Wake	This is additional work that occurs after the repairs/maintenance works are completed.



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Part 1: General

1.0 Background

- 1.1. The Buyer currently operates a fleet of circa thirty (c.30) sea going patrol craft operating in both UK National and International waters. HMC Searcher is one (1) of four (4) Damen 4207 Class patrol craft that forms part of this fleet.
- 1.2. The four Damen 4207 patrol vessels, of which HMC Searcher is one, are built in accordance with Lloyds 100A+ and hold valid MCA International Load line certification.
- 1.3. The primary roles of the Cutters are:
 - 1.3.1. To provide a mobile, flexible, seaborne force capable of maintaining an effective deterrent against illegal immigration, smuggling and other breaches of the law administered by Border Force both within and outside the territorial waters of the UK in support of the UK's national security strategy.
 - 1.3.2. To increase maritime intelligence, undertake surveillance and improve international liaison in combating illegal immigration, the smuggling of drugs and movement of instruments of terrorism by sea.
 - 1.3.3. To intercept suspect vessels in territorial and international waters; and
 - 1.3.4. To provide mutual assistance to EU countries, the Channel Isles, the Isle of Man and other partners on the UK border.
- 1.4. In addition to these primary responsibilities, Border Force also undertake tasks on behalf of the Ministry of Defence, Maritime and Coastguard Buyer, National Crime Agency, Police and UK Fisheries Agencies.

Part 2: Insurance

2.0 Insurance

- 2.1 The Supplier is to provide written confirmation and self-certify that they already have, or can commit to obtain, prior to the commencement of the contract, the levels of insurance cover indicated below:
 - 2.1.1 minimum Employer's (Compulsory) Liability Insurance = £10,000,000.00
 - 2.1.2 Public Liability Insurance = £1,000,000.00
 - 2.1.3 Professional Indemnity Insurance = £1,000,000.00



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- 2.2 The limit of liability, as expressed in § 2.1, is to be for every accident or series of accidents arising from the same event.
- 2.3 The Supplier's insurance policy is to cover all employees of the Supplier or any entities subcontracted by the Supplier, or by the Buyer, during the life of this contract and in the undertaking of this requirement.
- 2.4 The insurance certificate is to be submitted to the Buyer in .pdf format after contract award.

Part 3: Objectives, Location and Constraints

3.0 Objectives

- 3.1 The objective of this specification is to provide the requirements for;
 - 3.1.1 the maintenance of equipment and machinery;
 - 3.1.2 the recertification of all safety equipment;
 - 3.1.3 the rectification of specified defects; and, if applicable
 - 3.1.4 conduct modifications to the fabric of the vessel as authorised by the BFOO.

4.0 Location

- 4.1 Due to the operational Working Location of the Cutter, this requirement is to be undertaken within the following geographical parameters.
 - 4.1.1 The Wash to Lands' End.

5.0 Constraints

- 5.1 All specified work must be completed by the Supplier.
- 5.2 All quotations are to be submitted in currency GBP. The Vessel is a qualifying ship under VAT Notice 744C and zero rated for VAT. Quotes and invoices should therefore not include VAT.
- 5.3 All work must be completed in accordance with this Specification of Requirements and must be compliant to all applicable industry standards or Flag State regulations and in accordance with all applicable laws.
- 5.4 All work must be completed in accordance with this Specification of Requirements and must be compliant to all applicable standards or Flag State regulations and in accordance with best industry standards.

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- All new parts and equipment fitted are to be supportable for a period of five years following installation. If applicable, these items are to be presented to the BFOO at the PCM.
- 5.6 All new equipment shall be provided with relevant operator & maintenance documentation, and any applicable certification.
- 5.7 For the purposes of this requirement, the working week is Monday to Friday and consists of five (5) working days.
- 5.8 For the purposes of this requirement, the Working Day is to be no less than any eight (8) hour period between 07:00am and 18:00pm.
- 5.9 The Buyer expects the duration of this requirement to be no longer than fourteen (14) consecutive Working Days.
- 5.10 The start date for this requirement is to be no later than: 18 September 2023.
- 5.11 The expiry date for this requirement is to be no later than; 16 October 2023.
- 5.12 The supplier needs to have the facility to accept the Vessel from Border Force, no later than the start date, and the supplier must provide suitable and secure storage of the Vessel until Maintenance and Safety Equipment Recertification work commences.

Part 4: Provision of Services

6.0 General Provision

- 6.1 The Buyer will appoint a BFOO for the duration of this requirement who shall be entitled to inspect any work, or to have it inspected by their duly authorised representative, at any point during the lifetime of this contract.
- 6.2 The Buyer may engage with OEM manufacturers under separate commercial arrangements. The Supplier must afford access, as required, and assist with various tasks as instructed by the BFOO under EW process to complete specific work as arranged by the Buyer under a separate arrangement with OEM to this MSER contract
- 6.3 The Supplier shall submit a draft CDP (in days) covering the completion of all planned work as part of the formal quotation for this work package. Once agreed by the Buyer, this will form the final CDP to be followed during the lifetime of the contract (including dates for PIM, PCM and weekly meetings).
- 6.4 During the contract period, the BFOO and Buyer appointed contractors shall, during normal working hours, will be afforded access to all premises of the yard or its Suppliers where any parts are being fitted, removed, manufactured, repaired, or serviced.



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- 6.5 The Supplier is to ensure that all tasks are completed by suitably qualified and experienced personnel (SQEP) in relation to the equipment being worked upon. The Supplier may be asked to prove the qualifications of any employees or contractors by the BFOO at any time.
- 7.0 Project Management
- 7.1 As part of the CDP the Supplier must schedule and attend a Project Initial Meeting (PIM) with the BFOO prior to any works being undertaken on the vessel.
- 7.2 During the meeting, the BFOO and the Supplier will confirm the following;
 - 7.2.1 the EW process;
 - 7.2.2 berthing arrangements;
 - 7.2.3 any Health and Safety arrangements pertinent to the Supplier's premises including the Suppliers Covid health protection measures;
 - 7.2.4 Border Force crew accommodation arrangements;
 - 7.2.5 any OEM manufacturers that are expected to work on the vessel during the Supplier's CDP period; and
 - 7.2.6 The proposed date of the PCM.
- 7.3 During the course of the CDP, the Supplier is to provide a report to the BFOO within twenty-four hours of the identification of any deviation from the submitted CDP. Any cost implications are to be agreed in accordance with the EW process following authorisation from the BFOO.
- 7.4 The Supplier must schedule and attend a weekly Project Progress Meeting (PPM) with the BFOO. This meeting is required to be minuted and will be in addition to the brief daily meetings. The PPM agenda must include;
 - 7.4.1 a briefing on project progress on a task-by-task level, as per the CDP;
 - 7.4.2 all approved EW and costs;
 - 7.4.3 all rejected EW and costs;
 - 7.4.3 any sub-contractors' issues, both from the Supplier and the Buyer; and
 - 7.4.4 any technical issues.
- 7.5 As part of the CDP the Supplier must schedule and attend a Project Conclusion Meeting (PCM) and confirm the following.
 - 7.5.1 all specified work items contained in Annex's A, B, C, D, in addition to all authorised EW tasks, have been completed to the satisfaction of the BFOO.



