

# Purchase Order

**Sellafield Ltd**  
Sellafield  
SEASCALE  
Cumbria CA20 1PG  
UNITED KINGDOM  
VAT No. GB927381212

## VENDOR NAME / ADDRESS

**Wellman Booth**  
**Div of Clarke Chapman Group Ltd**  
**Unit 2**  
**Kirkfield Ind & Commercial Centre**  
**Yeadon Leeds**  
**West Yorkshire**  
**LS19 7LX**

Tel: 0113 3879730  
Fax: 0113 2506180

## Invoice to:

Sellafield Ltd  
Accounts Payable  
West Cumbria House  
Jubilee Road, Lillyhall  
Workington  
Cumbria CA14 4HB  
invoices@sellafieldsites.com

## INFORMATION

**PO number** **9030/4510457652**

The above number must be quoted on all correspondence

Date of Order: 13.04.2023  
Date printed: 13.04.2023  
Terms of payment: GBP/30 Days from Invoice Validat'n  
Procurement contact: Debbie Todd  
Telephone: 019467 88508  
Fax number:  
Superintending Officer: Rachel Sarah Wilson  
Delivery date: 31.03.2024

## ORDER DETAILS

On behalf of SL I hereby accept your proposal ref WB/22/114/02 dated 10th January 2023 on a budget estimate/cost reimbursable. Rates submitted will apply to reimbursable elements.

This purchase order is an enabler to have additional support services on the Legacy Ponds Cranes to include, design support, manufacture/fabrication, onsite works, installation and repair work. These packages of work are to be agreed by both parties in advance, the total limit of liability of this purchase order is limited to £150k

To include works during the May shutdown B29 15Te Skiphandler Crane (44981) May 2023.  
PFSP SHM General Refurbishment Asset Care Scope AIF 1046329 2023 Outage

Quality Level 03 applies, unless otherwise identified on the purchase order.

The following apply :-

CFMT 355 Sellafield Limited Supply Precedent Terms and Conditions below PCR Threshold. Note works will be in a controlled area. As accepted and agreed under PO 4510448152

CFMT 121 Main Contractor Identification, confirmation that the original CFMT 121 applies there are no changes to proposed subcontractors.

Project Manager: Mark Jones  
Superintending Officer: Rachel Wilson

The defect period is confirmed 12 calendar months from the date that the respective equipment is commissioned and put into service, but not exceeding 18 calendar months from the date of its dispatch and SL receipt from Wellman Booth Works.

Signed on behalf of SL



date 17th April 2023

Zac Bartram  
Contract Officer

Line	Ref. number	Quantity	Unit price	Amount
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Description

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00010

1046329 SHM Steelwork Refurb  
35 10135 PFSP Asset Care

NACCI 1046329 SHM Steelwork General Refurbishment & 1047746 SHM & 12Te Improvements

For Wellman Booth to supply design services and support for SHM and Associated Cranes within PFSP. The works include scope definition associated with SHM Outage, procurement of materials, Fabrication and installation activities 2023/24.  
Reference WB/22/114/02

The Scope of works is to conduct Design Works associated with heavy corrosion and aging on the SHM and identified by Reliability Engineers as key deliverables. The areas of concern are listed below with appropriate SL Drawings;

- Long Travel Equipment Guard
- Cross Travel Limit Strikers
- South trestle catenary steelwork stiffener calculations
- South trestle catenary steelwork stiffener replacement

Drawings available via transmittal, images supplied with scoping documents.

- Design work to include as built assessments and surveys by Wellman Booth if Available.
- Design information and drawings to be produced to support fabrication works for the replacement parts.
- Quality Management requirements and specifications for Quality Assurance checks required.
- Installation Methodology to be produced to support works being conducted by doers.
- Appropriate calculations to be conducted to support any structural changes or requirements associated with any welding or bolting arrangements.
- Design information will be supplied to SL projects for review and acceptance by Engineering team as appropriate on- site acceptance checks.

Details to support SHM Locations

Long Travel Equipment guard is the secondary containment for any of the equipment on the long travel, including the gearboxes/ motors. This need replaced due to heavy corrosion on the mesh and the #Drip Tray" compartment. Design to be suitable for like for like replacement attaching onto existing steelwork and framework. If not possible a bolt on arrangement will be suitable.

Cross travel Limit striker replacement is a striker on the cross-travel section of the SHM. This needs to be a like for like replacement and will include appropriate testing to confirm striker operations.

South trestle catenary steelwork stiffeners, some are believed to have corroded and are now non-existent on some trestles, mainly on the south side. Calculations to be carried out to substantiate the need for stiffener plates on the trestles. If these are deemed necessary and substantiated with calculations a bolt on replacement of the stiffeners should be designed.

The design work to be carried out to Quality Grade 2 and the Paint specifications identified and documented with

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appropriate RAL information and painting requirements for installation.

The works will include a schedule for delivery to suit installation works expected to be conducted within April / May 2023. This will include fabrication works and installation preparation prior to outage works being conducted and noted as part of SHM Outage 2022 Post Job Review.

Expected value of unplanned services	100,000.00
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00020

1046329 SHM Steelwork Refurb For Wellman Booth to provide design service support for SHM Design and Life Time Operation. Expected value of unplanned services	43,000.00
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Total limit of liability Excl. VAT	GBP	143,000.00
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### Anti-Terrorism Act Clause

The Contractor's attention is drawn to the provisions of the Anti-Terrorism Crime and Security Act 2001, particularly Section 79, which makes it an offence intentionally or recklessly to make a disclosure of information which might prejudice the security of a nuclear site or of nuclear material where the material is held on such a site, or is being transported to or from such a site or is being carried on board a British ship. The Contractor shall take all reasonable steps by display of notices or by other appropriate means to ensure that all persons employed on any work in connection with the Contract have notice that these statutory provisions apply to them and will continue to apply after completion or earlier determination of the contract.

### IMPORTANT

- 1 The supply of goods or services shall be in accordance with the Company's terms and conditions of Purchase/Contract or such terms as are incorporated in any above referenced Outline Agreement.
- 2 An Advice Note quoting the Purchase Order, Contract, and Sellafield Ltd code numbers, descriptions and quantities despatched must be affixed externally to delivery packages, or in such a way as to ensure that separately coded items are adequately identified at the time of delivery.
- 3 Packaging shall be disposable or recyclable and adequate to prevent damage in transit.
- 4 Prior to arranging your journey to Sellafield Sites (excluding Risley & Daresbury) please ensure you book on to the Delivery Management System (DMS). If you do not have a logon please email [controltower@sellafieldsites.com](mailto:controltower@sellafieldsites.com) or telephone 01946 598 677

### Note on Invoicing

All invoices submitted MUST include a Service Entry number which will be issued to the contractor on satisfactory completion of the work or element of the work which can be invoiced under the terms of the contract.