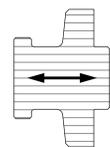
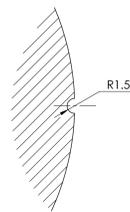


1.6 ALL OVER U.O.S

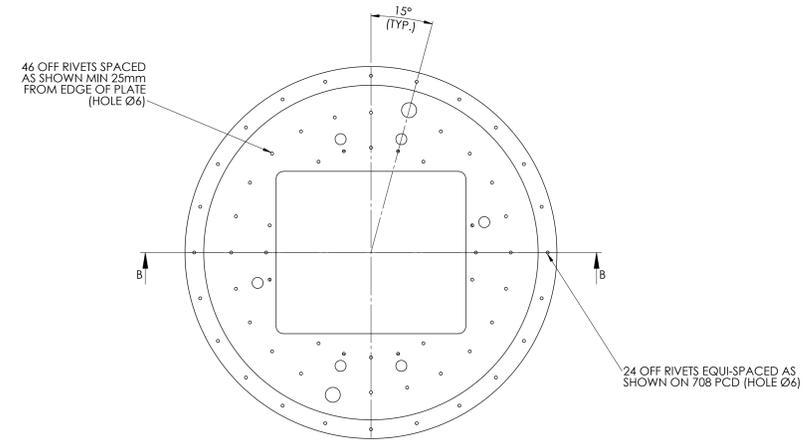


SECTION D-D (SHOWING DIRECTION OF GRAIN FLOW) SCALE 1 : 4



PART SECTION A-A SCALE 2:1

ITEM	DESCRIPTION	SCALE	MASS	MATERIAL
3	TRUNNION	1:2	21 kg	BS 2S 143C

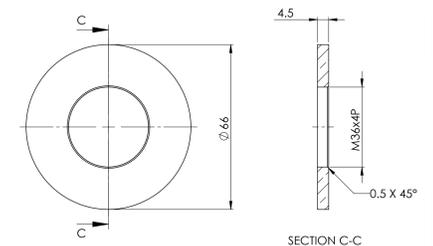


SECTION B-B SCALE 1 : 5

NB. HEAT SHIELD TO BE WELDED AFTER COMPLETION OF ALL RIVETING

0 NF 1234335 - DETAIL G

SHOCK ABSORBER (SS) CLADDING (PRIOR TO FINAL ASSY & WELDING) SHOWING POSITION OF RIVETS. Ø6mm HOLES TO BE DRILLED IN CONJUNCTION WITH AL. SHOCK ABSORBER.



FOR FINISH/COATING SEE ITEM 7 THIS DRAWING

ITEM	DESCRIPTION	SCALE	MASS	MATERIAL
17	CAPTIVE WASHER	1:1	-	AL. BRONZE BS EN 12163 CW307G

NOTES

- HOLE CENTRES TO BE WITHIN 0.25mm OF TRUE POSITION. ANGULAR DIMENSIONS TO BE WITHIN ±0.3°
- ISO THREADS TO CONFORM TO BS 3643 PART 2 - FIT AS STATED.
- NO GO GAUGE TO: PD33.118, M36x4.0-6g, 60879  
GO GAUGE TO: PD33.342, M36x4.0-6g, 60875

REFERENCE DRAWINGS

DRAWING No.	DESCRIPTION
0 NF 1234331	GENERAL ARRANGEMENT
0 NF 1234332	PACKAGE BODY DETAILS
0 NF 1234333	PACKAGE LID DETAILS
0 NF 1234335	SHOCK ABSORBER DETAILS

MODIFICATION F

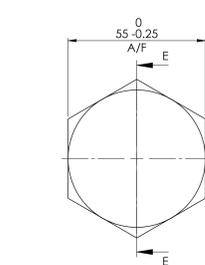
UPDATED ONTO NTS DRAWING TEMPLATE

Drawn	Checked	Level	Approved
S.Perry	D.Bennett	3	M.Ridley
Electronic Signature		Approved Date	11/11/2021
NTS Project No.		Design Org.	NTS
Nuclear Transport Solutions		Contractor's Reference No.	N/A
Nuclear Transport Solutions, Hinton House, Birchwood, Risley, Warrington, WA5 6GR		Scale (UOS)	1:5

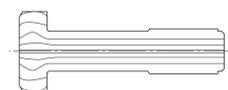
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1648C ILW TRANSPORT PACKAGE MISCELLANEOUS DETAILS

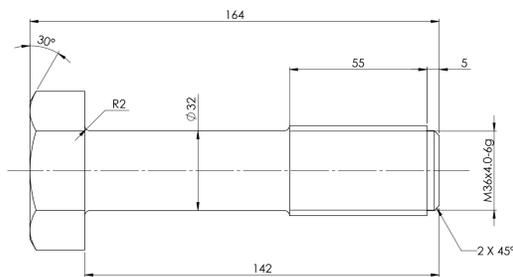
Drg. No.	0 NF 1234334	Mod.	F
Security Classification	OFFICIAL		



1.6 ALL OVER U.O.S



SECTION E-E (GRAIN FLOW DIRECTION IN FORGING) SCALE 1 : 2

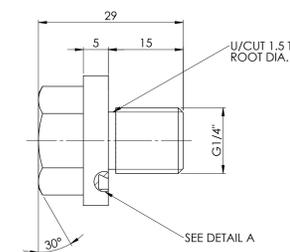


FINISH:

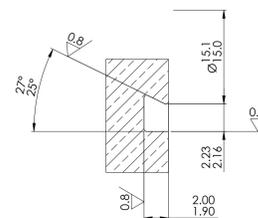
LID BOLT (ITEM 7) AND CAPTIVE WASHER (ITEM 17) TO BE COATED WITH DRY LUBRICANT XYLAN 1010 SUPPLIED BY WHITFORD PLASTICS. ALL BOLT THREADS SHALL BE 100% INSPECTED BY THE MANUFACTURER PRIOR TO DESPATCH. FOR GAUGE SIZES SEE NOTE 3. AFTER GAUGING, THREADS SHALL BE VISUALLY INSPECTED TO ENSURE XYLAN COATING IS INTACT. COATING TO BE APPLIED BY: ARMOURCOTE SURFACE TREATMENTS Ltd. LONG CAUSEWAY CROSSGREE LEEDS, LS9 0NY

FOR FULL MANUFACTURING DETAILS SEE SPECIFICATION No. BNFL PH 74282 E

ITEM	DESCRIPTION	SCALE	MASS	MATERIAL
7	LID BOLT	1:1	21 kg	BS 2S 143C



1.6 ALL OVER U.O.S



DETAIL A SCALE 5 : 1

ITEM	DESCRIPTION	SCALE	MASS	MATERIAL
10	TEST POINT PLUG	2:1	-	AL. BRONZE BS EN 12163 CW307G