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- 7.5.2 any variations to the specified requirements, as agreed by the BFOO, during the Supplier's CDP period, have been agreed in accordance with § 7.3.
- 7.5.3 all *Emergent Work Individual Item Proformas* have been signed and agreed by the BFOO and the Supplier in accordance with § 9.0;
- 7.5.4 the Supplier agrees to supply the BFOO with SOP 08 as per Annex B, § 2.0; and
- 7.5.5 the Supplier and the BFOO agree a project total cost.
- 7.5.6 The meeting minutes are to be recorded by the Supplier and emailed to the BFOO
- 7.6 Following the PCM and to the satisfaction of the BFOO, formal notification of completion will be given to the Supplier and a *Project Completion Certificate* issued in accordance with §12.0.

8.0 Warranty

- 8.1 The Supplier shall provide an After-Service for reporting faults and obtaining technical advice, during the hours of 08:00 and 16:30, Monday to Friday.
- 8.2 Response times for the service outlined in § 8.1 shall allow for all faults to be logged, given a reference number and Rectification Plan agreed between all parties within a maximum of two (2) working days of the fault being logged.
- 8.3 The Supplier shall provide warranty repairs in the event that any of the supplied or repaired parts develops a fault during the parts warranty period as detailed in § 8.6 and § 8.7.
- 8.4 All Work carried out by the Supplier during the period of this contract shall be covered by a one-year Warranty commencing from the date the Vessel is accepted back into the custody of the Buyer.
- 8.5 All new parts supplied or fitted during the period of this contract shall be covered by a oneyear warranty or such other provided warranty if it is longer than the minimum one year commencing from the date the Vessel is accepted back into the custody of the Buyer.
- 8.6 In the event that a Warranty Major Defect is notified to the Supplier that will render the Cutter non-operational. The Supplier shall provide services to ensure the Cutter is restored to full working condition within two (2) working days, calculated from the date and time on which the Buyer agrees the Supplier personnel can gain access to the Cutter. In the event a Major Defect cannot be rectified within the assigned period, a Rectification Plan must be agreed with the Buyer within forty-eight hours of identification of the potential failure.
- 8.7 In the event that a Warranty Minor Defect is notified to the Supplier, other than those that will render the Cutter non-operational, the Supplier shall provide services to ensure the Cutter is restored to full working condition within a maximum of ten working days, calculated from the date and time on which the Buyer agrees the Supplier personnel can gain access



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to the Cutter. In the event a Minor Defect cannot be rectified within the assigned period, a Rectification Plan must be agreed with the Buyer within forty-eight hours of identification of the potential failure.

Part 5: Emergent Work

9.0 Emergent Work

- 9.1 The Supplier will not be renumerated for any EW that is not approved by way of a completed and signed *Emergent Work Individual Item Proforma*.
- 9.2 All identified EW proposals are to be submitted to the BFOO on the attached *Emergent Work Individual Item Proforma* (Annex G) prior to the commencement of any work for authorisation by the BFOO.
- 9.3 The PM for the Supplier is to inform the BFOO if any of the Suppliers employees or contractors have been approached by either; the Vessel commander, the Vessel's crew or any member of the Buyer's staff to undertake work not specified in this Specification of Requirements or as part of previously authorised EW task.
- 9.4 The Supplier is to confirm that they understand the Vessel Commander is unable to commission or authorise work tasks at the PIM.
- 9.5 The Supplier must ensure any costs or time delays that may impact on the overall project cost or timeline are articulated to the BFOO with the EW proposal.
- 9.6 If the work is deemed appropriate, the BFOO will authorise the EW on behalf of the Buyer and provide formal acknowledgement of acceptance of the proposal including costs and completion timeframe to the Supplier.
- 9.7 Any proposals or work that have been undertaken by the Supplier, or a sub-contractor of the Supplier, and that are found to have not been authorised by the BFOO in accordance with § 9.0, upon final invoice submission, will be strictly at the expense of the Supplier and will not be remunerated by the Buyer.
- 9.8 The Supplier are to record the cumulative EW costs on the attached spreadsheet (Annex H), or in a similar format, which will be cross checked and analysed at the Weekly progress meeting.
- 9.9 The Supplier will email all authorised *Emergent Works Individual Item Proformas* along with the overall *Emergent Work Item Record Spreadsheet* (Annex H), to the BFOO one working day prior to PCM.
- 9.10 The Supplier must, therefore, liaise with the BFOO for every item of EW that requires consideration before the Supplier commences work.

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Part 6: Trials, Certification and Acceptance

10.0 Trials

- 10.1 On completion of all work and once the Supplier has satisfied themselves that the Cutter is seaworthy, the seaworthiness will be demonstrated to the Buyer who will provide a Project Completion Certificate (provided at Annex I) and confirm the hand back of the Cutter into the Buyer's custody and responsibility. Where propulsion work has been undertaken, this shall include propulsion and manoeuvring trials measured against original trials data for comparison and include OEM service engineer alongside the Supplier's own mechanical and electrical service engineers
- 10.2 Any trials required shall be to prove that the executed work has been carried out satisfactorily and that the various systems can be checked and confirmed as fully and effectively re-commissioned. Other than fuel, all costs related to the operations of test and trials will be the responsibility of the Supplier.
- 10.3 Where the Buyer have engaged separate OEM(s), under \$ 6.2, these service engineer costs for attendance at Basin Trials will be funded by the Buyer.
- 10.4 Because of the specialist nature of the Vessel, the Buyer will provide a minimum of five (5) crew members familiar with the navigational, controls and engineering systems of the Cutter during the Sea trials.

11.0 Certification and Survey Reports

11.1 All certification and survey reports (including the list of survey reports at Annex N) required for regulatory compliance, or requested by the Buyer, shall be supplied in hard copy enclosed in clear plastic envelopes within a four-ring ring binder, complete with index. An electronic copy of all certificates and survey reports shall also be forwarded by e-mail to the Buyer in an accessible Microsoft Office format.

12.0 Project Completion

- 12.1 Once approved by the BFOO, formal notification of Project Completion will be given to the Supplier by the Buyer through the issuing of a Project Completion Certificate (Annex I).
- 12.2 The Project Completion Certificate will only be issued to the Supplier after:
 - 12.2.1 successful completion of all specified items as stated in this requirement.
 - 12.2.2 the Supplier has formally presented all certificates to the BFOO during the PCM in accordance with § 11; and



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- 12.2.3 upon successful completion of any applicable trials required in response to the work undertaken.
- 12.3 The issuing of a Project Completion Certificate to the Supplier by the Buyer, or a duly authorised representative of the Buyer, does in no way effect the warranty requirements as specified in this requirement nor the statutory rights of the Buyer.

Part 7: Charges and Payment

13.0 Charges and Payment

- 13.1 All invoices are to be submitted in GBP.
- 13.2 All invoice correspondence is to be as per instructions on the Buyer-issued PO document only.
- 13.3 The Supplier will receive one (1) Purchase Order (PO) number for this requirement. It may be amended by the Buyer, from time to time.
- 13.4 Upon issue of a PO by the Buyer, and following approval from the BFOO, the Supplier can submit an invoice(s) to the email address provided in accordance with the line-items on the PO document ensuring that all mandatory data is on the Invoice.
- 13.5 The Supplier is to acknowledge that all travel and subsistence costs related to warranty defect repairs shall be recharged at the Home Office reimbursable travel and subsistence rates as stipulated in Annex J. Any additional costs outside those stated in Annex J are strictly at the expense of the Supplier.
- 13.7 The Supplier is to ensure that every item of specified work has been completed in line with this Specification of Requirements or they have a formal acknowledgement from the BFOO allowing for non-completion.
- 13.8 The Supplier is to ensure that all EW tasks are approved by the BFOO, serialised appropriately and signed off and recorded in the EW spreadsheet (Annex H).
- 13.9 Failure, by the Supplier, to include EW that is compliant with the instructions set out at § 9.0, will result in the Buyer being unable to accept those services for remuneration. If non-compliant tasks, either specified or emergent, are invoiced for payment, these costs will be rejected by the Buyer, and they will be at the expense of the Supplier.
- 13.10 The Buyer reserves the right to withhold payment from the Supplier, in part or in full, should any, specified or otherwise, condition as expressed in this Specification of requirements, not be successfully met by the Supplier and to the satisfaction of the BFOO.

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Annex A: General Requirements of Work

Please see C25522 - HMC Searcher - MSER - Bidding Tool - v1.00.

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Annex B: Inspection, Testing and Certification of Safety Equipment

Please see C25522 - HMC Searcher - MSER - Bidding Tool - v1.00.

Please see Annex K below for the Paint specification.

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Annex C: Vessel Maintenance Tasks

Please see C25522 - HMC Searcher - MSER - Bidding Tool - v1.00.

Please see Annex L below for the Lubrication specification.

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Annex D: Modifications and Defect Rectification

Please see C25522 - HMC Searcher - MSER - Bidding Tool - v1.00.



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Annex D: Modifications and Defect Rectification (Reference Pictures)

Annex D 1.0 - Defect 06/23 - Air Handling Room



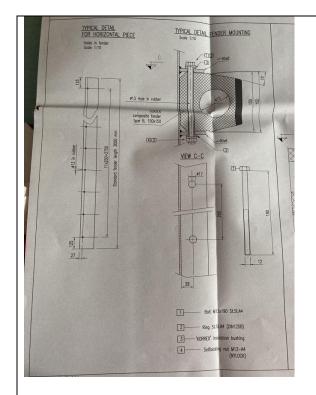


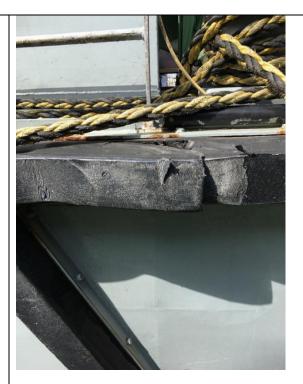




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Annex D 2.0 - Defect 08/23 - Port Rubbing Strake









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Annex D 3.0 - Defect 11/23 Galley Floor reskim





Annex D 4.0 – Defect 12/23 Bosun Store Deck and Fan Corrosion



Annex D 6.0 – Defect 22/23 Internal Deck Coverings







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Annex D 18.0 – DEFECT 09/23 Bow Thruster Room / Aft Accommodation Void Pipework and hull corrosion





Annex D 11.0 - DEFECT 33/23 Crew Shower Drain Covers





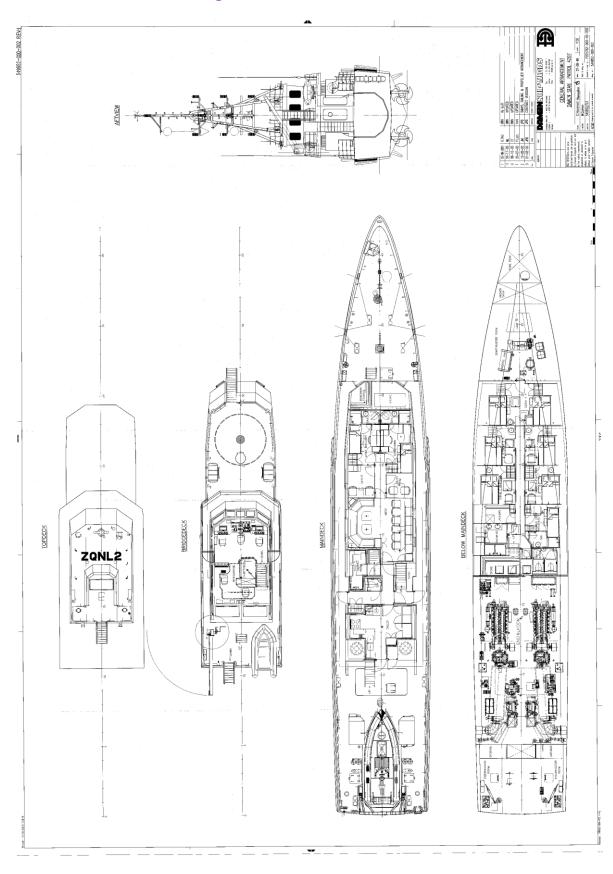
Annex D 10.0 - DEFECT 32/23 Galley Drain under small sink





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Annex E: General Arrangements





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Annex F: Vessel Details

cho	Name	ммѕі	Callsign		
Border Force	HMC SEARCHER	235521000	ZITI4		
Length overall (LOA)	42.80 m				
Length waterline (LWL)	42.80 m				
Beam Overall	6.95 m				
Draught aft full load	2.5 m				
Ht Overall USK to mast	17.8 m				
Displacement	251.1 tons				
Deadweight	69.3 tons				
Gross Tonnage	235 tons				
Construction	Steel Hull				
	Aluminium Superstructure				
Main Engines	2x Caterpillar 3156B				
Gearbox	2x Reintjes WLS				
Propulsion	2x Controllable Pitch Propellers				
Speeds	26.50 knots				
Manoeuvrability	2x Rudders				
Range / Endurance	Up to 2150 nautical miles at 12 knots				
Fuel	23 cubic metres				
Fuel Consumption	Variable				
Fresh water	6 cubic metres				
Black Water	2 cubic metres				
Accommodation	16 persons				
Built to	Lloyd's 100A1 SCC				



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Annex G: Emergent Work Individual Item Proforma

Emergent Work (EW) Individu	ıal Item Prof	orma	Bor	der Force		
EMERGENT WORK ITEM No: C25522						
Description						
	T					
Signed, BFOO:	Date:					
PART I: By Supplier						
The above item is accepted as a genuine Emergent	t Work item.					
Our Firm Price is* [△]						
Our Realistic Estimate is* [△] £						
Signed:	Position:					
	Dated:					
TIME PENALTY (if any)						
PART II: By BFOO						
It is agreed that this is a genuine emergent work item and Buyer is given for the work to be undertaken.						
The Above Firm Price/Realistic Estimate* of £		ACCEPTE	ĒD	REJECTED		
Signed:		Date:	•			
Notes:						

- 1 * Delete as required
- 2 $^{\Delta}$ If the costing of an EW task, upon further examination, is projected to vary by \pm 10%, the quote must be reauthorised by the BFOO
- 3 All interactions pertaining to Emergent Work are to be carried out strictly in accordance with Pt. 5, § 8.0.



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Annex H: Emergent Work Item Record Spreadsheet

	HMC Searcher	Border Fo	rce
Supplier:			
Contract Number:	C25522		
BFOO:			
EMERGENT WORK NUMBER	JOB DESCRIPTION		% COMP
C25522/001			



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Annex I: Project Completion Certificate

Project Completion Certifica	te	Border Force			
PART I: to be completed by Supplier					
HMC Searcher					
HMC Searcher, having completed contract C25522 to the completed any applicable trials and provided all documen Number C25522 is this day offered as completed to the	entation required under this				
Signed:	For and on Behalf of the S	Supplier:			
Print Name:	Date:				
PART II: to be completed by The Buyer					
By Vessel Commander:					
I attended the Project Completion Meeting of HMC Searcher and have satisfied myself that all systems, machinery, and equipment are working satisfactorily. I have inspected the vessel and consider she is in a condition suitable for return to operational service.					
Signed: Print Name / Post:					
By BFOO: HMC Searcher having completed contract C25522 to the satisfaction of the Buyer and having completed all appropriate trials and received all documentation required under the Contract is hereby accepted athours.					
Signed:	BFOO				
Print Name:	Date:				
PART III: Warranty					
The issuing of a Project Completion Certificate to the representative of the Buyer, does in no way effect the requirement nor the statutory rights of the Buyer Distribution	• • • • • • • • • • • • • • • • • • • •	•			

Retained by the Supplier

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Annex J: Reimbursable Expenses

The Supplier may claim the following Reimbursable Expenses at the rates set out below:

1. Travel

Standard rate of allowance for private cars

Initial 10,000 miles 45p per mile

Additional miles over the initial 10,000 25p per mile

2. Hotel rates

London £150 per night

All other locations other than London £100 per night

Statement of Requirements The Buyer: Border Force Maritime Contract Reference: C25522

Annex K: Paint Specification As referred to in Annex B above

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Other Ports, United Kingdom GENERIC SPECIFICATION **Border Force Vessels**

18-Nov-2021

matthew.goodall@akzonobel.com Matthew Goodall

Mob: 07798845297 Tel: 01489775060

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*.International

Where legislation does not explicitly restrict or limit the use of lead containing coatings it is the responsibility of the client to inform International Paint in writing of their

specific requirements

Technical Specification

Interspec

150 Area (m²)

An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subsequent antifouling

An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subseguent antifouling

An Interspeed 6400 tin free antifouling scheme for an in service period of 36 months at <3,000 seamiles per month.

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150 25 250 200 20 20 20

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An Interline 925, high performance epoxy scheme certified for the carriage of potable water. Freshwater Tanks

Sewage Tank Repairs

10.

Thinners

Deck Fittings and Equipment

oó

Above Water Markings

Topsides

Superstructure External Decks

ø,

Below Water Marking

Boottop

An Intershield 300 tar free high solids epoxy anticorrosive scheme with an Intershield 851 epoxy non skid finish coat.

An Intershield 300 abrasion resistant epoxy scheme

scheme.

An Intershield 300 abrasion resistant epoxy scheme

An Intershield 300 abrasion resistant epoxy scheme

An Intershield 300 abrasion resistant epoxy scheme

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* International

Area

Main Schemes

Underwater Hull

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* International

1. Underwater Hull [150 m²]

An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subsequent antifouling scheme.

An Interspeed 6400 tin free antifouling scheme for an in service period of 36 months at <3,000 seamiles per month.

Full water-jetting to ISO 8501 4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting). Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Product	Colour	Coats	ssoT %	DFT	WFT	PSR	Hard Dry	Overco	Overcoating 5°C	Thinner	Cleaner	Volume
			factor	(Em	(Em	(m²/lt)	2°C	Min	Мах			£
Intershield 300	Bronze	FC	30	175	292	2,40	2.40 8hrs	9hrs	14days	GTA220	GTA220, GTA822	62.50
Intergard 263	Light Grey FC	К	30	75	132	5.32	5.32 24hrs	24hrs	8days	GTA220	GTA220, GTA822	28.20
Interspeed 6400	Red	FC	30	125	208	3.36		12hrs	6mths	GTA007	GTA007	44.60
				375	632							135.30

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Interspec



2. Boottop [50 m²]

An Intershield 300 abrasion resistant epoxy underwater scheme, using Intergard 263 as a tar free tie coat to the subsequent antifouling scheme.

<u>Surface Preparations</u> Full water-jetting to ISO 8501-4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting). Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Colour	Coats	% Loss	DFT	WFT	PSR	Hard Dry	Overco	Overcoating 5°C	Thinner	Cleaner	Volume
		factor	(md)	(mrl)	(m²/lt)	2°C	Min	Max			(lt)
FC		30	175	292	2.40	2.40 8hrs	9hrs	14days	GTA220	GTA220, GTA822	20.80
Light Grey FC		30	75	132	5.32	5.32 24hrs	24hrs	8days	GTA220	GTA220, GTA822	9.40
꾼		30	125	278	2.52		24hrs	4wks	GTA007	GTA007	19.80
			375	702							50.00

3. Below Water Marking [5 m²]

Surface Preparations

Full water-jetting to ISO 8501 4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting). Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Volume	Œ	2.00	2.00
Cleaner		GTA007	
Thinner		GTA007	
ing 5°C	Max	4wks	
Overcoating 5°C	Min	24hrs	
Hard Dry	2°C		
PSR		2.52	
WFT	(mrl)	278	278
DFT	(mrl)	125	125
% Loss factor		30	
Coats		FC	
Colour		White	
Product		Trilux 33	

2.00 2.00

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* International

4. Topsides [150 m²]

An Intershield 300 abrasion resistant epoxy scheme

Surface Preparations

Full water-jetting to ISO 8501-4 Wa 2½M or International Paint hydroblasting standard HB2½M (Sa2½ equivalent with moderate flash rusting). Surfaces should be dry and free of all contamination (oil, grease, salt etc).

Volume	(<u>E</u>	53.60	21.90	21.90	97.40
Cleaner		GTA220, GTA822	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	
Thinner		GTA220	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	
Overcoating 5°C	Max	5days	ext.	ext.	
Overcoa	Min	9hrs	24hrs	24hrs	
Hard Dry	2°C	8hrs	24hrs	6.84 24hrs	
PSR	(m²/lt)	2.80	6.84	6.84	
WFT	(EIII)	250	88	88	426
DFT	(mrl)	150	20	50	250
% Loss	factor	30	40	40	
Coats		FC	ጸ	ጸ	
Colour		Bronze	Lt Wthr wrk Grey	Lt Wthr wrk Grey	
Product		Intershield 300	Interthane 990	Interthane 990	

5. Above Water Markings [25 m²]

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application. Only for areas of less than 0.5m².

Prepare bare areas of steel to a minimum of ISO 8501-1 St2 or SSPC-SP2. Feather or chip back surrounding area to a sound edge.

Volume (lt)		3			6
Cleaner		GTA056,	GTA713,	GTA733	
Thinner		GTA056,	GTA713,	GTA733	
ing 5°C	Max	ext.			
Overcoating 5°C	Win	24hrs			
Hard Dry	5°C	6.84 24hrs			
PSR (m²/lt)		6.84			
WFT	WFT (µm)				88
DFT	(mrl)	20			20
% Loss factor		40			
Coats		Э			
Colour		Black			
Product		Interthane 990			

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6. Superstructure [250 m²]

An Intershield 300 abrasion resistant epoxy scheme

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.
Spot mechanically prepare the surface using an aluminium oxide abrasive disc (24-30 grit) to give a heavily scored surface profile of 50-75 microns (2-3 mils). Ensure the area is clean and dry and apply

initial coat within 6-8 hours.

Feather or chip back surrounding area to a sound edge. Overlap onto existing sound coatings by 2-3 cms.

Intershield

Interthane

Interthane

Volume	Œ	4.50	1.80	36.50	42.80
Cleaner		GTA220, GTA822	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	
Thinner		GTA220	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	
Overcoating 5°C	Max	5days	ext.	ext.	
Overco	Min	9hrs	24hrs	24hrs	
Hard Dny	2°C	8hrs	6.84 24hrs	6.84 24hrs	
PSR	(m²/lt)	2,80	6.84	6.84	
WFT	(Em	250	88	88	426
DFT	(mm)	150	20	20	250
% Loss	tactor	30	40	40	
Coats		N 10	N TU	FC	
Colour		Bronze	Lt Wthr wrk 5% TU Grey	Lt Wthr wrk FC Grey	
Product		1d 300	ne 990	ne <u>9</u> 90	

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7. External Decks [200 m²]

An Intershield 300 tar free high solids epoxy anticorrosive scheme with an Intershield 851 epoxy non skid finish coat.

Intershield

Intershield

Intershield

Surface Preparations
Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.
Full water abrasive blasting to SSPC-SP10 (WAB) M or International Paint SB2½M (SSPC-SP10 or Sa2½ equivalent with moderate flash rusting).

Ensure all surfaces are clean, dry and free of contamination prior to the application of each coat of the specified paint scheme.

Volume	£	71.40	111.10	111.10	293.60
Cleaner		GTA220, GTA822	GTA220	GTA220	
Thinner		GTA220	GTA220	GTA220	
ting 5°C	Max				
Overcoa	Min				
Hard Dry Overcoating 5°C	2°C	2.80 8hrs			
PSR		2.80	1.80	1.80	
WFT	(m <u>d</u>	250	390	390	1,030
DFT	(Emd)	150	300	300	750
% Loss factor		30	30	30	
Coats		FC	FC	FC	
Colour		Bronze	Extra Dk Sea FC Grey	Extra Dk Sea FC Grey	
roduct		900 p	d 851	d 851	

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8. Deck Fittings and Equipment [50 m²]

An Intershield 300 abrasion resistant epoxy scheme

Surface Preparations

Spot mechanically prepare the surface using an aluminium oxide abrasive disc (24-30 grit) to give a heavily scored surface profile of 50-75 microns (2-3 mils). Ensure the area is clean and dry and apply Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Feather or chip back surrounding area to a sound edge. Overlap onto existing sound coatings by 2-3 cms. initial coat within 6-8 hours.

Intershield

Interthane

Interthane

Volume	Œ	0.90	0.40	7.30	
Cleaner		GTA220, GTA822	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	
Thinner		GTA220	GTA056, GTA713, GTA733	GTA056, GTA713, GTA733	
Overcoating 5°C	Max	5days	ext.	ext.	
	Min	9hrs	24hrs	24hrs	
Hard Dry	2°C	8hrs	6.84 24hrs	6.84 24hrs	
PSR	(m²/lt)	2.80 8hrs	6.84	6.84	
WFT	(md)	250	88	88	
DFT	(md)	150	20	20	
% Loss	factor	30	40	40	
Coats		5% TU	5% TU	2	
Colour		Bronze	Lt Wthr wrk 5% TU Grey	Lt Wthr wrk FC Grey	
Product		ooe pla	ne 990	ne 990	

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* International

Freshwater Tanks [20 m²]

An Interline 925, high performance epoxy scheme certified for the carriage of potable water.

Surface Preparations

Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application. Only for areas of less than 0.5m².

Prepare bare areas of steel to a minimum of ISO 8501-1 St2 or SSPC-SP2. Feather or chip back surrounding area to a sound edge.

(It)		GTA415, GTA822 2.10	2.10
Max			
Min			
200			
(m²/lt)		2.33	
<u>E</u>		300	300
(will)	fillid	300	300
		30	
COAIS		25% TU	
noion		White	
Product		line 925	

10. Sewaqe Tank Repairs [20 m^2]

Interline 925

An Intershield 300 abrasion resistant epoxy scheme

initial coat within 6-8 hours.

Spot mechanically prepare the surface using an aluminium oxide abrasive disc (24-30 grit) to give a heavily scored surface profile of 50-75 microns (2-3 mils). Ensure the area is clean and dry and apply Fresh water wash to remove all dirt and contamination, as necessary. Degrease according to SSPC-SP1 solvent cleaning. Ensure area is clean and dry prior to application.

Feather or chip back surrounding area to a sound edge. Overlap onto existing sound coatings by 2-3 cms.

Volume (lt)		0.40	0.40	0.80
Cleaner		GTA220, GTA822	GTA220, GTA822	
Thinner		GTA220	GTA220	
Overcoating 5°C	Max	6mths	6mths	
Overco	Min	9hrs	9hrs	
Hard Dry	2°C	2.40 8hrs	2.40 8hrs	
PSR		2,40	2.40	
WFT	(EII)	250	250	200
DFT	(EII)	150	150	300
% Loss factor		40	40	
Coats		5% TU	5% TU	
Colour		Bronze	Bronze	
Product		Intershield 300	Intershield 300	

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* International

Thinners			
Product	Colour	Sales Code	Volume (lt)
International		GTA007	25.00
International		GTA220	25.00
International		GTA713	10.00
Total			60.00

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Product List				
Product	Colour	Sales Code	Volume Solids (%)	Volume (lt)
Intergard 263	Light Grey	FAJ034/FAA262	25	40.00
Interline 925	White	THA125/THA127	100	2.10
Intershield 300	Bronze	ENA300/ENA303	09	227.50
Intershield 851	Extra Dk Sea Grey	ADA172/ADA174	11	230.00
Interspeed 6400	Red	BQA644	09	00.00
Interthane 990	Black	PHY999/PHA046	25	5.00
Interthane 990	Lt Wthr wrk Grey	PHZ684/PHA046	25	100.00
Trilux 33	Black	YBA067	45	20.00
Trilux 33	White	YBA068	45	2.00
Total				689.60
Thinners				
Product	Colour	Sales Code	Volume Solids (%)	Volume (lt)
International		GTA007	_	25.00
International		GTA220	_	25.00
International		GTA713	_	10.00
Total				60.00

Total volume (lt):

749.60

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application Notes

The dry film thickness of coatings specified can be achieved by Airless spray. Brushing, rolling and conventional spray application may require multiple coats to achieve the specified thickness.

Quantities and costs shown here are estimates and should only be taken as a guide. Paint consumption in practice will vary according to the actual film thickness applied and the loss factor incurred. These will be affected by wastage, surface profile and surface complexity

Thinning of products is not recommended without prior consultation with International representatives.

NB: When using any type of paint in confined spaces, forced ventilation is required; for further information, please contact International representatives.

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It is the user's responsibility to check that upto date product data sheets are obtained prior to using the products and that local environmental controls that may be in force are observed when using any of our products. Health & Safety

Products referred to in this report are intended for use only by professional applicators in industrial situations in accordance with the advice given on our Technical Datasheetst, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS)

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environment standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Paint for further advice.

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- QUANTITY VARIATIONS: Buyer will pay for the quantity delivered and may not reject any delivery of Product on the grounds of variation of quantity where such variation is not more than 10% of the quantity ordered.
- AkzoNobel to collect any amounts due from Buyer. Late payments shall automatically and without prior notice, bear interest at an annual rate equivalent to the applicable to the prime lending rate of the central bank authority of the country where the document has been created in for the relevant period, calculated from the due date, then and without prejudice to the exercise of any other rights any other tax that may apply in respect of the Products. AkzoNobel will issue invoices to Buyer for all Products sold to Buyer. Buyer shall pay these invoices within 30 days from the invoice date in the PRICE AND PAYMENT: Unless otherwise agreed by the Parties, the price for the Products will be the price quoted by AkzoNobel. All prices quoted by AkzoNobel are exclusive of value added tax and or remedies which may be available to it and without incurring any penalties or liabilities. AkzoNobel shall be entitled to suspend performance of its obligations under the contract, following written currency indicated on the invoice at the address of AkzoNobel indicated on the invoice. Buyer may not withhold payment of any amount due to AkzoNobel because of any set-off, counter-claim, abatement or similar deduction. Upon demand Buyer will immediately reimburse AkzoNobel for any and all costs including fees for collection agencies and attorneys incurred or expended by notification to the Buyer, until payment in full of the outstanding amounts in respect of the supply of the Products actually delivered and rendered and not paid for.
- other cases title in products will remain vested with AkzoNobel and until payment in full is made by Buyer, the Buyer will hold the products in trust for AkzoNobel and AkzoNobel will have the right to buyer to secure payment in full of all amounts due to AkzoNobel. In such a case title to products passes to buyer (subject to AkzoNobel's security interest) at the time risk of loss passes to buyer. In all RETENTION OF TITLE: Risk of loss will transfer to the buyer in accordance with the delivery terms. If permitted under applicable law, AkzoNobel retains a security interest in all products delivered to enter the premises of Buyer to collect any products to which it holds title pursuant to this section 6. In either case Buyer may sell the products in the ordinary course of its business but may not pledge, mortgage or otherwise encumber products prior to payment in full of the purchase price. ů,
- warranty, AkzoNobel will, at its option, repair or replace such Products or refund the Price of the Products and, having done so, will have no further liability. Buyer must notify AkzoNobel of any claim Buyer's failure to notify AkzoNobel of any such claim within the time set out in the preceding sentence will constitute a waiver by Buyer of such claim. AkzoNobel makes no warranty of any kind with Products do not comply with the foregoing warranty within seven (7) days after Buyer becomes aware of such claim but in no event later than thirty (30) days after delivery of the Product to Buyer specifications as AkzoNobel and Buyer have expressly agreed to in writing (the "Specifications"). THIS WARRANTY IS THE SOLE WARRANTY GIVEN BY AKZONOBEL. AKZONOBEL MAKES NO OTHER MERCHANTIBILITY OR FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT, EACH OF WHICH IS SPECIFICALLY DISCLAIMED. In the event Products do not comply with the foregoing WARRANTIES, EXPRESS OR IMPLIED, ORAL OR WRITTEN, WITH RESPECT TO THE PRODUCTS, THE APPLICATION OR USE THEREOF, OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF WARRANTY / BUYER'S RIGHTS: AkzoNobel warrants to Buyer that at the time of transfer of risk of loss the Products conform to AkzoNobel's standard Product specifications or such other respect to any services provided to Buyer and shall have no liability with respect to such services.
- LIMITATION OF LIABILIY: AkzoNobel will not be liable for any loss or damage caused by Buyer's failure to exercise effective quality control or the failure to store, use or otherwise handle the Products EXEMPLARY, PUNITIVE, OR CONSEQUENTIAL LOSS OR DAMAGE. AKZONOBEĽS AGGREGATE LIABILITY TO BUYER IN RESPECT OF ALL LOSSES ARISING UNDER OR IN CONNECTION WITH THE SUPPLY OF as advised or in accordance with instructions provided by AkzoNobel or industry standards. AKZONOBEL WILL NOT BE LIABLE TO BUYER, WHETHER IN CONTRACT, TORT (INCLUDING NEGLIGENCE), Breach of Statutory duty or otherwise for any loss of Profit, loss of Business, diminution in Value, or depletion of Goodwill or any Indirect, incidental, special

Marine Coatings

Unless otherwise agreed in writing, all products supplied and technical advice given by us are subject to our standard terms and conditions of sale. Please note that a surcharge may be applied to the prices listed, in which case this will be notified to you by your International Paint representative. In the event that supplies are made and technical advice is given by one of our associated companies then such supplies and technical advice shall be subject to the standard terms of sale of that company, a copy of which is available upon request

* International

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Interspec

Terms and Conditions of Sale

PRODUCTS WILL IN NO WAY EXCEED THE PRICE OF THE PRODUCTS PURCHASED, OR €1,000,000, WHICHEVER IS LOWER. Nothing in this section will limit or exclude AkzoNobel's liability for any matter in respect of which it is unlawful for AkzoNobel to exclude or restrict its liability.

- deem fair and practical. In the event that the duration of a Force Majeure exceeds six (6) months or is reasonably expected to exceed 6 months, AkzoNobel is entitled to withdraw from any obligation it inadequate transportation facilities, machinery or equipment failure, AkzoNobel's inability to secure materials, supplies, fuel or power for the manufacture of Product on terms and conditions that are acceptable to AkzoNobel, fire, flood, windstorm or other act of God, strike, lockout or other labour dispute, order or act of any government, whether foreign, national or local, whether valid or invalid, AkzoNobel will not be liable in any respect for failure to perform its obligations if hindered or prevented, directly or indirectly by war (declared or undeclared), national emergency, or any other cause of like or different kind beyond the reasonable control of AkzoNobel (each a "Force Majeure"). AkzoNobel shall have no obligation to procure any Products from other sources and may allocate its available supply of Products among the members of the AkzoNobel Group (including itself) and their customers, buyers, distributors and resellers on whatever basis AkzoNobel may may have to supply the Products to Buyer without the Buyer having any right to compensation. FORCE MAJEURE:
- except in accordance with applicable laws and regulations, induding without limitation applicable UN, US and EU export control laws and regulations and the laws and regulations of the country where Buyer is resident. Buyer acknowledges that it will (i) take all steps necessary to comply with the above laws and regulations, including obtaining export and other licenses if necessary and (ii) not EXPORT CONTROL: Buyer will not sell, export, re-export, license, transmit, divert or otherwise transfer, directly or indirectly, any Product or any information or technology related to the Product take any actions that would cause AkzoNobel to be in violation of the above laws.
- An agreement with Buyer to deliver Products on the basis of these Terms and Conditions will not oblige AkzoNobel for the future to take further orders. AkzoNobel will at all times be entitled to end the relationship. Such termination will never entitle Buyer to compensation. TERMINATION:
 - AkzoNobel's address is located, excluding the United Nations Convention of Contracts for the International Sale of Goods and any choice of law rules that direct the application of the law of any other jurisdiction. Any dispute between AkzoNobel and Buyer that the parties are unable to resolve by agreement will be resolved exclusively in the courts having jurisdiction over the subject matter of the dispute located in the city in which AkzoNobel's address is located (or if no such courts exist in such city in such courts as are located closest to such city) and those courts having appellate level review These Terms and Conditions and all disputes between AkzoNobel and Buyer are governed by the laws of the country and, if applicable, state or province, in which over the decisions and rulings of such courts. Each party consents and agrees to the jurisdiction and venue of such courts. 12. LAW AND DISPUTE RESOLUTION.

AkzoNobel

GBMG1-3CGP-7G9Y/4 18-Nov-2021 15

Please note that a surcharge may be applied to the prices listed, in which case this will be notified to you by your International Paint representative. In the event that supplies are made and technical advice is given by one of our associated companies then such supplies and technical advice shall be Unless otherwise agreed in writing, all products supplied and technical advice given by us are subject to our standard terms and conditions of sale subject to the standard terms of sale of that company, a copy of which is available upon request

Marine Coatings

* International



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Annex L: Lubrication Specification

As referred to in Annex C above. The HMC Seeker V1.40 LRS specification also applies for all Border Force type 4207 cutters.



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Lubrication Schedule

Ship Name:	HMCC Seeker
IMO No.	9234795
Hull No:	594852
Builder:	Damen Shipyards
Year Built:	2001
Ship Type:	Customs Patrol Ves
DWT:	0
Owner/Customer:	UK Border Force
Authorised By:	Barry Sullivan

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Machinery Lubricants

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Schedule Cover Page

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Lubricants Summary **Liability Disclaimer**

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Lubricants Summary

Lubricating Oils

MHP 153

CRB Multi 15W-40 CI-4/E7

Shaft Bearing	Bearings
Stern Tube	Bearings & Seals
General Oiling	Oil Points
Gearbox	Enclosed Gears
Emergency Fire Pump Engine	Crankcase
Salvage Pump Engine	Crankcase
Boarding RIB Engine	Crankcase
Auxiliary Engine	Crankcase
Main Engine	Crankcase
Capstan	Enclosed Gears
MOB Boat Davit	Enclosed Gears
Bow Thruster	Enclosed Gears
Anchor Winch	Enclosed Gears
Boarding RIB Engine	Gearbox
Boarding RIB Engine	Hydraulic Bucket System
Purifier for Fuel Oil	Enclosed Gears
Boarding RIB Engine	Steering System
Steering Gear	Hydraulic System
Stabilisers	Hydraulic System
MOB Boat Davit	Reduction Gears
Deck Hydraulic Powerpack	Hydraulic System
CPP Unit	Hydraulic System
Air Conditioning Compressor	Crankcase System
Spare Parts	Brush Applied
MOB Boat Davit	Open Gears & Wire Ropes
General Greasing (Deck Machinery)	Grease Points

Hyspin AWH-M 68 Aircol SW 68 Rustio DW 330

Greases BioTac MP Page 3

Fransmax Dex III Multivehicle

Alpha SP 220

Alpha SP 150

Hyspin AWH-M 100 Hyspin AWH-M 15 Hyspin AWH-M 46

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Brush Applied Bearings Grease Points Grease Points Grease Points Grease Points

oecks)

MOB Boat Davit General Greasing (Below Decks) Electric Motors, Pumps & Fans

BioTac MP Spheerol SX 2

Open Gears & Wire Ropes

Steering Gear Rudder Carrier Emergency Fire Pump Page 4



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Liability Disclaimer

This Lubrication Schedule has been prepared on the following basis (which the Owner / Customer acknowledges and accepts by making use of it): (i) The preparation of this Lubrication Schedule is governed by our standard Terms & Conditions of Sale (a copy of which can be found at the back of your Marine Lubricants Agreement and/or is available on request)

information about that machinery which you or a third party have provided to us orally or in writing. Accordingly, we do not accept any liability for any inaccuracy in that information. If you become aware of any such inaccuracy, you (ii) In recommending which of our lubricants is most suited to a given piece of machinery, we have relied on should inform us immediately.

(iii) This Lubrication Schedule replaces all previously dated lubrication recommendation schedules & surveys, which should be removed from use and destroyed

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In some circumstances grade names may vary dependent on region. For more information please refer to the directory of marine services (DMS) or your local supply contact

Long Note

Number Short Note

Applicable to All

A

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Notes											
Castrol Recommendation		CRB Multi 15W-40 CI-4/E7	MHP 153	MHP 153	Hyspin AWH-M 68	MHP 153		Alpha SP 150		Spheerol SX 2 Hyspin AWH-M 46	Page 7
Application		Crankcase	Bearings	Bearings & Seals	Hydraulic System	Enclosed Gears	rusters	Enclosed Gears		Bearings Hydraulic System	
Category	MAIN PROPULSION	Main Engine Caterpillar 3516 B TA HP	Shaft Bearing Railto CY 160 LS	Stern Tube JCM MK2-M	CPP Unit Kamewa	Gearbox Reintjes WLS 930	PROPELLER UNITS and THRUSTERS	Bow Thruster Promac FP 70/580	STEERING GEAR	Steering Gear Sperry	HMCC Seeker Version: (v/140)

Machinery Lubricants



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Category	Application	Castrol Recommendation	Notes
Rudder Carrier	Grease Points	Spheerol SX 2	
POWER GENERATION Auxiliary Engine	Crankcase	CRB Multi 15W-40 CI-4/E7	
3304B DI-T			
EMERGENCY MACHINERY Bow Thruster Promac FP 70/580	Enclosed Gears	Alpha SP 150	
Emergency Fire Pump - String Fluids	Grease Points	Spheerol SX 2	
Emergency Fire Pump Engine Lombardini 15LD	Crankcase	CRB Multi 15W-40 CI-4/E7	
Emergency Fire Pump Engine Motorenfabrik HATZ 1830	Crankcase	CRB Multi 15W-40 CI-4/E7	
ENGINE ROOM ANCILLARY MACHINERY	HINERY		
Purifier for Fuel Oil GEA Westfalia Separator OTC 2-02-137	Enclosed Gears	Hyspin AWH-M 100	
Stabilisers Vooper Hovermarine 200	Hydraulic System	Hyspin AWH-M 46	
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Category	Application	Castrol Recommendation	Notes
HOTEL SERVICES			
Air Conditioning Compressor	Crankcase System	Aircol SW 68	
DECK MACHINERY			
Salvage Pump Engine Yanmar Marine System L48	Crankcase	CRB Multi 15W-40 CI-4/E7	
Anchor Winch Kraaijeveld	Enclosed Gears	Alpha SP 220	
Capstan IMT C303, EKS 1150	Enclosed Gears	Alpha SP 150	
Deck Hydraulic Powerpack	Hydraulic System	Hyspin AWH-M 46	
Koppen & Letherm			
LIFEBOAT MACHINERY			
MOB Boat Davit SEC Davits BV	Enclosed Gears Reduction Gears Open Gears & Wire Ropes Grease Points	Alpha SP 150 Hyspin AWH-M 46 BioTac MP Spheerol SX 2	
Boarding RIB Engine Yanmar Marine System 6LP	Crankcase Gearbox Steering System Hydraulic Bucket System	CRB Multi 15W-40 CI-4/E7 Transmax Dex III Multivehicle Hyspin AWH-M 15 Transmax Dex III Multivehicle	
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Category	Application	Castrol Recommendation	Notes
GENERAL LUBRICATION			
General Oiling	Oil Points	MHP 153	
General Greasing (Below Decks)	Grease Points	Spheerol SX 2	
General Greasing (Deck Machinery) Grease Points	Grease Points	BioTac MP	Plain Bearings only
Open Gears & Wire Ropes	Brush Applied	BioTac MP	
Spare Parts	Brush Applied	Rustilo DW 330	
MISCELLANEOUS			
Electric Motors, Pumps & Fans	Grease Points	Spheerol SX 2	

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SOP 08 will be made available to the Supplier post contract award.

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Annex N: Survey reports

- 1. Portable Appliance Testing
- 2. Electrical insulation test results
- 3. Alternator insulation test results
- 4. Reintjes Gearbox
- 5. Intentionally Blank
- 6. Hatches, water test
- 7. Steering Gear inspection
- 8. Bow thruster coupling
- 9. Portable Fire pump service
- 10. Emergency Fire pump
- 11. Hydrophore
- 12. Air Conditioning
- 13. Electrical Starters
 - 13.1 GS pumps x 2
 - 13.2 Capstans x 2
 - 13.3 Anchor Windlass
 - 13.4 Davit
 - 13.5 AC pump
 - 13.6 Hydrophore pumps x 2
- 14. Davit

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Annex O: PCM Meeting Agenda



Border Force

Agenda

Title of meeting C25522 – HMC Searcher – Project Conclusion Meeting

Date [INSERT AS REQUIRED]

Time [00:00]

Venue [Location]

Attendees (BFOO)

[INSERT AS REQUIRED] (Supplier PM)

[INSERT AS REQUIRED]

Meeting objectives Finalise the period of works for C25522 – HMC Searcher – LSA - MSER

Agenda Item	Description	Lead	Complete
1	Welcome	BFOO	Complete
2	Project Summary	Supplier PM	
3	Outstanding Work Items		
4	Certificates and Survey Reports a) Delivered b) Outstanding	Supplier PM Supplier PM	
5	EW a) Approved Forms b) Rejected Forms	Supplier PM BFOO	
6	Spares a) Unused, return of	Supplier PM	
7	Return of all drawings and manuals	Supplier PM	
8	Finance a) Outstanding items reimbursement amount b) Final invoice amount	Supplier PM BFOO	
9	AOB	BFOO	
Issue Certificate	Project Completion Certificate	BFOO	

NB: The meeting minutes are to be recorded by the Supplier and emailed to the BFOO.